



Marine Glass and Scratch Polish



Mirka Deros 650CV
150mm, 5mm orbit



Mirka ARP-B 300NV
77mm, Rotary

Defect removal	STEP 1		Abralon 360 grit
	STEP 2		Abralon 500 grit
	STEP 3		Abralon 600 grit
Scratch conditioning	STEP 4		Abralon 1000 grit
	STEP 1	 	Polarshine E3 and Lambswool Pro Pad
Pre-polish sanding			
Eliminate scratches			

PREPARATION



STEP 1

Spray the surface wet and wipe it clean.



STEP 3

Continue sanding with Abralon 600 grit.

SANDING



STEP 1

Starting with Abralon 360 grit and DEROS Sander, sand the surface to suit the depth of the scratches. Wipe the surface with a sponge.



STEP 4

Sand with Abralon 1000 grit, then move on to the polishing process.



STEP 2

Move to finer Abralon 500 grit. Wipe the surface again.

POLISHING



STEP 1

Polish with ARP-B Cordless Polisher, Polarshine E3 and Lambswool Polishing Pad Pro.