

501-05 Interior Trim and Ornamentation Removal and Installation

2023 F-150

Procedure revision date: 06/21/2023

B-Pillar Trim Panel - SuperCrew

Special Tool(s) / General Equipment

Interior Trim Remover

Removal

NOTE: Left hand drive (LHD) shown, right hand drive (RHD) similar.

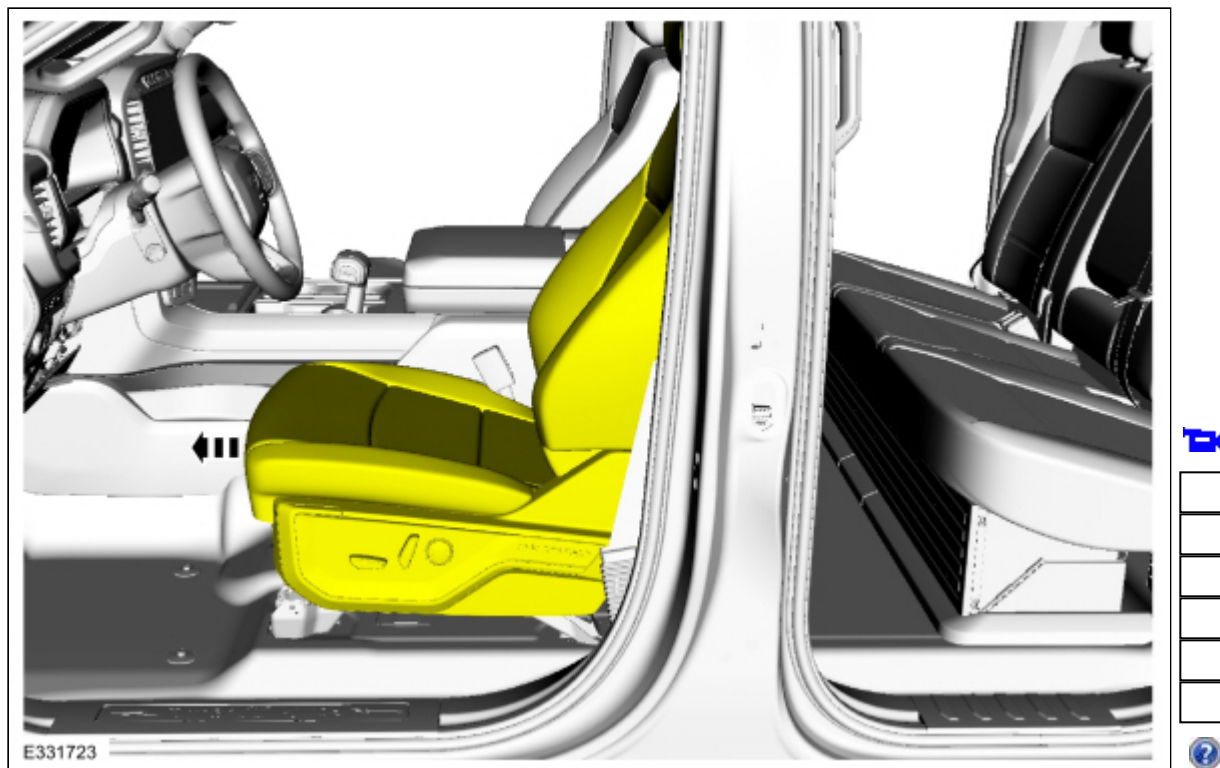
NOTE: LH (left hand) side shown, RH (right hand) side similar.

NOTE: Removal steps in this procedure may contain installation details.

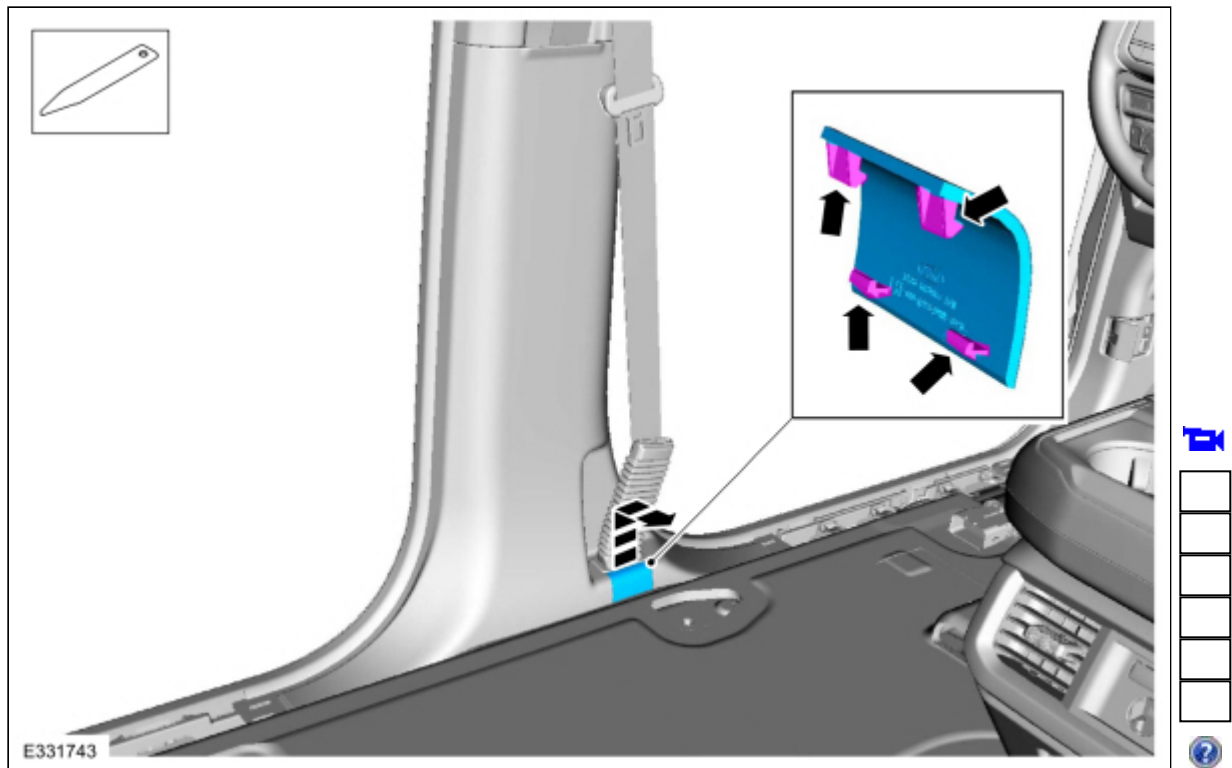
NOTE: Seats removed for clarity.

Upper and Lower B-Pillar Trim Panels

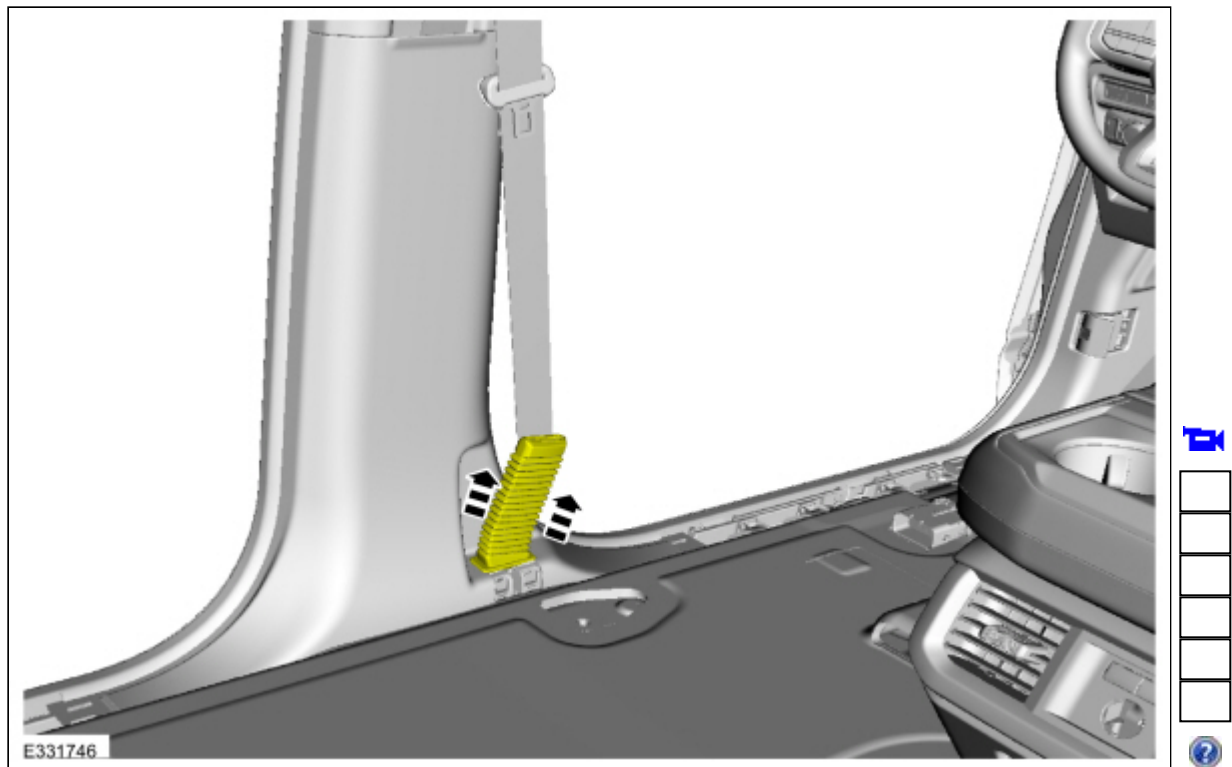
1. Position the front seat in the full forward position.



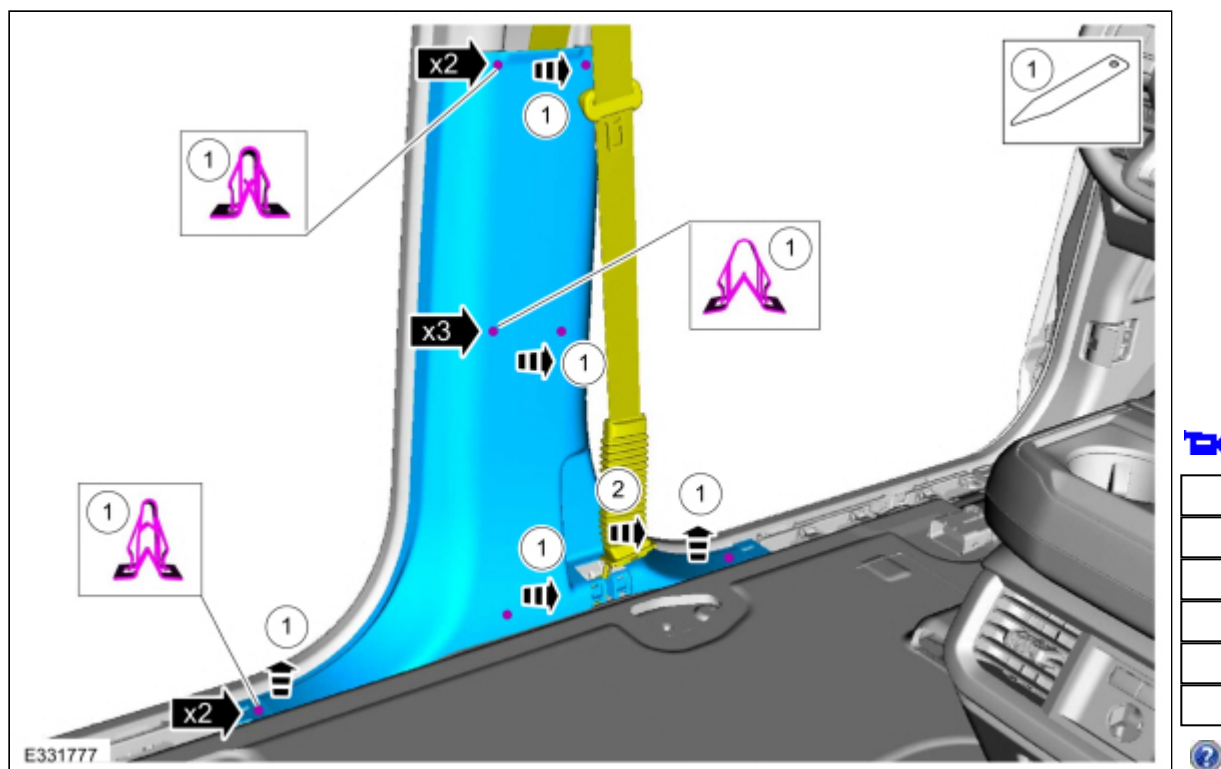
2. Remove the front scuff plate trim panel.
Refer to: [Front Scuff Plate Trim Panel - Regular Cab/SuperCrew](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
3. Remove the rear scuff plate trim panel.
Refer to: [Rear Scuff Plate Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
4. Release the tabs and remove the front seatbelt retractor and pretensioner opening trim cover.
Use the General Equipment: Interior Trim Remover



5. Release the front seatbelt retractor and pretensioner boot from the lower B-pillar trim panel and position upward on the seatbelt.

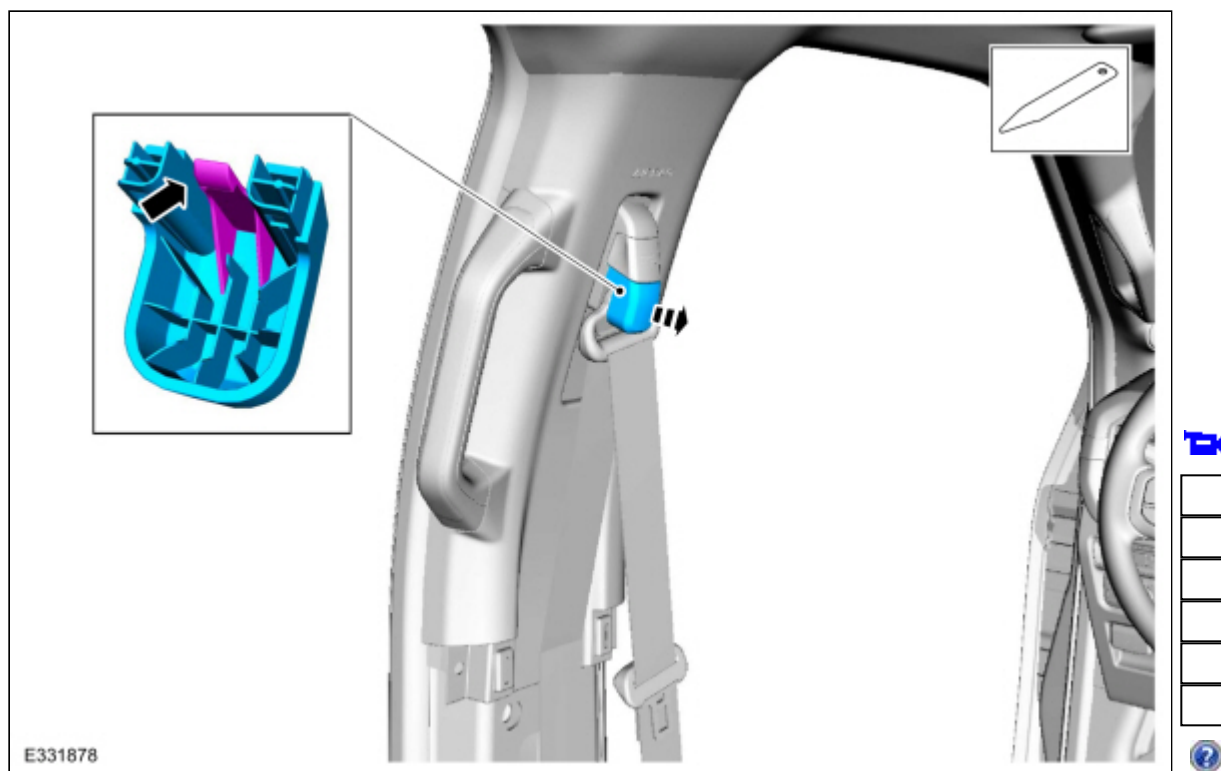


6. Remove the lower B-pillar trim panel.
1. Release the lower B-pillar trim panel clips.
Use the General Equipment: Interior Trim Remover
 2. Position the front seatbelt retractor and pretensioner through the opening in the lower B-pillar trim panel.

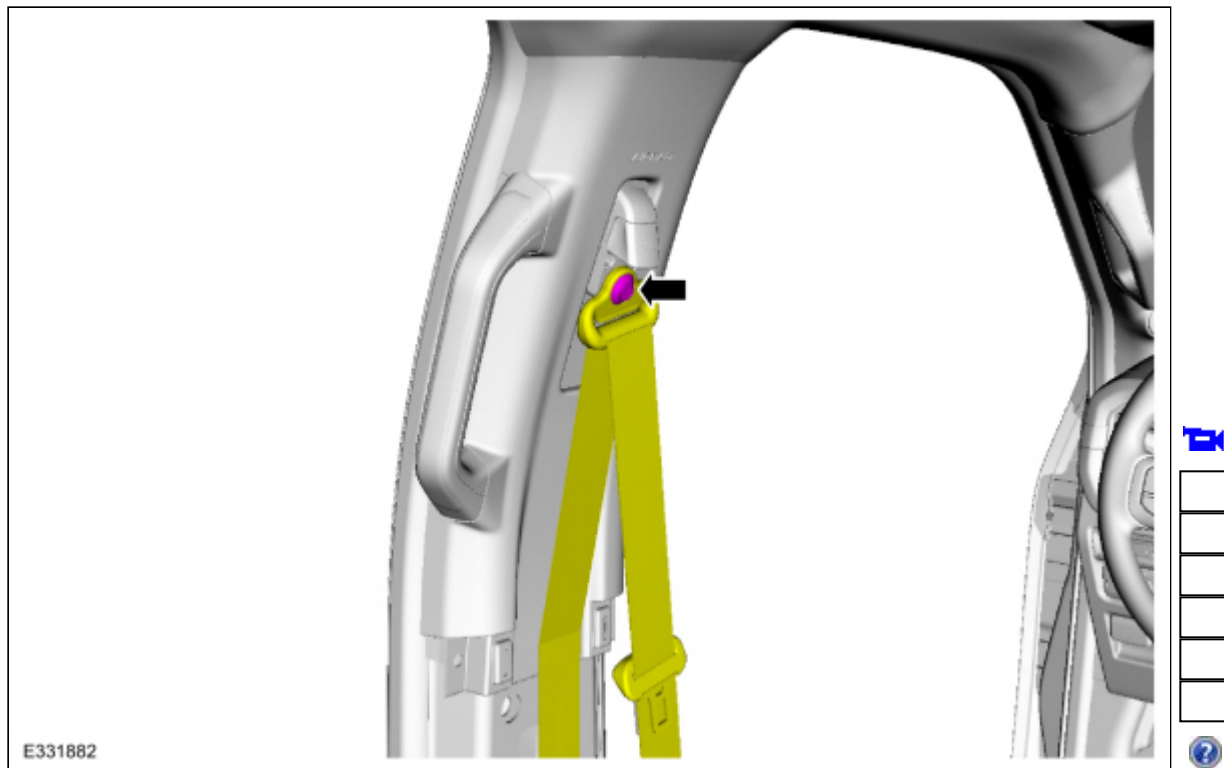


Upper B-Pillar Trim Panel

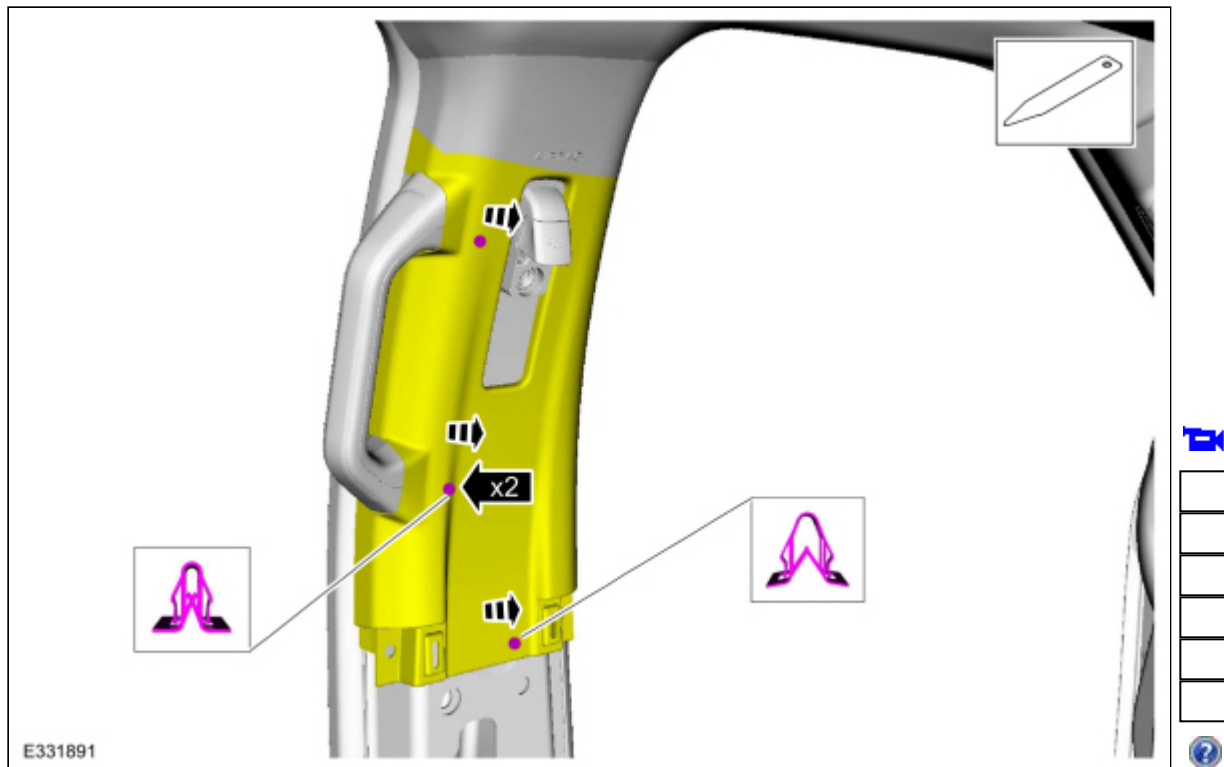
7. Release the tab and remove the D-ring trim cover. Use the General Equipment: Interior Trim Remover



8. Remove the D-ring bolt and position the front seatbelt retractor and pretensioner aside.
Torque: 30 lb.ft (40 Nm)

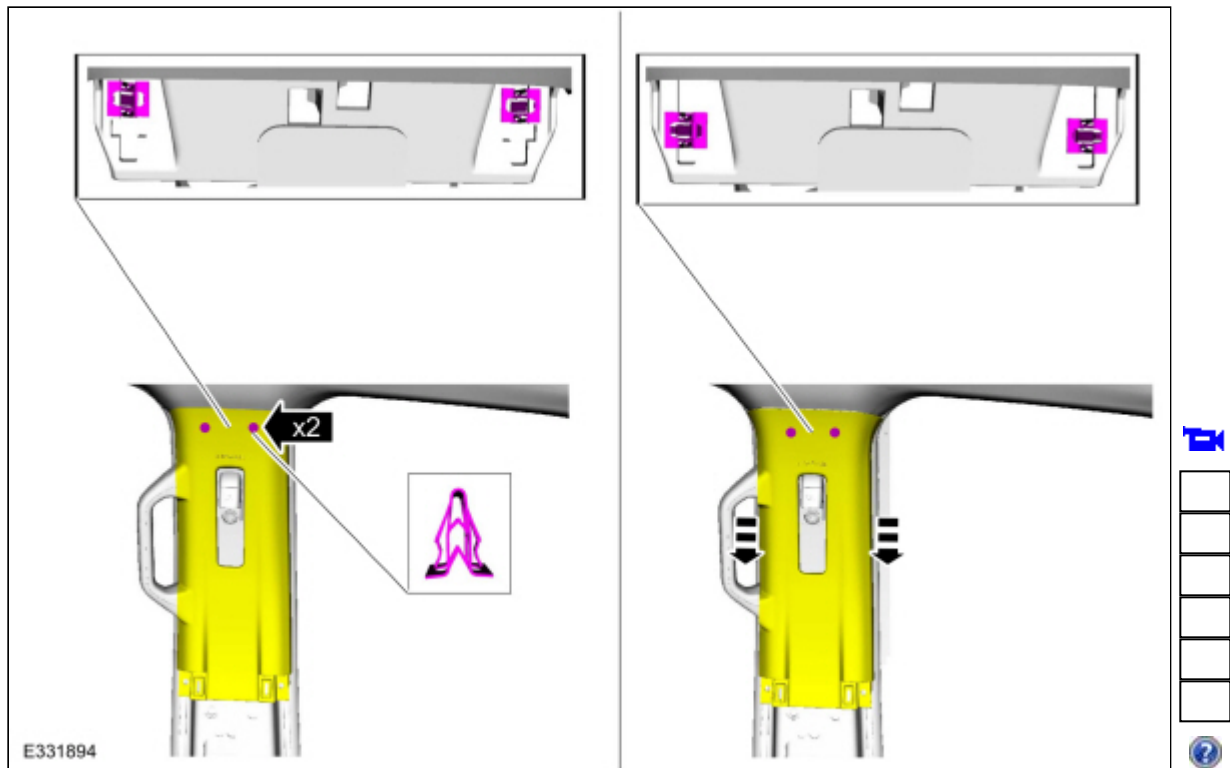


9. Release the upper B-pillar trim panel clips.
Use the General Equipment: Interior Trim Remover



10. **NOTICE:** The upper B-pillar trim panel must be positioned downward to allow the upper clips to release correctly. Failure to follow this direction may cause damage to the upper B-pillar trim panel.

Slide the upper B-pillar trim panel down, aligning the clips to the slots in the sheet metal.



11. Remove the upper B-pillar trim panel.

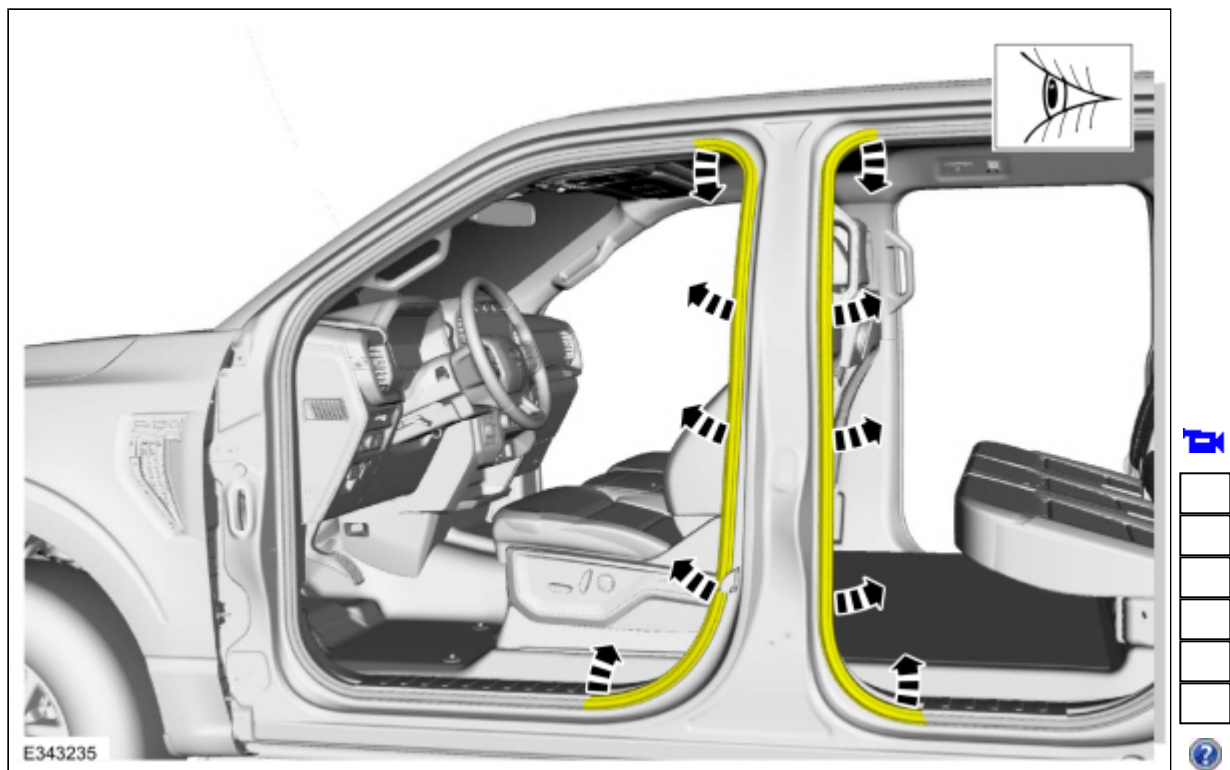


Installation

1. **NOTE:** During installation, make sure the seatbelt webbing is not twisted and the seatbelts and buckles are accessible to the occupants.

To install, reverse the removal procedure.

2. Inspect and position the front and rear door weather strip lip so that it overlaps the top of the B-pillar trim panels.



3. Check the seatbelt system for correct operation.

Refer to: [Seatbelt System Functional Tests](#) (501-20A Seatbelt Systems, General Procedures).

© Copyright 2023, Ford Motor Company.