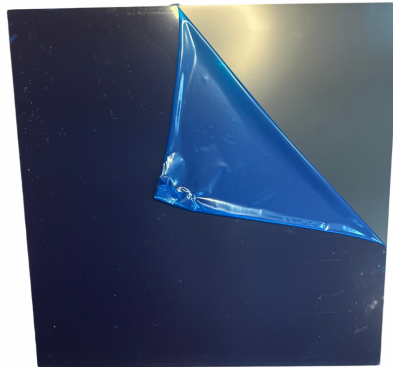


# V1 36x18x18 Cabinet Stand Instructions



**\*\*\*Note: You must assemble this on a hard surface, this will not assemble correctly on carpet. When hammering all corners, try to make seams as tight as possible!\*\*\***

Step 1: Remove film from all panels, on both sides - Including the film on the black, acrylic doors. Film on the bottom of the bottom assembly does not need to be removed.



Take (B) Fully Assembled Bottom and 2x (G) Short L-Shaped Bars, Double Track (This is the Front Sticker) and hammer into existing corner connectors at the front of the bottom assembly. Ensure the double tracks line up in the front with the double tracks on the long logo bar. Also ensure that you are assembling these bars with the logo bar facing you.



Step 3: Get 2x (H) Short L-Shaped Bars, Single Track. Hammer both (H) bars into the existing back corners of the bottom assembly.



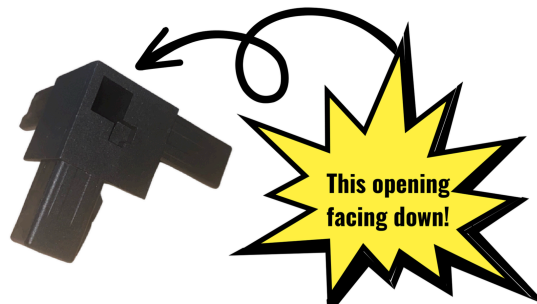
Step 4: Get 2x (C) Side Panels and slide each panel into the left and right tracks. You can also get 1x (A) Back Panel and slide the panel into the back tracks.



Step 5: Now we are ready to assemble the Top Assembly. For this, we will need 4x Part E and 4x Corner Connectors (O) (Long L-Shaped Bar Double Track “This is the Front Sticker,” Long L-Shaped Bar, Single Track, and Short L-Shaped Bar, Single Track x2.



Step 6: Ensure Long L-Shaped Bar Double Track, “This is the Front Sticker” is facing the front and hammer together bars as shown below. Tracks should all be facing upwards. Corner connectors should all have the openings on the floor as shown in the photo below. You have now assembled your top frame.



Step 7: Now, take the top frame that you just assembled and be sure to line up the double tracks in front with the logo bar tracks on the bottom assembly. Ensure the sticker that says “**This is the Front**” is facing the front. All tracks in the front should be double tracks. Once you are sure, hammer in all corner connectors to the bottom frame.



Step 8: Now we are ready to assemble the door handles onto the Black Acrylic Doors (D). You will use (I) Door Handle x2 + Screws x4, (J) Door Handle White Washers x4, and (K) Door Handle Protector, Rubber x2. The order goes as followed:

- Door Handle Screw (Do NOT over tighten)
- White Washer (Smaller end goes into the hole of the door)
- Door
- Rubber
- Handle



Step 9: Take your assembled doors, with handles facing out, align 1x (D) left door into the back track, press up, place into back bottom track. Take the second (D) right door, and place into the front top track, press up, and place into front bottom track.



Step 10: Place Stacking Pins (N) in the holes of the corners of the cabinet stand as shown below.



Step 11: The Support Bars (F) are placed on top when stacking an enclosure on top of the cabinet stand. The support bars slide into the frame of the Cabinet Stand's top assembly. When stacking an enclosure on top of the Cabinet, it will be a snug fit. It's best to have two people lower the enclosure down onto the stacking pins.

