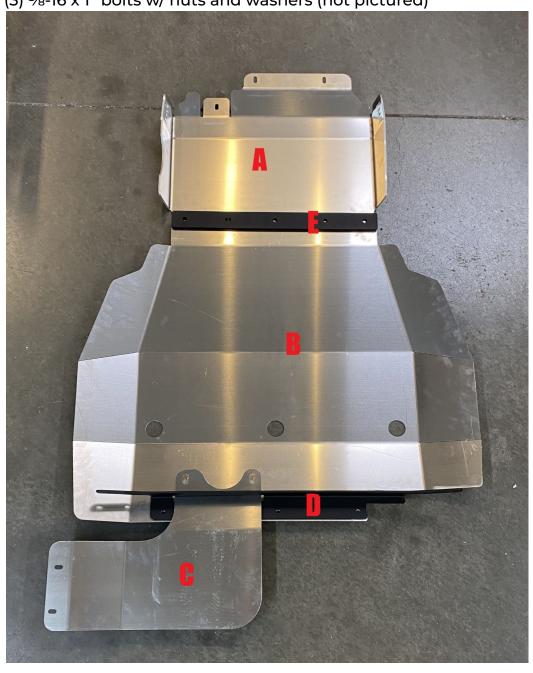


# **Installation Instructions**

Bronco Skid Plate 2021-Up

#### **INCLUDED IN KIT**

- A. (1) Front Skid Plate
- B. (1) Center Skid Plate
- C. (1) Transfer Case Skid Plate
- **D.** (1) Powder coated rear crossmember
- **E.** (2) Powder coated spacer plates
- F. (5) 10mm x 40mm bolts w/ washers (not pictured)
  G. (3) 3%-16 x 1" bolts w/ nuts and washers (not pictured)



#### IN CASE OF A PROBLEM

If come across a problem during the installation process of this kit, don't hesitate to contact us:

- By phone at +1 (480) 718 9800
- By email at info@foutzmotorsports.com

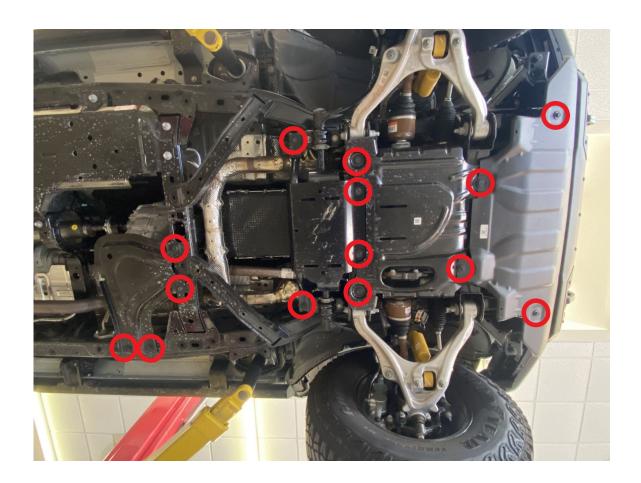
#### **TOOLS REQUIRED**

- Wrenches
  - 18mm
  - 15mm
  - 9/16
- Sockets
  - 18mm
  - 15mm
  - 9/16
- Ratchet

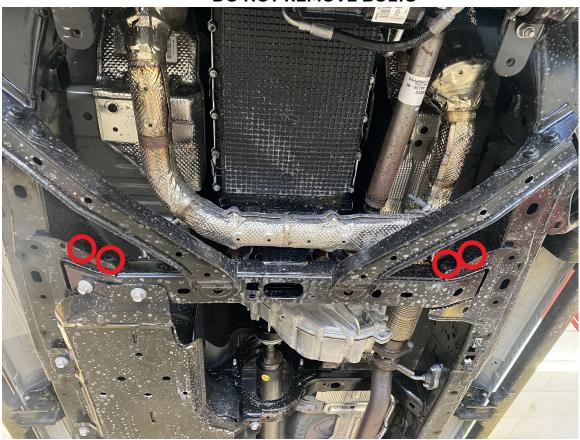
A second set of hands is very helpful, but this kit can be installed alone.

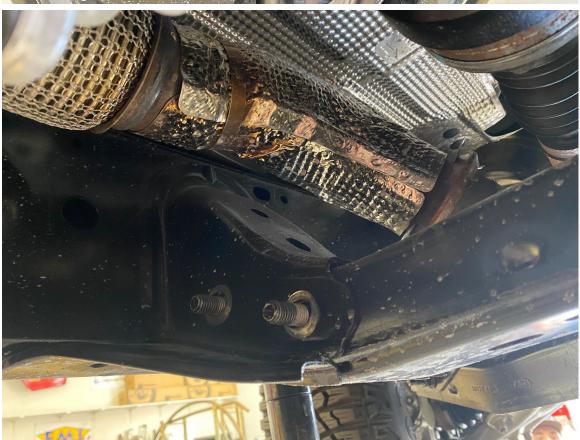
### **DISASSEMBLY**

1. Remove the factory skid plate mounting bolts (x14), and set aside. Remove factory skid plates from vehicle.



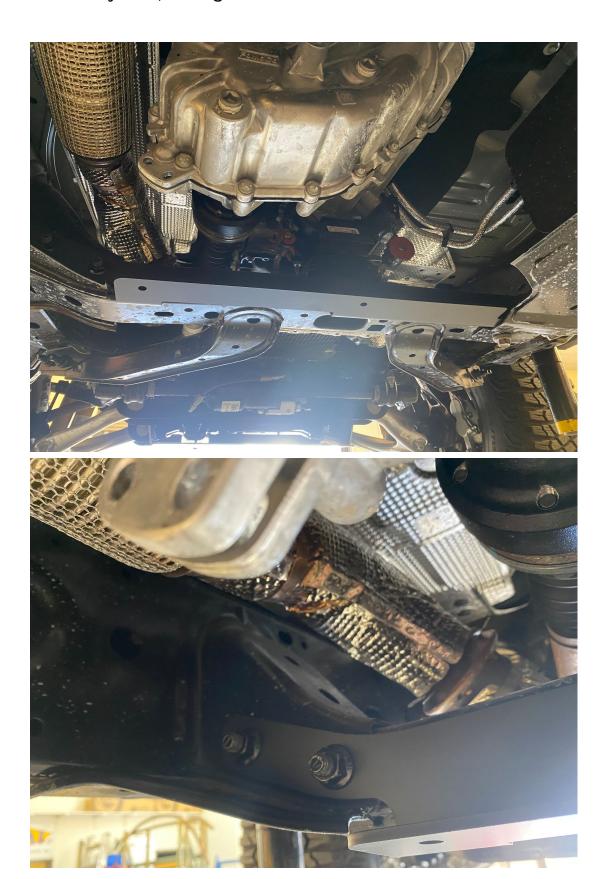
# 2. Remove the nuts (x4) from the transmission cross member, DO NOT REMOVE BOLTS





## **INSTALLATION**

**1.** Place Rear Crossmember on factory transmission crossmember bolts, reinstall factory nuts, and tighten.



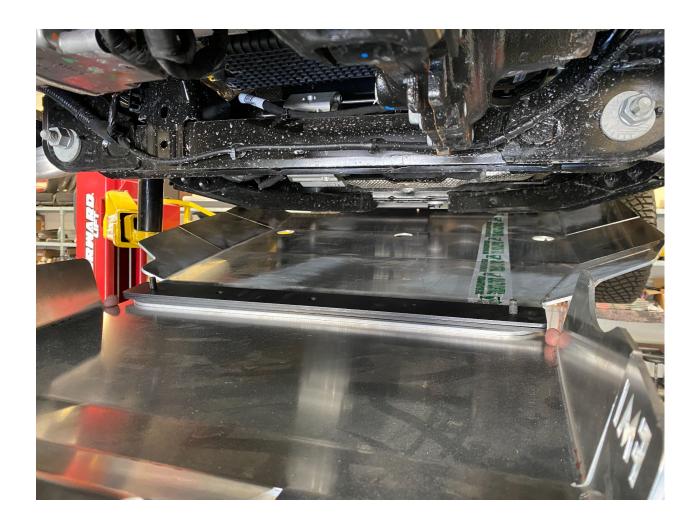
**2.** Slide Transfer Case Skid Plate through the slot in the Rear Crossmember, starting with the Transfer Case Skid Plate oriented as shown. Rotate Transfer Case Skid Plate into position and install using factory bolts.



**3.** Hold Center Skid Plate in position. Install and finger tighten (3) included  $\frac{3}{8}$ " bolts and (3)  $\frac{3}{8}$ " nuts through the Rear Crossmember with washers on each side. Allow the front of Center Skid Plate to hang down for the next step.

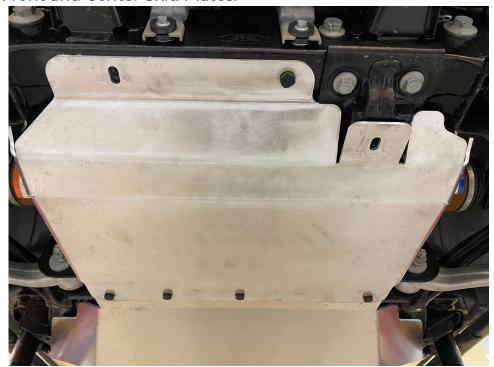


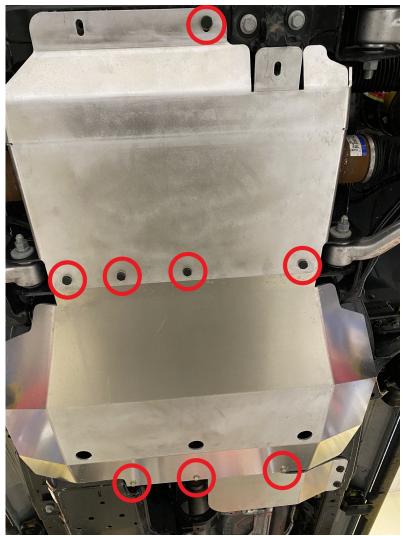
**4.** Using (2) supplied 10mm bolts, align Front Skid Plate, Center Skid Plate, and both Spacer Plates. The Spacer Plates are directional, and care should be taken to ensure all holes are properly aligned before proceeding. The correct order of assembly, from bottom to top is - Front Skid Plate, Center Skid Plate, (2) Spacer Plates



You can now lift the complete stack up and thread the bolts, finger tight, into the crossmember.

**5.** Install remaining 10mm bolts (3) into the Front Skid Plate. Tighten all bolts in Front and Center Skid Plates.





**6.** Reinstall factory front skid plate using factory hardware.



### **Congratulations!**

Your Bronco Skid Plate Kit installation is complete!

Don't forget to check out the FMI Bronco Rear Differential Skid Plate and the FMI Bronco Rear Shock Guard Kit to complete your undercarriage protection package!