

# Sika® Aktivator

## Technical Product Data

Chemical base	Solvent-based adhesion promoter
Colour (CSQP <sup>1)</sup> 001-1)	Transparent, clear
Density (CSQP 006-3 / ISO 2811-1)	0,71 kg/l approx.
Viscosity <sup>2)</sup> (CSQP 029-3 / ISO 3219)	2 mPas approx.
Flash point (CSQP 007-1 / ISO 13736)	-4°C
Application temperature	+5°C to +35°C
Application method	Wipe on wipe off with cotton rag or paper towel
Coverage	40 ml/m <sup>2</sup> approx.
Drying time <sup>2/3)</sup>	temperature below 15°C 30 min. temperature over 15°C 10 min. maximal 2 h
Storage	Store in sealed container in a cool dry place
Shelf life	12 months

<sup>1)</sup> CSQP = Corporate Sika Quality Procedures    <sup>2)</sup> 23°C / 50% r.h.    <sup>3)</sup> In specific application temperature and drying time may be different

### Description

Sika® Aktivator is a cleaning and activating agent specifically formulated for the treatment of bond faces in direct glazing work prior to application of various Sika polyurethane adhesives.

Sika® Aktivator is manufactured in accordance with ISO 9001/14001 quality assurance system and with the responsible care program.

### Areas of Application

Sika® Aktivator is used to clean and give improved adhesion on glass, ceramic-coated glass, the cut face of old polyurethane adhesive beads, polyurethane-coated windows glass and paints.

### Method of Application

Wipe bond faces with a clean lint-free cloth or absorbent paper towel moistened with Sika® Aktivator. Apply Sika® Aktivator sparingly, and apply once only. Wipe off any excess with a clean, dry cloth or paper towel. Reseal container tightly immediately after use. Ideal application and surface temperature is 15 - 25°C. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator to become inactive. Sika® Aktivator should be used within one month of opening the bottle. After this time, or if the Sika® Aktivator has become opaque instead of clear, the product should be discarded. For Sika® Aktivator Pads see separate working instruction.

Industry



### Important Note

Sika® Aktivator contains solvent which may dull the surface finish of some freshly applied paints. Preliminary trials should be carried out. If Sika® Aktivator is accidentally splashed onto adjacent surfaces wipe off immediately with a clean, dry cloth. Never apply to porous substrates. Sika® Aktivator may not dry completely on porous surfaces and this will prevent the adhesive or sealant from curing properly. Where necessary, adjacent porous surfaces should be masked.

Discard any activator that had become slightly opaque instead of clear.

Sika® Aktivator may not be used for removing or tooling uncured Sikaflex®-Polyurethan products.

### Further Information

Copies of the following publications are available on request:

- Material Safety Data Sheets
- Sika Primer Chart

### Packaging Information

Can	30 ml
	250 ml
	1000 ml
	5000 ml
Sika® Aktivator Pads	1,1 ml

### Important

For information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

### Note

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users should always refer to the most recent issue of the Technical Data Sheet for the product concerned, copies of which will be supplied on request.

Further information available at:  
[www.sika-industry.com](http://www.sika-industry.com)  
[www.sika.ch](http://www.sika.ch)

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