

# 550® EXTREME® ALL WEATHER

## **NONMETALLIC ANTI-SEIZE & THREAD LUBRICANT**

### **DESCRIPTION**

Jet-Lube® 550® Extreme® All Weather Anti-Seize Compound is an enhanced formulation using a balance of molybdenum disulfide and surface modified synthetic graphite combined to provide protection for a wide variety of applications over a wide temperature range.

Jet-Lube 550 Extreme All Weather is the ideal product for petrochemical plant maintenance needs. Its composition offers maximum protection against seizure and heat freeze. Jet-Lube 550 Extreme All Weather eases assembling and dismantling, saving man hours. It assures protection against rust, oxidation and corrosion. It will not harden, evaporate or settle out; and it requires no thinning.

Jet-Lube 550 Extreme All Weather utilizes a fully synthetic fluid, calcium sulfonate complex-based grease that is fortified with effective rust and corrosion inhibitors and provides inherent anti-wear properties. Each principal anti-seize, low friction ingredient provides important properties and characteristics to Jet-Lube 550 Extreme All Weather.

As an added benefit, when compared to Anti-Seize compounds containing greater than 40% molybdenum disulfide the coefficient friction of Jet-Lube 550 Extreme All Weather is less sensitive to temperature. High molybdenum products can have substantial friction function drops when hot torqueing bolts are between 250-400°F.

- Enhanced rust and corrosion resistance
- Lead free
- Protects against seizure, heat-freeze, galling, rut and corrosion
- · Lowers friction, reduces wrench torque
- Provides easy makeup and breakout
- Reduces maintenance costs
- Not affected by contraction, expansion or vibration
- Exceptional brushability down to -40°F (-40°C)

#### **APPLICATIONS**

Use Jet-Lube 550 Extreme All Weather on:

Threaded Fasteners Keyways Slides Guides Fittings

Jet-Lube 550 Extreme All Weather works well on steel, stainless steel, cast iron, titanium, copper, brass, alloys and plastic. It is an effective anti-seize for use with LPG and other gasses. For sealing applications, use V-2®.

## **CERTIFICATIONS**

Military Specification - MIL-PRF-907F

## PRODUCT CHARACTERISTICS

Thickener	Calcium Sulfonate Complex
Fluid Type	Petroleum
Color/Appearance	Black
Dropping Point (ASTM D-2265)	450°F (232°C)
Specific Gravity Density (lb. /gal) Oil Separation Wt. % Loss @ 212°F (100°C)	1.22 10.2 <5.0
Flash Point (ASTM D-92)	500°F (260°C)
NLGI Grade	1
Penetration @ 77°F	315-335
(ASTM D-217)	
Nut-Factor*	
1" B7 Studs @ 50 ksi Stress	0.15
B8M & Stainless Studs	0.20
Copper Strip Corrosion	1A
(ASTM D-4048)	
4-Ball (ASTM D-2596)	
Weld Point, kgf	800
Load Wear Index	100
Salt Fog Resistance	500
20% NaCl @ 100°F	
Hrs. Free of Corrosion (ASTM B-117)	

### \*(T = $K \times D \times F$ ) where:

T = torque, K = nut factor, sometimes incorrectly called the friction factor, D = bolt diameter, and F = bolt tension generated during tightening.

#### SERVICE RATINGS

Select Applications/Services: 2400°F (1316°C) Brushable to or as a lubricant: -50°F (-46°C)

Static Applications: -265°F (-165°C)\*\*

#### For package types and part numbers

www.jetlube.com/resources/product-index/

#### **Limited Warranty**

www.jetlube.com/assets/documents/Jet-Lube Warranty.pdf

<sup>\*\*</sup>Based on component literature data in cryogenic applications.