



Crawford Performance Overland Series  
Rear Bumper  
2018+ Crosstrek

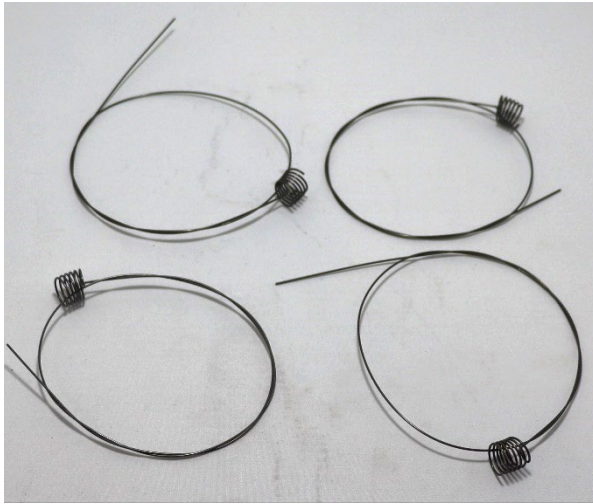
B2250-1 Parts List

Part Number	Quantity	Description
B2250	1	Rear Bumper – 18+ Crosstrek
B0242	4	Bolt – ½”- 13 x 1 1/2” Carriage Bolt Grade 8 Yellow Zinc
N0242	4	Nut – Rear Bumper Bolt Nuts
B0235	4	Bracket – Carriage bracket for rear bumper
W0242	4	Wire – fish wire ½” bolt



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### Hardware:



### Tools needed:

19 MM



1/2" Ratchet



Dremel with grinding wheel



Install Difficulty: 3/10

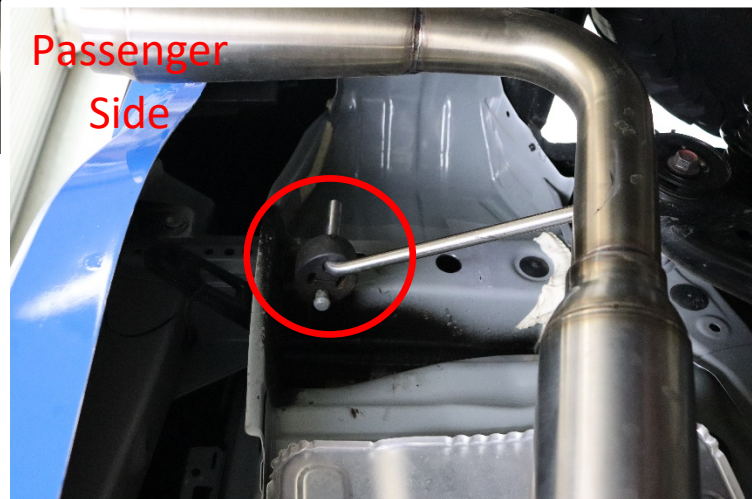
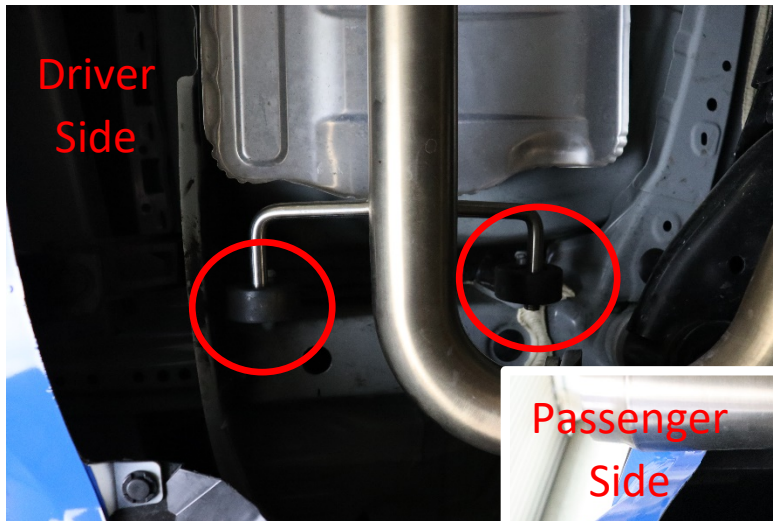
## Installation Instructions

Crawford Performance recommends all steps and procedures described in these instructions be performed while the vehicle is properly supported on a two-post vehicle lift with safety jacks.

Otherwise, park vehicle on a clean flat surface and block the front wheels for safety. Engage the parking brake.

**This installation sheet was made with the Crawford CDR Series Resonated exhaust installed on the vehicle; the bumper installation will follow the same steps as shown here with a stock exhaust pipe**

1. Jack the rear of the vehicle up and place on jack stands so exhaust is accessible
2. Remove muffler hangers from both the driver and passenger side. Let muffler hang free.



3. Removal of hanger from mid-pipe may be necessary to allow for enough play to move exhaust during bumper installation.



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4. Remove plastic grommet from sub frame on both the driver and passenger side so that all six holes are open and accessible.

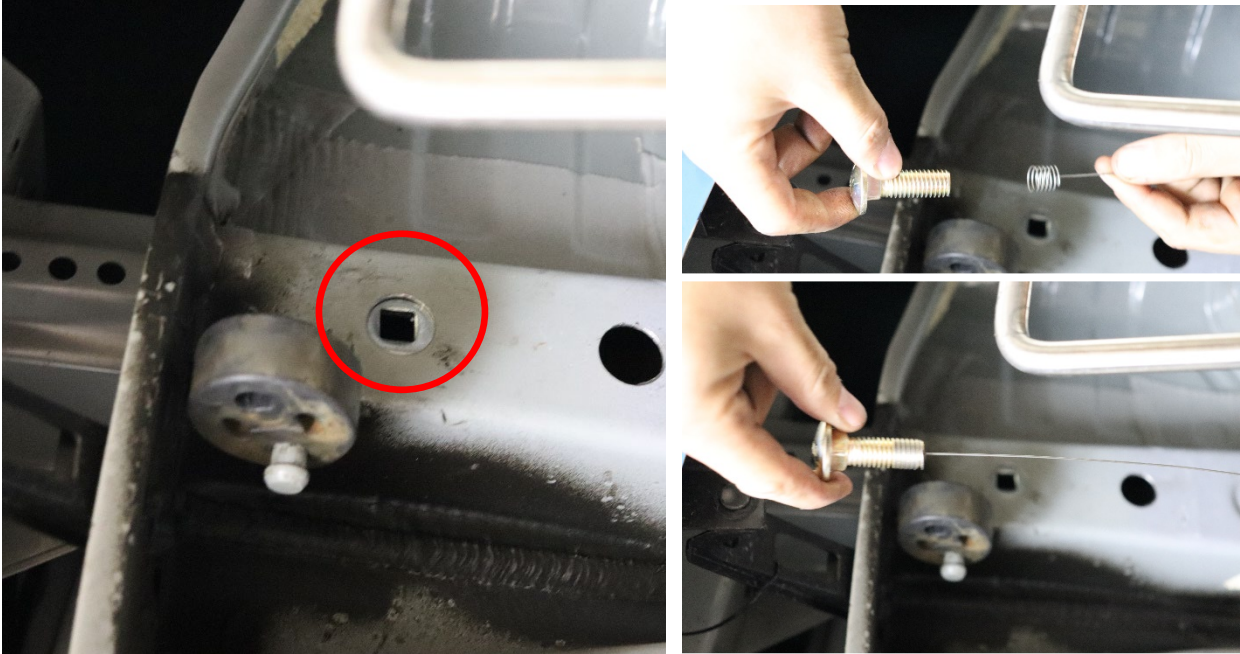


5. Dremel out the holes closest to the front of the vehicle on the passenger and driver side so that the carriage plates and the carriage bolts can be fed into the sub frame rail. **Only dremel out the front most hole on the sub-frame rails.**



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- 6. Feed the carriage plates into the sub frame through the dremmed out hole and align carriage plates with sub frame holes as shown. Install supplied fishing wire to the provided carriage bolts.

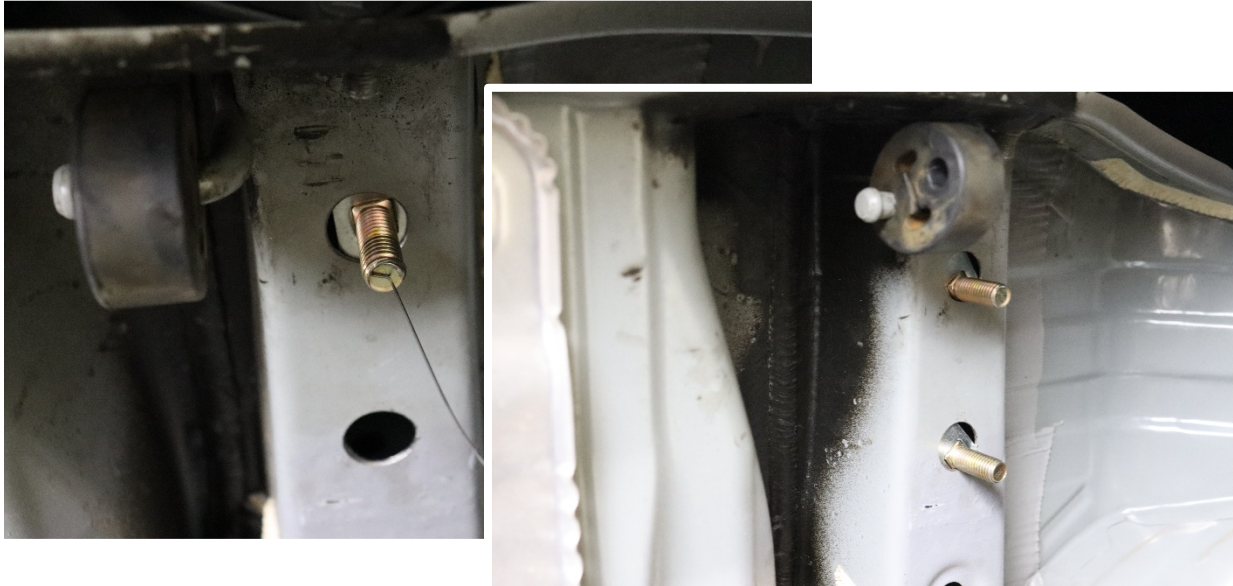


- 7. Fish carriage bolts through carriage brackets using the fishing wire so that bolt is hanging out of bracket and threads are exposed through sub frame.

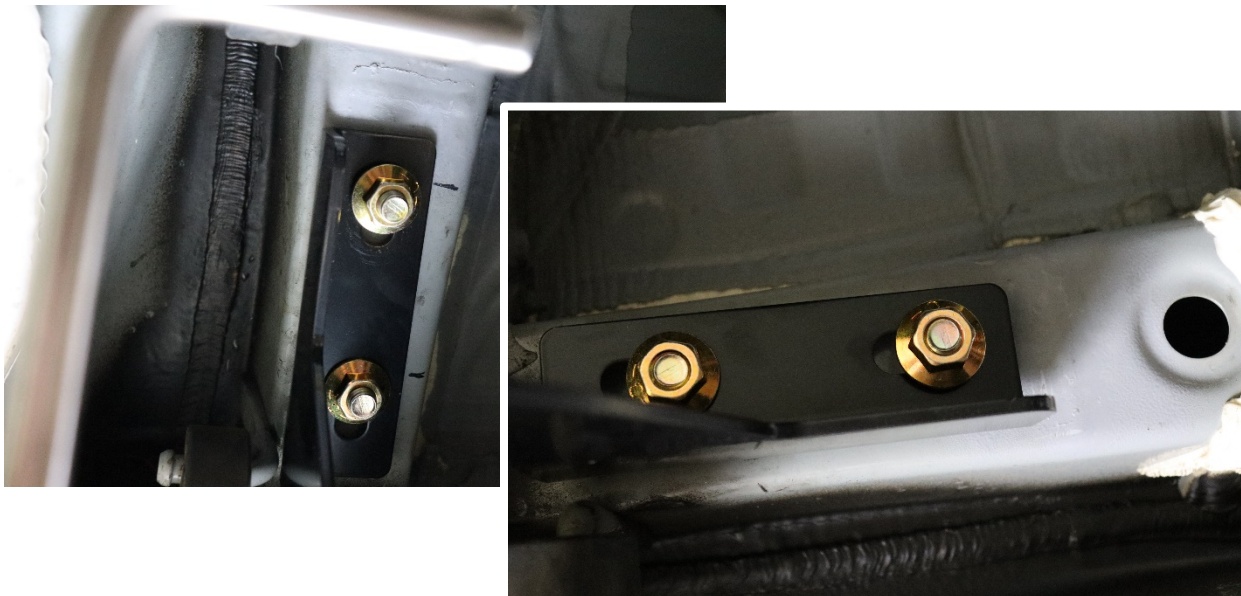


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- Repeat steps 5-7 for the remaining bumper mounting bolts until all four bolts are hanging from sub-frame.



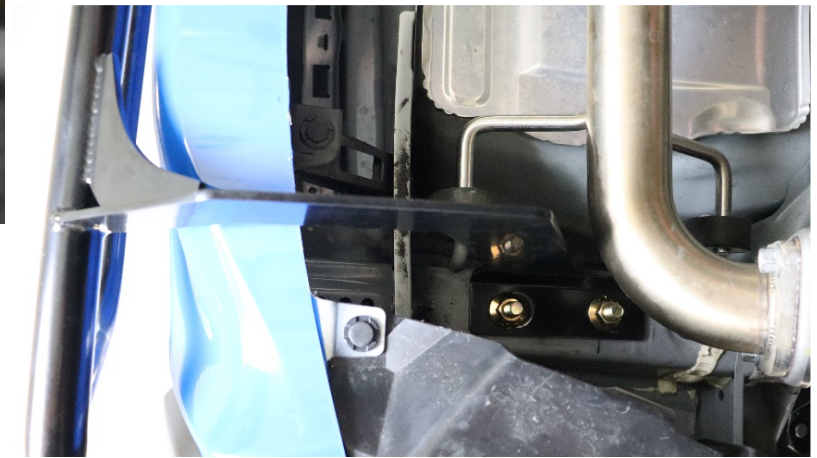
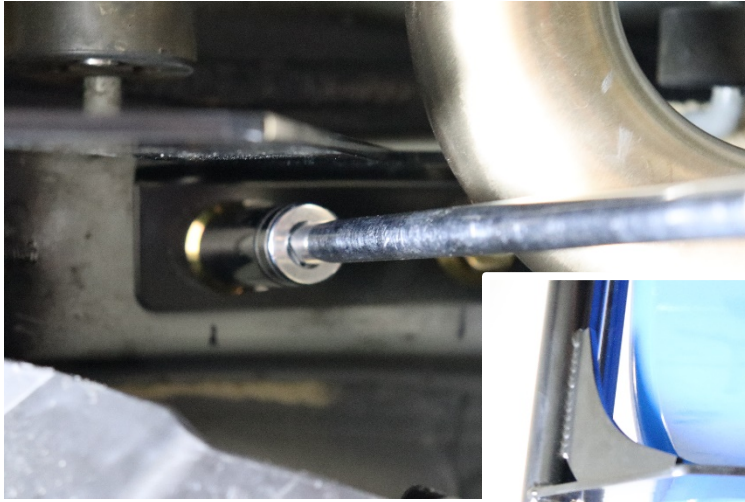
- Align Bumper mounting tabs with the hanging carriage bolts and secure using provided 19 MM nuts. It may be necessary to have an extra helper to help hold/secure bumper in position. Tighten with fingers to start.



- Re-secure the exhaust muffler to the hangars, and make final adjustments to bumper positioning

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11. Tighten bumper into desired location (19 MM socket, 1/2' extension), making sure that both sides of the bumper have even spacing from the car bodywork. [Torque to 100 ft-lbs.](#)



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12. Double check all bolts are tight, and that exhaust is reinstalled correctly. Jostle car by the bumper to ensure its secure to the vehicle. We Recommend keeping any OEM parts removed just in case this install needs to be undone.



**Thank you for choosing Crawford  
Performance!**

**Please feel free to contact us for any  
questions or comments! We are here to  
help. We understand this is a difficult install  
and we commend you for your efforts.  
Celebrate by cracking a beer and pouring  
one out for your chewed-up arms.**

**2319 E Locust Ct. Suite A  
Ontario, California 91761**

**[Technical@crawfordperformance.com](mailto:Technical@crawfordperformance.com)**

**(855) 677-8243**





