

## Classic and USD A npr - Instructions for use



### 1: To Begin;

- Check that a correct filling head is used (see below).
- Slide on the filling head and push the handle down.



### 2: CO<sub>2</sub> rinsing;

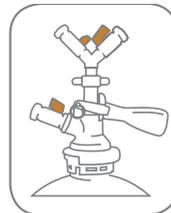
- Open the "gas out" (3) completely.
- Open the "gas in" (1) **slowly** until completely open.
- Rinse for 30 s (recommended).
- The gas pressure should be between 1,5 and 2,5 bar / 22 and 36 psig.



### 3: Counter pressurizing;

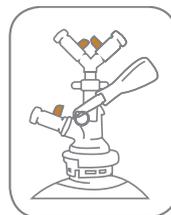
- Close "gas out" (3) and set the counter pressure.
- Counter pressure c. 0,5 bar / 7 psi less than filling pressure.

Before filling, ensure that the filling head, the keg fitting and all pipes are clean and sterilized and purge the relevant inlet with CO<sub>2</sub> and product. The keg must be in a stable and vertical position through the following process.



### 4: Filling;

- Ensure that the "gas in" (1) is closed.
- Open the "beer in" (2) slowly.
- Control the filling speed and foaming with "gas out" (3).
- The filling pressure should not exceed 3,0 bar / 43,5 psig.
- Recommended: Filling on a balance.



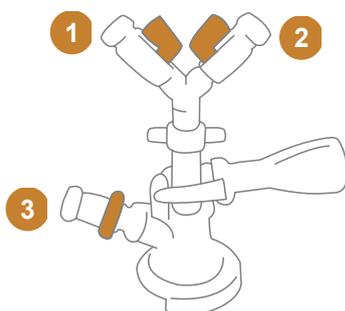
### 5: End of Filling;

- The keg is full c. 200 ml / 8,5 fl oz before the top of the keg (see level).
- Close all valves and lift up the handle.
- Slide off the filling head.
- Clean/disinfect and dry the fitting.
- Put a snap-cap / dust-cap on.
- Put the keg in the outer packaging.

After Filling: Open all valves, clean the filling head with water and store it in disinfectant.



## petainerKeg™ A-Type Filling Head



- 1 gas (CO<sub>2</sub>) in      2 beer in      3 gas out

HiWi order number: 2230.33-FüllIPET

**HiWi Euskirchen**  
Felix-Wankel-Straße 5  
D-53881 Euskirchen

**Phone:** +49 22 51 94690

**Email:** info@hiwi.de