



Product Specification

Spec #: 607

Regular Rolled Oats # 5 -Certified Gluten Free

Product Characteristics:

Flavors: None added

Test	Method	Min Spec	Max Spec	Listed On COA
Moisture: Oven	AACC Official Method 44-15A	9.00%	12.00%	Yes
Thickness	GMCC LSOP001	0.024 in	0.030 in	Yes
Bulk Density	GMCC LSOP035	20.0 lbs/cu. ft.	25.0 lbs/cu. ft.	Yes
Granulation: US #4 - 2 Mins	GMCC LSOP014	15.0%	70.0%	Yes
Granulation: US #7 - 2 Mins	GMCC LSOP014	25.0%	80.0%	Yes
Granulation: US #10 - 2 Mins	GMCC LSOP014	0.0%	20.0%	Yes
Granulation: On Pan - 2 Mins	GMCC LSOP014	0.0%	6.0%	Yes
Hulls/Slivers Count -100g	GMCC LSOP019	0/100g	8/100g	Yes
Gluten	R5-ELISA	<10 ppm	10.00 ppm	Yes
Peroxidase	AACC Official Method 22-80	Negative	Negative	Yes
Taste & Texture	GMCC LSOP063	Typical	Typical	Yes
Aroma	Aroma	Typical	Typical	Yes
Color - Visual Check	GMCC LSOP065	Typical	Typical	Yes

Regulatory Compliance Information:

Raw Oat Requirements:	Grain Millers Canada Corp. oat products are manufactured from pre-selected, sound oats grown in the Western Canadian Prairie provinces. The oats shall be cleaned using standard grain cleaning equipment to remove dockage, foreign material and stones. The cleaned oats shall be free from insect and rodent infestation.
Finished Product Requirements:	The oats will be dehulled and kilned. The finished groats may be processed further through the following applications depending on the product: cut, classified, sized, steamed, rolled, and/or ground. The finished product shall comply with all regulations of the Canadian Food and Drugs Act and Regulations.
Ingredient Declaration:	Whole Grain Oats
Allergens:	Grain Millers Canada Corp (GMCC) is an exclusive oat milling production facility. It houses state of the art equipment and design flows for milling oats products. GMCC recognizes the importance of maintaining consistent and reliable gluten free products. Each pallet of product is tested using an R5 ELISA method to verify that the limit of gluten is below 10ppm gluten. For the health of our consumers we have validated our systems to ensure safe, wholesome gluten free products that consumers can rely on
Irradiated:	No
Animal Source Components:	No
GMO:	No
Sewer Sludge	No
Flavours	None Added
Additives	None
MSDS:	The products manufactured and supplied by Grain Millers Canada Corp. are under the jurisdiction of the CFIA and are deemed to be food products under the Canadian Food and Drugs Act and Regulations. As a result they are exempt from the Controlled Product Regulations of the Hazardous Products Act, and no Material Safety Data Sheets are required.

Facility Information:

Manufacturer:	Grain Millers Canada Corp.
Address:	#1 Grain Millers Drive Box 5040 Yorkton SK S3N 3Z4
Country of Origin	Canada
Telephone:	1-306-783-2931
Fax:	1-306-786-6733

Third Party Audit:	Yes	Rabbinical Organization:	Organized Kashrus Laboratories
HACCP Program:	Yes		
Kosher Certified:	Yes		
FDA Registered:	Yes		

Certificate of Analysis provided upon request and may require additional costs to the customer.
Available as conventional or organic product



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Shipping - Handling - Storage:

- Shelf Life:** Six months if stored in a cool, dry area. Shelf life may be extended to twelve months by storing the product under conditions of low relative humidity (<75% RH) and low temperatures (<75° F).
- Storage** Oat products readily absorb foreign odours, therefore it is recommended that oat products remain segregated from heavily odoured or perfumed products and chemicals. Storage of milled oat products, like other grains, requires proactive pest management to prevent infestation.
- Lot Coding:** YYMMDDP - Y=year; M=month; D=date; P=production facility where S=St. Ansgar, IA USA; O=Eugene, OR USA; N=Yorkton, SK Canada.

Packaging:

- 25 lb and 50 lb kraft multiwall bags
- 20kg Polywoven bags
- Polywoven supersacks
- Consumer Packs

Nutritionals:

The analytical data in Nutritionals is provided solely as a guideline. Actual results may vary from stated values due to weather, soil conditions, crop year, and region of origin.

Nutrient	Amount/100g	Nutrient	Amount/100g
Water (g)	10.84	Sugars, total (g)	0.99
Calories (kcal)	379	Total Dietary Fiber (g)	10.1
Total Fat (g)	6.52	Ash (g)	1.77
Protein (g)	13.15	Sodium (mg)	6.0
Saturated Lipid (g)	1.11	Calcium (mg)	52.0
Monounsat. Lipid (g)	1.98	Potassium (mg)	362.0
Polyunsat. Lipid (g)	2.3	Iron (mg)	4.25
trans-Fatty Acid (g)	0.0	Phosphorus(mg)	410.0
Cholesterol (mg)	0.0	Total Vitamin A (IU)	0.0
Total Carbohydrates (g)	67.72	Vitamin C (mg)	0.0

USDA National Nutrient Database for Standard Reference, Release 27 (2014)
NDB No. 08120

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