Read all safety warnings and all instructions thoroughly before operating this product. Ensure you keep your manual in a safe place for future reference.

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Congratulations on the purchase of your Gardenline® 25cc 4 Stroke Petrol Hedge Trimmer. When you open your packaging, first remove all items and check there are no parts damaged or missing. If you find anything wrong, do not operate the product until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

**Intended use of the 25cc 4 Stroke Petrol Hedge Trimmer**

**NOTE:** This product is for private domestic DIY use only.
It is not suitable for commercial, industrial or trade use.
This Hedge Trimmer has been designed for trimming, shaping, and pruning hedges, shrubs and trees.

**IMPORTANT INFORMATION.**

**NOTE:** This is a 25cc 4 Stroke Petrol Hedge Trimmer. The motor MUST be filled with 80ml of SAE 10W-30 BEFORE starting. Fresh unleaded fuel must be used in this unit. Do NOT use Ethanol based fuels. Do NOT mix oil with fuel.

**NOTE:** First time users or inexperienced operators pay particular attention to the operation of the Hedge Trimmer, including details of starting and stopping and correct use of the Hedge Trimmer on pages 17 - 20, as well as the maintenance instructions on pages 26 - 30.

**Contents of carton**

1 x Hedge Trimmer  
1 x Spark Plug Spanner / Screwdriver Combination  
1 x 4mm Hex Key  
1 x 5mm Hex Key  
1 x Instruction Manual  
1 x Warranty Card & details  
1 x Quick Start Guide
Description of symbols

The rating plate on your hedge trimmer may show symbols. These represent important information about the product or instructions on its use.

- Conforms to relevant standards for electromagnetic compatibility.
- Wear hearing protection. Wear eye protection.
- Wear headwear protection.
- Wear safety footwear.
- Wear safety gloves.
- Warning.
- Read these instructions for use carefully.

**Choke control**
- Start position (choke closed).
- Run position (choke open).

- Use at a distance of at least 15m from other people.
- Thrown objects and rotating line can cause severe injury.
- Do not operate the unit without the safety guard in place.
- Keep away from rotating cutter.
- Keep hands away from moving parts.

- Explosive material.
- Extremely hot surface. Do not touch a hot muffler, gear box or cylinder, you may get burned. These parts get extremely hot from operation and remain hot for a short time after the unit is turned off.

- Noise label rating 82dBA (taken at 7.5 metres).
- You must wear ear protection at all times.

- Keep out of the rain/wet.
Safety instructions

**WARNING** Read and understand all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term “power tool” in all of the warnings below refers to your mains-operated (corded) power tool, battery-operated (cordless) power tool, or petrol operated power tool.

This unit may not be used by people (including children) with reduced physical, sensory or mental capacities, with a lack of experience and without the appropriate knowledge, unless they are supervised by someone who is responsible for their safety or have been instructed by such a person with regard to how the unit is to be operated. Children should be supervised to ensure that they do not play with the device. Non-skilled persons and first time users should read and understand the full instruction manual before proceeding with use of the product or recommended maintenance tasks.

**Save these instructions**

**Work area**

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.
Personal safety

• Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

• Use safety equipment. Always wear eye protection. Safety equipment such as a dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

• Remove any adjusting key or wrench before turning the tool on. A wrench or a key that is left attached to a rotating part of the power tool may result in personal injury.

• Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

• Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

• If devices are provided for the connection of dust extraction and collection facilities ensure that these are connected and properly used. Use of these devices can reduce dust-related hazards.

Personal safety

• Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

• Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

• Turn tool off completely before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

• Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.
Additional safety rules for Petrol Hedge Trimmers

Power tools are dangerous in the hands of untrained users.
• Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool’s operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
• Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
• Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could result in a hazardous situation.

Service
• Have your power tool serviced by a qualified repair personnel using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
• Do not operate in a hazardous location. Such areas include where there is a risk of explosion of petrol fumes, leaking gas or explosive dust.
• Do not operate in a confined area. Exhaust gases, smoke or fumes could reach dangerous concentrations.
• Do not operate the hedge trimmer where power lines can cause a risk. Be aware of overhead power lines.
• Protect your tool. This hedge trimmer is NOT WEATHERPROOF and should not be exposed to direct sunlight, high ambient temperature and damp, wet or high humidity conditions.
• Do not smoke while refuelling. This is potentially dangerous as it may ignite the fuel and cause an explosion.
• Take care not to spill fuel. When refuelling the hedge trimmer ensure that the motor has been switched off. Prevent the spilling of fuel as this may also ignite with the hot motor. Never refuel whilst the engine is running.

• Be careful where you store the hedge trimmer. Store the hedge trimmer in a dry area away from flammable liquids.

• Keep your distance. The hedge trimmer emits exhaust fumes. Ensure bystanders keep a safe distance.

• Ensure you add both fuel and 4 stroke oil prior to starting the engine. 80mL of SAE 10W/30 4 stroke oil MUST be added to the oil reservoir, and 450ml of fresh unleaded fuel (Do not use ethanol based fuels) must be filled in the fuel tank. Failure to add sufficient 4 stroke oil/fresh unleaded fuel will result in damage to the engine which is NOT covered under the warranty of the hedge trimmer.

• Never fill fuel tank indoors. Never fill fuel tank when engine is running or hot.

Do not smoke when filling fuel tank.

• Use only for pruning. This product is designed only for use in trimming leaves and small branches. It must never be used for any other purpose as doing so could result in unforeseen accidents and injuries.

• Keep hands and fingers well away from the blade.

• Wear work gloves, eye protection, ear protection, solid shoes and trousers when using this hedge trimmer.

• Always grasp both handles when operating the unit.

• Ensure the hedge trimmer is switched off and is cool before cleaning and maintenance.

• If you are interrupted when operating the trimmer, switch off before looking up.

• Never allow untrained users or children to use the trimmer.

• Use good quality air cooled 4-stroke engine oil. We recommend ALDI Full Synthetic 4 stroke oil or equivalent.

• Keep all parts of your body away from the cutting blade. Do Not remove cut material or hold material to be cut when blades are moving. Make sure the switch is off and the motor is NOT running when clearing jammed material.
A moment of inattention while operating the hedge trimmer may result in serious personal injury.

- Carry the hedge trimmer by the handle with the cutter blade and motor stopped. When transporting or storing the hedge trimmer, always fit the cutter device covers. Proper handling of the hedge trimmer will reduce possible personal injury from the cutter blade.
- Prior to cutting with the hedge trimmer, always check the area to be cut for hidden objects. Be observant for fencing wire, Garden stakes, or electrical cables. Ensure to remove any of these objects prior to starting.
- Do not use the hedge trimmer in poor weather conditions.
- Do not use the hedge trimmer in poor light.
- Always use both hands when operating the hedge trimmer, one on the rear handle and the other on the front handle.

- Wear goggles
- Wear earmuffs
- Wear headwear protection
25cc 4 Stroke Petrol Hedge Trimmer

MODEL: №.
YR-HT250  •  08/2016  •  52742
Parts List

1. Blades
2. Blunt plate
3. Protective guard
4. Front handle
5. Air filter cover
6. Air filter
7. Spark plug cover/ front housing
8. Spark plug
9. Recoil starter
10. On/Off switch
11. Throttle trigger
12. Safety Lever
13. Rear rotating handle
14. Rear rotating handle locking lever
15. Fuel tank
16. Fuel tank cap
17. Oil dipstick / Oil reservoir
18. Grease nipple
19. Primer bulb (*behind air filter cover*)
20. Choke lever (red)
   (*behind bottom of air filter cover*)
21. Blade covers
22. Spark Plug Spanner / Screwdriver Combination
23. 4mm Hex Key
24. 5mm Hex Key
25cc 4 Stroke Petrol Hedge Trimmer

AFTER SALES SUPPORT

e-mail: help@powertoolsupport.com 1800 909 909

MODEL: №. YR-HT250 • 08/2016 • 52742
Assembly
This hedge trimmer does not require any pre-assembly before use, however, as this is a 4 stroke hedge trimmer, prior to starting the engine, 80mL of SAE 10W/30 4 stroke oil MUST be added to the oil reservoir (17), and 450ml of fresh unleaded fuel (Do not use ethanol based fuels) must be filled in the fuel tank. Failure to add sufficient 4 stroke oil/fresh unleaded fuel will result in damage to the engine which is NOT covered under the warranty of the hedge trimmer.

Removing / Replacing the Blade Covers
1. To remove the blade covers (21), securely hold the blade cover and slide it off the end of the blades (Fig. A). Repeat for the other blade cover.
2. To replace the blade cover (21), align the cover over the first 2 blade teeth, and then slide the blade cover (21) fully onto the blades (1) (Fig. B).

Adding and Checking the oil
IMPORTANT: The motor of this Hedge Trimmer is packed with NO OIL in the motor. Prior to starting the engine, oil MUST be added to the oil reservoir (17). Failure to add sufficient oil will result in damage to the engine which is NOT covered under the warranty of the unit.

NOTE: This is a 4 stroke Hedge Trimmer. The engine sump MUST be filled with 80mL of SAE 10W/30 BEFORE starting. Fresh unleaded fuel must be used in this unit. Do not use ethanol based fuels.

Do NOT mix oil with fuel. Oil must be separately poured into the sump of the engine as follows, and also the oil level MUST be checked every time the Hedge Trimmer is used.

NEVER attempt to remove the oil dipstick (17) while the engine is running. ENSURE the motor is not running when the oil level is being checked.

On a new unit, the motor needs to be filled with 80mL of SAE 10W/30 engine oil. Do Not over fill.
To initially fill with oil or to check the oil level, follow the process below.

1. Place the hedge trimmer on a secure surface with the rear handle pointing to the surface/ground and the blades pointing upward. In this position the blades should be vertical (Fig C).

   **WARNING:** Ensure the blade covers are securely on the blades for this process.

2. Clean the area directly around the oil dipstick (17), and then fully remove/unthread the oil dipstick in an anti clockwise direction.

3. On a new unit which has not previously been filled with oil, measure 80mL of SAE 10W/30 4 stroke oil and pour into the oil reservoir (17) from where the dipstick was removed (Fig D).

The high level for the oil is the just below the start of the thread (Fig E) i.e do not overflow the oil from the filler port. After adding the oil to the level of the dipstick thread, re insert the dipstick and tighten firmly in a clockwise direction.

---

To check the oil level before each use.

Hold the unit with the blades in the vertical position and the rear handle resting on a firm and secure surface.

1. Clean the area directly around the dipstick (17) and then fully remove the dipstick (17).

2. Check the oil level by first inspecting the oil level with respect to the thread on the dipstick entry on the hedge trimmer. Full is just below the low thread entry (Fig E).
3. Clean the dipstick (17) with a clean rag, and with the hedge trimmer still standing vertical, enter the dipstick (17) until the thread on the dipstick (17) makes contact with the thread on the hedge trimmer. DO NOT thread in. Hold the dipstick (17) in place for a few seconds and then read the oil level on the dipstick (17).

4. If the oil level is close or below the low level mark on the dipstick (17) (Fig F), top up the oil to just below the thread entry.

5. When the oil level is correct, replace the dipstick (17) and tighten firmly in a clockwise direction

   **IMPORTANT:** Ensure the hedge trimmer is vertical and not leaning to one side when adding or checking the oil level. Do Not over fill.

**Fuelling**

**IMPORTANT:** Fuel goes off after about 3-4 months. If you find your unit does not start, first change the fuel in the tank with newly purchased fuel.

**WARNING:** Do not refill fuel tank while engine is running or is hot. Move at least 10m away from the refuelling site before starting engine.

**NOTE.** Do not use fuel that contains ethanol. Use fresh unleaded fuel. Do not smoke when refuelling or operating the product.

- Be careful not to admit dust, dirt, water or other foreign objects into the fuel.
- Wipe off spilt fuel thoroughly before starting engine.
- Ensure you DO NOT fuel the unit in close proximity to any open flames, lit cigarettes, or hot objects.

1. Place the hedge trimmer upright on the ground or on a sturdy bench and wipe any debris from around the fuel cap (16).

2. Unscrew the fuel tank cap (16) and pour fresh unleaded fuel into the tank with the aid of a funnel or spout (Fig. G)

**NOTE:** The fuel tank capacity is 450mL. Be careful not to spill any mixture. If this happens, wipe the spill with a clean rag.
3. Replace the fuel cap (16) taking care NOT to cross thread the cap on the fuel tank (15). Tighten the cap firmly in a clockwise direction.

4. When starting the engine ensure it is at least 10m away from the area where the fuel tank (15) has been filled up in order to avoid any risk of fire.
   - Always use extreme care when handling fuel! Fuel is highly flammable.
   - Never attempt to fuel the product if the fuel system components are damaged or are leaking.
   - Never attempt to refuel the engine while it is running or still warm, allow it to cool before fuelling.
   - Never smoke or light any fires near the product or fuels.
   - Always transport and store fuels in an approved container.
   - Never place flammable material close to the engine muffler.
   - Never operate the product without a properly functioning muffler and spark plug cover installed.
   - Never operate the product unless it is properly assembled and in good working condition.
   - Do not use fuel which contains ethanol or methanol as it may damage the fuel lines and other engine parts. Use fresh unleaded fuel.
   - Do NOT use 2 stroke oil or mix the fuel and oil. This is a 4 stroke unit that requires 4 stroke oil to be filled in the oil reservoir, and fresh unleaded fuel to the fuel tank.

Starting the Hedge Trimmer - Starting A Cold Engine

**WARNING:** Ensure the blade cover (21) is removed before attempting to start the hedge trimmer.

**WARNING:** Ensure the engine has been filled with 80mL of SAE 10W/30 BEFORE starting, and 450ml of fresh unleaded fuel has been added to the fuel tank. Do not use ethanol based fuels.

Do NOT mix oil with fuel. Oil must be separately poured into the oil reservoir (17).
1. Place the hedge trimmer upright on a firm flat surface
2. Move the on/off Switch (10) to the ON position by pressing the section of the switch marked with an “I” (Fig H).
3. This hedge trimmer has a 2 position choke: Full Choke and No Choke.
   - Start position (choke closed / full choke)
   - Run position (choke open / no choke)
4. Move the choke lever (red) (20) towards the front of the hedge trimmer (towards the blades) to the full choke or cold start position (Fig I). This direction also indicated on the housing (Fig J).
   **NOTE.** This is not required if the engine is already warm.
5. Push the priming bulb (19) 6-10 times, until the priming bulb is firm to press, or until there are no air bubbles visible in the fuel discharge line (Fig K/L).
   **NOTE:** When the carburettor has sufficient fuel for starting the excess fuel as you pump the primer bulb (19) is by-passed back into the fuel tank (15) through the clear fuel line.
   **NOTE:** The priming bulb (19) is located behind the left hand side of the air filter cover (when viewing from the rear handle end of the unit) and is located above where the clear and black fuel lines can be seen.
   **NOTE.** For cold starting this is an important step.
6. Check the ignition on/off switch (10) is in the downward ON position as indicated with an “I” (Fig H).
7. Pull the recoil starter (9) lightly until you feel resistance then pull quickly until the engine starts (Fig M) (Under full choke it may only run for 1 or 2 seconds). A smooth rapid pull is required for a strong spark. Do not pull the cord with a jerk or release it until fully rewound.

8. Once the engine starts allow to run for 10 seconds.

**NOTE:** If the engine starts and then stops, even for 1 sec, move the choke lever (red) (20) to the midway position between the full choke and no choke position and pull the recoil starter (9) to restart.

**WARNING:** On start up the oscillating blades may be operational due to the setting of the starting throttle. Be well aware of this condition.

9. Once the engine is fully warm ensure the choke lever (red) (20) is down fully to the run position (warm start) (Fig N).

10. If the engine fails to start, repeat steps 1 through 9.

**WARNING:** On start up the oscillating blades may be operational due to the setting of the starting throttle. Be well aware of this condition.

**NOTE:** If the engine fails to start after repeated attempts, refer to Troubleshooting section.

**NOTE:** Always pull the recoil starter (9) straight out. Pulling the recoil starter (9) at an angle will cause it to rub against the eyelet. This friction will cause the cord to fray and wear more quickly. Do not pull the end of the cord, this can damage the recoil starter (9). Always hold the recoil starter (9) handle when the cord retracts. Never allow the cord to snap back from the extended position. This could cause the cord to snag or fray and also damage the recoil starter (9) assembly.
Warm Start
(Engine has been stopped for no more than 15-20 minutes)
When restarting the hedge trimmer after it has been used and the engine is hot, there is no need to engage the choke lever (red) (20). Follow steps 6-9 as detailed in previous section.

A Flooded engine
If the choke lever (red) (20) has been left in the full choke position and the engine will not start, it is possible the engine has been flooded (Too much fuel).

To assist to clear a flooded engine:
1. Move the choke lever (red) (20) to the run position.
2. Squeeze the safety lever (12), and pull on the throttle trigger (11) (Fig O).
3. Check the on/off switch (10) is in the downward ON position as indicated with an “I” (Fig I).
4. Pull the recoil starter (9) a number of times to clear the fuel and start the motor. A smooth rapid pull is required for a strong spark.

WARNING. Be aware that if starting occurs with the throttle trigger (11) pressed in the down position, the motor will accelerate and thus engaging the clutch, which will then operate the oscillating blades. As soon as the motor starts release the throttle trigger (11) so the motor runs at idle speed and disengages the clutch.

Stopping the Engine
Emergency Stopping Procedure
When it is completely necessary to stop the engine immediately, press the “O” symbol on the on/off switch (10) to the OFF position until the engine stops.
Normal Stopping Method
For normal stopping, release the throttle trigger (11) (Fig P) and allow the engine to return to its idle speed. Press the “O” symbol on the on/off switch (10) to the OFF position until the engine stops.

Running in the engine
1. During the first 2–3 hours of work, run the engine at a moderate RPM.
2. We advise you in any case not to maintain your engine at a high speed as the different components must settle with each other during the process of running in the engine.
3. It is at the end of the running in period that the engine will reach its maximum power.
4. After the first two hours of work, stop and make sure that all nuts and screws are securely fastened, and tighten them if necessary.

Operation of the Throttle Trigger – Adjusting the speed
The operation of the hedge trimmer is fully controlled from the rear rotating handle (13).
The throttle trigger (11) fully controls the hedge trimmer as follows.
1. With the engine running and the throttle trigger (11) not being pressed, the speed of the motor is at idle and at idle, the blades are NOT engaged. Do not continue to run the hedge trimmer if in the idle position the blades are operating.
   Every time the hedge trimmer is started, always test to ensure the clutch engages under acceleration and then at idle the blades are NOT engaged.
2. To engage the blades (1), the engine needs to accelerate.
   To increase the speed of the engine, press the safety lever (12) down first, and then squeeze the throttle trigger (11) (Fig Q). The further you squeeze the throttle trigger (11), the faster the engine will run. During the increase in engine speed, the blades (1) will engage.
3. To slow the hedge trimmer, release the throttle trigger (11) (Fig P) to obtain the desired speed. To return the engine to the idle speed and completely disengage the blades (1), release the throttle trigger (11) completely.

**NOTE:** Before you can operate the throttle trigger (11), you MUST depress the safety lever (12)

**The Operation of the Rear Rotating Handle**

1. The rear rotating handle (13) can turn left or right 90° (Fig R).

2. The rear rotating handle (13) can only be adjusted when the machine is running at idling speed or in the off position however, it is recommended to adjust the rear rotating handle (13) while the hedge trimmer is off.

3. To adjust the handle to either the left or the right, push down on the rear rotating handle locking lever (14) (Fig S), and whilst pushed down, rotate the handle to the desired left or right position (Fig T).

4. When the handle is in position, release the rear rotating handle locking lever (14). You will hear a click when the locking lever has re-engaged

**NOTE:** The hedge trimmer can only be used in the 3 preset positions of the rear handle.

DO NOT use the rotating handle if the handle has not fully engaged in the pre set location.
Use of the Petrol Hedge Trimmer

- Use safety equipment. Always wear eye protection. Safety equipment such as a dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- This product requires the use of two hands to ensure safe operation. Rotate the rotating handle (13) to the most comfortable operating position.
- If unfamiliar with trimming techniques, practice the procedures with the engine in the “OFF” position.
- Always clear your work area of debris such as cans, bottles, rocks, etc. Striking objects can cause serious injury to the operator or bystanders and also damage equipment. If an object is accidentally hit, immediately turn off the engine and examine the equipment. Never operate the unit with damaged or defective parts.
- Do not operate the hedge trimmer with other people or animals in the immediate vicinity.
- If you are operating it on a slope, stand below the cutting attachment. Do not operate on a slope or hill if there is the slightest chance of slipping or losing your footing.
- Do not use this equipment for purposes other than trimming shrubs, hedges, or bushes.
- Never operate the hedge trimmer without a properly functioning muffler and spark plug cover installed.
- Ensure that the blade cover is removed before starting the hedge trimmer.
- Never operate the hedge trimmer unless it is properly assembled and in good working condition.
- Start the engine only when you are close to the working area.
- Always trim or cut at high engine speeds. Do not run the engine slowly at the start or during trimming operations.
- Place yourself in a well-balanced position, stable on both feet.
• Avoid cutting thick branches (larger than 24mm), as this will damage the blades and shorten the life of the drive system.

• Always keep your body to the carburettor side of your trimmer, never on the muffler side.

• Maintain a steady, even posture while operating. Do not over-reach.

• If the blades jam when operating, switch the engine off and clear any obstruction.

  WARNING. Wear gloves whenever touching the blades.

• If the blades connect with a hard object during operation stop the engine and check the blade for damage.

• Never work towards people or solid objects such as walls, trees or vehicles etc.

• Always release the throttle trigger and allow the engine to return to idle speed when not cutting.

• DO NOT jam the controls in the on/fast condition. Operate the controls by hand only.

• Always check the product to be trimmed and do not cut close to fencing wire, or services but not limited to electricity, gas pipes etc. ALWAYS check first.

• Always use the trimmer in a supply of fresh air. Do Not use in confined or enclosed areas.

• If the hedge trimmer is making unusual sounds or vibrations, turn the unit off immediately; do not under any conditions leave the hedge trimmer operating and unattended. Disconnect the spark plug and inspect for damage or any loose parts.

Also reference the trouble shooting chart or take it to an authorised service agent.
Using the Hedge Trimmer with the Trimmer on its side

Often, when either of the rear rotating handle (13) positions, i.e. 90° to the left or the right is selected, the hedge trimmer will be orientated with the blade (1) in a vertical position. Please note the following tips.

1. Practice a little with the new orientation of the tool. The balance and feel is slightly different than in the horizontal position.
2. FILL the fuel tank (15) fully when the tool is positioned with the blades (1) vertical. The fuel pick up tube may not reach the bottom of the tank with these orientations.
3. Ensure the rear rotating handle locking lever (14) is fully engaged, and the handle is locked in position.
4. Fill the oil reservoir (17) with the unit on its side as this is the best position to access and fill with oil.
5. Each time the handle is in the rotated position, check and ensure the blades are NOT engaged when the hedge trimmer is at idle. DO NOT use the hedge trimmer if the blades are engaged at idle.

NOTE: All protective devices of the machine as well as protective equipment must be maintained in good operating condition during the period of use. Petrol hedge trimmers transmit vibrations to the operator during use. These vibrations can generate increased fatigue. For this reason, we recommend taking regular breaks during work. We also recommend taking a break after a few hours of work to rest the engine. If abnormal noise or vibration occurs during operation, turn the hedge trimmer off immediately and have the problem corrected.

Trimming Instructions

Before operating your unit, review ALL SAFETY PRECAUTIONS in this manual.

1. WORKING POSITION.

Maintain proper footing and balance and do not overreach. Wear safety goggles, ear muffs, non-skid footwear and rubber gloves when trimming. Hold the hedge trimmer firmly in both hands and turn the hedge trimmer ON. Always hold the hedge trimmer, as shown in the illustrations, with one hand on the rear handle and one hand on the front handle (4) (Fig U). NEVER hold the hedge trimmer by the protective guard (3).
2. TRIMMING NEW GROWTH.
A wide, sweeping motion, feeding the blade teeth through the twigs is most effective.
A slight downward tilt of the blades (1), in the direction of motion gives the best cutting (Fig V).

3. LEVEL HEDGES.
To obtain level hedges, a piece of string can be stretched along the length of the hedge as a guide.
CAUTION: Do not use the hedge trimmer for cutting stems greater than 24mm. Use the hedge trimmer only for cutting normal shrubbery found around houses and buildings.

4. SIDE-TRIMMING HEDGES.
Hold the trimmer as shown and begin at the bottom and sweep up (Fig U).

Blade Maintenance
WARNING: Ensure the engine is switched off before undertaking all maintenance work / tasks.
Your hedge trimmer should be stopped and oiled occasionally during use.
1. The cutting blades (1) are made from high quality, hardened steel and with normal usage, they will not require resharpening. However, if you accidentally hit a wire fence, stones, glass or other hard objects, you may put a nick in the blades (1).

There is no need to remove this nick as long as it does not interfere with the movement of the blade. If it does interfere, stop the engine and use a sharpening stone to remove the nick.

2. If you drop the hedge trimmer, carefully inspect it for damage. If the blades/s (1) is bent, the housing cracked, or handles broken or if you see any other condition that may affect the hedge trimmer’s operation contact an authorised service centre for repairs before using again.
3. Fertilisers and other garden chemicals contain agents greatly accelerate the corrosion of metals. Do not store the hedge trimmer on or adjacent to fertilisers or chemicals.

4. With the unit stopped, use only mild soap and a damp cloth to clean the outside of the hedge trimmer. Never let any liquid get inside the tool; never immerse any part of the hedge trimmer into a liquid.

**Blade Lubrication**

**WARNING:** Before lubricating, be sure your hedge trimmer is switched off and blades (1) have come to a complete stop.

For easier operation and longer blade life, lubricate the blade before and after each use.

Apply light machine oil along the edge of the blade/s (1) bar (Fig W).

**Greasing**

The engine requires re-greasing after approximately every 25 hours of operation.

- Apply lithium grease into the gearbox through the grease nipple (18) after 25 hours running (Fig X).

**Air Filter**

**CAUTION: NEVER** operate this unit without the air filter as dust and dirt will be sucked into the engine and damage it. Accumulated dust in the air filter will reduce engine efficiency, increase fuel consumption and allow abrasive particles to pass into the engine. Remove the air filter as often as necessary and maintain a clean condition of the filter and cylinder fins.
Cleaning the Air Filter

1. To open the air filter cover (5) to access the air filter (6), place your thumb and forefinger on the opposite sides of the air filter latch. Push down simultaneously with thumb and forefinger to release the tabs on each side of the latch, then using your other hand, open the air filter cover (5) (Fig Y).

2. Pull out the air filter (6).

3. Wash the air filter (6) in soap and water. DO NOT USE PETROL!

4. Air dry the air filter (6).

5. Reinstall the air filter (6) over the 3 locating spigots, and ensure the air filter sits in the recess provided, then close the air filter cover (5), ensuring both the tabs are back into place on the latch.

CAUTION: Replace filter if frayed, torn, damaged or unable to be cleaned.

Replacement air filters are available for purchase by calling 1800 909 909 or by emailing help@powertoolsupport.com

Carburettor Adjustment

The carburettor is pre-set at the factory for optimum performance. If further adjustments are necessary take your unit to a qualified Service Agent.

Spark Plug

WARNING: Ensure the engine is switched off before undertaking this maintenance task.

Starting failure is often caused by a fouled spark plug. Periodically clean the spark plug and replace with a new one if necessary.

NOTE: Spark plug gap = .025 in. (.635mm) (Fig Z).

To gain access to the spark plug (8), the spark plug cover / front housing (7) needs to be moved.
1. Using the supplied 4mm hex key (23), remove the centre fixing screw of the spark plug cover / front housing (7) by rotating in an anti-clockwise direction (Fig AA).

2. Pull the front cover forward, and then start to rotate to the left hand side (Fig AB) until you are able to access the spark plug (8).

3. Use the supplied spark plug spanner (22) to remove the spark plug (8), by turning it in an anti-clockwise direction.

4. Clean and adjust the spark plug gap to 0.6 - 0.7mm. Replace any damaged or visibly worn plug with a new spark plug.

5. Re-Install the spark plug (8) finger tight, then tighten with the supplied spark plug spanner (22). Do not over-tighten.

6. Re-install the spark plug cover / front housing (7) and secure back in position by applying the centre fixing screw and tightening by using the supplied 4mm hex key (23) in a clockwise direction.

**NOTE:** If your spark plug becomes worn, replacements are available from most hardware stores, service centres, or petrol product repair shops.

**Servicing**
- It is recommended once you first use your product to get it serviced after 15 hours of use.
- From thereafter, service the product every 2 years.
Fuel Filter

- The fuel tank is fitted with a filter.
- The fuel filter is situated at the free end of fuel pipe and can be picked out through fuel port with a piece of hooked wire or the like.
- Check the fuel filter periodically. Do not allow dust to enter the fuel tank (15). A clogged filter will cause difficulty when starting engine or abnormalities in engine performance.
- When the fuel filter is dirty, replace with a new fuel filter. Once the fuel filter is picked out from the fuel tank, pull the fuel filter off the fuel line (Fig AC/AD). Replace the new fuel filter by pushing it onto the fuel line until it is secure, and then inserting the fuel filter and fuel line back into the fuel tank (Fig AE).
- When the inside of the fuel tank is dirty, it can be cleaned by rinsing the tank out with petrol.
- The fuel filter should be changed only when it is showing signs of blockage or there is insufficient fuel being supplied to the motor.

Replacement fuel filters are available for purchase by calling 1800 909 909 or by emailing help@powertoolsupport.com

Storage and Maintenance after use

1. Perform all the general maintenance recommended in the Maintenance Section of your Instruction Manual.
2. Clean the outside surfaces of the hedge trimmer.
3. Check the fuel system for any leaks.
4. Drain the fuel from the fuel tank (15).
NOTE: Do not discard unwanted fuel with household waste. It must be taken to an authorised repository site.

NOTE: Draining the fuel tank/oil reservoir should be done outdoors. After the fuel is drained, start the engine. Run the engine at idle until the unit stops. This will clear the carburettor of fuel. Allow the engine to cool (approx. 5 minutes).

5. Drain the oil from the oil reservoir (17). After draining the oil from the oil reservoir either refill with new clean oil or place a tag on the hedge trimmer handle and write the words “NO OIL”.

6. Using the supplied spark plug spanner (22), remove the spark plug (8).

7. Store the unit in a cool, dry place away from any source of ignition.

8. If disposing of the unit, recycle the unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

9. Check the operation of the On/Off switch (10) controls prior to use or during maintenance check. (refer to service centre if not operating correctly)

10. Check the condition of the blade for sharpness, cutting edge damage and binding/jamming of the blades prior to use or during maintenance check.

11. Check the clutch operation. With motor at idle, blades must not operate and should only engage when motor is accelerated and stop when the motor is slowed to idle prior to use or during maintenance check.

Removing a unit from storage

1. Remove spark plug (8).

2. Pull the recoil starter (9) briskly to clear excess oil from the combustion chamber.

3. Clean and gap the spark plug (8) or install a new spark plug with the proper gap (Fig Z).

4. Prepare the unit for operation.

5. Fill the fuel tank (15) with fresh unleaded fuel. Do not use ethanol based fuels – refer to the section on Fuelling for instructions.

6. Fill the oil reservoir (17) with the required 80mL of SAE 10W/30 4 stroke oil BEFORE starting – refer to the section on Adding and Checking the oil for instructions.
Warranty
Your new Gardenline® Hedge Trimmer will more than satisfy your expectations. It has been manufactured under stringent Gardenline® Quality Standards to meet superior performance criteria.

You will find your new Hedge Trimmer easy and safe to operate, and, with proper care, it will give you many years of dependable service.

CAUTION. Carefully read through this entire instruction manual before using your new Gardenline® Hedge Trimmer.

Take special care to heed the Cautions and Warnings.

Your Gardenline® Hedge Trimmer has many features that will make your job faster and easier. Safety, performance, and dependability have been given top priority in the development of this Hedge Trimmer, making it easy to maintain and operate.

Use only Gardenline® replacement parts for your product. Non-conforming parts or modifications made to parts will void your warranty.

Environmental protection
Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

Dispose of used motor oil in a manner that is compatible with the environment.
We suggest you take it in a sealed container to your local service station for reclamation. Do not throw it in the trash or pour it into the earth.
What your 3 year warranty means

Great care has gone into the manufacture of this product and it should therefore provide you with years of good service when used properly.

In the event of product failure within its intended use over the course of the first 3 years after the date of purchase, we will remedy the problem as quickly as possible once it has been brought to our attention. In the unlikely event of such an occurrence, or if you require any information about the product please contact us via our after sales support services, details of which can be found in this manual and on the product itself. After Sales Support TEL: 1800 909 909

Service Support

If you have any issues with the operation of your product, please take it with a copy of your receipt to one of our National Service Agents for repair. A listing of our Service Agents is included with your product, however, you can also find our most updated listing by visiting powertoolsupport.com, and clicking on the Service Agent link. Alternately call us on our Customer Support line, 1800 909 909, for advice or support.

Accessories and after Sales/Service parts

The following accessories are available for purchase by visiting www.extrabattery.com.au or calling our customer service hotline on: 1800 909 909

1. 52742-RS
   - Recoil Starter assembly
2. 51773
   - ALDI 4 Stroke Full synthetic Oil
3. Replacement Spark Plug
   - CDK CMR6A
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit won’t start or starts but will not run.</td>
<td>• On/Off switch &lt;br&gt; • Incorrect starting procedures. &lt;br&gt; • Incorrect carburettor mixture adjustment setting. &lt;br&gt; • Fouled spark plug (8). &lt;br&gt; • Empty fuel tank (15). &lt;br&gt; • Primer bulb was not pressed enough.</td>
<td>• Check the switch is ON. i.e Press the symbol &quot;I&quot; on the On/Off rocker switch down. &lt;br&gt; • Follow instructions in the user manual. &lt;br&gt; • Have carburettor adjusted by an Authorised Service Centre. &lt;br&gt; • Clean/gap or replace plug. &lt;br&gt; • Fill fuel tank with properly mixed fuel. &lt;br&gt; • Press primer bulb (19) fully and slowly 10 times.</td>
</tr>
<tr>
<td>Unit starts, but engine has low power.</td>
<td>• Fuel filter is blocked. &lt;br&gt; • Incorrect choke lever (20) position. &lt;br&gt; • Dirty air filter. &lt;br&gt; • Incorrect carburettor mixture adjustment setting.</td>
<td>• Replace the Fuel filter. &lt;br&gt; • Move to RUN position: ● ● ● &lt;br&gt; • Remove, clean and reinstall filter. &lt;br&gt; • Have carburettor adjusted by an Authorised Service Centre.</td>
</tr>
<tr>
<td>Engine splutters.</td>
<td>• Incorrect carburettor mixture adjustment setting. &lt;br&gt; • Air filter (6) is blocked. &lt;br&gt; • Old or contaminated fuel.</td>
<td>• Have carburettor adjusted by an Authorised Service Centre. &lt;br&gt; • Replace or clean air filter. &lt;br&gt; • Drain fuel tank (15)/add fresh fuel mixture</td>
</tr>
<tr>
<td>No power under load.</td>
<td>• Incorrect carburettor mixture adjustment setting. &lt;br&gt; • Old or contaminated fuel. &lt;br&gt; • Air filter (6) is blocked. &lt;br&gt; • Dirty spark plug (8). &lt;br&gt; • Choke partially closed.</td>
<td>• Have carburettor adjusted by an Authorised Service Centre. &lt;br&gt; • Drain fuel tank (15)/add fresh fuel mixture &lt;br&gt; • Replace or clean air filter (6). &lt;br&gt; • Clean/gap or replace plug. &lt;br&gt; • Check / move choke to the full run position.</td>
</tr>
<tr>
<td>Runs erratically.</td>
<td>• Incorrectly gapped spark plug (8). &lt;br&gt; • Dirty air filter (6). &lt;br&gt; • Choke partially closed. &lt;br&gt; • Dirty fuel filter.</td>
<td>• Clean/gap or replace plug. &lt;br&gt; • Clean or replace air filter (6). &lt;br&gt; • Check / move choke to the full run position. &lt;br&gt; • Check, clean or replace fuel filter.</td>
</tr>
<tr>
<td>Smokes excessively.</td>
<td>• Incorrect carburettor mixture adjustment setting.</td>
<td>• Have carburettor adjusted by an Authorised Service Centre.</td>
</tr>
<tr>
<td>Motor keeps stopping when using the hedge trimmer on its side.</td>
<td>• Choke lever (20) not in the open or run position &lt;br&gt; • Low fuel level</td>
<td>• Check the position of the red choke lever (20). Ensure the lever is in the full run position. &lt;br&gt; • Fuel tank (15) needs to be close to a full tank when running the hedge trimmer on its side. Fill fuel tank (15) with fuel.</td>
</tr>
<tr>
<td>Engine does not reach full speed</td>
<td>• Check oil reservoir (17) level.</td>
<td>• Top up the oil if it is low.</td>
</tr>
</tbody>
</table>

For all other issues, please contact Customer Service on 1800 909 909 or email help@powertoolsupport.com
Technical Specifications

Engine: 25cc, 4 stroke
Idling Engine speed: 3000min⁻¹
Full Engine speed: 9000min⁻¹
Blade cutting length: 550mm
Bar length: 650mm
Maximum Cutting capacity Ø: 24mm
Fuel tank capacity: 450ml
Fuel type: Unleaded petrol
(Do not use fuel that contains ethanol.)
Oil Tank Capacity: 80ml
Oil type: 4 stroke SAE 10W/30
Spark Plug: CDK CMR6A
Net Weight: 6.3kg
Noise label rating: 82dBA (taken at 7.5 metres)
You must wear ear protection at all times.
Product Dimensions: 108cm x 23cm x 25cm +/- tolerances
(L x W x H)
This product complies with: Safety:
EMC:
EN ISO 14982:2009

25cc 4 Stroke Petrol Hedge Trimmer
ALDI guarantees that our exclusive brand products are developed to our stringent quality specifications. If you are not entirely satisfied with this product, please return it to your nearest ALDI store, within 60 days from the date of purchase, for a full refund or replacement, or take advantage of our after sales support by calling the supplier’s Customer Service Hotline.

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