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2018 COLLECTION

### VOLARE made to fly

### Latin and Italian

### Meaning: to fly

Volare designs cutting edge triathlon wetsuits, swim skins, clothing and accessories for performance athletes and active life-stylers. Worn globally by olympians and age groupers alike. We are the cheeky Aussie underdog, no pretence, no ego, just great designs.

> World class designs, crafted by passionate athletes who scour the globe searching for the latest fabrics, neoprene's and sports technology to create class leading performance products.

 Volare HQ is located in Surfers Paradise, Australia, renowned as a surfing and training mecca for the world's best endurance athletes.
 Our styling is a fusion of surf culture and ground breaking triathlon technology. The result is comfort with uncompromised performance.

V1 Triathlon Wetsuit P5 Size chart for V1 wetsuits P6 V1 Sleeveless Triathlon Wetsuit P9 V1 Kids Wetsuit P11 V2 Sleeveless Triathlon Wetsuit P13 V2 Full Sleeve Triathlon Wetsuit P15 V3 Full Sleeve Triathlon Wetsuit P17 Neo Swim Shorts P19 Swim Skins - P20 Swim Skins Size Chart - P22 Transition Bag - P23 Sleeved Tri Suit - P29 Sublimated Tri Suit - P30 Accessories - P33 Visors & Clothing - P34

VOLARE VI TRIATHLON WETSUIT

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### VOLARE VI TRIATHLON WETSUIT

The Volare V1 wetsuit is designed specifically for swimming and triathlon. Its neon yellow arm and leg panels make the suit highly visible in the water. Making this suit ideal for open water swimming, triathlon and surf lifesaving. In a sea of black neoprene, you will be sure to stand out from the crowd.

#### **Key Features:**

- Best in class value
- Yamamoto Neoprene
- High Visibility Neon Yellow arm and leg panels for open water safety
- Extremely flexible ensuring a natural range of motion while swimming
- Transition leg panels for rapid suit removal
- YKK Zipper

#### Technology:

Yamamoto has been the worlds leading manufacturer of neoprene since 1961. Yamamoto neoprene is derived from limestone, unlike most neoprenes that are petroleum based. The resulting cell structure absorbs dramatically less water, offers superior insulation and unparalleled mobility in the swim stroke.

The main body panels utilise 3mm Yamamoto, which provides warmth to the body and improves a swimmers overall body position by providing enhanced buoyancy.

Key movement areas such as the arms utilise 2mm neoprene, ensuring a relaxed swim stroke, which helps minimise fatigue.

#### Neckline:

We have eliminated that "claustrophobic" feeling found in most wetsuits, by developing a low cut neckline that is both comfortable and watertight. Testing of competitor products established that unfinished or raw edge necklines, while comfortable did not provide the longevity expected for triathletes and swimmers.

#### **Transition Panels:**

Fast swimming counts for nothing if you're stuck in T1. The addition of a 2mm panel inserted into the lower leg, dramatically improves transition speed.

### Fit Tips:

- Put on your tri suit or chosen race gear. Covering skin reduces friction, making it easier to slide into your wetsuit.
- Use a small plastic bag to place over your feet and hands. Simply put the bag over your foot and slide through your foot, then simply remove bag. Repeat
- Try on when you are dry and in a cool place. Avoid trying on when you are sweaty or wet as this increases friction and makes achieving a perfect fit much harder.
- Use thin gloves and pull suit between your finger pads.
  Pull material up a few cm up at time, never rush it's not a race.
  Never use your fingernails; high performance suits can be easily damaged.

# SIZE GUIDE VOLARE VI TRIATHLON WETSUIT

Description:	P/N:	Size:	Weight KG:	Height CM:	Weight LBS:	Height Feet / Inches:
Men V1 Wetsuit	V1M-XS	XS	55 - 59	159 - 169	121 - 130	5'2" - 5'5"
Men V1 Wetsuit	V1M-S	S	60 - 65	165 - 171	132-143	5'4" - 5'6"
Men V1 Wetsuit	V1M-SMT	SMT	66-73	169 - 176	145-160	5'5" - 5'8"
Men V1 Wetsuit	V1M-M	М	73-80	172 - 184	160 - 176	5'6" - 6'0"
Men V1 Wetsuit	V1M-ML	ML	80-87	178 - 186	176 - 191	5'8"-6'1"
Men V1 Wetsuit	V1M-L	L	85 - 95	184 - 188	187 - 209	6'0" - 6'2"
Men V1 Wetsuit	V1M-XL	XL	95 - 105	182 - 191	209 - 231	5'10" - 6'3"

Description:	P/N:	Size:	Weight KG:	Height CM:	Weight LBS:	Height Feet / Inches:
Women V1 Wetsuit	V1W-XS	XS	44 - 52	143 - 159	97 - 114	4'7" - 5'2"
Women V1 Wetsuit	V1W-S	S	52 - 60	156 - 165	114-132	5'1" - 5'4"
Women V1 Wetsuit	V1W-M	М	59 - 65	164 - 176	130 - 143	5'3" - 5'8"
Women V1 Wetsuit	V1W-L	L	65-73	168 - 183	143 - 161	5'5"-6'0"
Women V1 Wetsuit	V1W-XL	XL	72-77	175 - 186	158 - 169	5'7"-6'1"

As athletes we are all uniqe in body shape and this size chart is designed as a guide. Should you have any sizing

questions or need additional assistance, please contact the Volare Team for help.

Hydrolite lining 39 cell 2mm Neoprene

Polyester Jersey and water repellant 35 cell, 2mm Neoprene đ

Smoothskin 3mm 38 cell multistretch

Enhanced visibility while swimming and for faster suit removal

Yamamoto

Neoprene

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## VOLARE VI SLEEVELESS WETSUIT

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### VOLARE V1 SLEEVELESS TRIATHLON WETSUIT

The Volare V1 wetsuit is designed specifically for swimming and triathlon. Its neon yellow body and leg panels make the suit highly visible in the water. Making this suit ideal for open water swimming, triathlon and surf lifesaving. In a sea of black neoprene, you will be sure to stand out from the crowd.

### **Key Features:**

- Best in class value
- Yamamoto Neoprene
- High Visibility Neon Yellow body and leg panels for open water safety
- Sleeveless design ensuring a natural swim stroke
- Transition leg panels for rapid suit removal
- YKK Zipper

### **Technology:**

Yamamoto has been the worlds leading manufacturer of neoprene since 1961. Yamamoto neoprene is derived from limestone, unlike most neoprenes that are petroleum based. The resulting cell structure absorbs dramatically less water, offers superior insulation and unparalleled mobility in the swim stroke.

The main body panels utilise 3mm Yamamoto, which provides warmth to the body and improves a swimmers overall body position by providing enhanced buoyancy.



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VOLARE VI KIDS TRIATHLON WETSUIT

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### VOLARE VI KIDS TRIATHLON WETSUIT

The Volare V1 Kids wetsuit is designed specifically for swimming and triathlon. Its neon yellow arm and leg panels make the suit highly visible in the water. Making this suit ideal for open water swimming, triathlon and surf lifesaving. In a sea of black neoprene, you will be sure to stand out from the crowd.

### **Key Features:**

- Best in class value
- Yamamoto Neoprene
- High Visibility Neon Yellow arm and leg panels for open water safety
- Extremely flexible ensuring a natural range of motion while swimming
- Transition leg panels for rapid suit removal
- YKK Zipper

### **Technology:**

Yamamoto has been the worlds leading manufacturer of neoprene since 1961. Yamamoto neoprene is derived from limestone, unlike most neoprenes that are petroleum based. The resulting cell structure absorbs dramatically less water, offers superior insulation and unparalleled mobility in the swim stroke.

The main body panels utilise 3mm Yamamoto, which provides warmth to the body and improves a swimmers overall body position by providing enhanced buoyancy.







### VOLARE V2 SLEEVELESS WETSUIT

The V2 Sleeveless wetsuit delivers unrivalled comfort, flexibility and stylish good looks that won't break the bank. Designed for swimming purists who love the feel of zero restriction and free range of motion. This robust, yet flexible suit is also an ideal choice for those new to triathlon and for athletes who live in warmer climates. Feature packed with a breakaway zipper for unrivalled transition speed and entirely made from Yamamoto neoprene. This suit offers class leading performance.

### **Specifications:**

- Constructed entirely from Yamamoto Neoprene
- #39 Yamamoto Grey 5mm front for increased buoyancy and flexibility
- #38 Yamamoto 5mm waist and front calf to correct body position
- #38 Yamamoto 3mm back for increased range of motion
- 2mm neck for maximum comfort and longevity
- #39 Yamamoto 3mm leg cuff to aid in fast removal
- YKK Breakaway Zipper for unrivalled transition speed
- Yamamoto SCS coating to reduce drag and water absorption
- Speed inner liner jersey for effortless entry
- Fitting gloves supplied



## V2 TRIATHLON WETSUIT

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### VOLARE V2 TRIATHLON WETSUIT

Designed to be the benchmark in mid range triathlon wetsuits, the Volare V2 is feature packed. Specifications include high-end wetsuit features such as YKK Breakaway Zipper for faster transition, 100% Yamamoto neoprene, SCS coating for reduced drag. Adjustability in the arms and legs, thanks to taped seams, which allow athletes to customise length if required.

#### **Features:**

- Best in class value
- 100% Yamamoto Neoprene #38 & #39
- YKK Breakaway Zipper for faster transitions
- Underarm swim panels, providing increased range of motion
- Transition leg panels for rapid suit removal
- Adjustable: Leg and arm can be cut to length

#### Forearms:

Feel for water is paramount and our 1.5mm arm panels literally feel like a second skin. This thinner panel provides increased feel for the water. Reducing the buoyancy in your arms also results in less arm fatigue, as you're not fighting the inherent buoyancy of a thicker neoprene during your swim stroke.

### **Neckline:**

We have eliminated that "claustrophobic" feeling found in most wetsuits, by developing a low cut neckline that is both comfortable and watertight. Testing of competitor products established that unfinished or raw edge necklines, while comfortable did not provide the longevity expected for triathletes. We opted for using an ultra thin 1.5mm Yamamoto #40, which offers the perfect blend of flexibility and longevity.

#### **Transition Panels:**

Fast swimming counts for nothing if you're stuck in T1. The addition of a 2mm panel inserted into the lower leg, dramatically improves transition speed.

### Leg & Arm Adjustment:

While we design wetsuits for a wide range of body types and activities, we also understand that sometimes things need to be adjusted and hey if we were all the same life would be no fun. We incorporated heat seal seams in both the arms and legs, allowing for up to 6cm of individual adjustment. The heat sealed seams allows for a clean cut and customisation of your suit.

#### **Technology:**

- Yamamoto has been the worlds leading manufacturer of neoprene since 1961. Yamamoto neoprene is derived from limestone, unlike most neoprenes that are petroleum based. The resulting cell structure absorbs dramatically less water, offers superior insulation and unparalleled mobility in the swim stroke. However when it comes to speed the SCS coating process offers an astoundingly low drag coefficient of 0.021 and clearly less friction equals faster swim times.
- Volare wetsuits are entirely constructed from Yamamoto rubber as we will not compromise on quality.
- The V2 suit uses a variety of Yamamoto materials, including #38 and #39. We also use a range of thickness from 1.5 to 5mm.
- For faster transitions the V2 features a YKK Breakaway Zipper.

For faster transitions we use the proven YKK Breakaway Zipper, originally designed for military applications for fast exits. While the Breakaway Zipper can be used like a normal zipper, it is designed to be pulled upwards and to separate instantly. Allowing the suit to literally split down the middle for faster transitions. Like a tracksuit top, before your next swim insert the two pieces together at the bottom and it becomes a normal zipper again.





### VOLARE V3 TRIATHLON WETSUIT

In a sea of black neoprene, it's easy to get lost in the crowd. The stealth like V3 delivers a unique look and sets a new standard for wetsuit performance. The V3 construction is enhanced by Yamamoto's latest Grey SCS Aerodome. Delivering increased buoyancy, while the SCS nano-coating reduces drag. In our opinion the most flexible triathlon wetsuit on the market, our underarm flex panel allows for an unrestricted swimming motion that has to be felt to be believed.

#### **Features:**

- Class leading performance
- YKK Breakaway Zipper for enhanced transition speed
- 100% Yamamoto Neoprene: #40 #39 #Aerodome
- SCS Nano Coating for reduced drag
- Transition leg panels for faster suit removal
- Flexibility: super thin shoulders and underarm swim panels
- Neck to knee Aerodome for increased buoyancy, improved core support and enhanced body position.
- Low neckline for great comfort and friction free swimming
- Ultra thin arms feels like a second skin increasing feel for the water

#### Forearms:

Feel for water is paramount and our 1.5mm arm panels literally feel like a second skin. This thinner panel provides increased feel for the water. Reducing the buoyancy in your arms also results in less arm fatigue, as you're not fighting the inherent buoyancy of a thicker neoprene during your swim stroke.

#### Neckline:

We have eliminated that "claustrophobic" feeling found in most wetsuits, by developing a low cut neckline that is both comfortable and watertight. Testing of competitor products established that unfinished or raw edge necklines, while comfortable did not provide the longevity expected for triathletes. We opted for using an ultra thin 1.5mm Yamamoto #40, which offers the perfect blend of flexibility and longevity.

### **Transition Panels:**

Fast swimming counts for nothing if you're stuck in T1. The addition of a 2mm panel inserted into the lower leg, dramatically improves transition speed.

### Leg & Arm Adjustment:

While we design wetsuits for a wide range of body types and activities, we also understand that sometimes things need to be adjusted and hey if we were all the same life would be no fun. We incorporated heat seal seams in both the arms and legs, allowing for up to 6cm of individual adjustment. The heat sealed seams allows for a clean cut and customisation of your suit.

#### Technology:

- Volare wetsuits are entirely constructed from Yamamoto rubber; we will not compromise on quality. To construct our suits we use a variety of Yamamoto materials, including #40, #39 and in a range of thickness from 1.5 to 5mm. The V3 also incorporates Aerodome from neck to knee for increased buoyancy.
- For faster transitions we use the proven YKK Breakaway Zipper, originally designed for military applications for fast exits. While the Breakaway zipper can be used like a normal Zipper, it is designed to be pulled upwards and to separate instantly. Allowing the suit to literally split down the middle for faster transitions. Like a track suit top, before your next swim insert the two pieces together and it becomes a normal zipper again.

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### VOLARE NEOPRENE SWIM SHORTS UNISEX

Designed to help replicate the same body position achieved while wearing a wetsuit, they are ideal for open water and pool swimming. Unlike a pull buoy these high quality neoprene shorts generate lift at your core without creating drag, while allowing a natural kick and swim motion. Volare neoprene swim shorts greatly improve swimming efficiency and are ideal for swimmers looking for added confidence in open water or athletes training for wetsuit legal races that don't want to over heat in the pool.

#### **Key Features:**

- Designed to correct body position, ideal for simulating wetsuit body position
- Constructed from highest quality Yamamoto Neoprene
- SCS coating to reduce drag and minimise water absorption
- Yamamoto Aerodome front panels provide increased buoyancy to lift the hips
- High quality inner jersey liner for comfort and to minimise stretch
- Draw string waist to help prevent water entry during tumble turns
- Available in 5 Unisex sixes: XS, S, M, L, XL
- Wetsuit fitting gloves supplied

#### vailable in XS, S, M, L and XL

### Fitting:

- Neoprene shorts need to be tight and will give about 5% in the water
- Carefully work your shorts up, using the same technique as putting on a wetsuit
- Take care, do not use your fingernails, you can tear or put fingernail holes in the neoprene
- Tip: Jump in the water and make any final adjustment and tighten draw string for a perfect fit

#### Care:

- Turn inside out and rinse thoroughly in fresh water after every swim
- Allow to drip dry inside out away from direct sunlight
- Do not put heavy objects on your shorts, avoid folding or creasing your shorts
- Do not use a washing machine, dryer or harsh chemicals on this item



### VOLARE SWIM SKIN

Volare Swim Skins feature cutting edge technology and are entirely constructed from hydrophobic material to enhance hydrodynamics. Constructed from premium Italian fabric, this ground breaking Swim Skin features a Teflon coated surface which reduces drag.

To further reduce drag all seams are thermo bonded with taped seams for additional strength. Removing stitching and ridge lines from the design creates a more hydrodynamic profile.

YKK Locking Zipper allows for a super fast transition. In the Zip down position it is locked and secure. To take off simply flick the zip latch up and pull on a shoulder. The Zip will then slide to the base, allowing for quick removal of the suit. No cords are required to operate this system.

The Volare Swim Skin is designed to be worn as a compression fit garment. Expect it to be a tighter fit than your wetsuit. Take your time and inch the garment up until you have it over your waist, you will need help zipping up the garment. Like a wetsuit it will feel looser in the water so a tight fit is a must. Remember it's not a race to put it on, just to take if off.

This product is designed and tested in Australia. It is carefully constructed by our skilled team members in China.

#### Available in S, M, ML, L and XL

#### **Care Instructions:**

- Rinse in cold fresh water after use
- Allow to drip dry away from direct sunlight
- Do not Iron. Do not use washer / dryer
- If swim skin needs washing do not use detergents or normal washing powders.
- Hand wash using a mild, gentle soap or wetsuit shampoo
- Rinse well

### SIZE GUIDE

### VOLARE MEN'S SWIM SKIN

Description:	P/N:	Size:	Weight KG	Height CM	Weight LBS	Height Feet / Inches:
Mens Swim Skin	VSKN-MS	Small	59 - 68	158-176	130-150	5'2" - 5'8"
Mens Swim Skin	VSKN-MM	Medium	68 - 79	170 - 185	150 - 174	5'6"-6'1"
Mens Swim Skin	VSKN-MML	Medium Large	77-82	178-189	169 - 181	5'8"-6'2"
Mens Swim Skin	VSKN-ML	Large	82-88	180 - 193	180 - 194	5'10-6'3"
Mens Swim Skin	VSKN-MXL	XL	87 - 99	180 - 195	191-218	5'10-6'4"

SIZE GUIDE

### VOLARE WOMEN'S SWIM SKIN

Description:	P/N:	Size:	Weight KG:	Height CM:	Weight LBS:	Height Feet / Inches:
Womens Swim Skin	VSKN-WXS	XS	40 - 50	145 - 158	88 -110	4.7 - 5.2
Womens Swim Skin	VSKN-WS	Small	47 - 52	152-167	103 - 114	5'0" - 5'5"
Womens Swim Skin	VSKN-WM	Medium	52-63	165 - 177	114 - 138	5'4" - 5'8"
Womens Swim Skin	VSKN-WML	Medium Large	57 - 64	168 - 175	125 - 141	5'5" - 5'9"
Womens Swim Skin	VSKN-WL	Large	62 - 71	174 - 182	136-156	5'7" - 6'0"

### **KEY POINTS**

- Thermo Bonded with Taped Seams
- YKK Locking Zipper
- Compression Speed fit for reduced drag and added core support
- Premium, Italian material
- Teflon Coated, hydrophobic material for reduced drag, compression and to minimise water absorption.
- Designed and Tested in Australia
- Manufactured by our skilled team in China

### FITTING

- Take your time putting on the Swim Skin, it has a compression fit which is much tighter than your wetsuit.
- Take your time to work the garment past your hips and you may need assistance, especially with doing up the zipper.
- To take off your Swim Skin, flick the locking zipper up and pull from the shoulder. The zipper will automatically slide down.



VOLARE TRANSITION BAG



### VOLARE TRANSITION BAG

Designed to take the stress out of triathlon race days, the Volare 35 Ltr Transition Bag holds all your triathlon race day kit. Allowing you to go into the triathlon transition like a pro, rack your bike, setup and relax.

For those new to triathlon or packing on limited sleep, a race day packing list ensures you remember every item. This cutting edge triathlon backpack has more pockets, gadgets and space than you could possibly need.

Let's face it; many triathlon bags have as much street credibility as a triathlete with hairy legs. The Volare design team have created a fusion of surf credibility, with triathlon functionality. Available in two colour options: Stealth black and grey for those looking to go undercover or yellow and black for those looking to stand out from the crowd.





### • P/N: VTBBLK 35 LTR Black & Grey







### VOLARE TRANSITION BAG DESIGN FEATURES

#### **Event Checklist:**

Open the main compartment and our events checklist is revealed. Nothing is worse than forgetting key items on race day, don't worry we have got your back and have included our race day essentials list.

### Waterproof Pocket:

Designed to keep your wetsuit, swim gear or dirty training gear completely separate from the main compartment.

### Main Compartment:

Features a mesh divider that is ideal for separating items for quick retrieval, such as cycle shoes. An inbuilt goggle pocket that includes additional space for your wallet, nutrition or small items. Keeps everything in easy reach.

### **Front Storage Pocket:**

Designed for your race day essentials or items you need to access in transition.

### **Top Pocket:**

Designed for keys, wallet and smaller race day essentials.

### External Mesh Pockets:

Perfect for drink bottles or storing your cycle shoes.

### **Helmet Pocket:**

Specifically designed to take a helmet, shoes or larger items.

### **Chest and Waist Straps:**

Designed to keep your backpack secure and limit movement for those who commute to work, training or events.

### **Additional Features:**

- Reflective logos for increased visibility.
- Rubberised bottom for additional durability.
- Neoprene padded straps for comfort and street appeal.
- Volare tags on zips for ease of access.
- Bike light or gear attachment point.
- Ideal carry on bag for airlines and travel partner for any adventure.

## VOLARE TRIATHLON CLOTHING

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### VOLARE SLEEVED TRI SUIT

The Volare short sleeved performance triathlon suit provides clean aerodynamic lines, maximising your aero potential on the bike. Designed to be worn under a wetsuit, swim skin or simply on it's own for the swim leg. Constructed entirely from the very best French materials and packing stylish looks that will set you apart from the crowd.

#### Features:

- Short Sleeves enhance aerodynamics on the bike, improving your aero efficiency
- Seam placement and design eliminates chafing
- Sun smart so there is no need to apply sunscreen to the shoulders in T1, sleeves provide protection from the sun during competition
- Transition speed is improved, wetsuits slip off over sleeves dramatically faster than bare skin
- Temperature control, mesh panels in the back of the suit enhance breathability, helping to regulate body temperature in the heat of battle
- Italian Chamois, quick drying, positioned to maximise comfort on the bike and yet small enough to be ultra comfortable on the run.
- Storage, 3 back pockets are perfect for carrying gels, food and race essentials.
- YKK locking zipper allowing you to unzip and lock the zip at any level foe extra ventilation.
- Sizing we use the same size chart as our swim skins for easy reference.



### VOLARE TRI SUIT

SUBLIMATED TRI CLOTHING



### VOLARE SUBLIMATED TRI CLOTHING



Zipped pocketfor phone and nutrition

Pocketfor phone and nutrition

available





## VOLARE SWIM ACCESSORIES

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### VOLARE SWIM ACCESSORIES

### Mesh Bag

Swim Goggles







Race Belt



### Features:

- Fully adjustable. One size fits most.
- 8 gel holders on the band for easy access
- Easy to attach number with lace lock toggles
- Centre back clip buckle makes it easy to put onand off



Swim Cap







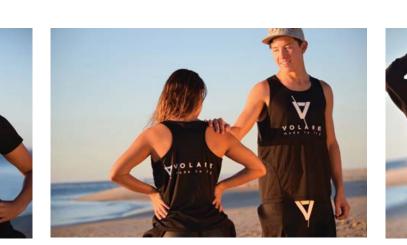
### V O L A R E C L O T H I N G

### Hi Vis Team Visor:

Keep sun and sweat out of your eyes with the Volare Team Visor. This high Vis Visor is perfect for early morning or evening runs when you want to be seen in low light.

#### Features:

- Reflective trim, front and rear logo
- Stylish looks and high visibility
- Moisture wicking headband keeps you dry
- Hook and loop Velcro closure for easy adjustment and perfect fit
- One size fits most
- Hand washable; do not tumble dry
- Designed in Australia





Volare Sports

40 George Street, Southport QLD 4215 Australia Phone number + 617 55640029 | sales@volaresports.com | volaresports.com

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### VOLÀRE made to fly