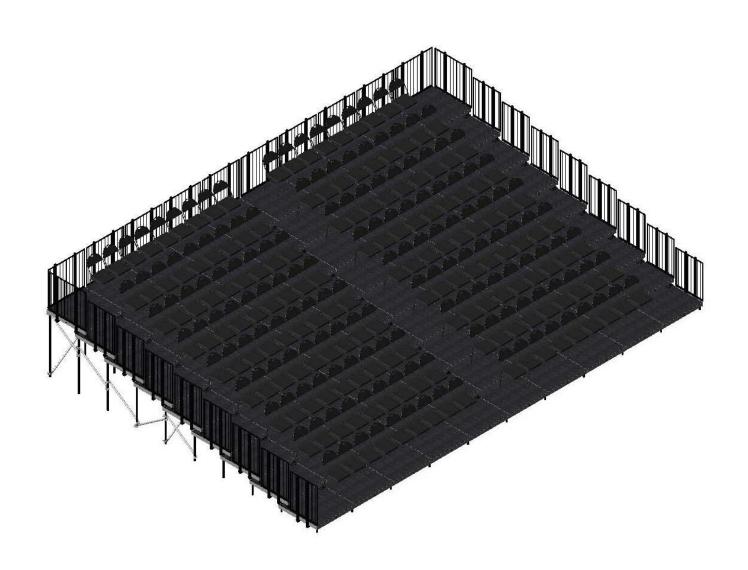
PLEASE GET APPROVAL FROM LOCAL AUTHORITY FOR USE IN YOUR AREA.



BEFORE YOU START BUILDING

Steps:

- -You need to make sure to measure the overall footprint of the desired tiered on the venue floor.
- -If the floor is fragile, make sure to have the proper protection device (especially when using screw jacks, but possibly in other cases as well).
- -The system must be installed on a stable surface that is designed to support a minimum of 130 lbs/square foot and concentrated load points of 2000 lbs. Wood cribbing can be used to spread the load on the ground or indoor surface.
- -Make sure the floor is levelled (if it is not levelled you will need optional screw jacks).
- -If you are building outdoor, you will need to evaluate the slope in order to select the proper leg length and screw jacks (irregular ground may result in non-standard leg configuration).

REMEMBER THAT THIS SYSTEM IS DESIGNED FOR INDOOR. IF YOU USE THE SYSTEM OUTDOOR, PLEASE MAKE SURE TO EVALUATE WIND SAFETY MEASURES WITH A LOCAL ENGINNER. CONCRETE BLOC BALLAST OPTIONS ARE AVAILABLE FROM TO/GO.

REMEMBER THAT YOU ARE ABOUT TO SET UP A STRUCTURE TO SUPPORT GENERAL PUBLIC. THE SAFETY OF THE PUBLIC
IS YOUR LIABILITY. MAKE IT RIGHT AND FOLLOW THE STEPS.
*T.S_40'X13'

IF YOUR ARE NOT SURE ABOUT SOME INSTALLATION STEPS OR IF YOU HAVE A QUESTION: CALL US: 1-844-246-2014 or e-mail us: info@decktogo.com

Watch our: YouTube Video (https://www.youtube.com/watch?v=Fuqu_Mwbugk&t=59s)

LIST OF INSTALLATION STEPS:

REMINDER: Read the Manual for A to Z&Watch our YouTube Video(https://www.youtube.com/watch?v=Fuqu_Mwbugk&t=59s) / Read section "Before you start" P2

STEP 1: 1stROW

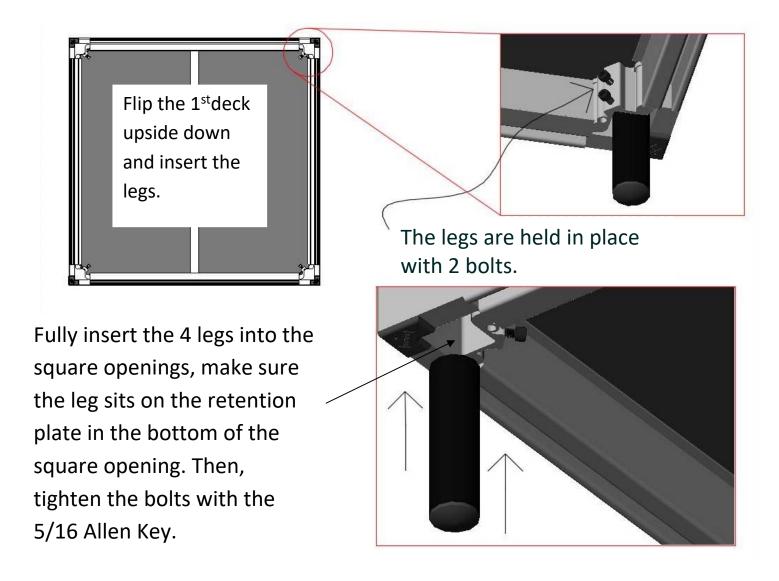
LINE BY LINE

- 1.1)Take your 1stdeck, turn it face down and insert 4 legs (or 6 legs for 4'X8') (see pages: 4,8,9).
- 1.2)Flip the1stdeck and install it where desired (this is an important step, as this is your starter. It will determine where your tiered seating will start and end).
- 1.3) Install 2 union clips to enable the 2nd deck to connect to the 1stone (see page: 5).
- 1.4) Takeout the 2nddeck, turn it face down and insert 2 legs (or 4legs for 4'X8)(see pages: 4,6,8,9).
- 1.5) Flip the 2nddeck and drop it into the union clips, make sure the decks are aligned and flush. (see page: 6)

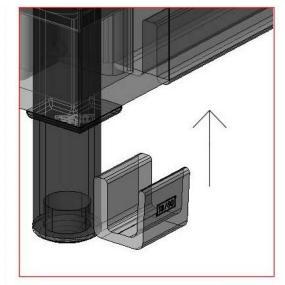
1.6) Install 2 union clips into the last deck you installed. Repeat step 1.4-1.5 to reach the desired width (see page: 7).

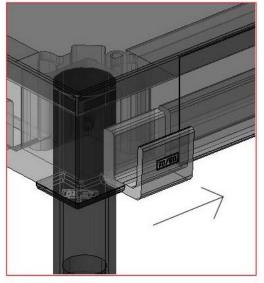
Assembly

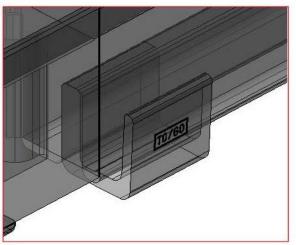
Step 1–1st Row (Installation of first deck)



Step 1- Union Clips (Installation of the second to last deck)



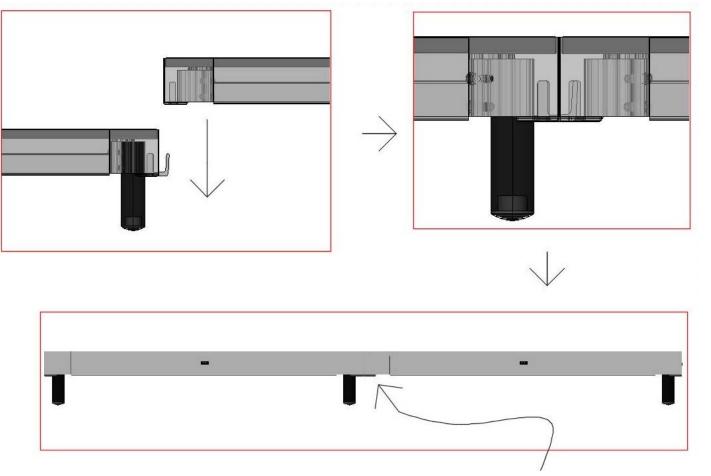




Insert the union clips as shown above. 2 clips in between each deck for the 4'X4's(one in each corner). 4 clips in between for the 4'X8's (one in each corner + 2 in the middle.).

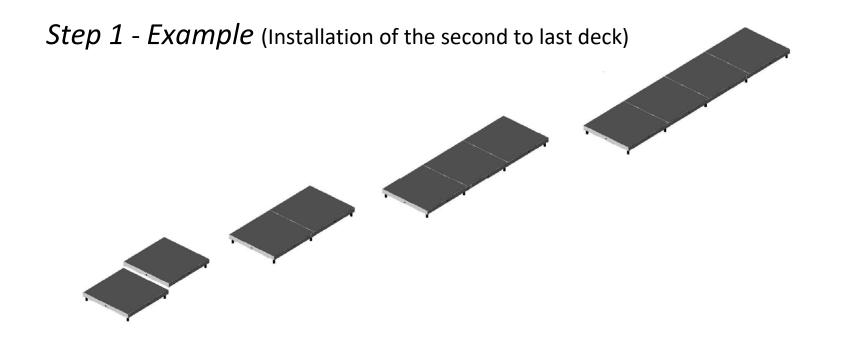
See next page for more info

Step 1- Union Clips (Installation of the second to last deck) (continued)

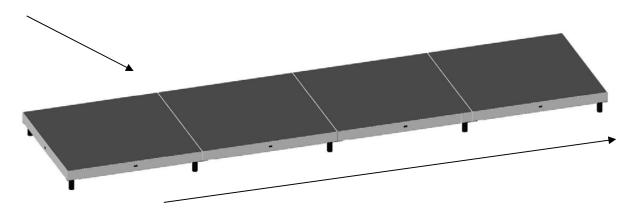


Drop in the next deck into the union clips installed in the 1st deck and any additional decks in the same line.

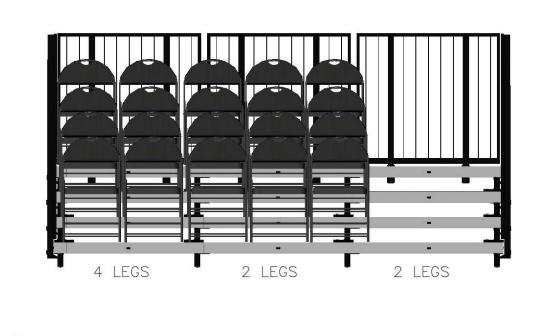
Using this system, only the 1stdeck requires 4 legs. Every other deck in the same line requires only 2 legs for 4'x4's. For 4'X8's, 6 legs are required for the 1st deck and 4 legs for the additional decks.

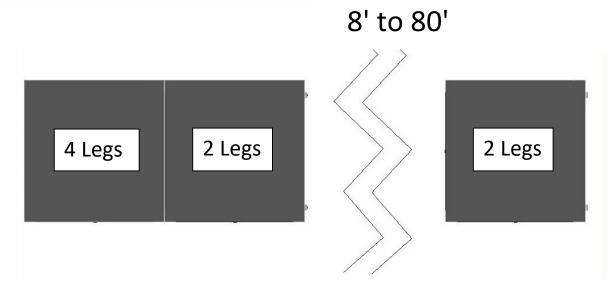


You can build a row up to 80' long with this process.

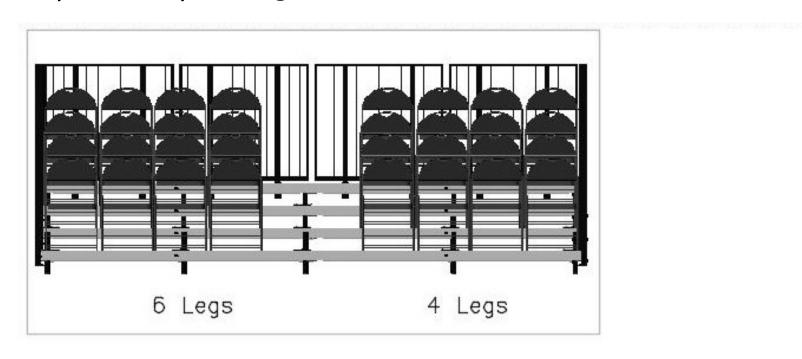


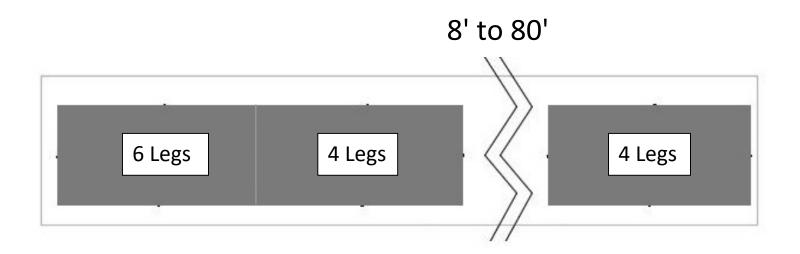
Step 1- Example using 4'x4's (Installation of the second to last deck)





Step 1- Example using 4'x8's (Installation of the second to last deck)



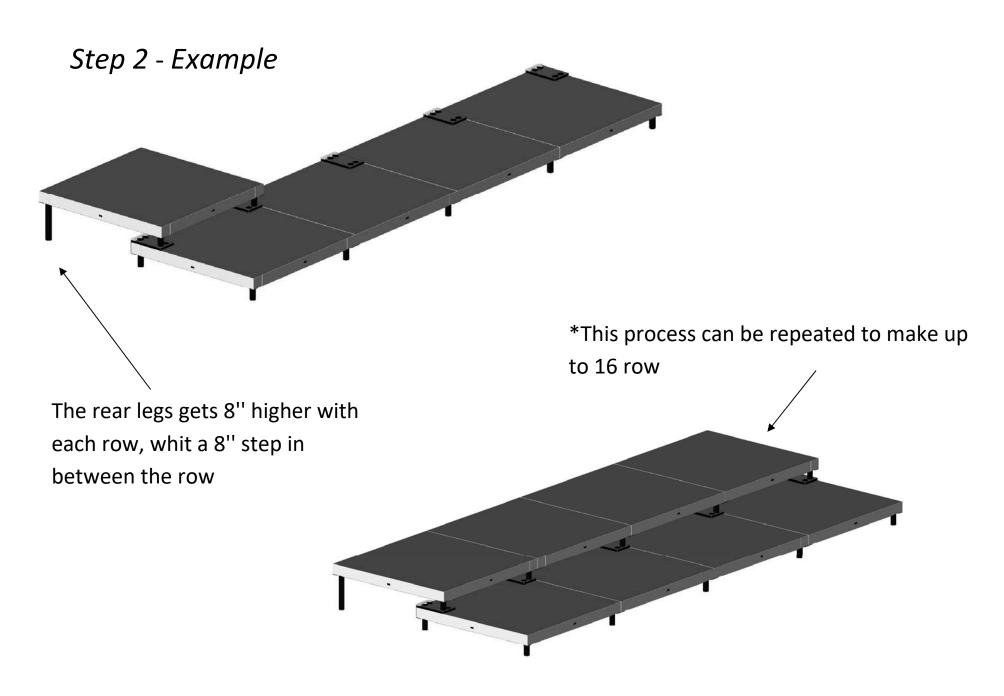


STEP 2: 2nd& ADDITIONAL ROWS

- 2.1) You need to use 1 leg positioning bracket every 4' for 4'X4's (or every 8' for 4'X8's). Start on the 1strow. Repeat this step for all the subsequent rows (Do not install a leg positioning bracket on the last row (see pages: 10,12).
- 2.2) Take the 1stdeck, turn it face down and insert 4 legs (6 for a 4'X8') (rear legs are 8" longer than the legs on the previous row. Example: 8" on the 1st row, 16" on the 2^{nd} row, 24" on the 3^{rd} row...) (see pages: 4,8,9).
- 2.3) Take another deck, repeat step 2.1, this time using only 2 legs instead of 4 (4 for a 4'X8').
- 2.4)Install 2 union clips into the last deck you installed.
- 2.5) Repeat steps 2.3 & 2.4 to reach the desired width (see page: 12).

Step 2- 2nd Row

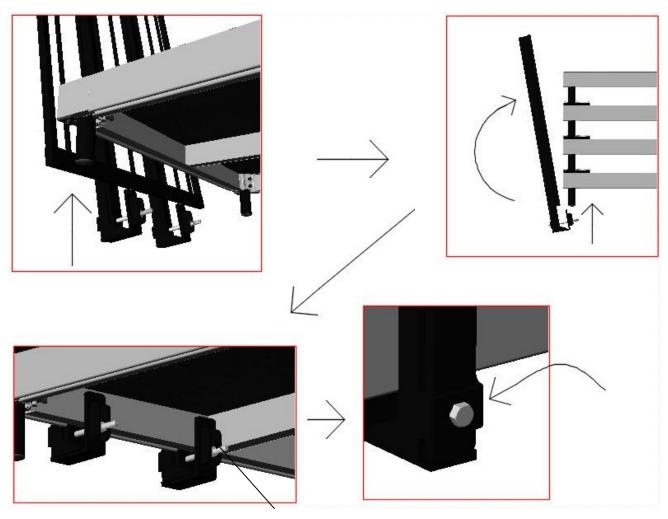




STEP 3: GUARDRAILS

- 3.1) Select the 42" high guardrails. The 3' wide guardrails for the sides and 4' wide guardrails for the rear and the upper sides(see page:14,15).
- 3.2) Start from the back using the 4' guardrails and continue with the 3' guardrails going from the upper level to lower levels (see page:14,15).
- 3.3) Make sure to center the guardrails on the open space. (see page:14,15).
- 3.4)It is now time to install the guardrail link for a stronger setup. Install it on the rear rail & use the step guardrail link on the sides.

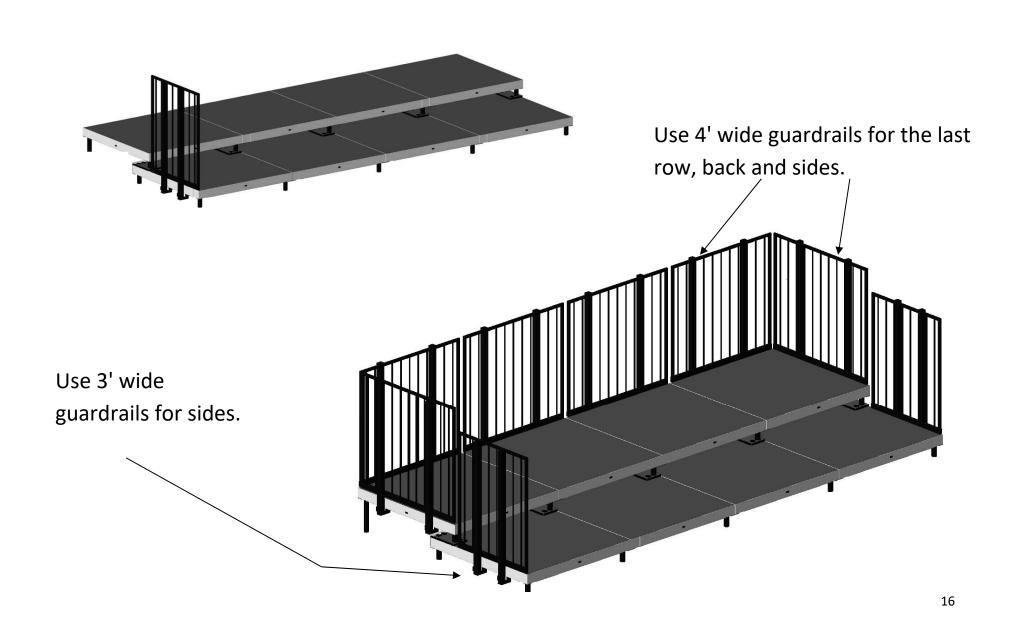
Step 3- Guardrail



Tighten the hex head bolt with a 3/4 ratchet.

The hex nut is self locking.

Step 3 -Example



STEP 4: BRACING (see pages:18 to 24)

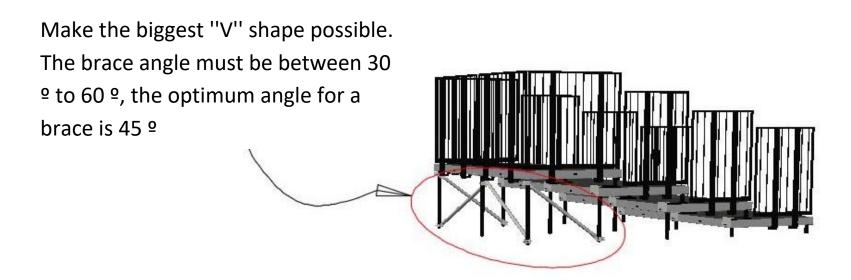
We offer 2 types of braces:

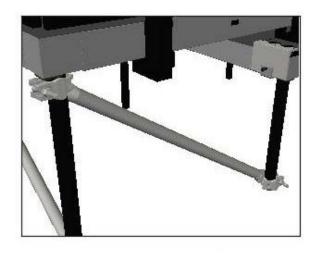
- 54" for stage bracing & left to right (tiered)
- 44" tiered seating brace for the bracing front to brace.

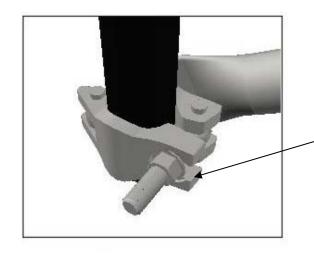
Important Points:

- -Make sure to use the proper length brace.
- -Bracing must be installed carefully as per drawings and sketches.
- -Always make sure legs are perfectly straight. Use a level to make sure the legs sit straight and not at an ANGLE.
- -Cheeseboroughs are part of the brace and must be tight to avoid movement of the clamp on the leg tube.
- The brace angle must be between 30 ° to 60 °, the optimum angle for a brace is 45 °.
- -Use the brace and create V shape as per indicated in pages 18 to 24.
- -Each tiered has its own brace pattern (follow the rules carefully).

Step 4- Bracing



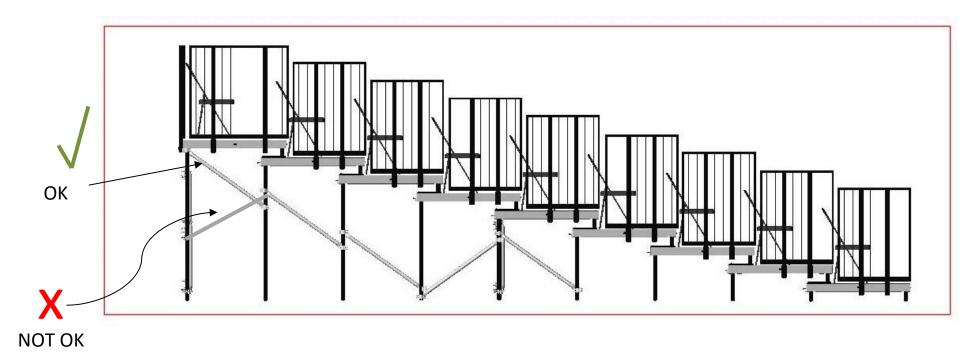




Tighten the hex nut with a 7/8 ratchet.

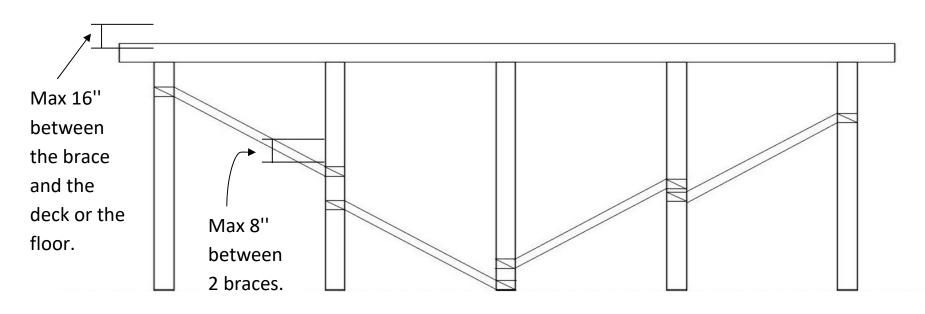
Example - Bracing

*Never end in the middle of a leg, the last brace should be at the bottom or the top of a leg.



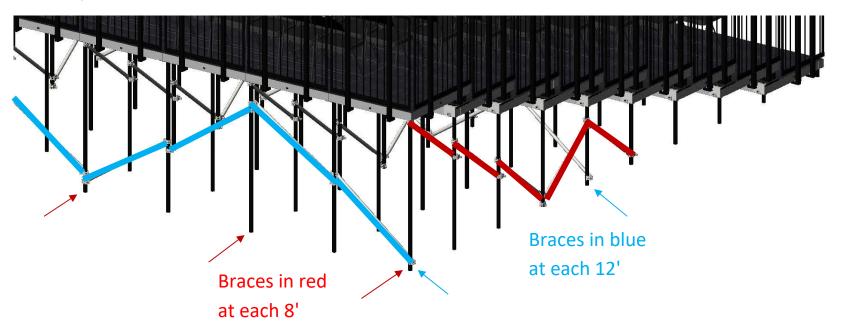
*The first 4 rows do not require bracing.

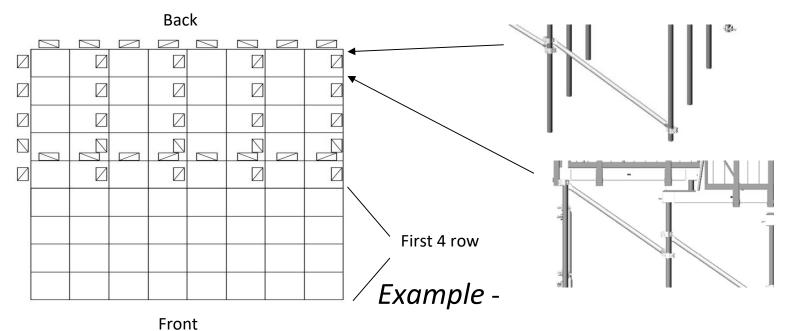
Example - Bracing



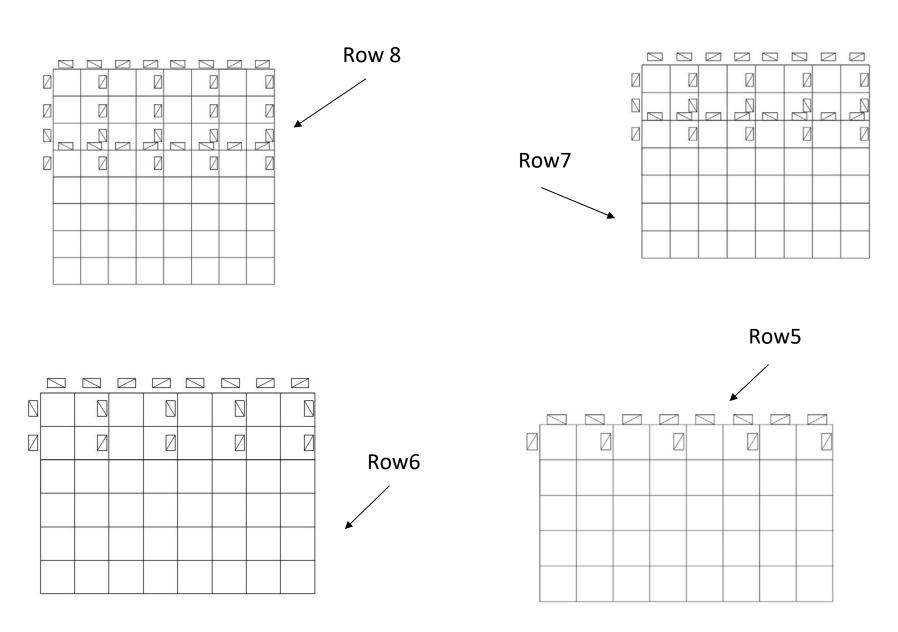


Example - Bracing

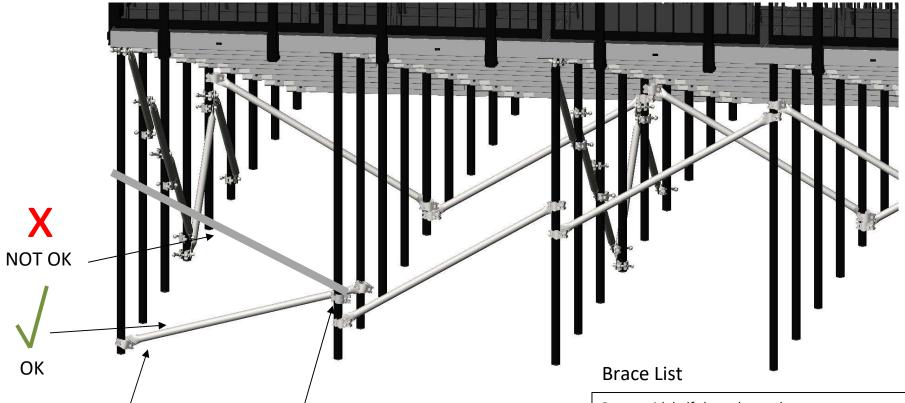




Bracing



Example - Bracing



When the brace is too long, install a swivel cheeseborough with a 7/8 key.

Install a brace as shown above to avoid finishing in the middle of a leg.

Braces with half cheeseborough

Heavy Duty 1.9" tube 54" c/c holes

SKU: 842315022564

Mass: 12 lbs

Braces with half cheeseborough

Medium Duty 1.69" tube 44" c/c holes

SKU: 842315022618

Mass: 9lbs

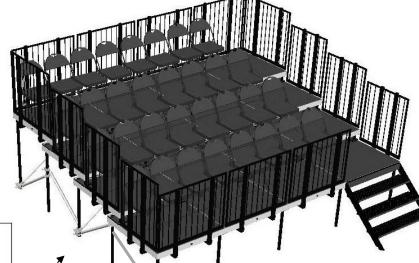
Cheeseborough SKU: 842315020270

Mass: 4 lbs

Option 1- Front 36" Guardrail

(Mandatory when the front row is 16"or higher)

Front guardrail is 36" tall, for reduced obstruction



36" Guardrail List

Aluminium Guardrail

1'X36"

SKU:

842315021673Mass:

111bs

Aluminium Guardrail

2'X36"

SKU: 842315021680

Mass: 20 lbs

Aluminium Guardrail

SKU: 842315021697

Mass:19 lbs

Aluminium Guardrail

SKU: 842315021703Mass:

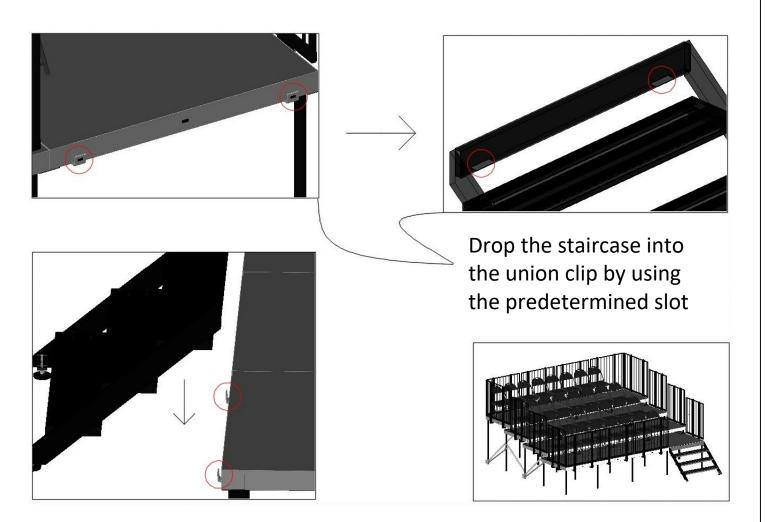
19lbs

Front legs from 16" to 56"

If first leg is over 32", it requires bracing

Bracing and staircase are required with this option.

Option 2—Staircase (Mandatory use of 1 staircase per side)



Standard Staircase List

Fix Adjustable Aluminum Staircase

16

SKU: 842315026029

Fix Adjustable Aluminum Staircase

18'

SKU: 842315026036

Fix Adjustable Aluminum Staircase

24'

SKU: 842315026043

Fix Adjustable Aluminum Staircase

30'

SKU: 842315026050

Fix Adjustable Aluminum Staircase

32"

SKU: 842315026067

Fix Adjustable Aluminum Staircase

36'

SKU: 842315026074

Fix Adjustable Aluminum Staircase

40'

SKU: 842315026081

Fix Adjustable Aluminum Staircase

48'

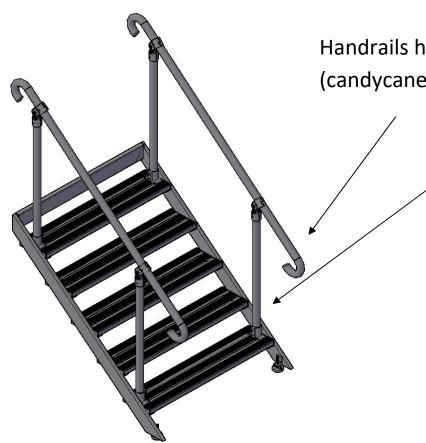
SKU: 842315026098

Fix Adjustable Aluminum Staircase

56°

SKU: 842315026104

Example- Staircase (continued)



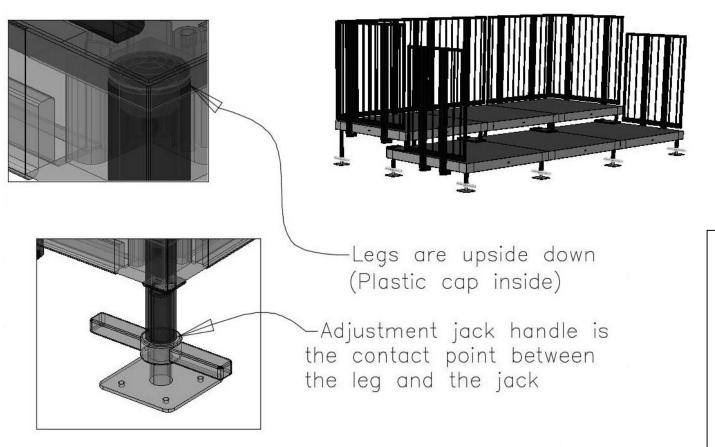
Handrails have a round end (candycane style) for safety.

Flanges hold the handrail with two bolts. Tighten them with the 5/16 Allen Key.

Adjust the height with the hex nut so the staircase is straight, use a 9/16 key



Option 4 - Screw Jack (Perfect device when the ground is not levelled)



Screw Jack List

Jack 6"

SKU: 842315020089

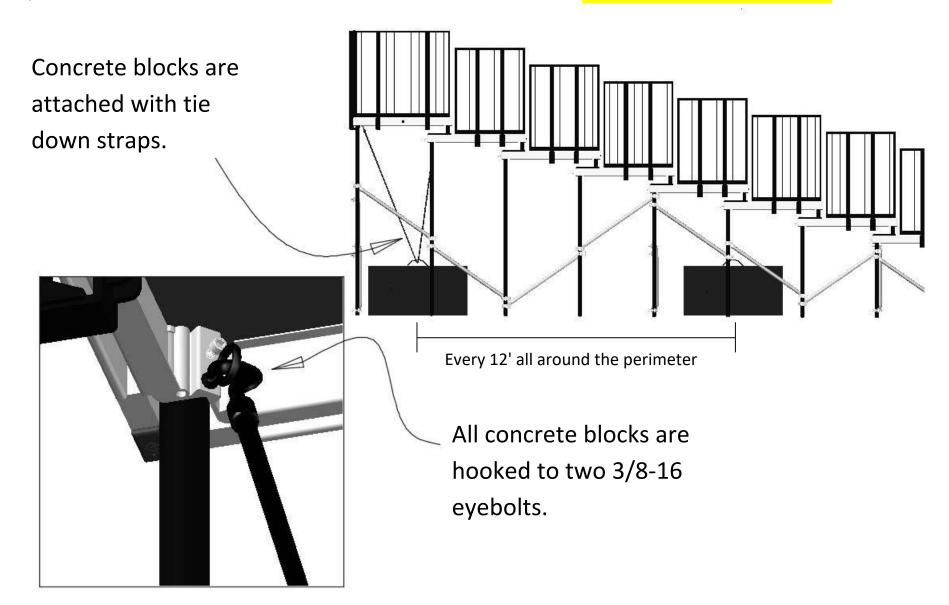
Mass: 4 lbs

Jack 16"

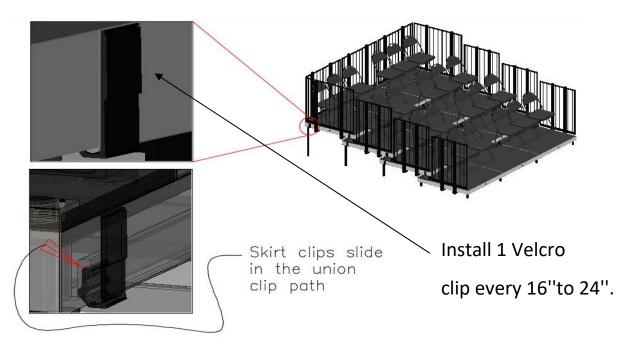
SKU: 842315020096

Mass: 4.5 lbs

Option 5- Concrete Blocks (Proposed for outdoor use) * Consult your local engineer



Option 6 - Skirt (for a more aesthetic & corporate look)





Skirtlist

Velvet skirt with velcro12"x12"

Velvet skirt with

velcro12"x24'/30.5cmx7.3M SKU: 842315021383

Velvet skirt with

velcro16"x24'/40.6cmx7.3M SKU: 842315021390

Velvet skirt with

velcro24"x24'/61cmx7.3M SKU: 842315021406

Velvet skirt with

velcro32"x24'/81.3cmx7.3M SKU: 842315021413

Velvet skirt with

velcro36"x24'/91.4cmx7.3M SKU: 842315021420

Velvet skirt with

velcro40"x24'/101.6cmx7.3M SKU: 842315021437

Velvet skirt with

velcro48"x24'/121.9cmx7.3M SKU: 842315021444

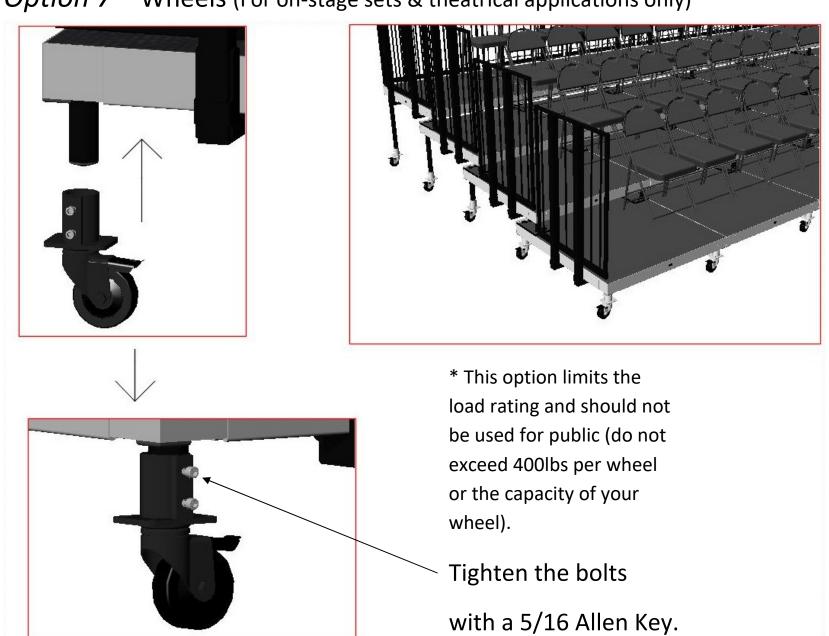
Velvet skirt with

velcro54"x24'/137.2cmx7.3M SKU: 842315021451

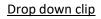
Velvet skirt with

velcro8"x24'/20.3cmx7.3M SKU: 842315021376

Option 7 – Wheels (For on-stage sets & theatrical applications only)



Option 8 – Drop Down Step (Use when the front legs are 16")



Heavy dudy premium aluminium deck with hexagrip finish

1'X4' / Premium Quality / Aluminum

SKU: 842315002887

Mass: 22.5 lbs

Drop down clip is fixed like the union clip (see page 5)

