

67 Gallon Enclosure 24 x 18 x 36 Instructions



****You must assemble this enclosure on a hard surface, this will not assemble correctly on carpet. When hammering all corners, try to make seams as tight as possible****

Step 1: Remove film from panels and glass door on both sides.



Step 2: Set bottom panel (part A) on a hard surface with all corner connectors facing up, as pictured below.



Step 3: Insert Long L - Shaped Back Bars (part J) onto the back corner connectors of the bottom panel (part A). Hammer them down using the mallet (part T)



Step 4: Gather the Long L - Shaped Front Bars (part I) and Long L - Shaped Bar with Logo (part H). Connect these by using the mallet to make an "H" shape, with the Logo Bar connecting to the corner connectors towards the bottom of Front L-Shaped Bars. Make sure the logo bar has the tracks facing down! Then add your Acrylic Substrate Barrier (part G) into the front tracks on the Bottom Panel, pictured below:



Step 4 continued: Once the substrate barrier is in place, take your "H" shape made by the Front L-Shaped Bar & Logo Bar and place the Long L-Shaped bars onto the front corner connector of the bottom panel. Then slowly hammer the bars down into place, making sure the substrate barrier lines up and goes into the bottom tracks on the logo bar.

**** Important Note: When hammering down the Front L - Shaped Bars, be sure to alternate sides to ensure the bars go in evenly****



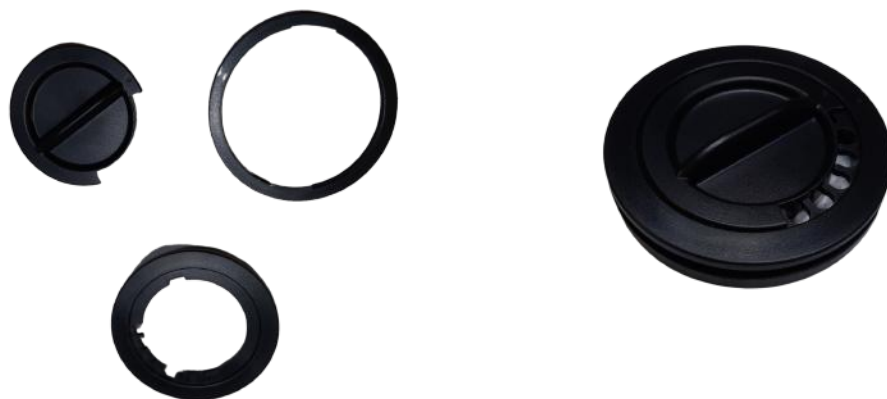
Step 5: Insert Back Panel (part F) into the tracks of the Long L - Shaped Back Bars.



Step 6: Insert left & right Side Panels (part E) into the tracks of the Long L-Shaped Bars. Make Sure the Cable Ports are at the top!



Step 7: Gather Part K Cable Port Covers x2. These screw apart two ways. Unscrew as shown for assembly, place the covered part into the exterior hole and screw the hollow part onto that via the interior hole.



****Important Note: Cable port covers unscrew in two places. Once assembled, they can be turned to remove the "cover" part when adding cables for interior lighting. Please be aware, some species can turn these and possibly escape. If you do not have interior lighting, you can use an aquarium/marine grade silicone to secure it permanently. Please be aware of cure times based on brand.****

Step 8: Place the Top Panel Screen (part B) with corner connectors facing down and lined up with the corner connectors on the Long L - Shaped Bars. Make sure the FRONT sticker is facing the front of the enclosure. Then gently hammer down the corners of the Screen.

****Important Note: Alternate hammering each corner to ensure the top panel goes in evenly****



Step 9: Place the small Bottom Door Pin (part Q), short side down, into either the left or right hole on the Logo Bar.



Step 10: Place hole on bottom of Glass Door (part D) over the long part of Bottom Door Pin (part Q), then gently close the door. While holding the door closed in place, insert the Top Door Pin (part P) through the hole of the Top Panel, into the Glass Door, lined up on the same side as the Bottom Door Pin.



Part 11: Gather parts Door Lock (L), Black Rubber Door Protector (N), Door Lock Screws x4 (M), & Metal Nuts and Rubber Washers x5 (O). Apply Part N onto the Glass Door, making sure the holes are lined up with the holes on the glass door.



Then add lock (part L) over Part N, making sure all holes are lined up. Insert Screws (part M) through the front of the lock.



Place Rubber Washers from Part O onto the back of screws (pictured above). Finally, screw on the Metal Nuts from Part O behind the Rubber Washers. Screw on until finger tight.



Follow Directions on bag for setting up the Lock Combination:

How To Reset Code

- 1. Find the hole under the lock, press and hold while setting the password**
- 2. Release after changing the code to complete the setting**
- 3. If you want to reset the password, press the hole and set the numbers back to 000 first.**