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Introduction

The Xbox ONE MaxFire Fusion v1 controller offers many features, more than you will find on any other mod available. While there are many features on this controller, we have developed a method of accessing them which makes it quick and easy. On the following pages you will find information about each feature and how to access it. Many features can be used in combination allowing greater flexibility and a greater enhancement to your gaming experience.

Feature access

The Xbox ONE MaxFire Fusion v1 controller uses the **“LEFT” and “UP”** directions on the D-pad for accessing all of the controllers features. We also offer the option of a **“MOD”** button on the back of the controller. The mod button can be used instead of **“LEFT”** on the D-pad to allow faster access to most features since you would not need to remove your thumb from the left thumbstick .

When enabling/disabling a feature, unless otherwise noted, you will see the White Guide Button LED flash 1 time for enabled and 2 times for disabled.

D-PAD LEFT



D-PAD UP



MOD BUTTON (optional)



Sub Modes



Several of the following controller features have sub modes. Sub modes are modifications to the main feature. These will be explained in the description of each feature. To change a features sub mode HOLD **“UP” + “LEFT”** on the D-pad, while holding both, tap the corresponding features button to change the Sub-Mode. For example, to change the Jitter sub mode you would HOLD **“UP” + “LEFT”**, then TAP **“Y”**, the WHITE LED will flash to indicate which sub mode you are currently in. If using the optional **“MOD”** button you would HOLD **“UP” + “MOD”**

Rapid Fire



To activate/deactivate rapid fire you can either TAP **“LEFT”** two times very quickly or HOLD the **“RIGHT TRIGGER”** and TAP **“LEFT”**. The WHITE LED will start flashing indicating Rapid Fire is now activated. Repeat either of these to turn off Rapid fire. With the Optional **“MOD”** follow the same procedure using that button. You can also control how the LED flashes using the Advanced Feature Management (page 9).

Burst Fire



To activate/deactivate burst fire HOLD the **“X”** button and then TAP **“LEFT”**. The WHITE LED will turn on solid to indicate that burst fire is activated. The burst fire will fire at the current speed/burst settings which can be adjusted within programming mode. Once activated burst fire can be turned on/off using the same process as rapid fire. To deactivate again hold **“X”** and tap **“LEFT”**.

Akimbo (Dual Trigger Rapid Fire)



To activate/deactivate akimbo HOLD the **“LEFT TRIGGER”** and TAP **“LEFT”**. With akimbo activated you will have rapid fire on both the left and right triggers (independently), this is great for akimbo or dual weapons in Call of Duty and other FPS games.

Mimic (Auto Akimbo)



To activate/deactivate HOLD the **“RIGHT TRIGGER”** and TAP **“UP”**. When using mimic , the right trigger controls both the left trigger and the right trigger at the same time. If the akimbo is activated and rapid fire is turned ON than the left trigger will also rapid fire, otherwise it works as normal allowing you to scope automatically when firing.

Mode and Default Speed Chart

MODE	GAME
Mode 1:	Call Of Duty: Advanced Warfare
Mode 2:	Call Of Duty: Ghosts
Mode 3:	Call Of Duty: Black Ops Series
Mode 4:	Call Of Duty: Modern Warfare Series
Mode 5:	Call Of Duty: World At War [Patchbuster]
Mode 6:	Battlefield Series
Mode 7:	Gears Of War Series
Mode 8:	Grand Theft Auto Series
Mode 9:	Halo Series
Mode 10:	All Other Shooters (5 SPS)

Changing Modes



There are 10 modes to select from. Each is pre-programmed with a specific speed, but can be independently programmed to a new speed (See page 6). To change to the next mode you must HOLD "LEFT" for 4 seconds. You will see the WHITE LED flash, count the number of flashes. This will indicate which mode you are currently in. (2 flashes = Mode 2, 3 flashes = Mode 3, etc...). You can also go back to the previous mode by HOLDING "LB" along with "LEFT".

Adjustable Fast Reload



To activate/deactivate HOLD "X" and TAP "UP". The adjustable fast reload allows you to shave precious milliseconds off your reload time. This works by cancelling the last part of the reload animation after the ammo has been added to your weapon. The fast reload must be set for the weapon you are using, as all weapons have different reload times. To set the reload timing you must HOLD "X" until you see your ammo indicator at the bottom of the screen show that you have full ammo (this will happen before the reloading animation completes), when you see this RELEASE "X". This sets the timing and the next time you reload as normal by hitting "X" the last part of the reload animation will be cancelled allowing you to begin firing again sooner than normal.

Jitter Fire

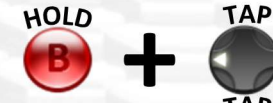
Jitter currently does not work with Ghosts but has been left in for Future COD games.



To activate/deactivate jitter fire HOLD the "Y" button and TAP "LEFT". Jitter takes advantage of a glitch in most COD games allowing for faster firing of just about all weapons including shotguns and 3-Round burst weapons. Jitter has 3 sub modes.

- Sub Mode 1 = XYY Jitter (fast)
- Sub Mode 2 = XYY Jitter (Slow)
- Sub Mode 3 = YY Jitter

Drop Shot (standard Layout)



Drop Shot (Tactical Layout)



The MaxFire Fusion V1 supports both standard button layouts and tactical button layouts. To activate/deactivate drop shot for standard button layouts HOLD "B" and TAP "LEFT". To activate drop shot for tactical button layouts HOLD in the "RIGHT THUMBSTICK CLICK" and TAP "LEFT". Drop shot allows you to automatically drop to prone as soon as you start firing and stand up when you stop. Drop shot has 4 sub modes and you must always use "B" when changing the sub mode.

- Sub Mode 1 = Always Drop/Stand automatically
- Sub Mode 2 = Drop/Stand, if NOT Aiming Down Sights
- Sub Mode 3 = Drop Only
- Sub Mode 4 = Drop Only, if NOT Aiming Down Sights

Jump Shot



To activate/deactivate jump shot HOLD "A" and TAP "LEFT". With jump shot you will jump automatically as soon as you start to fire. Jump shot has 4 sub modes.

- Sub Mode 1 = Jump only once
- Sub Mode 2 = Continuous Jumping (Slow Jump Speed)
- Sub Mode 3 = Continuous Jumping (Medium Jump Speed)
- Sub Mode 4 = Continuous Jumping (Fast Jump Speed)

Automatic Sniper Breath



To activate/deactivate auto sniper breath HOLD in the "LEFT THUMBSTICK CLICK" and TAP "LEFT". With Auto sniper breath activated the mod will press and hold the left thumbstick automatically when you aim down the sights.

Quick Scope



To activate/deactivate HOLD the “LEFT TRIGGER” and TAP “UP”. With quick scope active just hold the left trigger and you will scope and automatically fire at the exact moment the accuracy of being scoped kicks in. Quick scope has 6 sub modes.

Sub Mode 1 = Rifles/snipers

Sub Mode 2 = Rifles/snipers + Rapid Fire

Sub Mode 3 = Rifles/snipers QuickDraw attachment

Sub Mode 4 = Rifles/snipers w/QuickDraw + Rapid Fire

Sub Mode 5 = Ultra Fast (Does not work in COD Ghosts)

Sub Mode 6 = Ultra Fast + Rapid Fire (Does not work in COD Ghosts)

Auto Run



To activate/deactivate auto run CLICK the “LEFT THUMBSTICK” and TAP “UP”. With auto run active you no longer have to click the left thumbstick to start running, it is done automatically.

Sub Mode 1 = Always runs

Sub Mode 2 = Run suspended when prone/crouch with “B”

Sub Mode 3 = Run suspended when prone/crouch with “R3”

Auto Aim



The auto aim feature **ONLY WORKS WITH ZOMBIES & CAMPAIGN GAMES. IT DOES NOT WORK WITH ONLINE MATCHMAKING GAMES.** To activate/deactivate auto aim HOLD “A” and TAP “UP”. With auto aim active, when you press the left trigger, you will automatically lock on and track the closest target.

Battlefield Auto Spotting

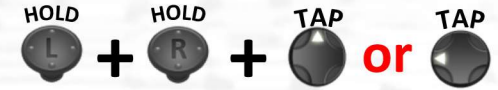


To activate/deactivate CLICK the “RIGHT THUMBSTICK” and TAP “UP”. With auto spotting active the controller will automatically press the “RB” button. When you are aiming at an opponent they will be marked with an indicator above their head for you and your team to see, giving your team a significant advantage.

Sub Mode 1 = On only when Aiming down sights or Firing

Sub Mode 2 = On all the time

Turn Off All Features



To Quickly turn off all controller features that may be turned on you can HOLD “BOTH THUMBSTICK CLICKS” and then TAP either “UP” or “LEFT”. The WHITE LED will quickly flash 10 times and all features will be turned off.

There is currently no Gears of War Games for Xbox One but these features have been left in for possible use in future GOW games or with releases of older GOW games on Xbox One.

GOW Perfect Active Reloads



To activate/deactivate HOLD “RB” and TAP “LEFT”. Have perfectly timed active reloads for the most popular weapons in Gears of War, automatically. When using this mod you select the weapon you are using by following the process below. Once selected you reload as normal by pressing “RB” and the second press of “RB” will be timed automatically.

Sub Mode 1 = Gears of War 2

Sub Mode 2 = Gears of War 3

Set GOW Active Reload Weapon



To set the weapon you want to perfect active reload you must HOLD “UP” and TAP “RB”. You will TAP “RB” 1-6 times depending on the weapon you want to select from the list below. When you release “BACK” the WHITE LED will quickly flash 1-6 times to confirm your selection.

Gears of War 2 Weapons

1. Lancer/Hammerburst
2. Pistols
3. Shotgun
4. Sniper/BoomShot

Gears of War 3 Weapons


1. Lancer
2. Hammerburst
3. Pistols
4. Sniper/BoomShot
5. Shotgun
6. Retro Lancer

Programming the Adjustable Rapid/Burst Fire Settings

Each rapid fire mode can be programmed to one of 55 different speed between 4 and 40 shots per second. You can also set the burst fire for each mode from 2 – 10 shots per burst.

Enter the Programming Mode:  (6 sec)

To enter the programming mode you must HOLD “BOTH TRIGGERS” and “BOTH THUMBSTICK CLICKS”. Continue to hold all four for 6 seconds. You will see the WHITE LED flash on for 2 seconds then go out.

Exit Programming Mode: 


To exit the programming mode just TAP “UP” on the D-pad. The LED will again Flash.

Change Rapid Fire Speed:  OR 

To change the rapid fire speed you only need to TAP the “Y” or “A” buttons. “Y” to make the speed faster and “A” to make it slower. The WHITE LED will flash when increasing or decreasing the speed. Once you have reached the MIN or MAX speed the LED will no longer flash.

Change Burst Fire Quantity:  OR 

To change the number of shots fired with the burst fire you must TAP the “X” or “B” buttons. “X” for fewer shots and “B” for More shots.

Check Rapid Fire Speed Setting: 

To check the currently set rapid fire speed you only need to TAP the “RIGHT TRIGGER”. The WHITE LED will give a long flash for the “tens” position short flash the single digit. (example. 1 Long flash, followed by 6 short flashes, indicates you are now at speed setting 16) Refer to the table on the next page for all of the speed settings.

Check Burst Fire Setting: 

To check the currently set burst fire setting just TAP the “LEFT TRIGGER”. The WHITE LED will flash 2-10 times to indicate the number of shots set for the burst fire.

Reset Current Mode to Default Settings:  (7 sec)

To reset the rapid fire mode you are currently editing to the factory default you must HOLD “RB” for 7 seconds. After 7 seconds the WHITE LED will flash very fast 10 times to indicate the Mode has ben reset.

MASTER RESET:  (7 sec)

Resets ALL modes, speeds and sub modes to their default settings. HOLD “BOTH THUMBSTICK CLICKS” for 7 seconds. You will see the WHITE LED flash in a pattern of , fast, slow, fast. After this all settings will be set to default , the programming mode will be exited and the chip reset.

Rapid Fire speed settings table

Rapid Fire Setting	Shots Per Second	Rapid Fire Setting	Shots Per Second
1	40	13	8.33
2	30	14	7.8
3	25	15	7.35
4	20	16	7
5	18	17	6.5
6	16	18	6
7	14	19	5.5
8	12.5	20	5
9	11.35	21	4.5
10	10.4	22	4
11	9.6	23	3.5
12	9	24	3

Important Rapid Fire Speed Information!

The Maxfire Fusion rapid fire mod allows you to set rapid fire speeds up to 40 shots per second, but you must be aware that setting the rapid fire to the maximum will NOT work for most games. All games have limitations on the rates at which weapons can fire. Our default mode settings are already optimized to the fastest possible speeds for the games/weapons listed on page 3.

The possibility to change these settings are available for you to experiment with and find settings that best compliment your playing style and to be able to create modes for current and future games which are not part of the default setup.

If you have questions regarding rapid fire or any feature please contact us at sales_epicmodz@hotmail.co.uk

Advanced Feature Management

All features of the MaxFire Fusion have an advanced management option that allows you to disable them. This is especially useful if you find there are features you do not use and do not want the possibility to accidentally activate the feature.

Enter (AFM) HOLD **A** + HOLD **B** + HOLD **X** + HOLD **Y** (7 sec)

To enter the advanced feature management you must have the controller ON and the rapid fire must be turned OFF. Then HOLD "A + B + Y + X" together all at the same time for 7 seconds. After 7 seconds you will see the WHITE LED flash 10 times very fast. After this you can release all of the buttons.

Managing features

Now that you are in the AFM you can enable or disable any of the features listed below by just tapping the corresponding button(s). When you tap one of the buttons you will see the WHITE LED flash either 1 or 2 times.

1 flash = Feature is ENABLED, 2 flashes = Feature is DISABLED.

- **Jump Shot** **A**
- **Drop Shot** **B**
- **Fast Reload** **X**
- **Jitter Fire** **Y**
- **GOW Reloads** **RB**
- **Sniper Breath** **L**
- **Auto Aim** **LT**
- **Mimic** **RT**

Hold "UP" on the D-Pad then tap the button for these features.

- **Auto Run** **UP** + **L**
- **Quick Scope** **UP** + **LT**
- **Battlefield Spotting** **UP** + **RB**
- **LED MODE** **UP** + **RT**

The LED mode has 4 settings listed below

1. The LED is flashing while Rapid fire is on.
2. The LED is on Solid while Rapid fire is on.
3. The LED Flashes 1 or 2 times when turning Rapid fire on or off.
4. The LED flashing is disabled for ALL feature activation.

Exit Advanced Feature Management



To exit AFM TAP "LEFT" on the D-pad. You will again see the WHITE LED flash 10 times very quickly.

Left or Mod Button

Dual Rapid Fire – Rapid fire on both triggers independently. (hold left trigger)

Burst Fire – Programmable burst fire for semi-automatic weapons.

GOW Active Reloads – Have perfectly timed active reloads in GOW automatically.

Jitter – Turn any weapon full auto, even 3-round burst and shotguns.

Auto Sniper Breath – Automatically hold your breath when aiming down sights.

Drop Shot – Drop down to prone automatically as soon as you start to fire.

Jump Shot – Jump automatically when you fire.

Left Button – Double tap to turn on rapid fire. Hold in combination with other controller buttons to turn on/off features.

Mod Button – (Optional) Located on the back of the controller under the right thumbstick. Use for turning rapid fire and other controller features on/off.

UP Button Functions

Quick Scope – Scope and fire automatically at the fastest possible time. (hold left trigger)

Fast Reload – Shave precious milliseconds off your reload time.

Mimic – The right trigger controls the left trigger. (hold right trigger)

Auto Run – Run without needing to click the left thumbstick.

Auto Aim – Auto lock on your target while aiming down sights.

Battlefield Auto Spotting – Spot targets automatically without needing to press the RB button.

UP Button – Used for changing additional controller features.

GOW Set reload weapon – Select the weapon you want to use for the perfect active reloads.