



RAPTOR LIGHT MOUNT KIT

FOR FRONT STOCK BUMPER

INSTALL

GEN 2 (2017-2020)

Step 1:

Remove plastic front cover to access bumper bolts and adaptive cruise control module, if equipped.



This can be done
With a plastic pry
tool and gently
prying out on the
plastic cover at the
spots where the
clips are as pictured.





RAPTOR LIGHT MOUNT KIT FOR FRONT STOCK BUMPER

INSTALL

GEN 2 (2017-2020)

Step 2: If you don't have adaptive cruise control, skip this step.

Remove the adaptive cruise control module.

This is done by removing the one nut and then gently pulling the module off the adjuster balls.



Then unplug the module, set aside for reassembly





RAPTOR LIGHT MOUNT KIT

FOR FRONT STOCK BUMPER

INSTALL

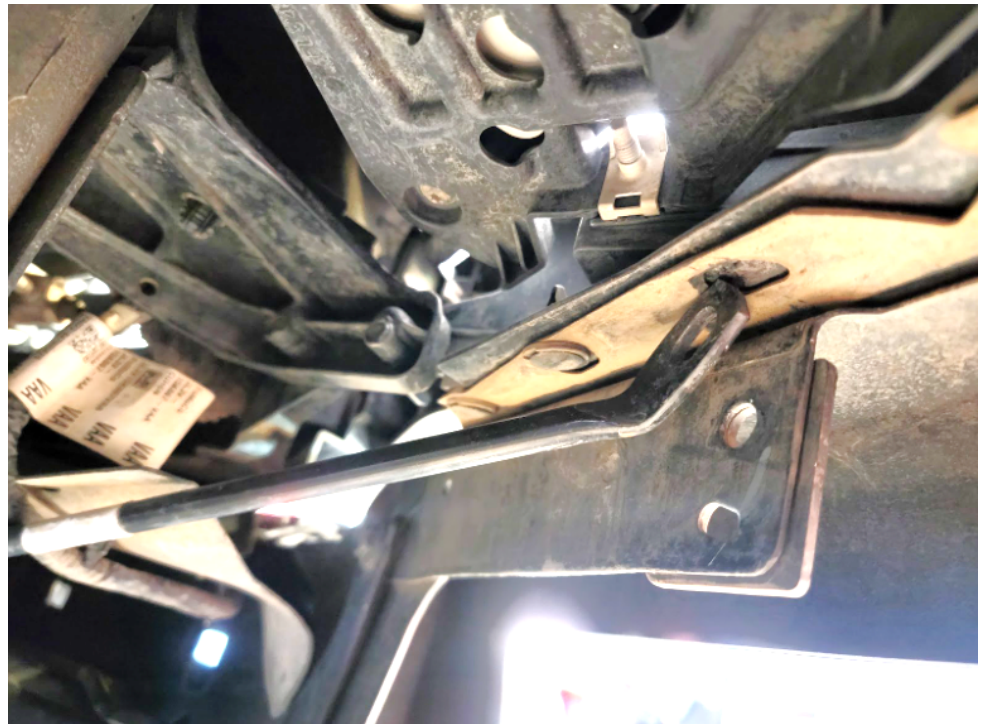
GEN 2 (2017-2020)

Step 3:

On the backside of the bumper, there is a bumper support strut.



Unbolt this from the bumper on both driver and passenger sides





RAPTOR LIGHT MOUNT KIT

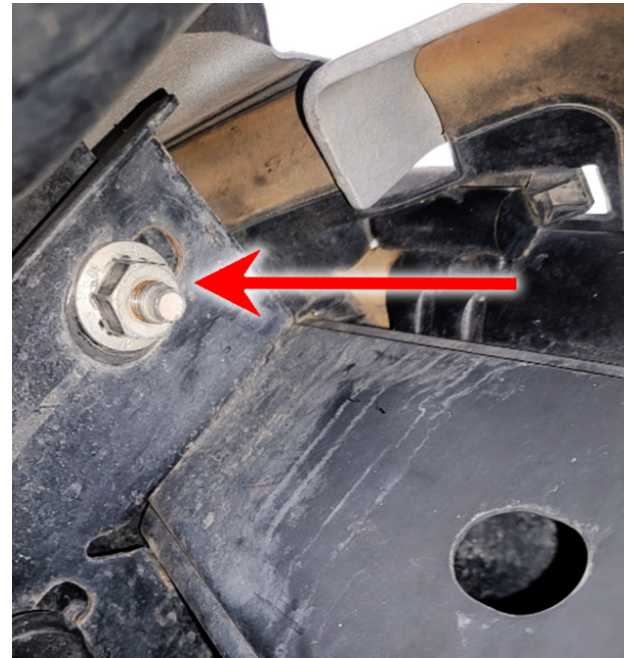
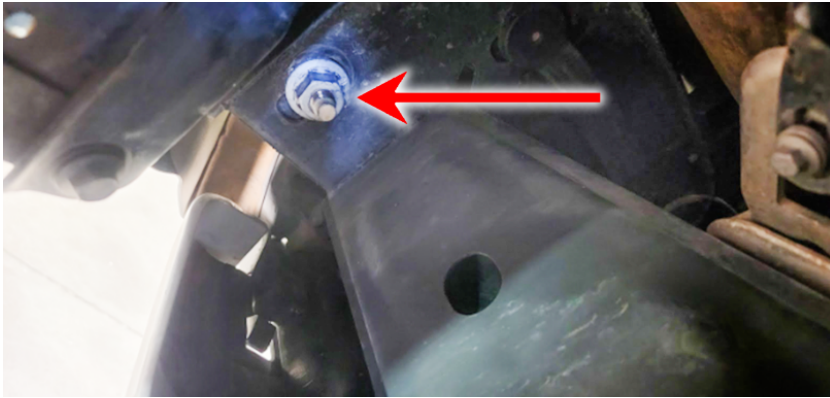
FOR FRONT STOCK BUMPER

INSTALL

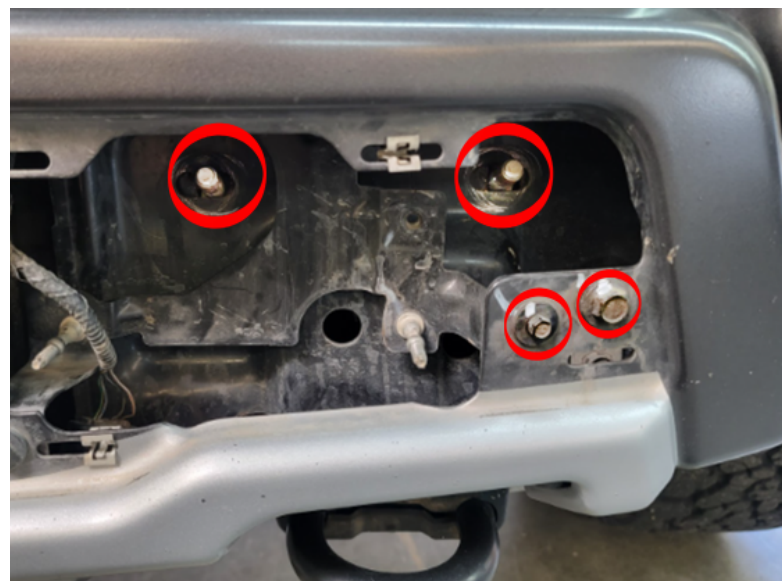
GEN 2 (2017-2020)

Step 4:

Now the main bumper bolts can be removed along with the bumper. We recommend a second pair of hands to help with this. Remove one nut on the back side of the front bumper on the outside of the frame rail



Then remove the two nuts on the front of the bumper on each side.





RAPTOR LIGHT MOUNT KIT

FOR FRONT STOCK BUMPER

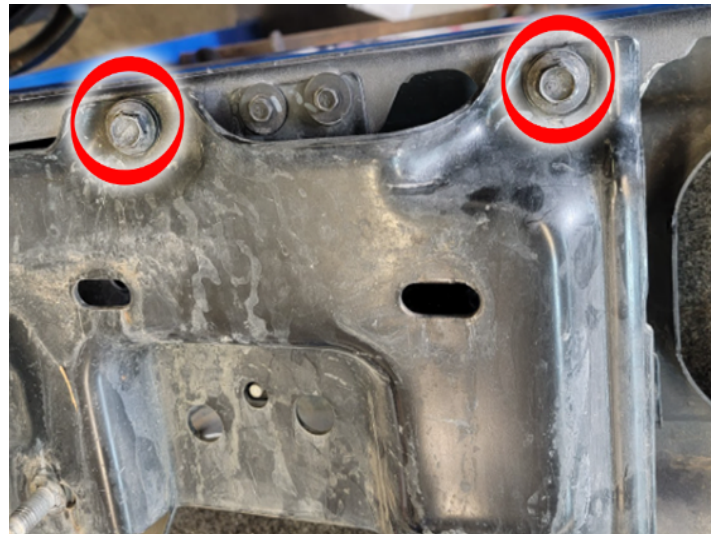
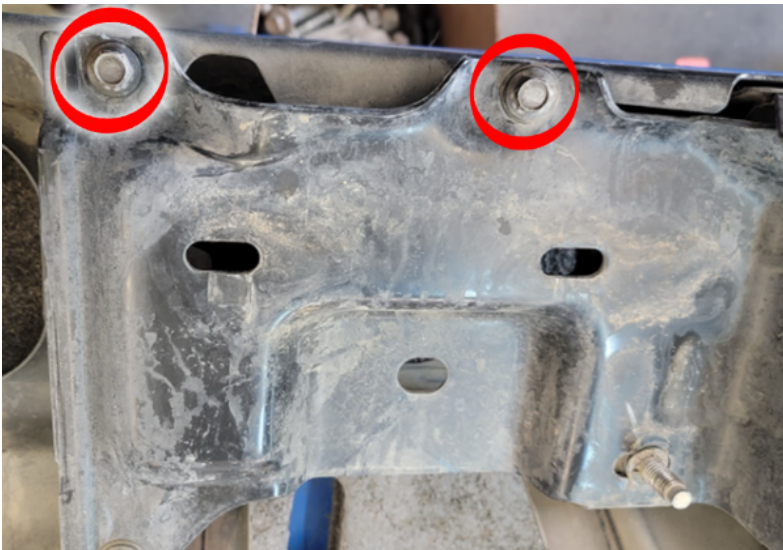
INSTALL

GEN 2 (2017-2020)

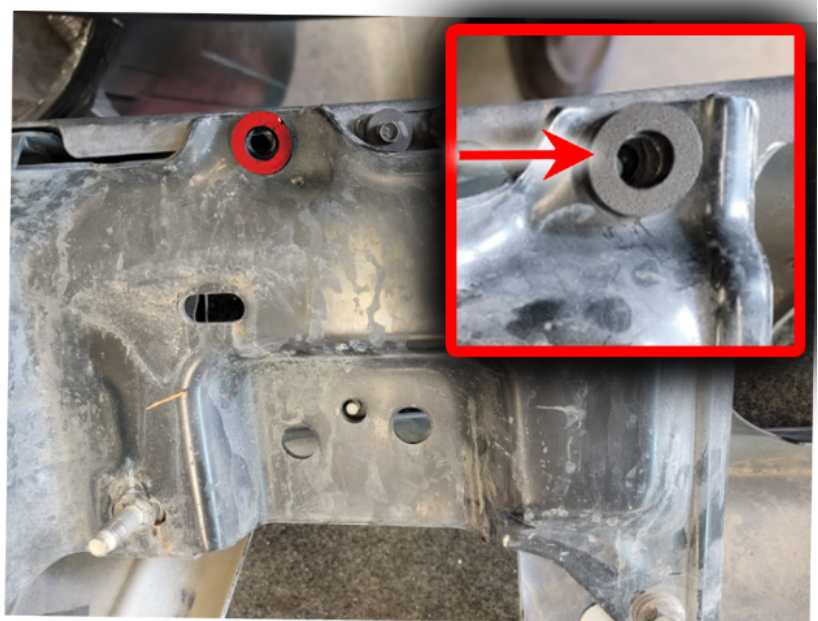
Step 5:

With the bumper off and set on a bench or the ground, the light bar mount can now be installed to the bumper.

5A: Start by removing the two pictured bolts on each side of the bumper.



The **bolts won't** be reused,
But the two **supplied spacers**
per side **will** be used.





RAPTOR LIGHT MOUNT KIT

FOR FRONT STOCK BUMPER

INSTALL

GEN 2 (2017-2020)

Step 5 (cont.)

5B:

The light bar mount can now be installed with the supplied longer bolts. The tab on the light bar mount goes behind the bumper support, but doesn't get bolted up, it is there as an additional support.





RAPTOR LIGHT MOUNT KIT

FOR FRONT STOCK BUMPER

INSTALL

GEN 2 (2017-2020)

Step 6:

Reinstall the bumper in reverse order of how it was removed.

When bolting the bumper back up a second pair of hands is again recommended, and before tightening all the bolts, align all body gaps to your liking, then tighten all bolts to factory spec.