

# Manual Pro2 Series-411 Limit Swicth Protective Cover

## Installation-v1.0

### Preparation:

1. Unload filament.
2. Move the build plate to center height.

### Tools:

- 2.5mm Hex Head Wrench Set.



### Step 1:

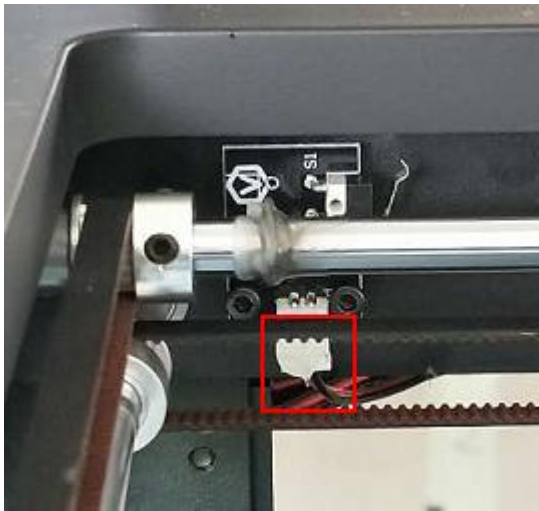
Power off the unit, and disconnect it from any power sources.

### Step 2:

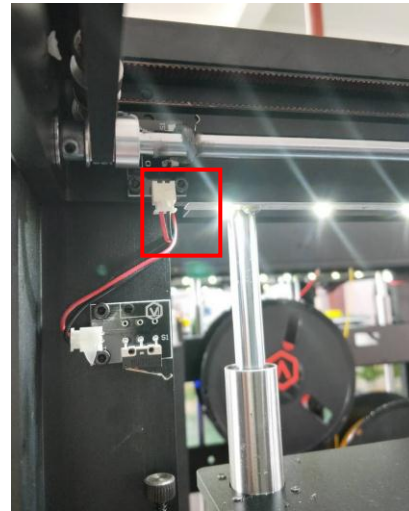
Loosen the securing screws of the extra position-limit columns.

**Step 3:**

Unplug the limit switch cables.



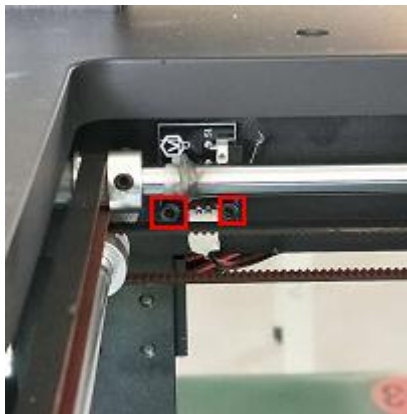
*Image 3.1: X Limit Switch*



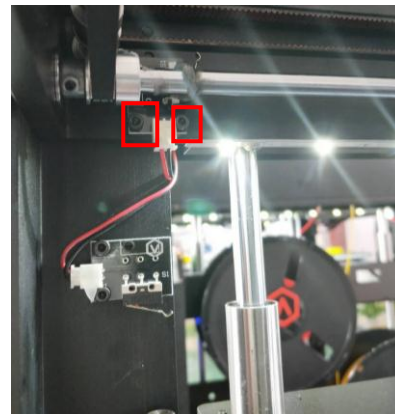
*Image 3.2: Y Limit Switch*

**Step 4:**

Remove the securing screws from the X/Y limit switches.



*Image 4.1: X Limit Switch*



*Image 4.2: Y Limit Switch*

**Step 5:**

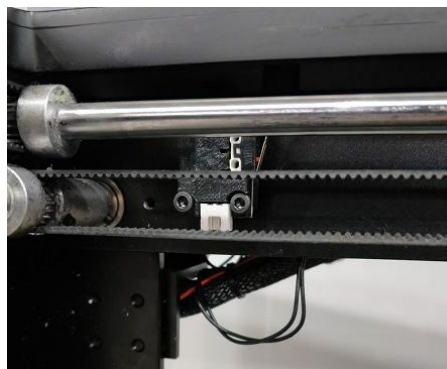
Install the protective covers onto the limit switch.

**Step 6:**

Secure the covers with the switch and 2 M3\*6 screws.

**Step 7:**

Re-install the limit switches and reconnect the cables.

**Step 8:**

Power on the machine. Home the X & Y axis using the touchscreen menu. Then

secure the screws on position-limit columns.



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