



*The Next Level in Rifle Stocks*

## Instruction Manual

***Please read this manual carefully before using  
your PSE product(s)***

## About

PSE was established in 2008 when the founders could not find a rifle stock that would meet their needs. The PSE team decided to develop a product without "cost savings" in mind - but instead a rifle stock that would perform well. Being keen hunters all their lives, the PSE team used Edmund's engineering capabilities to design and manufacture a rifle stock - not just another "pretty" stock but one that was made for performance! Soon it was realised that more people were also on the "hunt" for a decent rifle stock and so PSE Rifle Stocks was founded. The PSE team started to manufacture stocks for hunters and target shooters from all corners of the world!

PSE Composites was founded by Edmund Graef and his two sons Peter and Stephan. Peter was only in secondary school when he decided to start the business as a project. Edmund, being a successful engineer, first developed a carbon composite rifle stock for his own Howa 1500 rifle. All three founders were initially involved in manufacturing a small amount of rifle stocks in a small rented space. Peter and Stephan also used the composite materials and their experience to repair surfboards as a side hustle. Soon the demand for PSE Rifle Stocks grew and the PSE team had to expand their production facility. The growth of PSE continues today as we add new product lines every year and serve hunters and sports shooters with top-quality, high-performance rifle stocks.

At PSE we strive to deliver products that exceed our customer's expectations. Every rifle stock is hand-made with the highest quality aerospace approved materials. Our innovative, labour-intensive lay-up methods lead to a product of far superior properties and overall quality. This leads to improved and more reliable accuracy, especially under hunting conditions. Our rifle stocks are designed and manufactured to ensure maximum stiffness and strength whilst at the same time retaining light weight. PSE stocks are consistently tested for both quality and performance purposes. Unlike other stock manufacturers, we use a unique inlet moulding technique which leads to enhanced product features such as integrated carbon pillars and 3D long fibre structure within the inlet and recoil lug area. Our manufacturing process and materials technology bring rifle stock manufacturing to the next level!

*PSE Rifle Stocks is a trading name of PSE Composites Ltd. PSE Composites Limited is a company registered in the Republic of Ireland.*

*Company Registration Number: 596607*

*Company Registered Office: Waterfall House, Garrettstown, Ballinspittle, Co. Cork, P17 E940, Ireland.*

*Contact: [info@pse-composites.com](mailto:info@pse-composites.com) or [www.pse-composites.com](http://www.pse-composites.com)*

## Contents

	Page
About	2
Warnings & Safety Rules	4
Stock Compatibility	7
Fitting your PSE Rifle Stock	8
Stock attachments & features	10
➤ Construction	10
➤ Length of Pull Spacer System ( <i>if fitted</i> ) & Recoil Pad	10
➤ Adjustable Cheek Piece ( <i>if fitted</i> )	11
➤ Bottom Metals / Magazine Systems	11
Modifications	12
Warranty	12
Support	12

## Warnings

**WARNING:** Firearms can be dangerous and can potentially cause serious injury, damage to property or death, if handled improperly. Follow all safety precautions. Ensure you understand all firearm safety precautions. Firearm safety is your responsibility.

**WARNING:** Always ensure that the safety is engaged until ready to fire.

**WARNING:** Always ensure that the firearm is unloaded before fitting or disassembling your rifle stock.

**WARNING:** Always ensure that you or any user of a firearm read the firearm safety manual carefully before using the firearm. Ensure that this instruction manual is passed on to any future user / owner of these firearm components.

**CAUTION:** It is your responsibility to determine and obey applicable laws and regulations in your country / state regarding the use, transportation and sale of firearms and firearms components.

**CAUTION:** PSE Composites Ltd and/or its Official Distributors assume no liability for product malfunction or for physical injury or property damage resulting in whole or in part from criminal or negligent use of the product, improper or careless handling, unauthorised modifications, use of defective, improper, reloaded, or remanufactured ammunition, customer misuse or neglect of the product, or other factors beyond the manufacturer's direct and immediate control.

**CAUTION:** PSE Composites Ltd assumes no liability for any injury or damage to property resulting from improper or careless handling, or intentional or accidental firing of a firearm.

**CAUTION:** Chemicals can damage the rifle stock. Always check with PSE Rifle Stocks customer service to ensure the chemicals you use on the rifle stock will not damage the product. You can reach PSE Rifle Stocks customer service on: [info@pse-composites.com](mailto:info@pse-composites.com) or +353 (0) 87 23 63 263

*All information contained in this instruction manual is accurate at the time of production. The descriptions and illustrations given in this manual are intended as a general guide only and must not be taken as binding. PSE Composites Ltd., therefore, reserves the right to make, at any moment and without notice, any changes it thinks necessary to improve its models or to meet any requirements of manufacturing or commercial nature.*

## Safety Rules

*Firearms can be dangerous and can potentially cause serious injury, damage to property or death, if handled improperly. The following safety rules are an important reminder that firearm safety is your responsibility.*

### 1) **NEVER POINT A FIREARM AT SOMETHING THAT IS NOT SAFE TO SHOOT**

Never let the muzzle of a firearm point at any part of your body or at another person. This is especially important when loading or unloading the firearm. When you are shooting at a target, know what is behind it. Some bullets can travel over 5 miles. If you miss your target or if the bullet goes through the target, it is your responsibility to ensure that the shot does not cause unintended injury or damage.

### 2) **ALWAYS TREAT A FIREARM AS IF IT WERE LOADED**

Never assume that a firearm is unloaded. The only certain way to ensure there are no cartridges in a firearm is to open the chamber and visually and/or physically examine the inside to see if a round is present. Removing or unloading the magazine will not guarantee that a firearm is unloaded or cannot fire.

### **3) STORE YOUR FIREARM SO THAT CHILDREN CANNOT GAIN ACCESS TO IT**

It is your responsibility to ensure that children under the age of 18 or other unauthorised persons do not gain access to your firearm. **To reduce the risk of accidents involving children, unload your firearm, lock it and store the ammunition in a separate locked location.** Please note that devices intended to prevent accidents – for example, cable locks, chamber plugs etc., may not prevent use or misuse of your firearm by a determined person. Firearm storage in a secure metal gun safe may be more appropriate to reduce the chance of intentional misuse of a firearm by a child or unauthorised person.

### **4) NEVER SHOOT AT WATER OR A HARD SURFACE**

Shooting at the surface of water or at a rock or other hard surface increases the chance of ricochets or fragmentation of the bullet or shot, which can result in the projectile striking an unintended or peripheral target.

### **5) DON'T RELY ON YOUR GUN'S SAFETY. SAFETY DEVICES ARE NOT A SUBSTITUTE FOR SAFE HANDLING PROCEDURES.**

Never rely solely on a safety device to prevent an accident. It is imperative that you know and use the safety features of the firearm you are handling, but accidents can best be prevented by following the safe handling procedures described in these safety rules and elsewhere in the product manual. To further familiarise yourself with the proper use of firearms, take a Firearms Safety Course taught by an expert in firearms use and safety procedures.

### **6) PROPERLY MAINTAIN YOUR FIREARM**

Like any mechanical device, a firearm is subject to wear. It must be maintained and periodically serviced to assure optimum safety and performance. Your firearm should be maintained in accordance with the manufacturer's instruction manual / guidelines.

### **7) USE PROPER AMMUNITION**

Every firearm is designed to use a certain calibre or gauge of ammunition. Using the wrong ammunition, mixing ammunition, or using improperly reloaded ammunition can cause serious personal injury or death. Always read and heed the instructions on ammunition boxes. Check all ammunition before you load it to make sure it matches your gun's requirements. Every cartridge and shell is head-stamped with its calibre or gauge for easy identification.

### **8) ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING**

The chance that gas, gunpowder or metal fragments will blow back and injure a shooter who is firing a gun is rare, but the injury that can be sustained in such circumstances can be severe, including the possible loss of eyesight. A shooter must always wear impact resistant shooting glasses when firing any firearm. Noise-reducing earplugs or headphones will reduce the risk of damage to hearing caused by prolonged shooting activity.

### **9) NEVER CLIMB A TREE, FENCE OR OBSTURCTION WITH A LOADED FIREARM**

Open and empty the chamber(s) of your firearm and engage the manual safety before climbing or descending a tree or before climbing a fence or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. Always unload a firearm, visually and physically check to see that the magazine, loading mechanism and chamber are unloaded, and action is open before handing it to another person. Never take a firearm from another person unless it is unloaded, visually and physically inspected to confirm it is unloaded, and the action is open.

**10) AVOID ALCOHOLIC BEVERAGES OR JUDGEMENT/REFLEX IMPAIRING MEDICATION WHEN SHOOTING**

Do not drink and shoot. If you take medication that can impair motor reactions or judgment, do not handle a firearm while you are under the influence of the medication.

**11) NEVER TRANSPORT A LOADED FIREARM**

Unload a firearm before putting it in a vehicle (chamber empty, magazine empty). Users should load their firearm only at their destination and only when they are ready to shoot. If you carry a firearm for self-protection, leaving the chamber unloaded can reduce the chance of an unintentional discharge.

**12) LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.**

Not all guns are alike. You should first become familiar with the type of firearm and the safe handling procedures for loading, unloading, carrying, shooting, and storing the firearm.

**REMEMBER: FIREARM SAFETY IS YOUR RESPONSIBILITY**

## Stock Compatibility

<b>Stock Model</b>	<b>Compatibility</b>
<b>PSE Hunter (Howa 1500 SA)</b>	Howa 1500 short action with factory standard bottom inlet (Right-Hand Actions only)
<b>PSE Hunter (Remington 700 SA)</b>	Remington 700 short action or clones with BDL style floor inlet (Right-Hand Actions only)
<b>PSE Hunter (Remington 700 SA with Atlasworxs R700 SA AICS Bottom Metal)</b>	Remington 700 short action or clones with bottom inlet for Atlasworxs R700 SA AICS Bottom Metal (Right-Hand Actions only)
<b>PSE Multi-Purpose (Tikka T1X / T3 / T3X)</b>	Tikka T1X / T3 / T3X models with the factory Tikka T3/T3X/T1X Floor Plate ( <i>Not the CTR/UPR models</i> )
<b>PSE Multi-Purpose (Tikka T3 / T3X CTR)</b>	Tikka T3 / T3X CTR & UPR models with the CTR or UPR bottom metals. This stock will also fit the Atlasworxs AICS Floor Plate T3/T3X CTR (.223 - .308) or the PSE Bottom Plate (Fits CTR bottom inlet with Tikka T1X)
<b>PSE E-Lite (Tikka T1X / T3 / T3X)</b>	Tikka T1X / T3 / T3X models with the factory Tikka T3/T3X/T1X Floor Plate ( <i>Not the CTR/UPR models</i> )
<b>PSE E-Lite (Tikka T3 / T3X CTR)</b>	Tikka T3 / T3X CTR & UPR models with the CTR or UPR bottom metals. This stock will also fit the Atlasworxs AICS Floor Plate T3/T3X CTR (.223 - .308) or the PSE Bottom Plate (Fits CTR bottom inlet with Tikka T1X)
<b>PSE E-Lite (Remington 700 SA)</b>	Remington 700 short action or clones with bottom inlet for Atlasworxs R700 SA AICS Bottom Metal
<b>PSE E-Lite (Remington 700 SA) (BDL Bottom Inlet)</b>	Remington 700 short action or clones with BDL style floor inlet
<b>PSE E-Lite (Heym SR21)</b>	Heym SR21 with the Heym Factory Floor Plate / Magazine System
<b>PSE E-Lite (Heym SR30)</b>	Heym SR30 with the Heym Factory Floor Plate / Magazine System
<b>PSE E-Lite (Heym HPPR)</b>	Heym SR rifle models with the Heym Factory Floor Plate / Magazine System
<b>PSE E-Tac 3</b>	Tikka T1X / T3 / T3X models with the factory Tikka T3/T3X/T1X Floor Plate ( <i>Not the CTR/UPR models</i> )
<b>PSE E-Tac 4 CTR</b>	Tikka T3 / T3X CTR & UPR models with the CTR or UPR bottom metals. This stock will also fit the Atlasworxs AICS Floor Plate T3/T3X CTR (.223 - .308) or the PSE Bottom Plate (Fits CTR bottom inlet with Tikka T1X)
<b>PSE E-Tac 4 (Remington 700 SA)</b>	Remington 700 short action or clones with bottom inlet for Atlasworxs R700 SA AICS Bottom Metal
<b>PSE E-Tac 4 (Remington 700 SA) (BDL Bottom Inlet)</b>	Remington 700 short action or clones with BDL style floor inlet
<b>PSE E-Tac 4 (Remington 700 LA)</b>	Remington 700 long action or clones with bottom inlet for Atlasworxs R700 LA AICS Bottom Metal
<b>PSE E-Tac 4 (Remington 700 LA) (BDL Bottom Inlet)</b>	Remington 700 long action or clones with BDL style floor inlet
<i>Please note the stock build spec (Ultra-Light or Mil-Spec) does not affect compatibility</i>	

For more up- to-date information on stock models and stock compatibility please refer to the official PSE Rifle Stocks website: [www.pseriflestocks.com](http://www.pseriflestocks.com)

## Fitting your PSE Rifle Stock

**IMPORTANT:** READ ALL WARNINGS AND SAFETY RULES IN THIS MANUAL BEFORE PROCEEDING WITH THE INSTALLATION OF YOUR PSE RIFLE STOCK AND ACCESSORIES.

Please follow these steps to install your PSE Rifle Stock to your rifle. If you do not feel confident in fitting your rifle stock, we strongly recommend that you seek the assistance of a qualified and competent gunsmith.

What you will require to fit your PSE Rifle Stock to your rifle:

- Torque wrench
- The correct tool bit for your rifle action screws

**IMPORTANT:** Some stocks will require epoxy bedding to be completed by a qualified and competent gunsmith. Please do not fit your rifle into your stock if the appropriate epoxy bedding job has not been completed correctly.

**IMPORTANT:** Please read the notes on page 9 of this manual in relation to specific rifle actions that may require special fitting steps.

### Fitting Steps:

- 1) Check and ensure the rifle is unloaded.
- 2) Remove the magazine and the bolt.
- 3) Loosen the front and rear action screws. **MAKE SURE TO USE THE CORRECT TOOL IN ORDER TO AVOID DAMAGING THE ACTION SCREWS.**
- 4) Remove the bottom metal and magazine well (if installed). Many hinged bottom plates have a magazine well inside.
- 5) Carefully lift out the action from the stock. Once it is out of the stock carefully check for debris, dirt, or rust.
- 6) Next, carefully place your rifle action into the PSE rifle stock, ensuring to line up the recoil lug or slot correctly.
- 7) Press the action carefully into the stock. The fit may be tight.
- 8) While holding the action in place, look through the action screw holes from the bottom of the stock to ensure that the action screw holes in the stock align correctly with the action screw holes in the rifle action. If they do not align it means you have not inserted the rifle action into the stock correctly and it must be adjusted.
- 9) When aligned correctly, place the magazine system, magazine well and bottom metal into the stock carefully.
- 10) Ensure that the bottom metal sits correctly in the bottom inlet of the stock and that it is not rocking – this may cause the bottom metal to bend when torqued up.
- 11) Once the bottom metal is in place and the rifle action sitting in its correct position, insert the action screws and tighten them loosely. Remember to ensure that the **BOLT IS REMOVED FROM THE RIFLE** before inserting the action screws.
- 12) Adjust the torque wrench to the correct value depending on the rifle brand and model – **PLEASE CHECK WITH YOUR RIFLE MANUFACTURER FOR THE CORRECT TORQUE SETTING.**
- 13) Tighten the front action screw to approximately 50% first. Then do the same with the rear action screw.
- 14) Now apply the full torque (as recommended by the rifle manufacturer) to the front screw first and then to the rear screw. **CHECK THAT THE ACTION SCREW LENGTH IS CORRECT. NOTE:** In some cases, the rifle manufacturers use different length action screws. Therefore, the action screws may need shortening.
- 15) Insert the bolt into the rifle and ensure it cycles correctly.
- 16) Insert the EMPTY magazine and check that it clicks into place correctly. If not, some adjustments to the magazine release lever may be required – *see the section on **BOTTOM METALS / MAGAZINES** in this manual for more information.*



## Fitting your PSE Rifle Stock – IMPORTANT NOTES

### Epoxy Bedding

Epoxy Bedding is advised to maximise your rifles accuracy and maintain consistent performance. PSE Rifle Stocks recommend epoxy bedding your PSE stock to ensure the correct fit between the rifle action and the stock.

**CAUTION:** Epoxy bedding should be completed by a qualified and competent gunsmith.

#### 1) Remington 700 and clones:

Not all Remington and Remington clone actions are the same. There are differences in manufacturing tolerances and the recoil lug differs from rifle to rifle. Therefore, PSE rifle stock models for Remington 700 and clone actions are supplied with an oversized recoil lug opening. **It is strongly recommended that all PSE rifle stocks for these rifles are epoxy bedded by a qualified and competent gunsmith.** A simple epoxy bedding in the recoil lug area and rear tang area is sufficient. Remember: PSE rifle stocks have carbon fibre action pillars integrated in the stock. Metal bedding pillars are not required. Action screw length may need to be adjusted.

#### 2) Howa 1500 SA:

**It is strongly recommended that all PSE rifle stocks for these rifles are epoxy bedded by a qualified and competent gunsmith.** A simple epoxy bedding in the recoil lug area and rear tang area is sufficient. Remember: PSE rifle stocks have carbon fibre action pillars integrated in the stock. Metal bedding pillars are not required. Action screw length may need to be adjusted.

#### 3) Tikka T1/T3/T3X:

**It is strongly recommended that all PSE rifle stocks for these rifles are epoxy bedded by a qualified and competent gunsmith.** A simple epoxy bedding in the recoil lug area and rear tang area is sufficient. Remember: PSE rifle stocks have carbon fibre action pillars integrated in the stock. Metal bedding pillars are not required. Action screw length may need to be adjusted.

If you have ordered your PSE rifle stock with the *Epoxy Bedding* option, then you will not need to further bed your rifle action. In 99% of cases, it is a simple drop-in fit for your Tikka rifle. If you are having difficulties fitting your Tikka to a factory epoxy bedded PSE rifle stock, please contact PSE Rifle Stocks customer service and we will help to resolve the issue as quickly as possible.

#### 4) Heym SR21, SR30 & HPPR:

**It is extremely important that you have the rifle epoxy bedded and fitted to your PSE rifle stock by a qualified and competent gunsmith. The gunsmith should be familiar with fitting / bedding Heym rifles.**

Heym SR21/SR30 rifles need the correct pillar height because the trigger assembly is part of the floor plate. Height measurement is vital. Small adjustments can be made to tune firing pin engagement.

#### 5) Blank / Flat Top Stocks:

Blank / Flat top PSE rifle stocks should only be inlet and epoxy bedded by a qualified and competent gunsmith. It is important that the stock is properly epoxy bedded and that metal bedding pillars are utilised. **CAUTION:** PSE Composites Ltd and/or it's Official Distributors assume no liability for product malfunction or for physical injury or property damage resulting in whole or in part from negligent use of the product, improper or careless handling, unauthorised modifications, customer misuse or neglect of the product, or other factors beyond the manufacturer's direct and immediate control.

## Stock attachments & features [Overview]

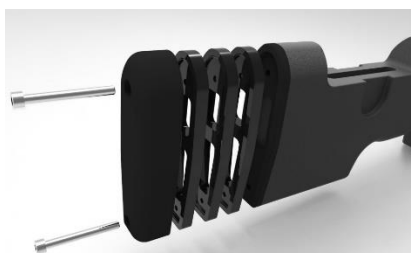
### Construction

PSE Rifle Stocks are manufactured in a complex hand lay-up procedure. Our stocks are made "wet-in-wet" meaning the whole stock is one molding that cures and is heat treated inside the mold. Each stock is laid up by experienced staff working as a team. The internal carbon fibre structure is a complex lay-up of high modulus carbon fibre rovings that are laid in such a way to make our stocks ultra-strong and ultra-stiff. Additionally, the internal roving structure gives a "frame-like" structure around the bottom inlet as well as the top inlet. Cross members of rovings run under the inlet area left to right. The recoil lug opening is surrounded by strong carbon rovings and woven materials. These connect the recoil lug area with the outside structure of the stock and transfer the recoil directly towards the recoil pad via carbon fibre bundles. We mold our action screw holes and have integrated carbon fibre pillars that are made "wet-in-wet" during the lay-up. On the outside surface of our stocks we use high quality woven carbon fibre.

We also believe that only high-quality materials such as aerospace approved epoxy resins and fibres lead to a consistent production process. Our production process is well documented and feedback from our customers helps us develop lighter, stronger, stiffer, and more ergonomically shaped stocks. Each one of our stocks spend around 100 hours at elevated temperatures for various curing stages.

**CAUTION:** Do not modify a PSE rifle stock without consulting PSE Rifle Stocks customer service first. Drilling, sanding, or modifying a PSE rifle stock may damage the integrity, strength or structure of the stock and will affect the manufacturer's warranty.

### Length of Pull Spacer System [if fitted] & Recoil Pad



The recoil pad on your PSE rifle stock is fitted to the stock using two M5 screws. To remove the recoil pad and/or a spacer you can use a 4mm allen key. You shouldn't over tighten when re-fitting, just enough so the pad doesn't move. *[Please note some stock models may require a 3mm allen key.]*

Make sure you use the following screws depending on how many spacers you are installing:

0-2 Spacers per stock - use M5x40

3-5 Spacers per stock - use M5x60 (slightly longer screws)

**BE CAREFUL NOT TO USE THE LONGER SCREWS WHEN ONLY USING LESS THAN 3 SPACERS.**

## Stock attachments & features [continued]

### Adjustable Cheek Piece (if fitted)

Some PSE rifle stocks are fitted with a SHQR (*Single Hand Quick Release*) adjustable cheek piece. This adjustable cheek piece can be fitted for both left-hand and right-hand shooters. From time-to-time the cheek piece may need to be removed to clean the mechanism of debris and dirt. We have produced a quick video on how to remove and refit the adjustable cheek piece mechanism properly. This video can be found on the official PSE Rifle Stocks website: [www.pseriflestocks.com](http://www.pseriflestocks.com)

Your PSE rifle stock may also be fitted with some of the following fittings / accessories:



For more up- to-date information on stock attachments, features and accessories please refer to the official PSE Rifle Stocks website: [www.pseriflestocks.com](http://www.pseriflestocks.com)

### Bottom Metals / Magazine Systems

PSE rifle stocks may be supplied with a bottom metal/mag system. Atlasworxs bottom metals are commonly used with PSE rifle stocks. Usually, these bottom metals are supplied with the lever length too long. This allows the user to adjust the lever length to the correct length for their rifle once it is epoxy bedded and fitted into a PSE rifle stock. Adjusting the bottom metal so that it works well with your magazine and “clicks” in correctly should be completed by a qualified and competent gunsmith if you are not confident to do so yourself.

Instructions are as follows:

- 1) Adjusting the bottom metal / mag system lever should only be completed once the stock has been bedded using the rifle action.
- 2) Start by fitting the rifle action into the stock and then fitting the bottom metal – follow instructions as illustrated on page 8 and 9 of this manual.
- 3) Try to insert an empty magazine until the magazine “clicks” into the bottom metal / mag system.
- 4) If it does not “click” in to place or doesn’t hold the magazine in the upward position the lever must be shortened.
- 5) Remove the bottom metal / mag system from the stock.
- 6) Use a pin punch and a small hammer to carefully knock out the pin that is holding the lever into the bottom metal / mag system.
- 7) File/remove some material on the lever to reduce its length. Be careful to only remove a small amount.
- 8) Then re-assemble the bottom metal / mag system, re-insert into the bottom inlet of the stock and follow instructions as on page 8 and 9 of this manual.
- 9) Check again to see if the magazine clicks into place in the bottom metal / mag system and if a cartridge feeds correctly into the rifle action.
- 10) If it still does not “click” in properly, you will need to repeat the previous steps again until it works properly.

We have produced a quick video on how to adjust the bottom metal / mag system lever properly. This video can be found on the official PSE Rifle Stocks website: [www.pseriflestocks.com](http://www.pseriflestocks.com)

## Product Modifications

Remember to read all cautions, warnings, and important notes in this manual.

If you would like to make modifications to a PSE rifle stock, please contact PSE customer service before doing so. Unauthorised product modifications will affect your warranty. Stock modifications should only be completed by PSE Rifle Stocks or by a qualified person approved for the work by PSE Rifle Stocks management.

The warranty is void if the end user modifies the stock or uses the stock for a purpose for which it was not designed.

## Warranty

The warranty period applies for two (2) years from the date of purchase.

The original proof of purchase will be required to obtain warranty service. Within this warranty period, PSE Composites Ltd agrees to correct any defect in the product for the original purchaser by repair, adjustment, or replacement with the same or equal quality components.

The warranty covers any defects in PSE Composites Ltd's (PSE Rifle Stocks) product materials and/or workmanship.

Exclusions to this warranty cover will apply where a defect is caused by misuse, maintenance neglect, tampering, or unauthorized repair/modification of the product.

PSE Rifle Stocks only warranties products we produce. No warranty is applied to accessories or products we purchase from other manufacturers or suppliers.

To make a warranty claim please contact your place of purchase or contact PSE directly.

You can reach PSE Rifle Stocks customer service on: [info@pse-composites.com](mailto:info@pse-composites.com) or +353 (0) 87 23 63 263

## Support

The PSE Rifle Stocks website contains a vast collection of information that will in most cases answer your questions. There is a video gallery as well as a Frequently Asked Questions (FAQs) section on the website that may help answer your questions. If you cannot find what you are looking for on the website, feel free to get in touch.

*Email:* [info@pse-composites.com](mailto:info@pse-composites.com)

*Phone:* +353 (0) 87 23 63 263

*Website:* [www.pseriflestocks.com](http://www.pseriflestocks.com)

*Postal Address:* PSE Composites Ltd  
Waterfall House  
Garretstown  
Ballinspittle  
Co Cork  
P17 E940  
Ireland

**PSE**



***PSE Composites Limited***

*Waterfall House | Garrettstown | Ballinspittle | Co Cork | P17 E940 | Ireland*

*[www.pseriflестocks.com](http://www.pseriflестocks.com)*