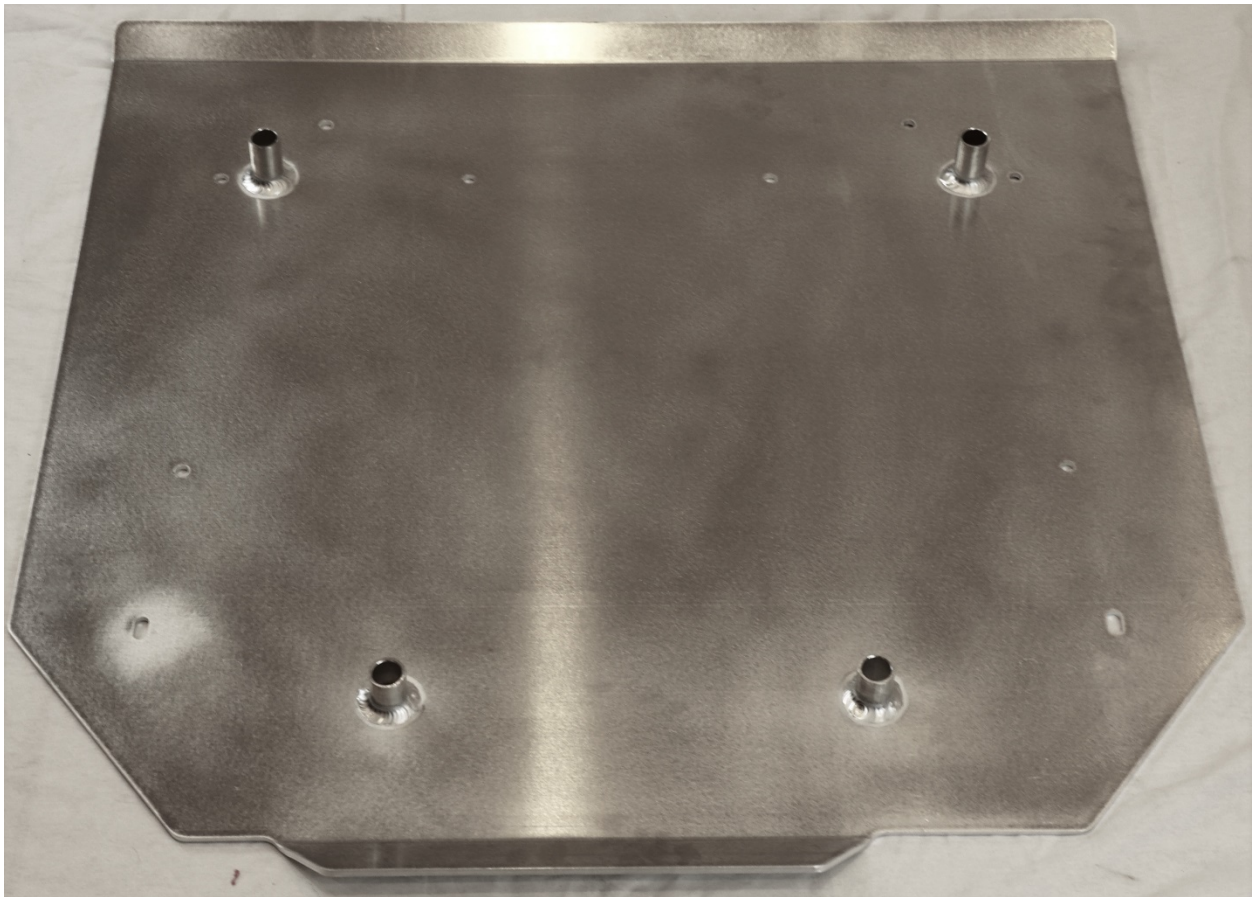




Crawford Performance Overland Series  
Front Skid Plate  
2019+ Forester

### S2203-1 Parts List

Part Number	Quantity	Description
S2203	1	2018+ Crosstrek: Crawford CDR Series Front Skid Plate
B0201	4	Bolt – M8-1.25 x 50 Flange Bolt



## Crawford Performance

### Tools Needed:

Flathead Screwdriver

12 MM Socket

1/2" Ratchet Driver



## Installation Instructions

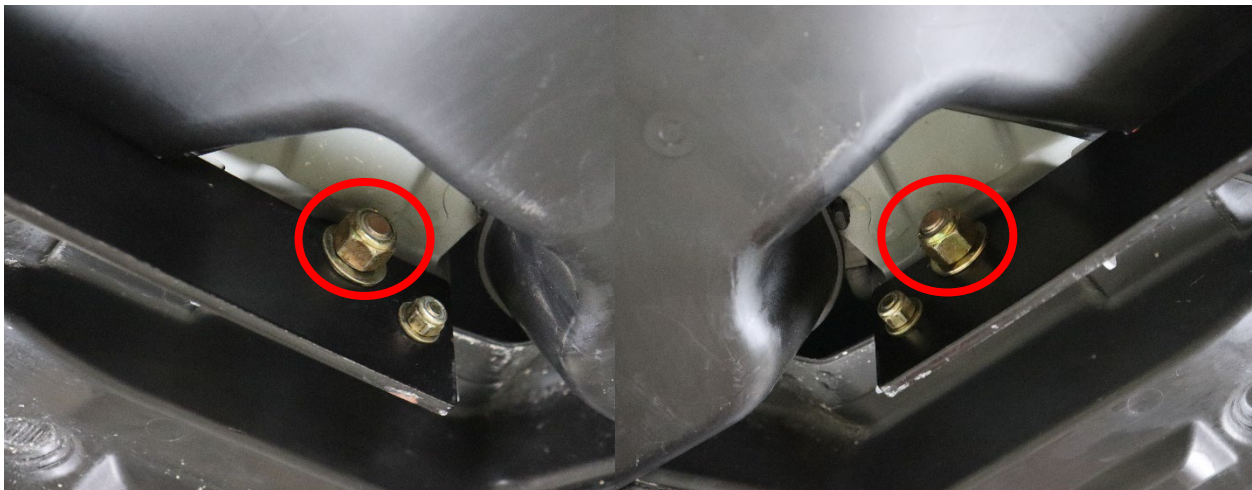
Crawford Performance recommends all steps and procedures described in these instructions be performed while the vehicle is properly supported on a two-post vehicle lift with safety jacks.

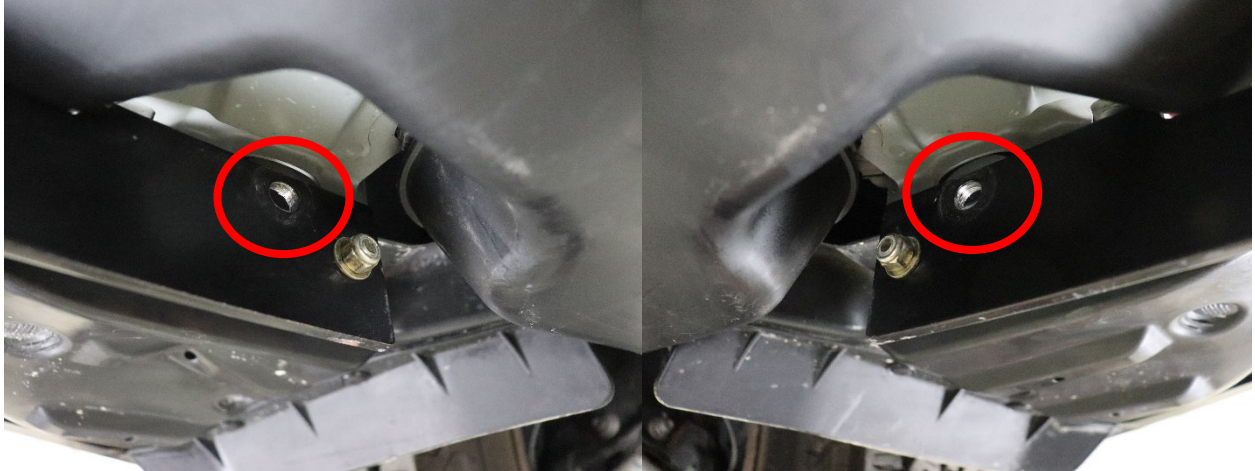
Otherwise, park vehicle on a clean flat surface and block the front wheels for safety. Engage the parking brake.

1. Jack the front of the vehicle up and place on jack stands to make access to the OEM Skid plate mounting points easier. Our installation guide includes the Crawford front bumper kit for the 2019+ Forester. If you do not have the bumper disregard step 2 as noted in the instructions below.

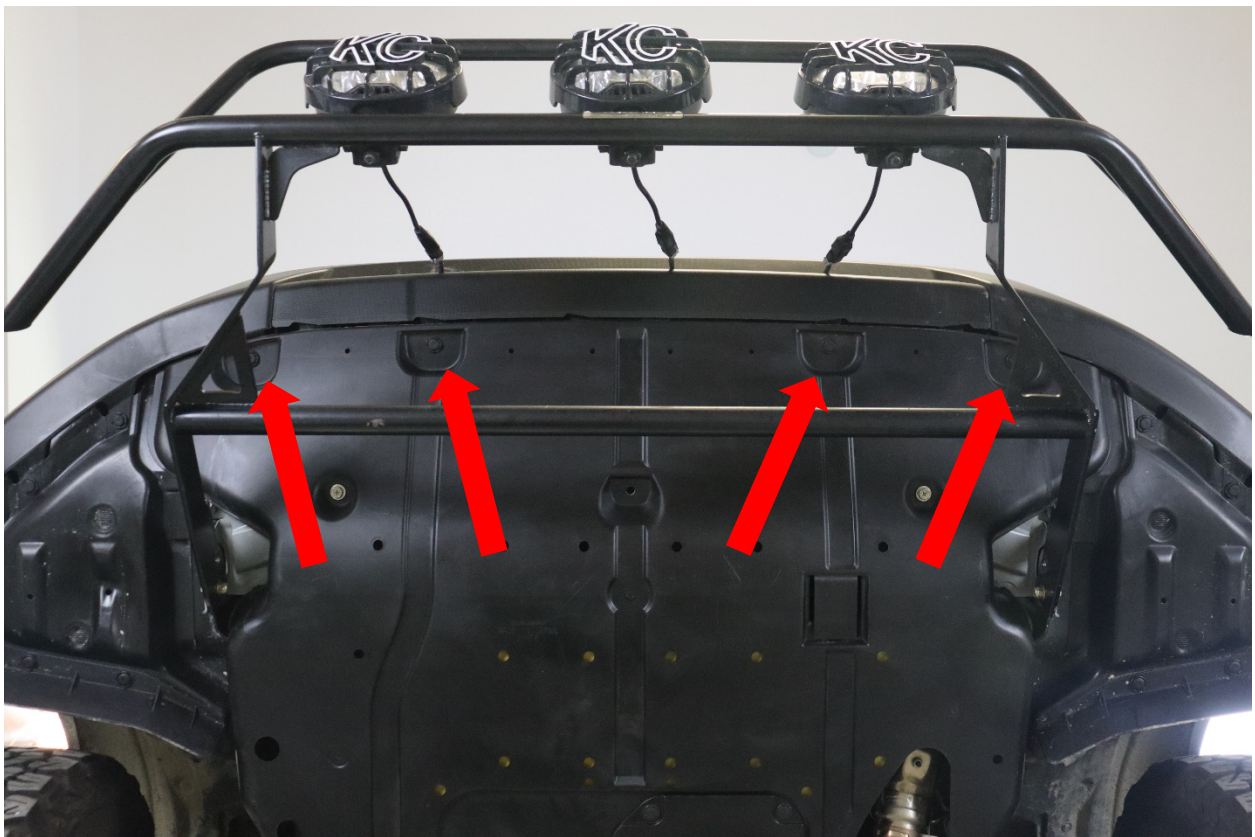


2. If you have the Crawford Front Bumper installed, follow these steps to move it out of the way of the OEM Skid plate. First remove the larger  $\frac{1}{2}$ " mounting bolts shown below. Once removed, the bumper will naturally want to swing down. Disconnect the lights (if installed) and let the bumper hang. ( $\frac{1}{2}$ " Socket + Wrench)

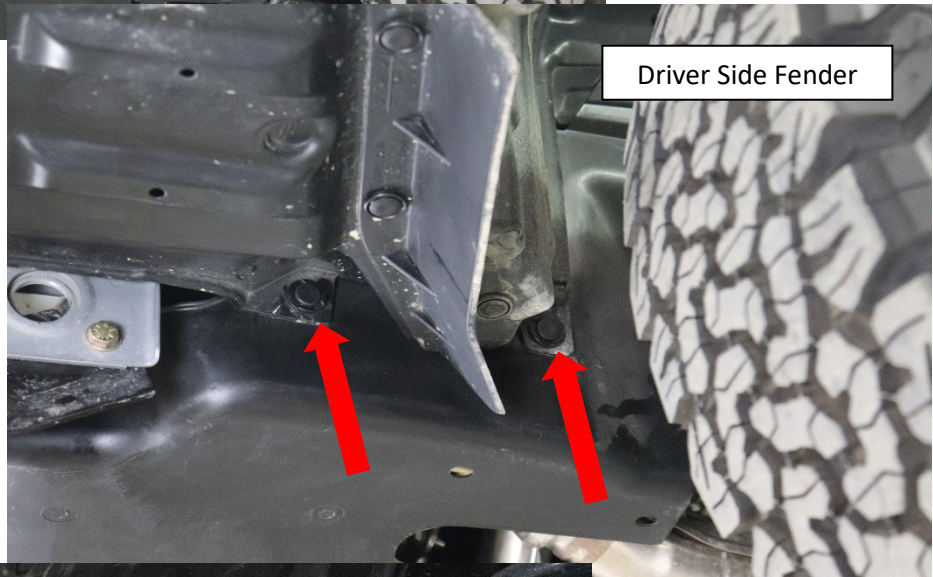
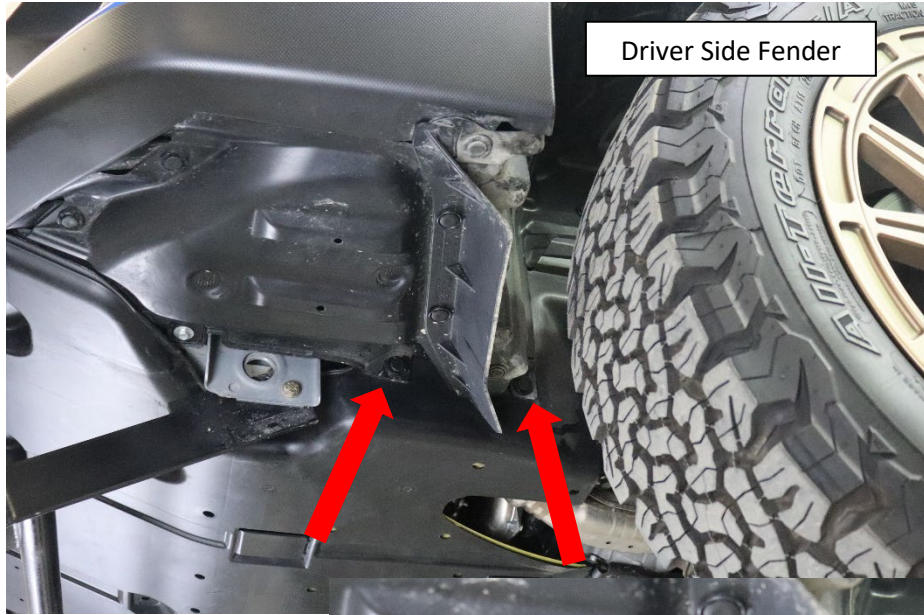




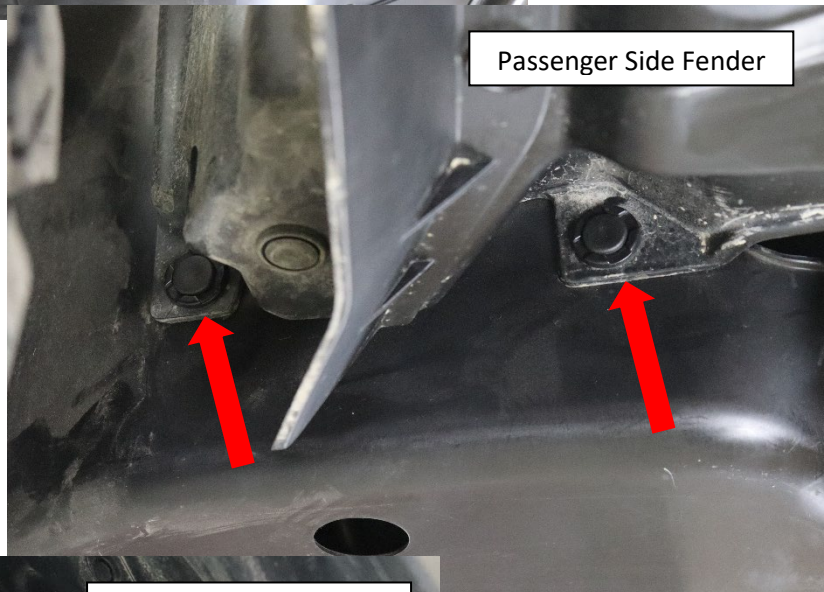
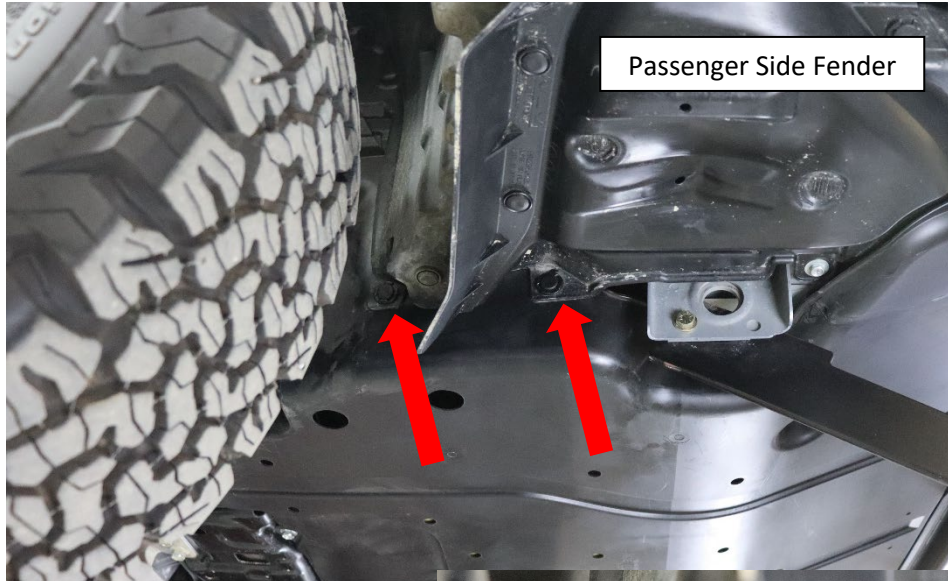
3. Locate the 10 plastic pins holding the OEM skid plate to the vehicle. 3 can be found in the fender wells. (3 on each side), and 4 can be found near the front of the OEM plate. Remove these pins with a flathead screwdriver. (Flathead Screwdriver)



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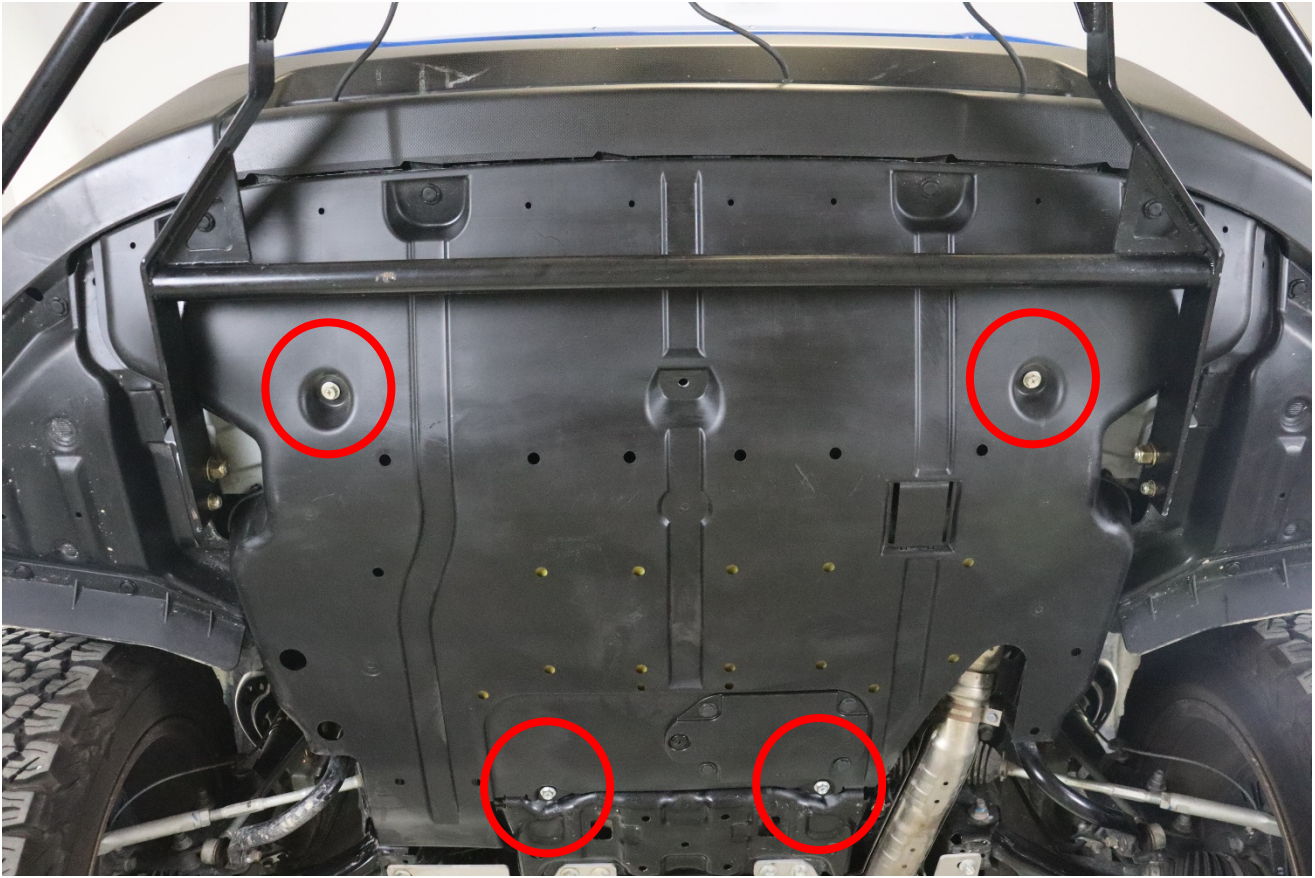


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4. Remove the four 12 MM Bolts holding the skid plate to the sub-frame. (12 MM Socket)



## Crawford Performance

5. If the Crawford Performance front bumper is installed, leave it hanging and work the OEM skid plate out from underneath the bumper. If you do not have our bumper, then simply drop the skid plate out of the vehicle.

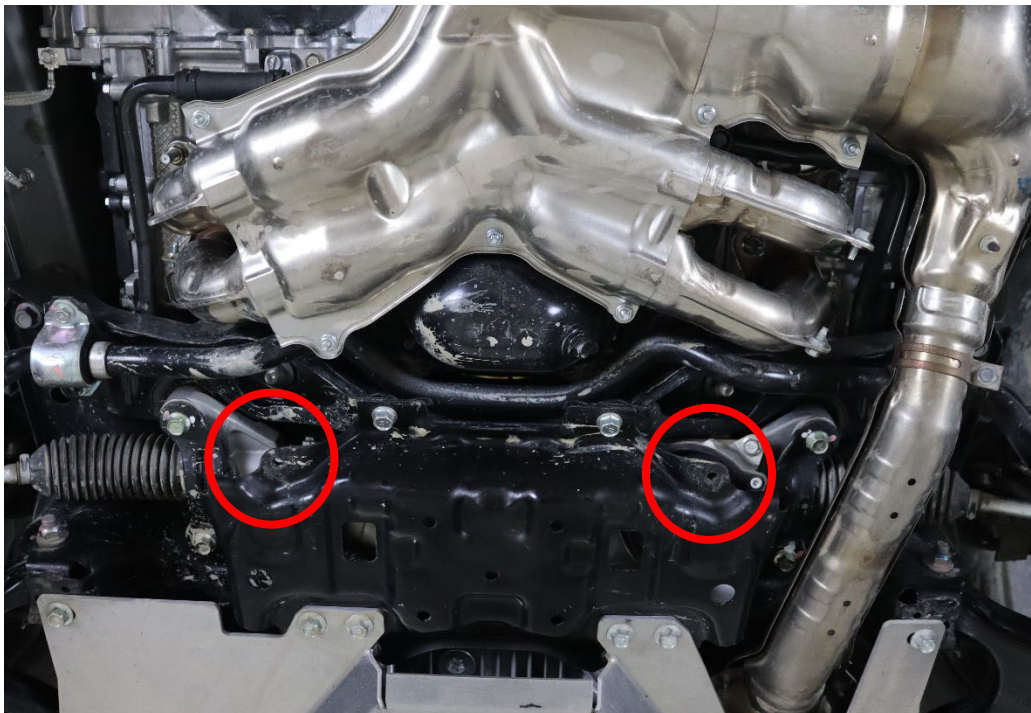


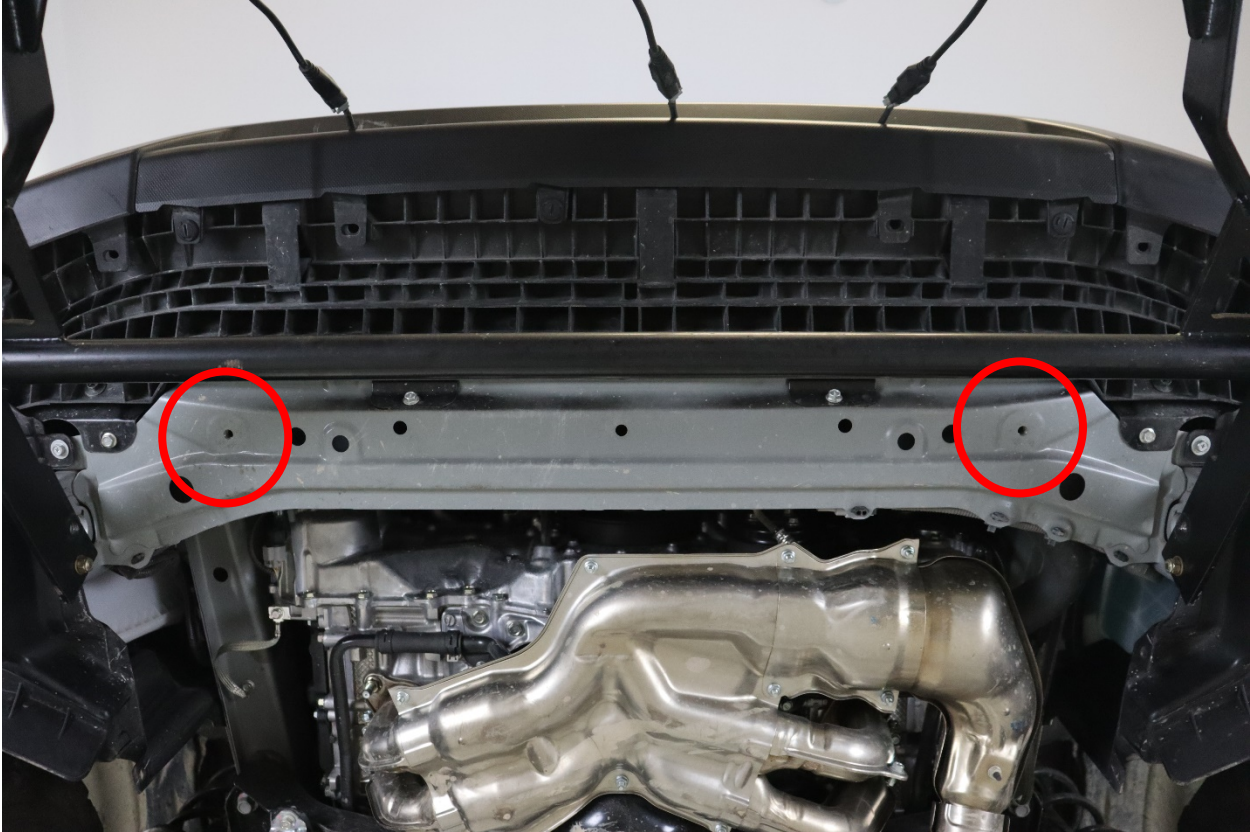
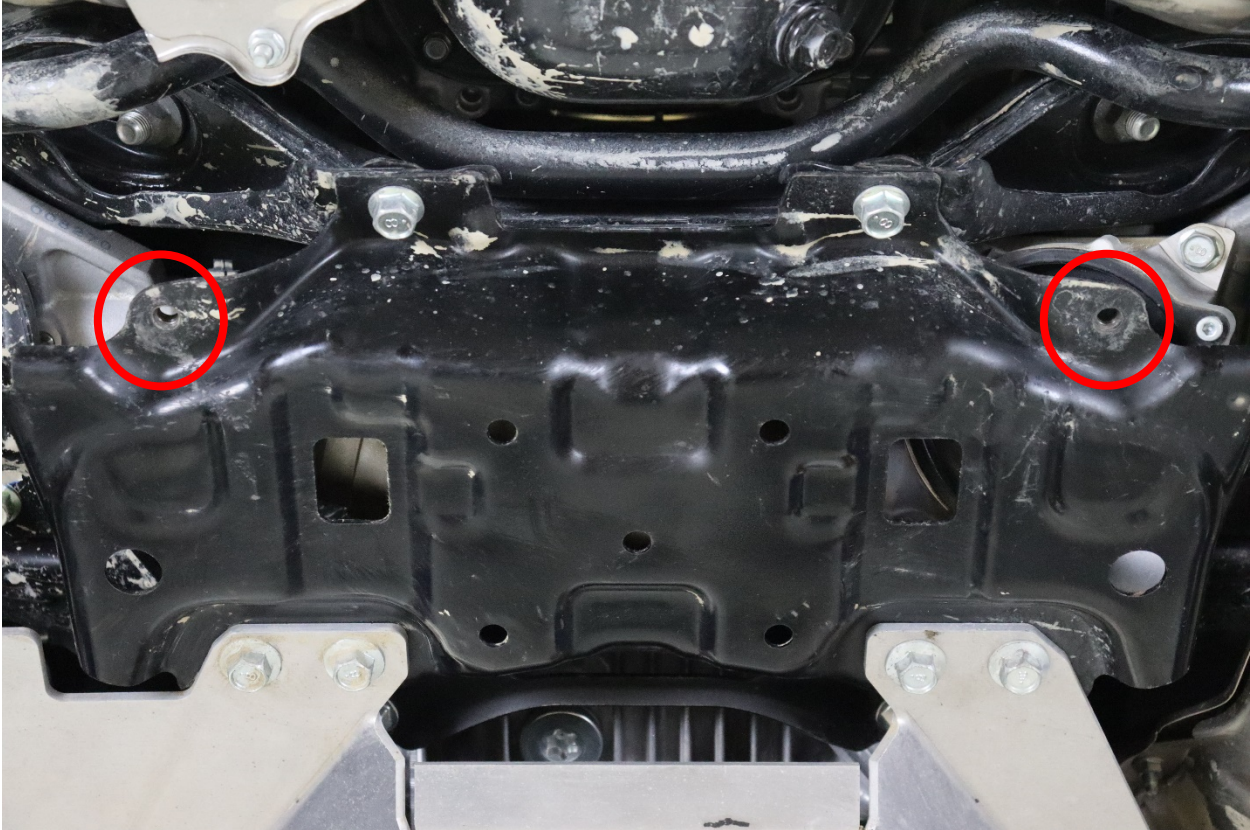






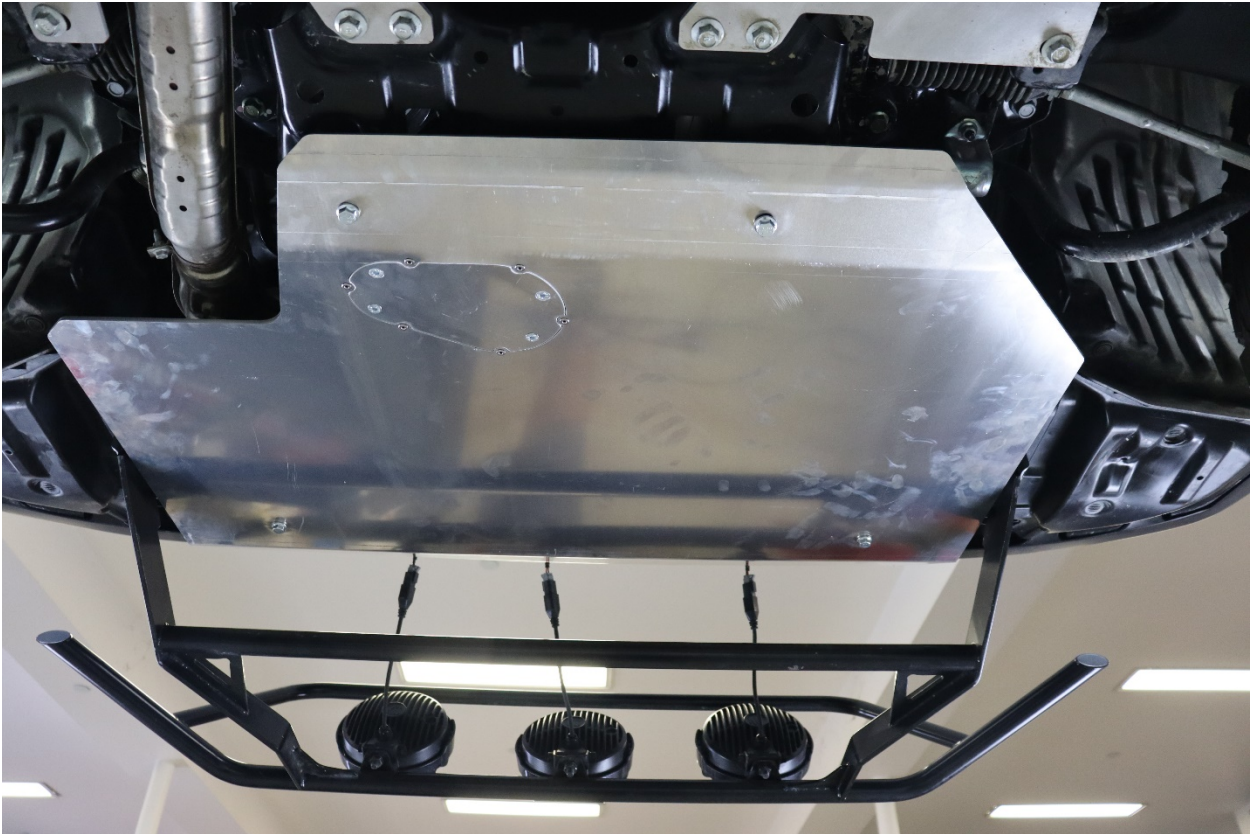
6. Locate the mounting positions for the skid plate and mount the plate using the provided 50 MM flange bolts . If you are using jack stands, use a floor jack to lift the skid plate into place and thread the provided flange bolts by hand. If you are on a lift, put the plate into position and thread in the bolts by hand.





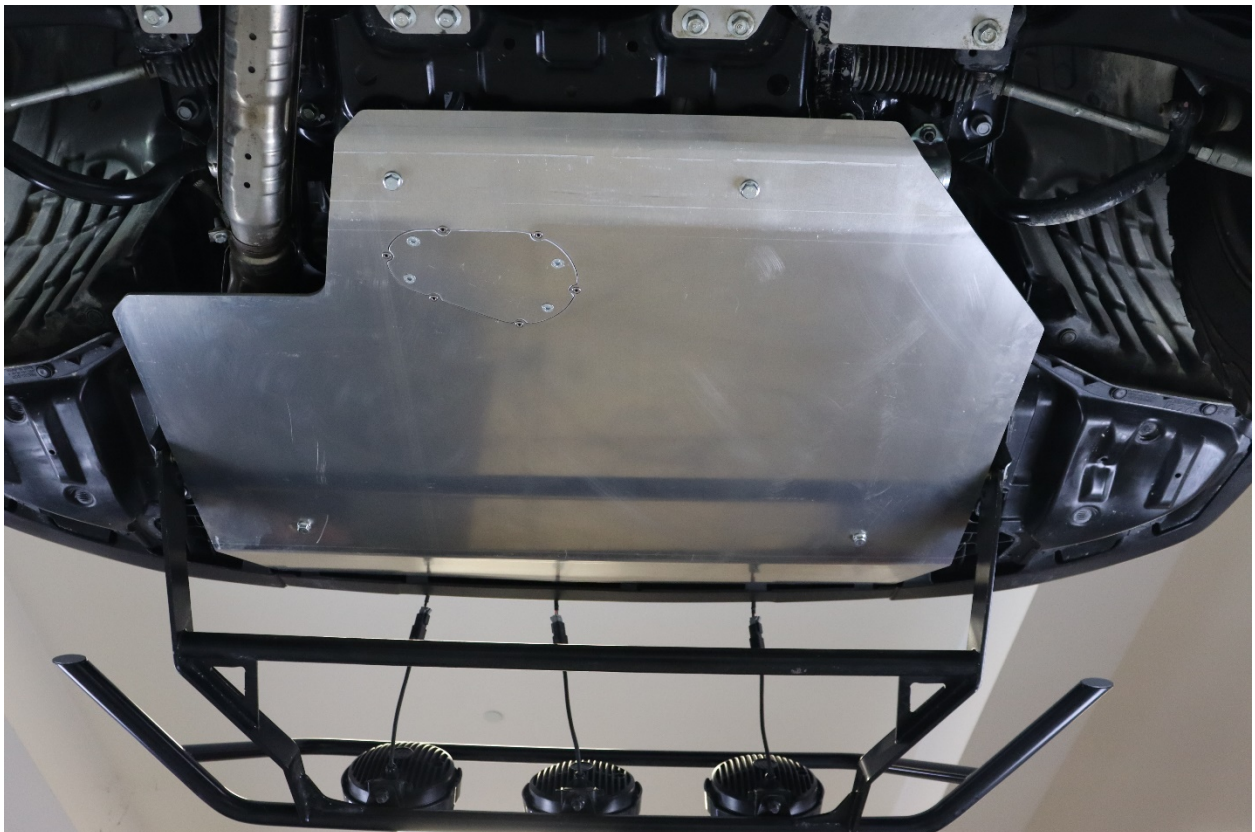






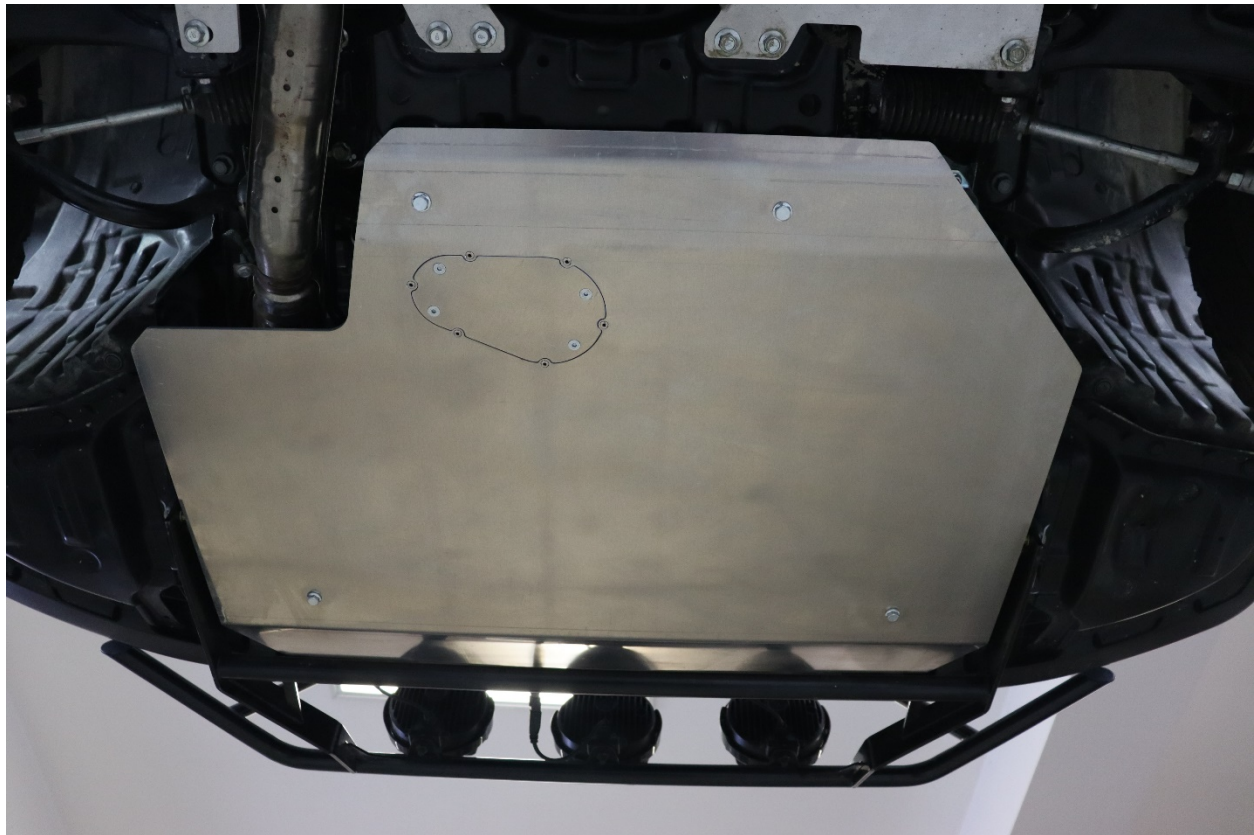
## Crawford Performance

7. Torque down the flange bolts to 25 ft-lbs. (12 MM Socket)



## Crawford Performance

8. If the Crawford Performance Front Bumper is installed, reinstall the ½” bolts to the bumper mounting locations. Review step 2 for further guidance.
9. Enjoy your new Forester Skid Plate!



**Thank you for choosing Crawford  
Performance!**

**Please feel free to contact us for any questions  
or comments! We are here to help. Celebrate your  
freshly finished install by cracking a beer and  
pouring one out for your chewed-up arms.**

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