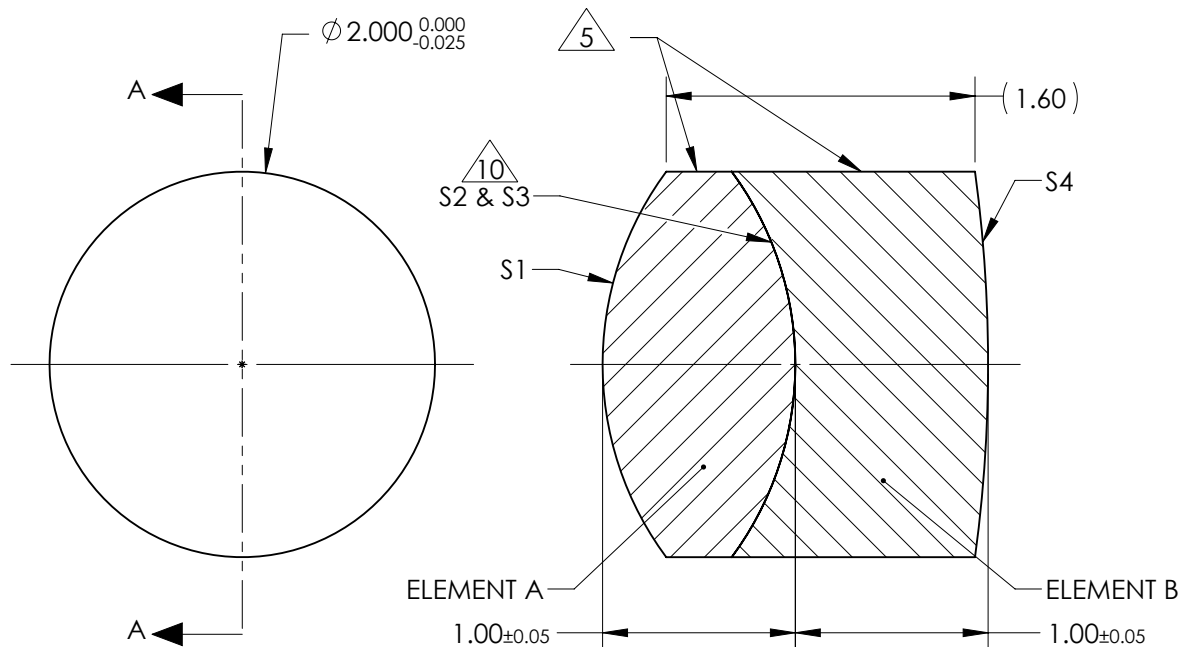


NOTES:

1. SUBSTRATE:  
ELEMENT A: GRADE A FINE ANNEALED  
SCHOTT: N-PSK53A 618/634  
  
ELEMENT B: GRADE A FINE ANNEALED  
SCHOTT: N-LaSF9 850/322
2. ROHS COMPLIANT
3. CENTERING TOLERANCE (AT 587.6nm):  
BEAM DEVIATION (HALF ANGLE): <45 ARCMIN
4. COATING (APPLY ACROSS COATING APERTURE)  
S1 & S4:  
1/4 WAVE MgF2 @ 550nm  
R(AVG) < 1.75% FROM 400-700nm (N-BK7)  
S2 & S3: NONE
5. FINE GRIND SURFACE
6. POWER, IRREGULARITY, AND SURFACE QUALITY  
SPECIFICATIONS APPLY ACROSS CLEAR APERTURE
7. FOCAL LENGTH (EFL): 3.00mm ±2%  
BACK FOCAL LENGTH (BFL): 1.89mm
8. PROTECTIVE BEVEL AS NEEDED
9. DESIGN WAVELENGTH: 587.6nm
10. ELEMENTS TO BE CEMENTED WITH NORLAND OPTICAL  
ADHESIVE NOA61



SECTION A-A

**FOR INFORMATION ONLY:  
DO NOT MANUFACTURE  
PARTS TO THIS DRAWING**

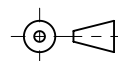
| ELEMENT TITLE           | SPECIFICATIONS AFTER CEMENTING |            |            |            |
|-------------------------|--------------------------------|------------|------------|------------|
|                         | ELEMENT A                      |            | ELEMENT B  |            |
| SURFACE                 | S1                             | S2         | S3         | S4         |
| SHAPE                   | CONVEX                         | CONVEX     | CONCAVE    | CONVEX     |
| RADIUS                  | 1.68                           | 1.68       | 1.68       | 7.39       |
| SURFACE QUALITY         | 20 - 10                        | 20 - 10    | 20 - 10    | 20 - 10    |
| MIN CLEAR APERTURE      | Ø 1.50                         | Ø 1.50     | Ø 1.50     | Ø 1.50     |
| MIN COATING APERTURE    | Ø 1.50                         | N/A        | N/A        | Ø 1.50     |
| POWER AT 632.8nm        | 3.00 RINGS                     | 3.00 RINGS | 3.00 RINGS | 3.00 RINGS |
| IRREGULARITY AT 632.8nm | 0.50 RINGS                     | 0.50 RINGS | 0.50 RINGS | 0.50 RINGS |

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE  
DIMENSIONS ARE FOR REFERENCE ONLY



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THIRD ANGLE  
PROJECTION



ALL DIMS IN

mm

TITLE

2mm Dia. x 3.0mm FL, MgF2 Coated,  
Achromatic Doublet Lens

DWG NO

65567

SHEET  
1 OF 1