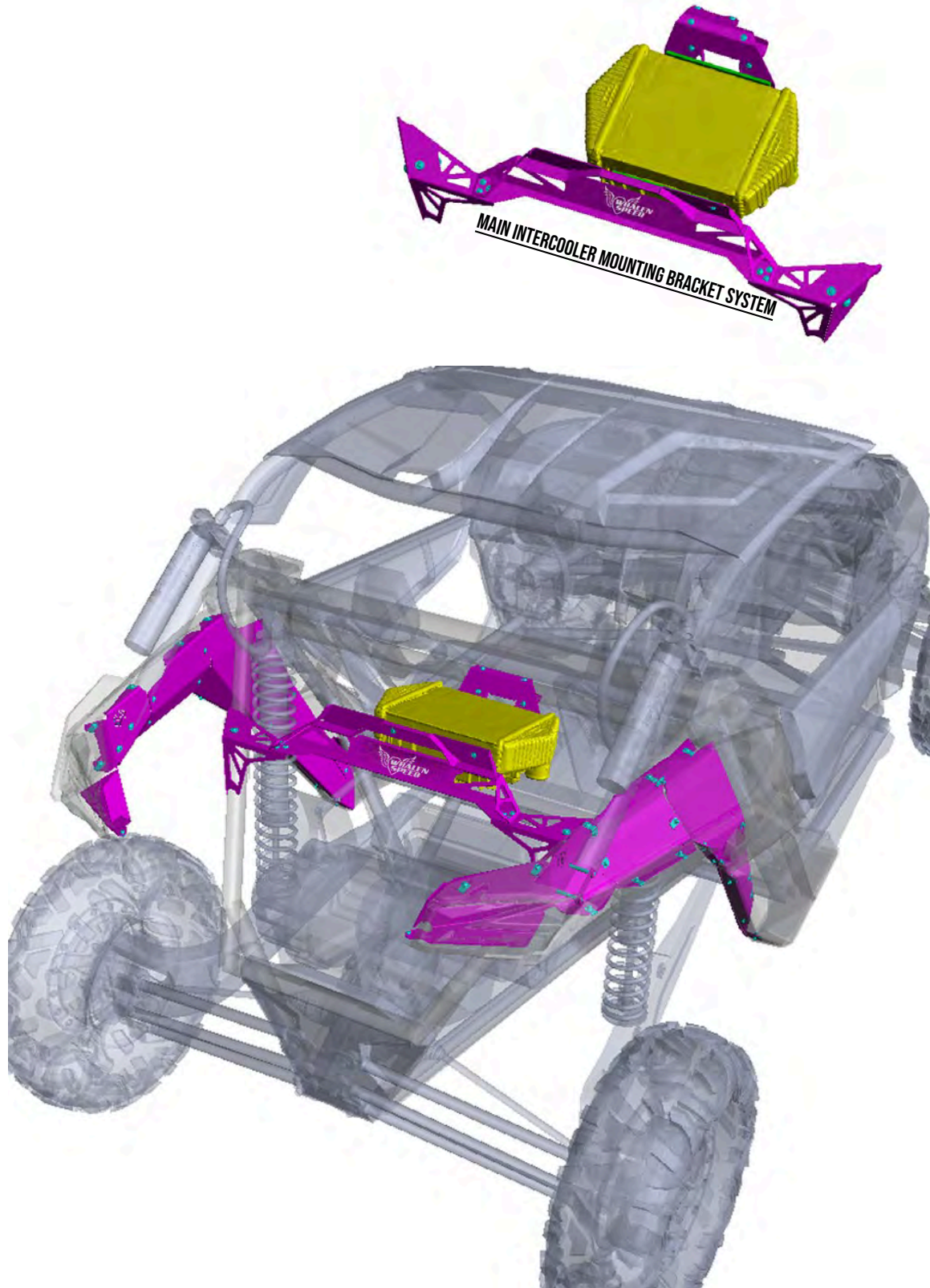


WHALEN'S SPEED RESEARCH AND DEVELOPMENT

DUNNER STYLE FACTORY BED DELETE W/ INNER FENDER SUPPORT SYSTEM



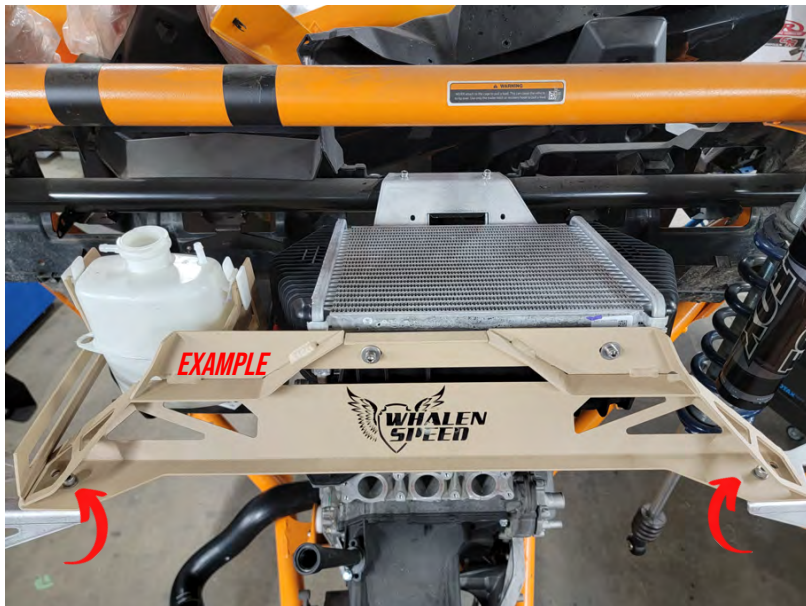
WHALEN'S SPEED RESEARCH AND DEVELOPMENT

INSTALLATION OVERVIEW

1] WE START WITH INSTALLING THE MAIN INTERCOOLER SUPPORT CORNER PIECES.



- USE THE THICK STAINLESS STEEL WASHER THAT (INCLUDED) WILL FIT THE "OD" OF THE OEM FACTORY RIVET NUT. USED TO PROPERLY INSTALL CORNER BRACKET TO CHASSIS.
 - THE LARGE STAINLESS M12 ALLEN (INCLUDED) BOLT/NUT INSTALLS THROUGH CORNER BRACKET, THROUGH CHASSIS. DO NOT OVER TIGHTEN BOLT, A SNUG FIT WILL DO THE JOB.



2] TOTAL OF 6 NUTS AND BOLTS INSTALL THE INTERCOOLER MAIN CROSS BRACKET. THIS ATTACHES TO BOTH CORNER BRACKETS.

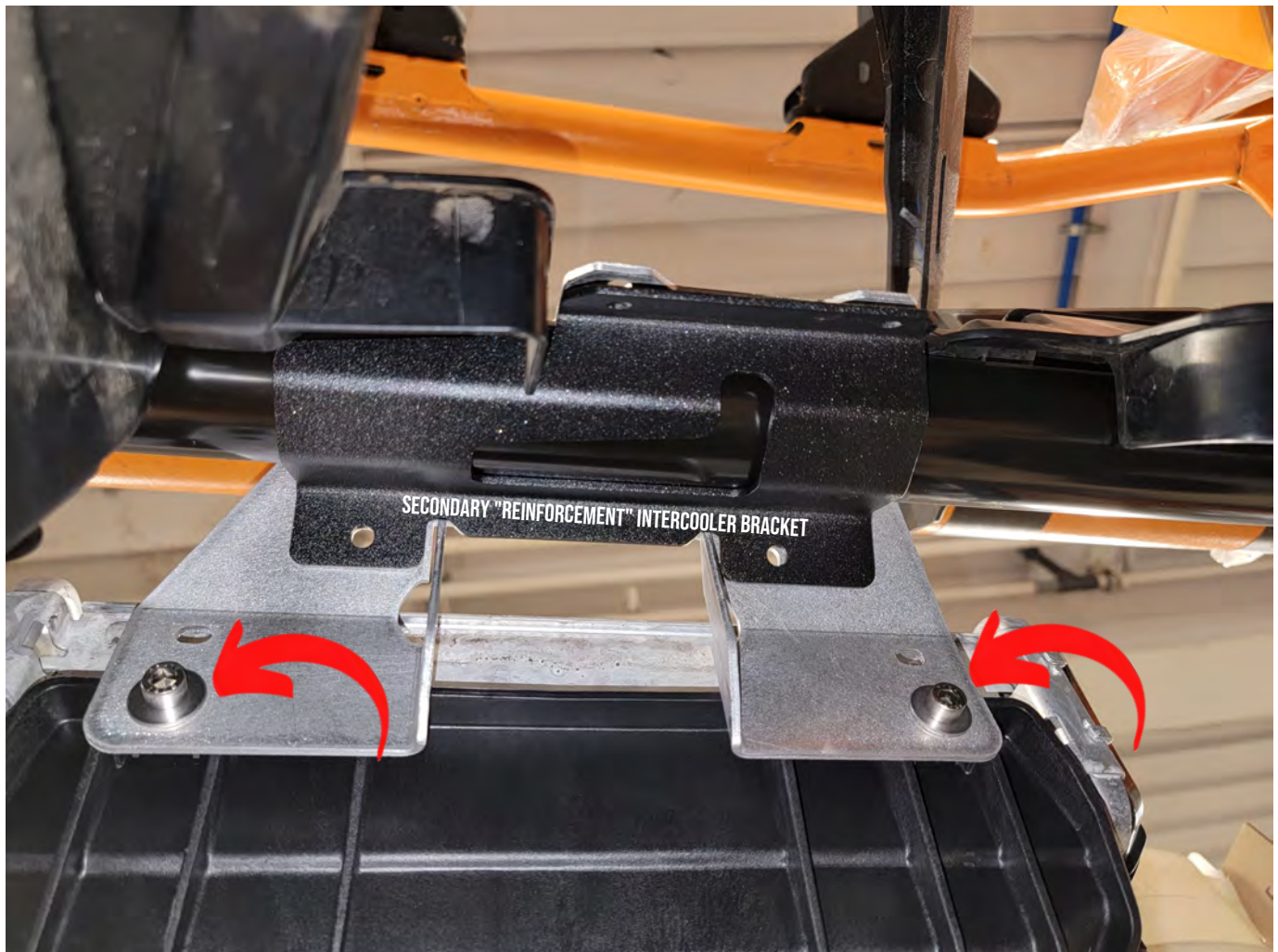
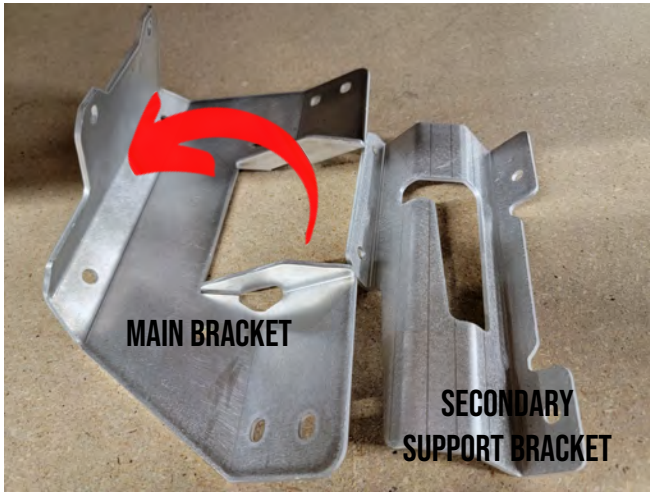
- **TECH TIP] DON'T TIGHTEN DOWN ALL THE WAY SINCE THERE IS SOME MISALIGNMENT FROM CHASSIS TO CHASSIS.**



WHALEN'S SPEED RESEARCH AND DEVELOPMENT

INSTALLATION OVERVIEW CONTINUE

3) BEFORE INSTALLING YOUR INTERCOOLER. IT IS EASIER TO INSTALL THE MAIN REAR MOUNT INTERCOOLER BRACKET TO THE ACTUAL INTERCOOLER.



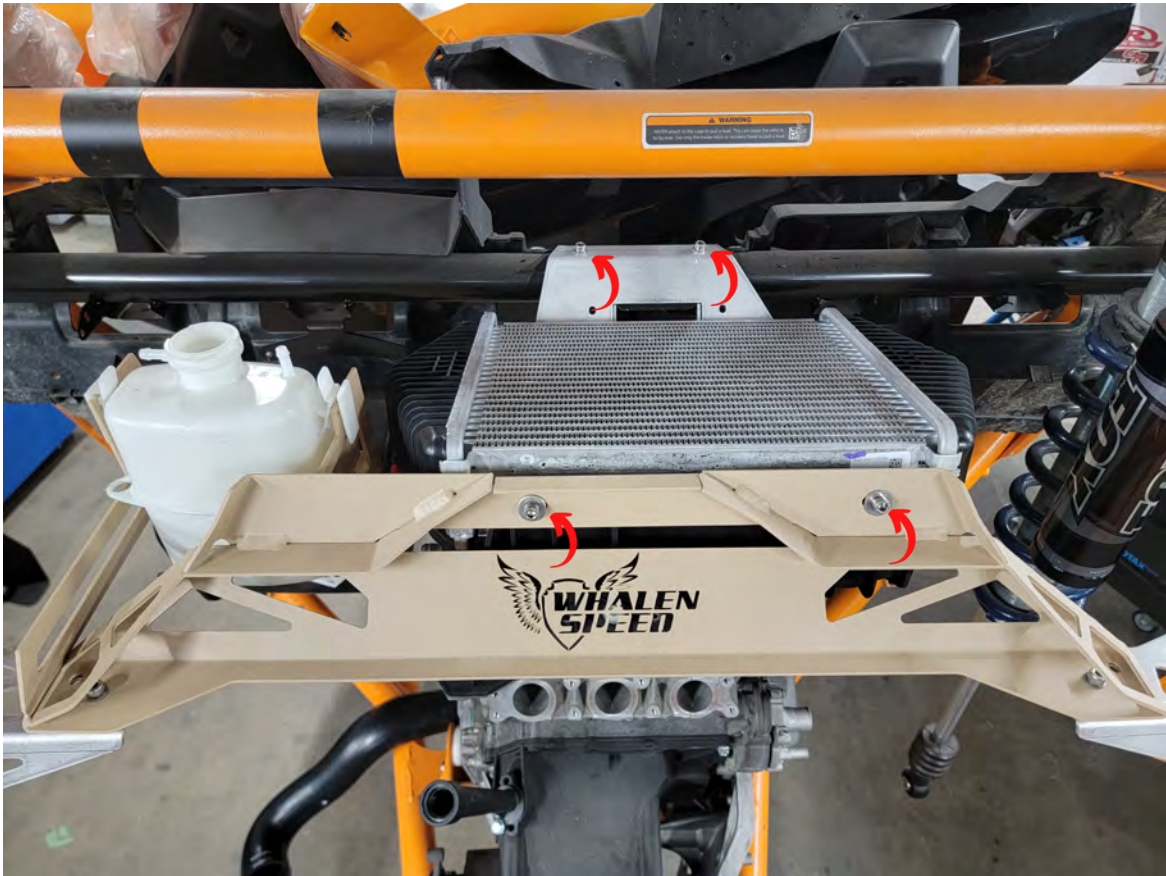
- **TECH TIP UPDATE**

- *THE REINFORCEMENT BRACKET WILL HAVE RIVET NUTS INSTALLED TO EASE INSTALLATION.*

WHALEN'S SPEED RESEARCH AND DEVELOPMENT

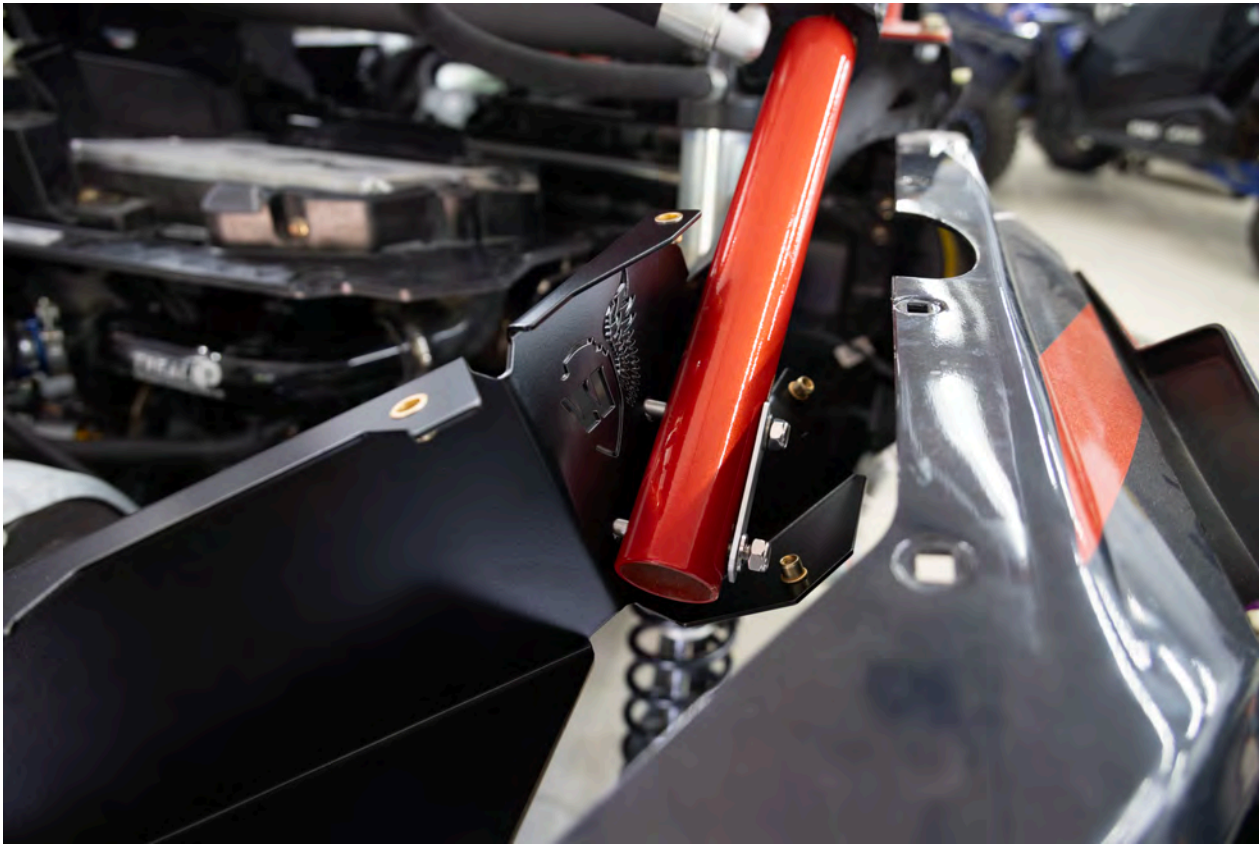
INSTALLATION OVERVIEW CONTINUE

4) DROP IN THE INTERCOOLER FROM ABOVE, WITH THE REAR BRACKET MOUNT INSTALLED. ALIGN THE FORWARD MOST HOLE UP TO TO THE INTERCOOLER. SECURE INTERCOOLER WITH INCLUDED HARDWARE.



1. =TAIL LIGHT SUPPORT -
>BOLTS THROUGH OEM CAGE BOLT HOLES.
>OEM FENDER HOLES ARE USED TO BOLT INTO PANEL
2. =NEXT TO BE INSTALLED
>OEM FENDER HOLES ARE USED TO BOLT INTO PANEL
3. =3RD PANEL TO BE INSTALLED
>OEM FENDER HOLES ARE USED TO BOLT INTO PANEL
4. =LOWEST PANEL TO BE INSTALLED, NEAREST TO FIREWALL.
>NEW HOLES NEED TO BE MADE TO BOLT THROUGH OEM FENDER INTO NEW PANEL.

WHALEN'S SPEED RESEARCH AND DEVELOPMENT



WHALEN'S SPEED RESEARCH AND DEVELOPMENT

INSTALLATION OVERVIEW CONTINUE

5] LOWEST FENDER HAS A SUPPORT BRACKET THAT BOLTS TO THE FENDER THEN THE BRACKET BOLTS TO THE FIREWALL. AS SHOWN HERE, THREE (3) BOLTS ARE USED TO TIGHTEN BRACKET TO FIREWALL.



UPDATE AS OF 6/21/23,

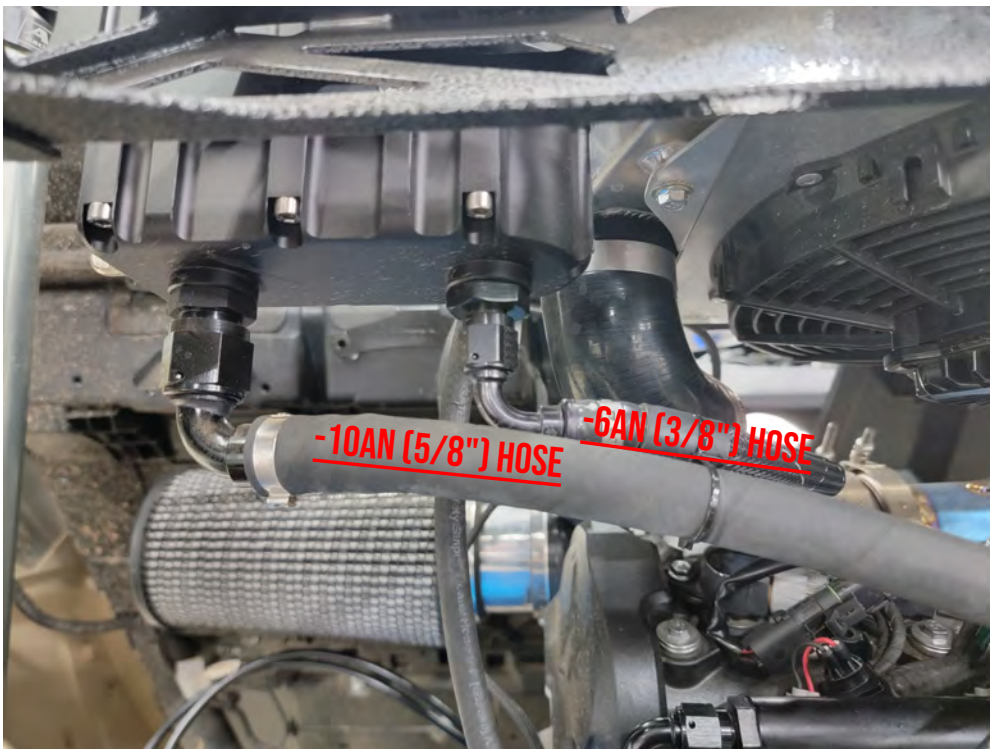
- RIVET NUTS ARE NOW USED HERE TO HELP INSTALLATION OF THE BRACKET THROUGH THE FIREWALL.
- THIS FIREWALL SUPPORT BRACKET BOLTS TO THE LOWEST PANEL. RIVE NUTS ARE PRE-INSTALLED TO THE LOWER PANEL FOR EASIER INSTALL.

WHALEN'S SPEED RESEARCH AND DEVELOPMENT



WHALEN'S SPEED RESEARCH AND DEVELOPMENT

RADIUM COOLANT EXPANSION TANK MOUNTING



- WE SUPPLY 4FT OF -10AN HOSE FOR YOU TO ROUTE HOSE TO EITHER YOUR THERMOSTAT OR TO YOUR THERMOSTAT DELETE "T".
 - **THERMOSTAT DELETE IS OPTIONAL**
- -6AN HOSE (3/8") ROUTES TO YOUR TURBOCHARGER TOP COOLER LINE.
 - **CLUB/GT TURBOCHARGER PACKAGES. THIS CAN BE ROUTED TO THE WATER PUMP COVER TO "BY-PASS" THE COOLANT HOSES.**
- THE FACTORY COOLANT HOSE ASSEMBLY THAT COMES OFF BRASS FITTING ON THE CYLINDER HEAD. ALSO "Y'ED" INTO THE HOSE FROM THE TOP OF THE RADIATOR WILL GO TO THE LAST OPEN PORT ON THE TOP OF THE EXPANSION TANK, CLOSEST TO THE INTERCOOLER.
 - **-4AN (1/4") PUSH LOCK HOSE END**