

# 2017 – Newer Ford SuperDuty Crew Cab Ceiling Net Install

NOTE: Many newer models have B-pillar handles and even overhead on the ceiling that can be used for some of the top mounting locations. Check to see if you prefer to use these factory locations as the nets typically have enough adjustment to allow for this option. If your vehicle does not have handles in desired locations or you prefer to install mounting points for better fitment, please follow the below steps.

**IMPORTANT: READ INSTRUCTIONS FULLY BEFORE STARTING** 

Time: About 60-90 minutes



Paw Level:

Tools: (may vary by vehicle)

- 1. 13 mm Socket and Wrench
- 2. Panel Removal Tool

Slide front seats forward for access to B pillar trim.





## Step 2

Careful grasp and pop the top of lower trim panel cover loose starting at the front side by weatherstripping to release the push in clips that secure cover to inner structure. This panel just needs to have the top moved back enough to allow the top trim to drop down out of the way and does not need to be completely removed.

Slide the upper seat belt adjusters about 2" from lowest position.



#### Step 4

Start to pop off the top B pillar trim panel in a similar fashion to the previous lower panel. The two slots by the handle slide in towards center of cab and the upper seat belt assembly needs to twist back and forth, and even slide up or down to allow it to work through the upper panels vertical opening. This bit is the trickiest part of the installation. Go slow and careful as to not cause excessive pressure on the trim or scuff it. The second side will be easier once you've got the technique from the first one though.





\*Watch that you don't lose any of the anodized clips for the trim panel for reinstalling.



Slide the upper seat belt assembly all the way down.



**Step 6** Using the 13mm wrench, remove the upper seat belt assembly bolt.





\*Take care not to lose the bolt retainer.

Install the C115L hardware piece with the angled end pointed to inside of cab and feed the D ring tether up just slightly towards rear of pillar to avoid plastic tab inside and under black piece.





### Step 8

Line up bracket to seat belt bolt hole and reinstall with bracket next to inner B pillar structure.





Reassemble upper panel, taking care to keep the stainless D-ring to outside of panel and also to make sure anodized clips are lined up to corresponding B pillar holes before pressing back into place.



\*PRO TIP: use a large zip tie or string to pull D-ring out if it isn't staying to the outside for you.



Double check clips are in line and the trim that goes under handle are properly lined up before pressing into place.



**Step 10** Reinstall the lower panel in the same manner.



Use hand or panel tool make sure weatherstrip is on top of trim panel in both door openings. Be careful not to tear or cut the rubber.





At rear of cab (C pillar) grasp top of trim cover and work back to pop top and side loose. This panel does not need to be fully removed.



## It may be easier to start at the front edge by the weatherstripping.





\*NOTE: Make sure the anodized clips stay aligned correctly before reinstalling and be careful not to lose them.



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Remove 13mm bolt similar to B pillar, taking care not to drop any parts of assembly.

#### Step 13

Reinstall with C115XL hardware oriented up and with anchor plate to mount next to upper C pillar structure.





The webbing tether should route towards front of cab and clear of the anodized clip.



Be sure to keep D-ring above trim panel before fully reinstalling cover.



Make sure all clips line up to holes before attempting to push panel into place.



Panel fully seated and flush with no gaps.



Start by loosely installing the six straps of the ceiling net, buckle side facing down.



## Step 15

Center net up aligned with handle straps and then tighten and then tighten front and rear straps.



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Wrap and tuck up excess end straps as shown in this short video.



Thank you for purchasing Raingler Nets. If you have any questions please contact us, we are here to help!

