

Marine Mould gelcoat process

Mirka ARP-B 300NV
77mm, Rotary



Scratch removal	STEP 1	 Polarshine® 45 Polishing compound and Lambswool pad Pro
	STEP 2	 Polarshine® 12 Black with a Black waffle foam pad
Final polishing (for dark colours)	STEP 2	 Polarshine® 12 and a Waffled polishing foam pad
	STEP 3	 Micro fiber cleaning cloth
Final polishing (for light colours)		
Cleaning		

POLISHING

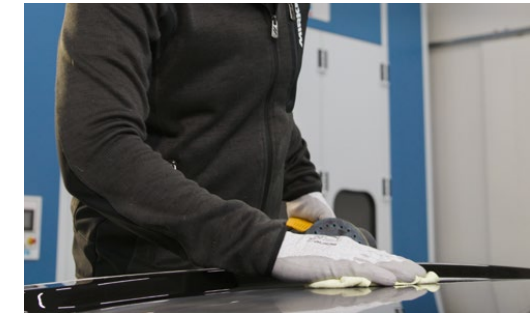


STEP 1

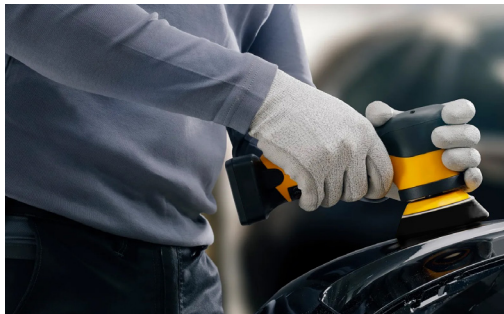
- Use Polarshine 45 and a Lambswool pad Pro together with Mirka ARP-B Polisher.



- Polish the surface to eliminate sanding scratches.



- Wipe off any excess polishing compound between the polishing steps.



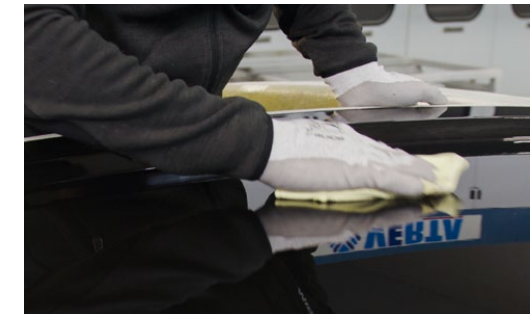
STEP 2 (recommended for dark colours)

- Change to a Black waffle foam pad, apply *Polarshine 12 Black* polishing compound and polish the surface.



STEP 2 (recommended for light colours)

- Attach a Waffle polishing foam pad and apply *Polarshine 12* to the pad and polish the surface.



STEP 3

- Finally, wipe off excess polishing compound.