Read all safety warnings and all instructions thoroughly before operating this product.

Ensure you keep your manual in a safe place for future reference.

IM Ed3 08/2019
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Congratulations on the purchase of your Ferrex® 47.1cc 4 Stroke Petrol Chainsaw. When you open your packaging, first remove all items and check there are no parts damaged or missing. If you find anything wrong, do not operate the product until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

IMPORTANT INFORMATION.

NOTE: This is a 4 stroke Chainsaw and does NOT require pre-mixing of fuel and oil. BEFORE starting fresh unleaded fuel must be used in this unit.

Do NOT use Ethanol based fuels. Use good quality 4 stroke oil (SAE 15W/50).

NOTE: First time users or inexperienced operators pay particular attention to the operation of the Chainsaw, including details of starting and stopping and correct use of the Chainsaw on pages 18-27, as well as the maintenance instructions on pages 28-31.

Intended use of the 47.1cc 4 Stroke Petrol Chainsaw

NOTE: This product is for private domestic DIY use only.

It is not suitable for commercial or trade use.

This Chainsaw has been designed for felling small to medium sized trees, cutting firewood and clearing and pruning branches.

Contents of carton

1 x Petrol Chainsaw
1 x Bucking Spike (fitted)
1 x 16” Bar and Chain (fitted)
1 x Bar Cover (fitted)
1 x Combination Tool (Spark Plug Spanner / Bar Nut Tube Spanner/ Flat Blade Screwdriver)
1 x 4mm Hex Key
1 x 3mm Hex Key

1 x Screwdriver
1 x Sharpening File
1 x Carry bag
1 x Additional Combination Oil Tank Cap
1 x Instruction Manual
1 x Quick Start Guide
1 x Warranty Card & details
1 x Service Agent listing
The instruction manual, rating plate, or on the product itself, may show these symbols. These represent important information about the product or instructions on its use.

- Conforms to relevant standards for electromagnetic compatibility.
- Wear hearing protection, eye protection and headwear protection.
- Wear safety footwear.
- Wear safety gloves.
- Warning.
- Read these instructions for use carefully.

**Choke control**

- Start position (choke closed).
- Run position (choke open).

- Use at a distance of at least 15m from other people.

- Explosive material.
- Extremely hot surface. Do not touch a hot muffler, gear box or cylinder, you may get burned. These parts get extremely hot from operation and remain hot for a short time after the unit is turned off.
- Do not put in water, or subject to rain or wet conditions.

- Fuel Tank.
- Combination oil tank. Engine and chain
- Pull recoil starter up and away from unit.
- Warning! Danger of kickback.
- Use the chainsaw with 2 hands.
- Chain direction.

H = HIGH (Fast) run adjustment screw.
L = LOW (Slow) run adjustment screw.
T = Idling adjusting screw.

Chain brake direction.
**General safety warnings**

⚠️ **WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in fire and/or serious injury.

The word power tool used in the following warnings and throughout this manual refers to BOTH electrical power tools and ALSO petrol driven power tools.

This unit may not be used by people (including children) with reduced physical, sensory or mental capacities, with a lack of experience and without the appropriate knowledge, unless they are supervised by someone who is responsible for their safety or have been instructed by such a person with regard to how the unit is to be operated. Children should be supervised to ensure that they do not play with the device.

**Save all warnings and instructions for future reference**

1. **Work area safety**
   a. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents. Rags, cloths, cord, string and similar items should never be left around the work area.
   b. **Do not operate power tools in explosive environments, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks, which may ignite the dust or fumes.
   c. **Keep children and bystanders away while operating a power tool.** Distractions can cause the operator to lose control.
2. Personal safety

a. *Stay alert, watch what you are doing and use common sense when operating a power tool.* Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.

b. *Use personal protective equipment. Always wear eye protection.* Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection will reduce personal injuries.

c. *Prevent unintentional starting.* Ensure the switch is in the “off” position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

d. *Remove any adjusting key or wrench before turning the power tool on.* A wrench or key left attached to a rotating part of the power tool may result in personal injury.

e. *Do not overreach.* Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.

f. *Dress properly. Do not wear loose clothing or jewellery.* Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

g. *If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.* Use of dust collection can reduce dust-related hazards.
3. Power tool use and care

a. **Do not force the power tools.** Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

b. **Do not use the power tool if the switch does not turn it “on” and “off”**. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.

d. **Maintain power tools with care.** Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool’s operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

e. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

f. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
4. Power tool use and care

a. Do not force the power tools. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

b. Do not use the power tool if the switch does not turn it “on” and “off.” Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

d. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

e. Maintain power tools with care. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool’s operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

f. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

Additional safety rules for Petrol Chainsaws

- Never cut into the ground.
- Never cut into wire fences.
- Never cut into saplings.
- Never cut into prepared wood.
- Use the chainsaw to cut only wood.
- It is advisable to provide a support for the chainsaw when cutting branches. Do not cut using the bar point and beware of branches under tension.
- Children under 18 must not use chainsaws.
- Keep people away from the chainsaw when in use.
- Check the following conditions before beginning work:
  - There should be no people in the felling area.
  - Make sure there is a second person within calling distance.
  - The working area should be free from obstacles.
- Wear suitable clothes which do not hinder movement.
- Use specific protection during operations involving head, hands, feet, eyes and ears.
- It is recommended the use of a helmet with a visor during felling, branch cutting and chopping operations.
- Wear gloves with an external protection when using the chainsaw.
- Use ear protection to prevent hearing injuries.
- Wear safety boots when using the chainsaw.
- During transport the brake must be applied to avoid accidental start-up.
- Do not use the chainsaw in rainy or windy conditions or in poor light.
- Find a suitable position before beginning work.
- When working on slopes, the saw operator must stand beside or above the wood to cut, i.e. felled trees.
- Use the chainsaw holding it firmly with both hands.
• Make a wedge-shaped cut before felling the tree, then the felling cut leaving a hinge for the felling direction.
• Beware of any falling branches after felling operations.
• Beware of wood splinters when cutting chopped wood.
• Ensure your chainsaw is suitable for the job.
• Never work above shoulder level or reach out to cut a branch: ensure you have stable footing at all times.
• Do not operate in a hazardous location. Such areas include where there is a risk of explosion of petrol fumes, leaking gas or explosive dust.
• Do not operate in a confined area. Exhaust gases, smoke or fumes could reach dangerous concentrations.
• Protect your tool. This chainsaw is NOT WEATHERPROOF and should not be left stored for periods of time where it is exposed to direct sunlight, high ambient temperature and damp, wet or high humidity conditions.
• Take care not to spill fuel. When refuelling the chainsaw ensure that the motor has been switched off. Prevent the spilling of fuel as this may also ignite with the hot motor. Never refuel whilst the engine is running.
• Be careful where you store the chainsaw. Store the tool in a dry area away from flammable liquids.
• Ensure you keep a safe distance from bystanders. The chainsaw emits exhaust fumes.
• Operating instructions and instructions for common cutting tasks, including the use of personal protection equipment, the need for adequate training and the risks involved when operating the unit should not be undertaken while tired, ill or under the influence of alcohol or other drugs.

**NOTE:** Tree felling should not be attempted by un-trained operators. Ensure you are familiar with the instructions in the manual before undertaking this task.

• Ensure you use a good quality 4 stroke oil. Do NOT mix oil and fuel. We recommend SAE 15W/50 4 stroke oil.
• Never fill fuel tank indoors. Never fill fuel tank when engine is running or hot. Do not smoke when filling fuel tank.
Kickback safety precautions

- Kickback may occur when the tip of the guide bar touches an object, or when the wood closes in and pinches the saw chain.
- If the bar tip or point contacts, it can produce a rapid reverse reaction, kicking the guide bar up and back towards the operator. This is known as rotational kickback.
- Pinching the saw chain along the top of the guide bar may push the guide bar rapidly back towards the operator. This is known as pinch kickback.
- Either of these reactions can cause loss of control of the saw, resulting in serious personal injury.
- Do not rely exclusively on the safety devices built into your saw. Take the following steps to help avoid accident or injury:
  - Reduce the element of surprise by understanding what causes kickback.
  - Keep a firm grip on the chainsaw using both hands, the right hand on the rear handle and the left hand on the front handle when the motor is running. A firm grip will help maintain control. Do not let go whilst the motor is running.
  - Make sure that the area of operation is free of obstructions. Do not let the point of the guide bar contact a log, branch or any other object.
  - Use high speeds when cutting.
  - Do not overreach or cut above shoulder height.
  - Carefully follow the sharpening and maintenance instructions given in this manual.
  - Use only replacement bars and chains specified by the manufacturer.

DANGER! BEWARE OF KICKBACK!

⚠️ WARNING! Kickback can lead to dangerous loss of control of the chainsaw and result in serious or fatal injury to the saw operator or to anyone standing close by. Always be alert. Rotational kickback and pinch kickback are major chainsaw operational dangers and the leading cause of most accidents.

- Wear hearing protection, eye protection and headwear protection.
- Wear safety footwear.
- Wear safety gloves.
Parts List

1. Rear handle
2. Safety lever
3. Throttle trigger
4. On/Off switch
5. Primer / priming bulb
6. Combination oil tank
7. Combination oil tank cap
8. Fuel tank
9. Fuel tank cap
10. Choke control
11. Recoil starter
12. Top handle
13. Front guard / chain brake
14. Air filter
15. Air filter cover
16. Air filter cover knob
17. Spark plug / Spark plug cover
18. Bucking Spike / Spiked Bumper
19. Guide bar
20. Chain
21. Muffler
22. Clutch / Brake assembly (internal)
23. Chain drive side cover
24. Chain drive side cover nuts
25. Idling adjustment screw
26. HIGH (Fast) run adjustment screw
27. LOW (Slow) run adjustment screw
28. Chain catcher
29. Drive sprocket
30. Chain tensioning pin
31. Bar cover
32. Combination Tool (Spark Plug Spanner / Bar Nut Tube Spanner / Flat Blade Screwdriver)
33. Screwdriver
34. Sharpening File
35. 4mm Hex Key
36. 3mm Hex Key
37. Chain tensioning screw
38. Chainsaw carry bag
47.1cc Petrol Chainsaw

AFTER SALES SUPPORT
(toll free)
e-mail: info.aldi@positecgroup.com
1300 889 028

47.1cc Petrol Chainsaw
MODEL: /uni2116. 10084 • 08/2019 • FCS4800A

Parts List

AUS 1300 889 028
(toll free)
e-mail: info.aldi@positecgroup.com
MODEL: Nº. 10084 • 08/2019 • FCS4800A
This chainsaw uses a 4 stroke engine and does not require the mixing of oil with the fuel. The chainsaw is fitted with ONE oil tank which supplies oil to BOTH the engine and also the chain and bar. 4 Stroke Engine oil is required to be added to the combination oil tank (6) on this chainsaw. ALWAYS fill the combination oil tank (6) with 4 stroke oil every time fuel is added to the fuel tank (8).

### Assembly

This chainsaw comes fully assembled in the box and does not require any pre-assembly.

**Replacing/Re-Installing the Guide Bar & Chain**

**WARNING:** The chain has sharp edges. Use work gloves for safety.

**WARNING:** Ensure the engine is switched off when making any adjustments to the chain and bar.

**IMPORTANT:** The front guard / chain brake (13) must be disengaged when replacing / reinstalling the guide bar (19) and/or chain (20).

1. Place the chainsaw on a flat and secure surface and check that the chain brake (13) is disengaged (Fig A).

2. Remove the chain drive side cover (23) by using the combination tool (bar nut tube spanner) (32) in an anti-clockwise direction to loosen the chain drive side cover nuts (24). (Fig B), and then remove the chain drive side cover (23). Ensure the chain brake (13) is NOT engaged.
3. With the chainsaw on its side and the bar uppermost, (Fig C), push the guide bar (19) towards the drive sprocket (29) (Fig D), which will result in the chain (20) loosening around the guide bar (19).

4. Remove the chain (20) from the guide bar (19) starting at the nose of the guide bar first. Once the chain (20) is removed from the guide bar (19), the slack chain can be removed off the main drive sprocket and lifted over the brake and clutch assembly (22). The guide bar (19) is then removed by sliding it away from the chainsaw housing and then lifting the bar over the two threaded studs. When the bar is removed from the chainsaw it should be thoroughly cleaned of sawdust and oil prior to reassembly.

5. Insert the guide bar (19) into position over the 2 threaded studs, and on a slight angle upwards, and push the guide bar (19) under the clutch and brake assembly (22) fully towards the drive sprocket (29) to easily place the chain (20) around the guide bar (19) (Fig E).

6. Place the new chain over and then under the chain brake and clutch assembly (22), and then around the drive sprocket (29) loosely with the chain links in the direction shown on the guide bar (19) (Fig F).
7. Once the chain (20) is in position around the nose of the guide bar (19), ensure that the chain links are located within the bar guide channel, (Fig G), and the chain (20) is fully located around the drive sprocket (29).

8. On the chain drive side cover (23), adjust the chain tensioning screw (37) in an anti clockwise direction as per the following, so the assembly of the guide bar (19) is NOT tight on the chain (20). When replacing the existing chain, rotate the adjustment screw 5 FULL turns in an anti-clockwise direction.

When replacing with a new chain, rotate the adjustment screw 10 FULL turns in an anti-clockwise direction (Fig H).

9. After adjusting the chain tensioning screw (37), replace the chain side cover (23) on to the chainsaw and hold the cover firmly against the bar. DO NOT fit the nuts (Fig I). While holding the cover on firmly, grasp the guide bar (19) and slide it outward slowly (Fig J).

When the chain tensioning pin (30) aligns with the clearance hole in the bar, the cover will drop firmly and flat on the bar (Fig L - shows internal side on chain drive side cover and where the chain tensioning pin is located).

If the chain tensioning pin (30) does not align, adjust the chain tensioning screw (37) using the combination tool (flat blade screwdriver) (32) so the pin aligns with the hole in the bar (Fig K).
The chain tensioning pin (30) must enter the guide bar (19), and the flat faces of both the chainsaw and chain drive side cover (23) must be flat against the bar before the nuts are applied.  

10. Fit the chain drive side cover nuts (24) and tighten FINGER TIGHT (Fig M). Check again the cover is flat on the surface of the bar. 

11. Rotate the chain (20) a few times to ensure the chain (20) is free to rotate around the drive sprocket (29) and is correctly engaged on the sprocket. 

12. Check the tension of the chain (20). It will need to be tightened. Tighten the chain tensioning screw (37), in a clockwise direction (previous Fig K) until the links of the chain just touch the bottom edge of the guide bar (19).  

The chain should be fully seated in the bar channel. DO NOT over tighten. The chain (20) should be able to be lifted at least 5mm in the centre of the bar (Fig N). 

13. Tighten the chain drive side cover nuts (24) firmly using the supplied combination tool (bar nut tube spanner) (32) (Fig O). 

**CAUTION:** A new chain (20) will stretch after just a few minutes of use. Check and, if necessary, re-adjust the chain tensioning screw (37). A loose chain causes rapid wear to both the chain (20) and the guide bar (19) and could derail causing a major safety hazard. 

**NOTE:** Do not make ANY adjustments with the chainsaw engine running. 

14. To tighten a loose chain (20), loosen the chain drive side cover lock nuts (24), then using the supplied combination tool (flat blade screwdriver) (32), turn the chain tensioning screw (37) clockwise to tighten the chain (20) (Fig H). Do not over tighten, the chain (20) should be able to lift 5mm from the middle of the bar. 

15. Retighten the chain drive side cover nuts (24) firmly using the supplied combination tool (flat blade screwdriver) (32) (Fig O). Run the chainsaw for approximately 30 seconds and then turn the chainsaw off. Retest the chain.
Filling up with Fuel and Oil

IMPORTANT: This is a 4 stroke engine and does not require mixing any oil with the fuel. The oil for the engine and also the chain / bar oil is from the one oil tank located at the front of the chainsaw - the combination oil tank (6). EVERY time fuel is added to the chainsaw fuel tank (8), the combination oil tank (6) should be filled with 4 stroke engine oil.

WARNING: Fuel is very flammable. Avoid smoking or causing any sparks or flames near fuel. Make sure that you stop the engine and allow it to cool before refuelling the machine. Select outdoor bare ground for fuelling and move at least 15 metres away from the fuelling point before starting the engine.

It is suggested to wear safety glasses when adding fuel or oil.

- Only use oil that is expressly labelled for use with air-cooled 4-stroke engines. We recommend good quality 4 stroke engine oil.
- Use fresh unleaded fuel. Do not use ethanol based fuels.
- Poor quality fuel or oil may damage sealing rings, fuel lines or the fuel tank.
- Only use new 4 stroke engine oil in this chainsaw. We recommend SAE 15W/50 4 stroke oil.

DO NOT use waste or regenerated oil on the chainsaw or damage to the engine will result.

CAUTION. To maximise the lifetime of the engine, avoid the following:

- Do not use raw fuel, it will severely damage the engine very quickly.
- ONLY use clean fresh unleaded fuel which has NOT been mixed with oil.
- ONLY use 4 stroke engine oil in the front combination oil tank (6) which supplies both the chain and also the engine with oil.
- Do not run the combination oil tank (6) dry. Always fill the combination oil tank (6) every time fuel is added to the fuel tank (8).
- Do not run the tank dry at speed high, as this may cause damage to the engine.
- Do not use oil meant for 2-stroke engines, it will cause spark plug fouling, exhaust blocking and piston ring sticking.
- Do not use fuel that has been left standing for one month or more, as it can cause clogging of the carburettor.
- Before storing the chainsaw for an extended period, empty the fuel tank (8), clean it then run the engine at idle to empty the carburettor.

NOTE: Do not discard an unwanted fuel container with household waste. It must be taken to an authorised repository site.
Preparation

**Fuelling the Chainsaw**

**WARNING:** Always ensure the engine is turned off before undertaking this task.

Never add fuel to a machine with a running or hot engine. Move at least 15m away from the on one line site before starting engine.

Do not smoke when refuelling or operating the chainsaw.

1. Rest the chainsaw on its side so the fuel tank (8) is facing up, on the ground or a secure surface and wipe any debris from around the fuel tank (8), and the combination oil tank (6).

2. On this chainsaw, the combination oil tank cap (7) is used to unscrew and open the fuel tank (8). Remove the combination oil tank cap (7) by rotating in an anti-clockwise direction (Fig P). Wipe the underside of the combination oil tank cap (7) to ensure it is clean and dry.

**NOTE:** Ensure you follow fuelling the chainsaw with filling the combination oil tank (6) with good quality 4 stroke oil per the instructions that follow this section. The purpose of using the combination oil tank cap (7) to open the fuel tank cap (9) is to ensure you fill the fuel tank (8), and then fill the combination oil tank (6). This should be performed EVERY time the chainsaw is fueled.

3. Using the triangular shaped underside of the combination oil tank cap (7), apply it onto the fuel tank cap (9) and rotate in an anti-clockwise direction to remove the fuel tank cap (9) (Fig Q).

4. With the aid of a funnel, pour fresh unleaded fuel into the fuel tank (8) to approximately 80% of its capacity (Fig R).

**WARNING:** Do not use ethanol based fuels. Do not mix fuel and oil.

**NOTE:** Be careful not to spill any mixture. If this happens, wipe the spill with a clean rag.
5. Secure fuel tank cap (9) finger tight, and then using the oil tank cap (7), secure the fuel tank cap (9). ENSURE you wipe any residue from around the fuel tank cap (9).

6. It is important to now fill the combination oil tank (6) with 4 stroke engine oil per following instructions.

   **NOTE:** Should you lose the oil tank cap (7), an additional oil tank cap (7) has been supplied with this chainsaw

### Adding 4 Stroke Oil to the Chainsaw

**WARNING:** Always ensure the engine is turned off before undertaking this task.

**WARNING:** Never start work unless the chain (20) and guide bar (19) are lubricated.

**NOTE TO CHECK:** Always ensure the combination oil tank (6) is full of 4 stroke engine oil each time the chainsaw is being used.

1. Using a funnel, fill the oil tank (6) with 260ml of quality SAE 15W/50 4 stroke oil. Or to just under the lip of the oil tank opening. (Fig S).

2. Fasten the combination oil tank cap (7), and if there is any spillages, ensure you clean with a clean rag.

### Operation

**WARNING:** Do not start the engine whilst the chainsaw hangs from one hand. This is very dangerous as the chain (20) may come in contact with your body and the starting action is not controlled.

**NOTE:** This chainsaw is fitted with an easy start recoil starter (11). This means the recoil starter only needs to be pulled at a steady medium rate and not hard vigorous pulling.

1. Fill the fuel and oil tanks respectively per previous instructions and ensure both caps are secure. Remove the bar cover (31).

2. Press in the priming bulb (5) up to 10 times, or until the priming bulb (5) is firm and full of fuel, when the chainsaw is cold or being used for the first time, or after the chainsaw has previously run out of fuel (Fig T).
4. Press the on/off switch (4) to the “On” position, as marked with an “I” (Fig U). For safety when starting, make sure the front guard / chain brake (13) is on by pushing it firmly towards the nose of the chainsaw bar until a click is heard (Fig V).

5. When the machine is cold, or the chainsaw has previously run out of fuel, pull out the choke control (10) to the fully extended position (Fig W).

6. Hold the chainsaw securely on the ground by placing one foot on the rear handle, one hand securing the front handle. Using your other hand, pull at a steady and medium rate on the recoil starter (11) (Fig X).

7. Repeat until the engine fires, and then STOP as soon as the engine kicks (attempts to start) or runs in any way.

8. Push the choke control (10) back in (Fig Y).

9. Pull the recoil starter (11) again and restart the engine. Allow the engine to warm up.

10. When ready to start cutting, release the front guard / chain brake (13), by pulling it firmly towards the back of the chainsaw until a click is heard (Fig A).
Using the Chainsaw
1. Once the engine is started, and the front guard / chain brake (13) is released (Fig A), press in the safety lever (2), and then the throttle trigger (3) (Fig Z), and the chain will start operating. To engage full speed of the chain, pull the throttle trigger (3) inwards fully.
2. To stop the chain operating, release the throttle trigger (3), and the safety lever (2) (Fig AA).

Stopping the Chainsaw
1. Press down the on/off switch (4) to the “Off” position as indicated by an “O” (Fig AB).

   NOTE: Especially after the first starting of the chainsaw, the tension of the chain should be checked. The chain will become loose on the first start up and will require adjustment. Refer to the “Changing / Replacing the Guide Bar and Chain” section.

Checking the Oil supply
Run the engine at medium speed and check that the chain splatters a thin line of oil which can be seen on the ground when the guide bar (19) is pointed downwards (Fig AC). DO NOT ALLOW THE TIP OF THE BAR touch ANY surface when checking the oil flow. Keep the chain (20) and guide bar (19) well clear of ANY surface. This visual thin line of oil is normal and is an indication the oil system is oiling the guide bar (19) and chain (20).

NOTE: For first time use the oil may take a few minutes to work through the oil system. The oil pump is ONLY operating while the chain (20) is rotating so at idle the oil is NOT being pumped through the oil system. If there is no line of chain oil after a few minutes, stop the engine immediately and investigate the cause.

The oil tank (6) could be empty or the oil supply to the chain blocked. This may require removal of the guide bar (19) and checking that the upper oil hole in the bar is clear of any blockages (Fig AD).
Quick adjustment of the Carburetor

**NOTE:** Out of the box the chainsaw is already pre-set and calibrated to one turn out from fully turned in. However if the product is running poorly the carburetor can be adjusted manually to provide the best performance.

Poor running can be caused by stale fuel or changes in climate, very dry climates, or wet climates can create the need for some changes.

**NOTE:** It is preferred the above operation is performed by a service centre to ensure the correct setting for both safety and performance.

The carburetor is factory set and should not require adjustment.

Changes in operating conditions may require fine tuning of the carburetor. To reset or calibrate your carburetor, proceed as follows:

- **H = HIGH** (Fast) run adjustment screw (26). (Fig AE)
- **L = LOW** (Slow) run adjustment screw (27). (Fig AF)
- **T = Idling adjusting screw** (25). (Fig AG)

1. Stop the engine and screw in both the H and L screws (26 and 27) using the supplied screwdriver (33). Do not force.
2. Turn the H screw (26) back 1 turn.
3. Turn the L screw (27) back 1 turn.
4. To find the correct idling speed, start the engine and let it warm up with the throttle trigger (3) half pulled in. When the engine is warm, release the throttle trigger (3).
5. Turn the L screw (27) slowly clockwise until the idling speed is at its maximum then turn the screw back (anticlockwise) 1/4 of a turn.
6. Turn the “T” idling adjusting screw (25) anticlockwise until the chain does not turn.
7. If the idling speed is too slow, turn the “T” idling adjusting screw (25) clockwise.
8. Make a test cut and adjust the H screw (26) for best cutting power, not for maximum speed.
9. If after the above you may slightly adjust the turns and find the most appropriate setting.
Checking the operation of the clutch.

Each time the chainsaw is started, the operation of the clutch (22) should be checked as per the following detail. The chain MUST first be checked to ensure correct tension adjustment before starting.

1. When attempting to start the chainsaw, the chain (20) should not be trying to move around the guide bar (19) under the influence of the recoil starter (11). If it is trying to rotate around the guide bar (19), STOP the starting process and take the saw to an authorised service centre.

2. If point 1 is correct and the chain (20) is not trying to rotate around the guide bar (19), start the chainsaw as per the section in the manual “Starting the Chainsaw”.

3. With the chainsaw operating and at idle and ensuring the chain (20) is in a safe position with respect of other persons and any objects, release the chain brake (13). CHECK, the chain (20) should NOT be rotating around the guide bar (19) at idle speed.

4. Operate the safety lever (2) and then accelerate the throttle trigger (3). The chain (20) should start and rotate. The harder the throttle trigger (3) is pulled, the faster the chain (20) will rotate. RELEASE the throttle trigger (3) so the motor returns to the idle condition. The chain (20) MUST stop rotating around the guide bar (19) when the motor of the saw is at idle.

5. If the chain (20) is constantly rotating when the motor of the saw is at idle, the chainsaw should NOT be used and the chainsaw should be taken to an authorised service centre for repair.

6. DO NOT use the chainsaw if the clutch (22) does not totally disengage when the motor of the saw is at idle.

Re-setting the Chain Brake

The front guard / chain brake (13) operates automatically in the event of kickback. In the event of a kickback, the guide bar (19) kicks up, the wrist of the operator’s hand on the top handle knocks against the front guard / chain brake (13) causing it to move forward thus activating the chain brake (13).

To reset the front guard / chain brake (13) this can be done manually by pulling it firmly towards the back of the chainsaw until a click is heard. (Fig A).

CAUTION: Each time the chainsaw is used, check that the chain brake (13) is operating correctly.
Operation

WARNINGS:
• Always follow the safety instructions given at the front of this manual. This chainsaw must only be used for cutting wood. It must not be used for cutting other types of material. Do not use the chainsaw as a lever for lifting, moving or splitting objects.
• Do not attach the chainsaw to a fixed stand.
• Do not attach any devices to the chainsaw other than those specified by the manufacturer.
• Be aware of any local or national restrictions when using this appliance. This could include, but is not restricted to, times of operation, location of operation, or work place operation.

Helpful Hints
• Do not force the chainsaw into the cut. Apply only light pressure whilst running the engine at full throttle.
• If the chain (20) gets caught in the cut, do not try to remove it by twisting the guide or pulling forcibly. Use a lever or wedge to open up the cut so that the chain is freed.

Vibration
Vibration white finger may occur in operators using hand held vibrating tools such as chainsaws. Continual vibration can cause both vascular damage and also Nerve Damage to the operator.
The following guidelines can reduce the risk:
- Limit the use of vibrating tools.
- Hold vibrating tools as loosely as possible and in varying positions.
- Ensure tools are well maintained; make sure cutting blades are kept sharp to maintain efficiency, and replace worn parts.
- Use tools correctly, and use the right tool for the job (to do the job more quickly and reduce exposure time).
- Store tools so that they do not have very cold handles when next used.
- Use anti-vibration gloves.
- Take regular breaks of at least 10 minutes every hour away from the tool.
While cutting, always:

- Run the chainsaw motor at full revs. This makes the job safer, as there is less chance of pull-in or kick-back.
- Position your body to the left of the chainsaw so if it kicks back uncontrollably, it goes over your right shoulder. Never stand in the cutting line of the chainsaw.
- Keep a firm grip with your left hand on the front handle, with your thumb securely below the handle.
- The swivel of your wrist in a kick-back situation will activate the chain brake.
- Make sure the chain is tensioned correctly.

Guard against Kickback

Check the operation of the front guard / chain brake (13) each time you use the chainsaw. Run the chainsaw at full throttle for 1-2 seconds then push the front guard / chain brake (13) forwards. The chain (20) should stop immediately. If the chain (20) is slow to stop or only slows down you must take the chainsaw to an authorised Service Agent. Disengage the front guard / chain brake (13) by pulling the front guard backwards until you hear a click (Fig A).

Do not use the chainsaw if the front guard / chain brake (13) is not operating correctly.

- Be constantly aware of the position of the upper quadrant of the blade tip. This is the part that triggers a kickback when it hits resistance.
- Never engage the upper quadrant of the guide bar (19) with whatever you are cutting and avoid contact with any hidden branches or obstructions. Ensure there is a clear work area.
- Always clear away brush, vegetation and any obstructing debris before attempting a cut that might trigger a kickback.
- Avoid cuts that will cause the chainsaw to jam in a tree trunk or limb.
- Observe the size of wood shavings, if they become dusty your chain (20) could need sharpening.
Chainsaw Applications

**WARNING:** Do not use the chainsaw if you are tired or under the influence of drugs, alcohol or medication.

If you are unfamiliar with the following cutting procedures, ensure you fully read and understand the instructions before undertaking the task.

**Bucking Spike (Fig AH)**

This chainsaw is fitted with a spiked bumper (18). When downward cutting, the bumper should be spiked into the surface of the timber being cut. This point is then used as a pivot point ensuring the cutting action is in the 1st quadrant of the bar length.

The cutting action is then performed by lifting the rear handle (1) of the chainsaw while the bucking spike (18) is the pivot in the timber. The cutting action at the bar is then downward and the cut is made.

The bucking spike (18) is reset to a new pivot point by reducing the speed of the chainsaw to idle, withdrawing the chainsaw slightly away from the timber being cut and lowering the rear handle (1) so the bucking spike (18) is in a lower position on the timber.

Apply the bucking spike (18) to the timber in the new lower position and continue the cut in the above action.

**NOTE:** A 4mm hex key (35) has been supplied to remove the bucking spike if required. Simply insert the end of the 4mm hex key into the hex key screw head on the bucking spike and rotate in an anticlockwise direction to loosen and remove.

**Felling a Tree (Fig AI)**

**WARNING:** Felling a tree should only be done by trained operators.

Decide the direction in which you wish the tree to fall taking into account the direction of the wind, the position of branches, lean of the tree, ease of subsequent limbing and bucking and other factors prevalent at the time.
1. Clear the area around the tree and make sure that you have a good foothold and clear retreat path.

2. Ensure that others in the area are aware of the felling and ensure people and animals are well clear.

3. Make a notch cut one-third of the way into the tree on the felling side.

4. Make the felling cut on the opposite side to the initial notch and slightly higher than the notch. As the felling cut gets close to the notch cut, the tree will begin to fall.

5. Remove the chainsaw from the cut, and stop the engine with the on/off switch (4), put the chainsaw down and leave the area along the retreat path.

**Limbing (Fig AJ)**

Limbing is the process of removing the branches from a fallen tree.

Check the direction in which a branch will bend before cutting it. Always cut on the opposite side to the bending direction so that the guide bar (19) is not pinched in the cut.

For large limbs that cannot be removed in one cut, make an initial cut from the bent side and finish by sawing from the opposite direction.

Do not remove limbs that are supporting the fallen tree on the ground until the tree has been cut into lengths.

![Diagram of Limbing (AJ)](image)

**WARNINGS:** Always keep a balanced stance. Do not stand on the log. Be alert to the fact that the log may roll over. When working on a slope, always stand on the uphill side of the log.
Bucking (Fig AK)

Bucking is cutting a log into lengths for easier handling.

To saw a log lying on the ground, first saw halfway, then roll the log over and cut from the opposite side. To saw the end of a log supported off the ground, first saw up from the bottom one-third through the log then finish by sawing down from the top. To saw a log in the middle of two supports holding it off the ground, first saw down from the top one-third through the log then finish by sawing up from the bottom.

**CAUTION:** Avoid cutting into the ground as this will very quickly dull the saw chain.

Pruning (Fig AL)

Pruning is the removal of a limb or branch from a standing tree.

**WARNINGS:** Do not use an unstable foothold or ladder. Do not overreach.

Do not saw above shoulder height. Always use both hands to hold the chainsaw. First cut up from the bottom and finish down from the top.
NOTE: This product is not suitable for repair or maintenance work by the unskilled person. The following detail explains how the product is cleaned, and basic maintenance / safety checks.

All other maintenance work must be carried out by service agents who are experienced with both the mechanical and electrical aspects of this product.

NOTE: Before cleaning your chainsaw or carrying out any maintenance procedures, make sure that the engine is off and is cool.

NOTE: Failure to maintain the following parts may result in reduced engine performance.

Disconnect the spark plug (17) to prevent accidental starting. Maintenance should be performed before and after each use. If the chainsaw is dropped or appears to suffer any other significant impact, it is highly recommended to perform all maintenance tasks before operation, and if there appears to be an issue, refer to the troubleshooting chart, or take to an authorised service agent.

Changing/replacing the Spark Plug

Regularly check the spark plug (17) for wear and any build-up of carbon on the electrodes. Spark plugs should be replaced every 10-15 hours of use.

1. Remove the air filter cover (15) by rotating the air filter knob (16) in an anti-clockwise direction, and removing the air filter cover (15). (FigAM).

WARNING: To avoid damage to the spark plug lead, ensure you hold the rubber cap and not by the lead itself.

2. Remove / pull off the black rubber spark plug cover (17) cap from the spark plug (Fig AN).

3. To remove spark plug (17) use the supplied combination tool (Spark Plug Spanner / Bar Nut Tube Spanner/ Flat Blade Screwdriver) (32) and turn in an anti-clockwise direction to remove (Fig AO).
4. Check for oil on the electrodes and clean off any excess.
5. Use a soft wire brush to clean up carbon build up on spark plug electrodes.
   Replace the spark plug or reset the electrode gap to 0.6-0.7mm.  
   Replacement spark plugs can be purchased from your local Lawnmower or small engine store, or from https://help.tools/

**Chain Sharpening**

**WARNING:** Always ensure the engine is turned off before undertaking this task.

Sharpen the chain regularly to maintain optimum performance of the chainsaw.

Signs of a dull chain are:
- The sawdust becomes powder-like
- Extra force is required to execute a cut
- The cut does not track in a straight line
- Increased vibration
- Increased fuel consumption

**WARNING:** Wear heavy gloves when handling the chain.

Hold the guide bar (19) securely in a vice.

Sharpen each cutter using the supplied sharpening file (34). Always use outward strokes.

(Fig AP)

After sharpening, the cutters must all have the same width and length. After every 3 - 4 times use a repair centre to professionally sharpen your saw chain. They have the special tools necessary to ensure the correct cutting angles and depths are even.

**Guide Bar Wear**

Reverse the guide bar (19) every 8 working hours to ensure uniform wear.

Check the bar rails frequently and if necessary remove burrs and square-up the rails using a flat file.
Air Filter:
1. Remove the air filter cover (15) by rotating the air filter knob (16) in an anti-clockwise direction, and removing the air filter cover (15) (Fig AM).
2. Disconnect the black pipe from the cylinder cover (Fig AQ), and then also from the air filter itself.
3. Grasp the sides of the air filter (14) and pull it outwards (Fig AR).
4. Dry particles can be removed by tapping on a hard surface. More stubborn dirt may require washing the air filter (14) with warm soapy water and a soft brush.
5. After thoroughly drying the air filter (14), re-install the black pipe onto the air filter from where it was removed, and re-insert the air filter back in place. Re-attach the black pipe back onto the cylinder cover, and ensure all is secure in place. Replace the air filter cover (15), and secure the air filter knob (16) in a clock wise direction to secure the air filter cover (15) back in place.

Guide Bar:
1. Take off the guide bar (19) and maintain it by removing any sawdust from the groove in the guide bar (Fig AS).
2. Make sure that the oil port is not clogged. Oil the nose sprocket at the tip of the guide bar (19) (Fig AT).
3. Check for fuel and oil leakage and loose fastenings, especially those securing the handles and the guide bar (19). If any defects are found, take the tool to an authorised Service Agent.
4. A bar cover (31) is supplied with this chainsaw and should be fitted over the chain (20) and guide bar (19) whenever the chainsaw is not being used. This includes immediately after use, transportation and service where possible. The chain teeth are extremely sharp and could create a safety hazard if the bar cover (31) is not fitted. Furthermore, the bar cover (31) provides protection to the chain cutting edge when the saw is not in use (Fig AU).
WARNING: The chain has sharp edges. Use work gloves for safety.

Vents:
1. Clean any dust away from the cooling vents as clogged vents can cause overheating.

Servicing
• It is recommended once you first use your product to get it serviced after 15 hours of use.
• From thereafter, service the product every 2 years, or every 50 hours of use if frequently used.
• A 3mm hex key (36) is supplied for the purpose of future maintenance / servicing.

Transportation and Storage

Always fit the chain and bar cover (31) when the chainsaw is not in use. It is recommended to drain BOTH fuel and oil from the chainsaw on the completion of use, prior to storage or transportation.
Always sit the chainsaw on a surface where the leakage of oil will not be a problem. The chainsaw is fitted with an oil pump and there will be after use an amount of oil in the oil channels inside the chainsaw, and also in the chain and bar channel. This oil can spill on to the surface the chainsaw is sitting as it drains from the above points.
Always store the chainsaw in an area safe away from the elements of the environments, i.e. high humidity, wet locations, hot environments etc.
Storage area should also be out of reach of children of both the chainsaw and all accessories.
Store the chainsaw ensuring the bar cover securely covers the chain (20) and guide bar (19). The chainsaw should always be stored with the On/Off switch (4) in the ‘Off’ position and the chain brake (13) ON.
If the chainsaw is to be stored for a long period of time it is advisable to apply a thin spray of oil over the chain (20), guide bar (19) and all exposed metal parts.
The chainsaw should be thoroughly cleaned of all wood chips, dirt etc prior to storage. A chainsaw carry bag (38) is supplied with this chainsaw. Place the chainsaw with the bar cover (31) installed, into the chainsaw bag, and secure the zip. Carry it safely using either the shoulder strap or by securing the hook and loop tape carry handle.
**Your new Ferrex® Chainsaw will more than satisfy your expectations.** It has been manufactured under stringent Ferrex® Quality Standards to meet superior performance criteria.

You will find your new Chainsaw easy and safe to operate, and, with proper care, it will give you many years of dependable service.

**CAUTION.** Carefully read through this entire instruction manual before using your new Ferrex® Chainsaw.

Take special care to heed the Cautions and Warnings.

Your Ferrex® Chainsaw has many features that will make your job faster and easier. Safety, performance, and dependability have been given top priority in the development of this Chainsaw, making it easy to maintain and operate.

Use only Ferrex® replacement parts for your product. Non-conforming parts or modifications made to parts will void your warranty.

**Environmental protection**

Recycle unwanted materials instead of disposing of them as waste.

All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

Dispose of used motor oil in a manner that is compatible with the environment. We suggest you take it in a sealed container to your local service station for reclamation. Do not throw it in the trash or pour it into the earth.

**What your 3 year warranty means**

Great care has gone into the manufacture of this product and it should therefore provide you with years of good service when used properly. In the event of product failure within its intended use over the course of the first 3 years after the date of purchase, we will remedy the problem as quickly as possible once it has been brought to our attention. In the unlikely event of such an occurrence, or if you require any information about the product please contact us via our after sales support services, details of which can be found in this manual and on the product itself. After Sales Support TEL: 1300 889 028
47.1cc, 4 Stroke Petrol Chainsaw

Warranty Details

The product is guaranteed to be free from defects in workmanship and parts for a period of 36 months from the date of purchase. Defects that occur within this warranty period, under normal use and care, will be repaired, replaced or refunded at our discretion. The benefits conferred by this warranty are in addition to all rights and remedies in respect of the product that the consumer has under the Competition and Consumer Act 2010 and similar state and territory laws.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.
If you are having difficulty in using your product, you can find instructional Know How videos on our website, https://help.tools/ and clicking on the “How to Videos” link.

If you have any issues with the operation of your product, please take it with a copy of your receipt to one of our National Service Agents for repair or call us 1300 889 028 for advice.

A listing of our Service Agents is included with your product, however, you can also find our most updated listing on our website https://help.tools/ by clicking on the Service Agent link.

**Accessories and After Sales Parts**

The following accessories are available for purchase by visiting https://help.tools/ or calling our customer service hotline on: 1300 889 028

1. Bar (10084-BAR)
2. Chain (10084-CH)
3. Recoil Starter (10084-RS)
4. Air Filter (10084-AF)
5. Air Filter Cover (10084-AFC)
6. Bar Cover (10084-BC)
7. Combination oil tank lid (10084-COTL)
8. Fuel Tank Lid (10084-FTL)
## Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine will not start</td>
<td>No spark in the spark plug (17)</td>
<td>Clean the spark plug (17). Replace the old spark plug (17) with a new one. <strong>With the on/off switch (4) off, remove spark plug (17) from the engine. Ensure choke control (10) is pushed in completely, and pull the recoil starter (11) 15 to 20 times. This will clear excess fuel from engine. Clean and reinstall spark plug (17), air filter (14), and air filter cover (15). Lift the on/off switch (4) to the “On” position. Pull the recoil starter (11) three times with choke control (10) pushed in completely. If engine does not start, move choke control (10) to the fully extended position and repeat normal starting procedure. If engine still fails to start, repeat procedure with a new spark plug (17).</strong></td>
</tr>
<tr>
<td>Engine starts but will not accelerate properly</td>
<td>Carburettor requires adjustment. Chain brake (13) is engaged.</td>
<td>Refer to page 21 for adjustment, however, It is recommended this adjustment is performed by a Service Agent. Release chain brake (13).</td>
</tr>
<tr>
<td>Engine does not reach full speed and/or emits excessive smoke</td>
<td>Check 4 stroke oil is in the combination oil tank (6), and fuel in the fuel tank (8) Air filter (14) is dirty Carburettor requires adjustment. Chain brake (13) is engaged.</td>
<td>Use fresh fuel and good quality 4 stroke oil. Clean air filter (14). Refer to page 21 for adjustment, however, It is recommended this adjustment is performed by a Service Agent. Release chain brake (13).</td>
</tr>
<tr>
<td>Guide bar (19) and chain (20) running hot and smoking.</td>
<td>Chain tension too tight. Check guide bar (19) and chain (20) assembly. Guide bar (19) and chain (20) are damaged.</td>
<td>Re-tension the chain (20). Refer to “Changing / Replacing” of the Guide Bar and Chain” section in manual. Inspect guide bar (19) and chain (20) for damage.</td>
</tr>
</tbody>
</table>

For other issues not covered in this chart, please call Customer Service on 1300 889 028.
### Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
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</thead>
<tbody>
<tr>
<td>Engine displacement:</td>
<td>47.1cc 4 Stroke / 47.1 cm³</td>
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<tr>
<td>Engine type:</td>
<td>Air cooled, single cylinder, 4-Stroke</td>
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<td>Engine speed at idling:</td>
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<td>Maximum engine speed:</td>
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<td>Fuel tank capacity:</td>
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<td>Combination Oil tank capacity:</td>
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<td>Oil Type:</td>
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<td>Bar oil feed system:</td>
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<td>Chain and Guide Bar Type:</td>
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<td>Guide bar length:</td>
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<td>Cutting Length:</td>
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<td>Chain pitch:</td>
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<td>Chain drive link thickness:</td>
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<td>This product complies with:</td>
<td>Safety EN ISO 11681-1:2011</td>
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<td>EMC EN ISO 14982:2009</td>
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47.1cc Petrol Chainsaw

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