

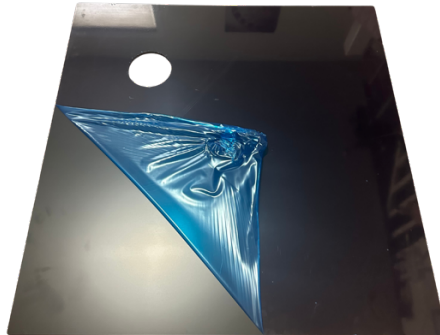
90 GALLON ENCLOSURE DIRECTIONS (48X24X18)



****You must assemble this enclosure on a hard surface, this will not assemble correctly on carpet. When hammering all corners, try to make seams as tight as possible****

Step 1: Remove all components from the box. In the box you should find: 1x 4x18 Back Panel (A), 1x 4x2 Fully Assembled Bottom (B), 2x Side Panels With Cord Openings (C), 2x Glass Doors (D), 1x Clear Substrate Panel (E), 1x Top Screen With Assembled Support Bars (F), 2x Short L Shaped Bars (H), 2x Short L Shaped “This is the front” Bars (I), 2x Cable Ports (J), 2x Door Panel Handle (K), 4x Door Handle Screws (L), 4x Door Handle Washers (M), 2x Door Handle Protector Rubber (N), 1x Mallet (O), 1x Pin Lock (P), 3x Mini Tracks For Substrate Panel (Q)

Step 2: Remove protective plastic film from the Glass Doors (D), Clear Substrate Panel (E), Back Panel (A), and Side Panels (C). We recommend leaving the film on the bottom panel (film is only on the underside) (B).



Step 3: We can now begin assembly! Place the Fully Assembled Bottom (B) on a firm surface such as a table or hardwood floor. You will want to ensure the Fully Assembled Bottom (B) is oriented, so the four male corner connector pieces are facing up.



Step 4: Next, get 2x Short Bar L Shaped (H) and hammer them into the back of the frame. Line up the tracks on each side and hammer into the existing corner connectors. This should be opposite from the long bar with the logo. (Make sure these are the bars **WITHOUT the “this is the front” sticker)**



Step 5: Next, get 2x Short Bar L Shaped (I) “This is the front” bars and ensure the double tracks line up in the front with the double tracks on the long logo bar. Hammer both (J) parts into the existing front corner connectors.



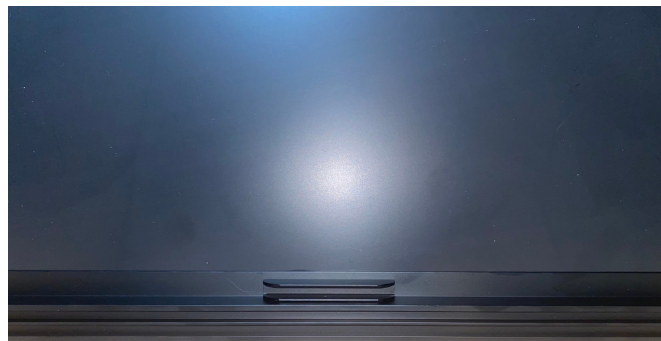
Step 6: Next, get 1x 4x18 Back Panel (A) and 2x Side Panel With Cord Opening (C). Slide Panel A into the back tracks and slide 1x of each Panel C into the left and right tracks. The cable port holes should be in the top/back of the enclosure.



Step 7: Hammer Assembled Top Screen (F) onto the rest of the frame. Hammer each corner in a little at a time, attempting to keep it as even levels until it is tightly connected into the four frame corners.



Step 8: Take your 3x Mini Tracks (Q) and remove the backing on the bottom and side. Place them evenly inside the enclosure. These are meant to rest behind the double-sided glass door track as shown.



Please keep in mind, these do not need to be perfectly aligned. These hold the substrate barrier in place. When placing them, hold them firmly in place for 20-30 seconds so the adhesive adheres to the enclosure. These should be placed behind the bottom tracks of the enclosure.

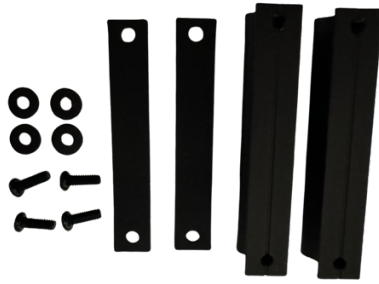
Step 14: Get 1x Clear Substrate Panel (E) the grooved edge should be facing down as shown. Slide E into Q.



Step 15: Now that the top and mini tracks are in place, you can now add the cord ports to the side panels. Each Cable Port (J) consists of an inner and outer ring, and a threaded plug. Place the inner piece of the cord port through the hold from the inside of the enclosure and then screw the outer ring over it from the other side. Finally, screw the threaded plug into place.



Step 16: With the cord ports installed, all that remains are the Glass Doors (D) begin the door assembly by first finding the hardware bag and laying out the Screws (L), Rubber Washers (M), Door Handle Protector (N), and Door Handles (K).



Begin by placing the rubber gasket (N) between the door handle (K) and the glass. Then, make sure to use washers (M) to thread the screws (L) from the back side of the glass into the door handle (K) on the front. This will require a Phillips head screwdriver (not included).



Step 17: With the handles installed, you can now add the Glass Doors (D) to the enclosure. Start by rotating one door so the handle is towards the outside of the enclosure. Slide the top of the Glass Door (D) into the top rear door track. Lift the Glass Door (D) up and then lower the door into the matching bottom track. For the second door, you will want to have the handle turned to the outside of the enclosure opposite from the first door's handle. Place the top of the Glass Door (D) into the top front door track. Lift the door and place the bottom in the matching bottom front door track.



Step 18: Locking Pin (P) is optional. This can help keep the doors secure without a combination lock. It is installed as shown:



With that, you have finished the assembly of your enclosure! Enjoy and thank you for choosing Dubia.com!