

MOLY PETROLATUM

ANTI-SEIZE COMPOUND FOR AIRCRAFT SPARK PLUGS

DESCRIPTION

JET-LUBE's MOLY PETROLATUM anti-seize is manufactured to conform to the requirements of Military Specification MIL-T-83483B. The intended use of this compound is to prevent seizing during assembly or disassembly of aircraft engine spark plugs and threaded fasteners and fittings at temperatures below 800°F.

MOLY PETROLATUM is the ideal anti-seize thread compound where parts are engaged with components fabricated from similar or dissimilar metals. It is also intended to provide corrosion protection to the metal surfaces below 800°F. Since this compound contains MoS₂ which at higher temperature conditions (1000°F and above) may induce corrosion of fastener or contiguous materials. Accordingly, its use at higher temperatures should be avoided. For high temperature applications, **NUCLEAR NONMETALLIC** should be utilized.

Care shall be taken against the application of too heavy a coating to the components. A thin coating is all that is required to prevent seizing. In the case of blind holes, the application of an excessive amount of the compound may prevent proper seating of the components. Under low temperature conditions this compound hardens and is difficult to apply. It should be kept at room temperature for twenty-four to forty-eight hours prior to use.

Due to the high evaporation rate of the petrolatum constituent, this compound is not suitable for use on the threaded or unthreaded components of such equipment as optical instruments where the vapors may adversely affect associated components, e.g., lenses, prisms and other optical elements.

- Lead Free
- Lowers friction, reduces wrench torque.
- Permits reuse of fittings, saves stud, bolt and nut replacement.
- Meets MIL-PRF-83483C (USAF).
- Water resistant.
- National Stock Number 8030-00-087-8630 (1 lb. cans)

APPLICATIONS

Gaskets Fasteners Spark Plugs Slides Frame Bolts Valve Stems

Flange Faces

PRODUCT CHARACTERISTICS

Thickener Wax
Fluid Type Mineral Oil
Color Black-Blue Black

Melting Point (ASTM D-127) 130°F
Density (lb/gal) 12.1
Specific Gravity 1.45
Additive Type (ASTM TYPE D-520) MoS₂

Flash Point (ASTM D-92) $480^{\circ}F$ (249°C) Autoignition Point (CALCULATED) $>500^{\circ}F$ (260°C) NLGI Grade 2-3 approx.

K-Factor

 $\begin{array}{c} \text{High Chrome Alloys} \ @ \ 60,000 \ PSI \ Contact \ Stress \\ Penetration \ @ 77^{\circ}F \ (ASTM \ D-217) \ 170-260 \end{array}$

Copper Strip Corrosion 1E

(ASTM D-4048)

Service Range* -65°F (-54°C) to

800°F (427°C)

For package types and part numbers contact sales@jetlube.com.

LIMITED WARRANTY

For warranty information please visit http://www.jetlube.com/pdf/Jet-Lube Warranty.pdf

You can also email us at sales@jetlube.com or write to the Sales Department at the address below.

^{*} Based upon the properties of the Molybdenum Disulfide.