

View these instructions as a step-by-step video! Go to <http://bit.ly/CasterKit>

PACKING LIST: (8) Small Washers, (3) Large Washers, (3) Small Nuts, (3) Large Nuts, (3) Long Bolts, (1) Short Bolt, (3) Structural Steel Support Stays, (1) Wing Nut



CAUTION: A) INSTALLING THIS CASTER KIT WHILE A GARDEN TOWER IS LOADED (IN USE) IS INHERENTLY DANGEROUS. B) GARDEN TOWERS ARE HEAVY/BULKY AND INCREASING THE MOBILITY OF A TOWER CREATES POTENTIAL RISKS IN CERTAIN ENVIRONMENTS (E.G. ROOFTOPS, BALCONIES, DECKS, PORCHES, ETC.).



7
The nuts require a 1/2" socket. A socket extension can be used as a hand tool to quickly snug the nuts to the bolts.



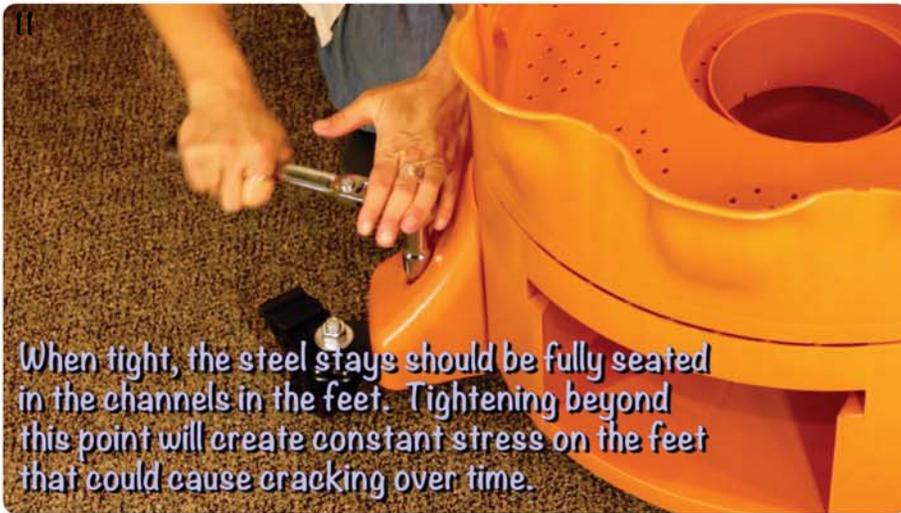
8
Hold a large washer against the lower side of a stay and install a caster from above. Hand tighten a nut over the washer.



9
While holding the wingnut by hand or with pliers, tighten the short center bolt as tightly as possible.



10
Return the base to an upright position and tighten the 1/2" nuts inside the feet until tension is felt on the socket driver. **STOP.** Do not overtighten.



11
When tight, the steel stays should be fully seated in the channels in the feet. Tightening beyond this point will create constant stress on the feet that could cause cracking over time.



12
Tighten the 3/4" caster nuts as tightly as possible. Activating the caster locks will make this easier.