# STINGER® HDD-ALL SEASON



5 Gallon Plastic Pail

# PRODUCT CHARACTERISTICS

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Color:	Copper	
Penetration: (ASTM D217)	310-340	
NLGI Grade:	1	
Weight/Gallon:	10.2 pounds/gallon	
Thickener:	Calcium	
Fluid Type:	Petroleum	
Dropping Point: (ASTM D2265)	≥300°F (≥149°C)	
Flash Point:	≥325°F (≥162.8°C)	
Brushable To:	-40°F (-40°C)	
Service Rating:	400°F (204°C)	
Friction Factor:	1.0*	
Shelf Life: (Unopened container)	4 years	
Contains: Copper, graphite, and other non		

metallic additives

A safety data sheet is available from the manufacturer. Do not use on oxygen lines or in oxygen enriched atmospheres.

Note: All package sizes are not listed. Call your sales representative for a complete listing.

### **DESCRIPTION**

STINGER® HDD-ALL SEASON is a copper-based drilling compound for use in all HDD drilling applications. It is especially effective in lower temperature environments but has the versatility to be used year-round. STINGER® HDD-ALL SEASON is designed to provide galling and seizing protection and support for high bearing stress on HDD pipe joints. NSF H2 registered.\*\*

#### **APPLICATIONS**

Recommended for use on HDD drill pipe and developed for rugged conditions. Low temperature field application is enhanced through the use of a premium quality, low temperature base grease, making it an outstanding choice for environments reaching below 0°F. Can be brushed on threads or applied via most automated lubrication systems.

## **TECHNICAL DATA**

- Finely powdered copper, graphite and special non metallic additives absorb stresses and enhance performance properties
- Friction Factor (Torque Correction Factor) of 1.0
- Resistant to wash-out and will not harden or bleed excessively in storage
- ALL SEASON formula allows for easier application in lower temperatures
- Superb protection against seizing and galling

#### **PACKAGING**

PRODUCT NUMBER	CONTAINER SIZE	CONTAINER WEIGHT
655910	1 gallon	10 pounds plastic
655920	2 gallon	20 pounds plastic
655950	5 gallon	50 pounds plastic

Rev. 012721



<sup>\*</sup>NOTE: Due to operation and equipment variables, this value may require adjustment based on field experience.

<sup>\*\*</sup>NSF Registration No. 156683 Category Code: H2