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**DO NOT SCALE**

COMMERCIAL STOCK SIZES EXCEPTED AND UNLESS OTHERWISE NOTED, TOLERANCES AND DIMENSIONS ARE: METRIC

SIZE TO	MACH.	CAST*
6 MM	± 0.1	± 0.5
30 MM	± 0.2	± 1.0
100 MM	± 0.3	± 1.5
300 MM	± 0.5	± 2.0
1000 MM	± 0.6	± 3.0
2000 MM	± 1.2	± 5.0

\* INCLUDES STRUCTURAL STEEL WORK

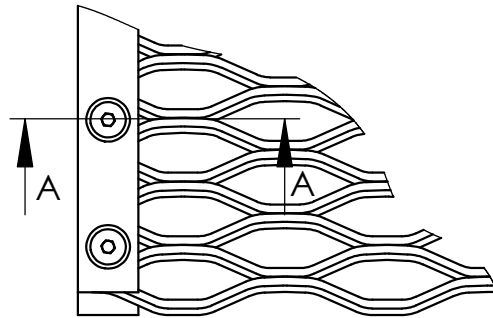
REMOVE ALL BURRS AND SHARP EDGES BY 0.3x45° UNLESS OTHERWISE NOTED

**SURFACE FINISH**

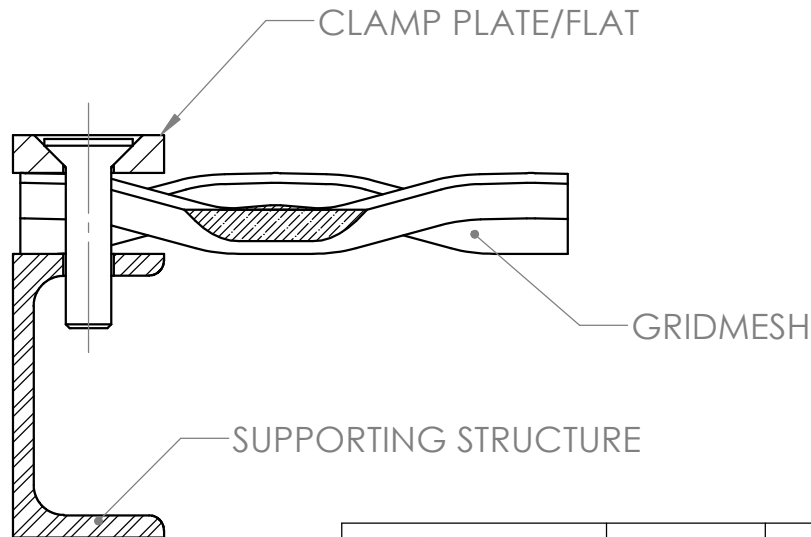
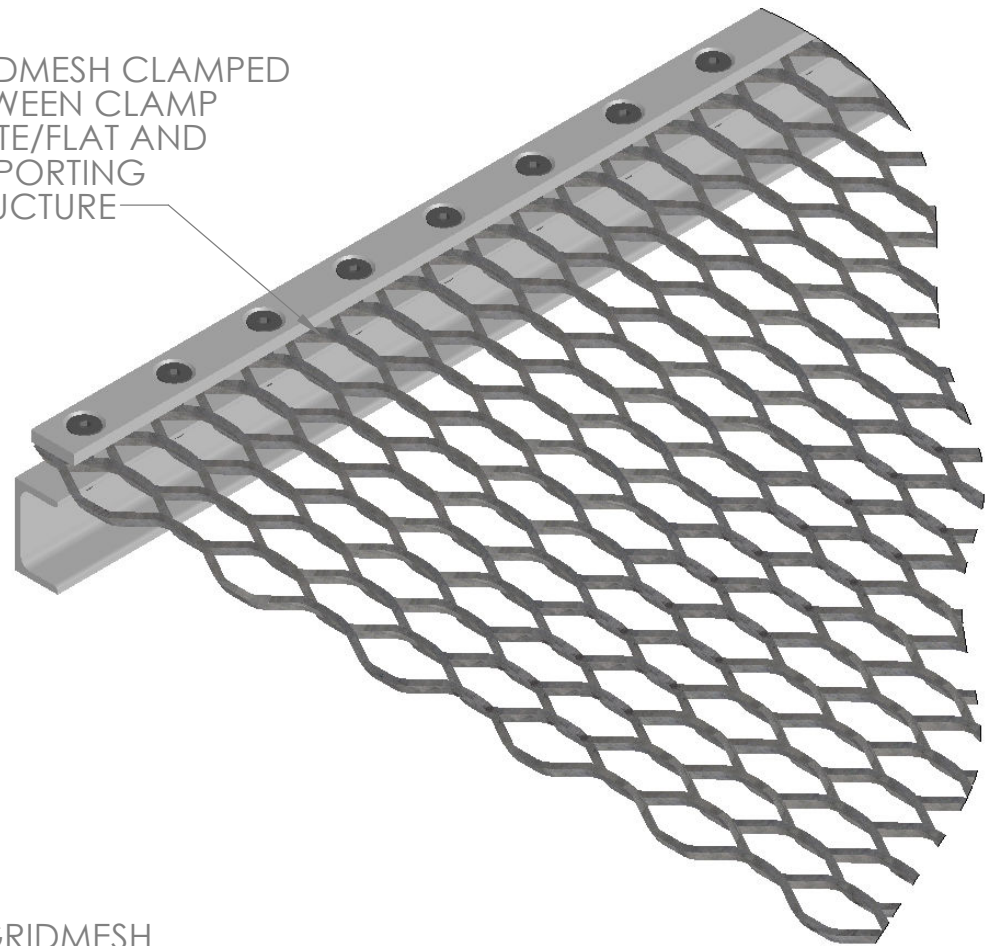
	Roughness Value	
	Met µmm	Grade No.
ROUGH	50	N12
	25	N11
	12.5	N10
MED	6.3	N9
	3.2	N8
FINE	1.6	N7
S.FINE	0.8	N6
POLISH	0.4	N5
LAP	0.2	N4
	0.1	N3
	0.05	N2
	0.025	N1

ANGULARITY TOLERANCE < 0° 7'

CONCENTRICITY 0.1 MM



GRIDMESH CLAMPED BETWEEN CLAMP PLATE/FLAT AND SUPPORTING STRUCTURE



SECTION A-A  
SCALE 1 : 2

DIMENSIONS IN MILLIMETERS	DO NOT SCALE	DRAWN M.G.	DATE 15/12/2015
MATERIAL -	CHECKED -	SCALE 1:5	
FINISH -	TITLE	DRAWING PRACTICE TO AS1100 - PROJECTION SYSTEM (UNLESS NOTED)	
		<p><b>GRIDMESH FIXING EXAMPLE 4</b></p>	

**TRUSS FORTE**  
ENGINEERED BUILDING PRODUCTS

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DRG No.	REV.
<b>GRIDFIX04</b>	-
SHEET 1 OF 1	WEIGHT (KG) 50.88 A4