

# U-POL®

## SMOOTH 7

### POLYESTER FILLER

<b>Description</b>	<p><b>SMOOTH 7</b> polyester filler is a two component chemical paste used for the filling of holes and imperfections in surfaces such as steel and GRP.</p> <p><b>SMOOTH 7</b> has been specially formulated for the professional user and combines good filling and smooth spreading properties together with ease of sanding.</p>
<b>Surface Preparation &amp; Instructions For Use</b>	<p><b>SMOOTH 7</b> polyester filler can be used on the following surfaces:-</p> <ul style="list-style-type: none"><li>• Bare metal – including Steel, Aluminium and Zinc-coated substrate - degrease and abrade with P80 paper.</li><li>• Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade with P180 grit paper.</li><li>• GRP - degrease and abrade with P80 grit paper.</li></ul>
<b>Health and Safety Statement</b>	<p>FOR PROFESSIONAL USE ONLY. Read full instructions before use.</p> <p>IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at <a href="http://WWW.U-POL.COM">WWW.U-POL.COM</a>. U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.</p>
<b>Mixing Ratio</b>	<p>100 parts by weight <b>SMOOTH 7</b> polyester filler, 2 parts by weight <b>U-POL</b> hardener for polyester filler.</p> <p>The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting later. Staining may also occur where too little hardener is used.</p>
<b>Pot Life</b>	<p>Once mixed, 5 - 6 mins. at 20°C with 2% hardener.</p>
<b>Tools</b>	<p>Mixing Board, filler knife, plastic or rubber spatula.</p>
<b>Drying Time</b>	<p>Sandable after 20 mins. at 20°C.</p>
<b>Over-Painting</b>	<p><b>SMOOTH 7</b> polyester filler can be over-painted with most paint systems including 2K. Ideally a full system is recommended including primer.</p>
<b>VOC Information</b>	<p>The EU limit for this product (product category: IIBb) in ready to use form is 250g/litre. The VOC content of this product in ready to use form is 100g/litre</p>

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