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DO NOT SCALE

COMMERCIAL STOCK SIZES EXCEPTED AND UNLESS OTHERWISE NOTED, TOLERANCES AND DIMENSIONS ARE: METRIC

| SIZE TO | MACH. | CAST* |
|---------|-------|-------|
| 6 MM | ± 0.1 | ± 0.5 |
| 30 MM | ± 0.2 | ± 1.0 |
| 100 MM | ± 0.3 | ± 1.5 |
| 300 MM | ± 0.5 | ± 2.0 |
| 1000 MM | ± 0.6 | ± 3.0 |
| 2000 MM | ± 1.2 | ± 5.0 |

* INCLUDES STRUCTURAL STEEL WORK

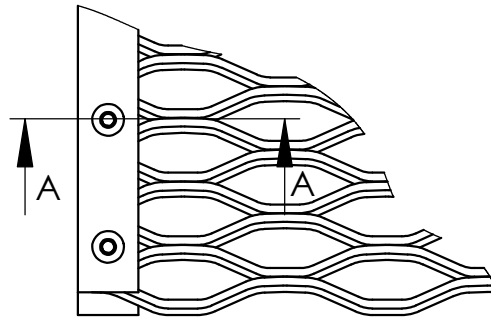
REMOVE ALL BURRS AND SHARP EDGES BY 0.3x45° UNLESS OTHERWISE NOTED

SURFACE FINISH

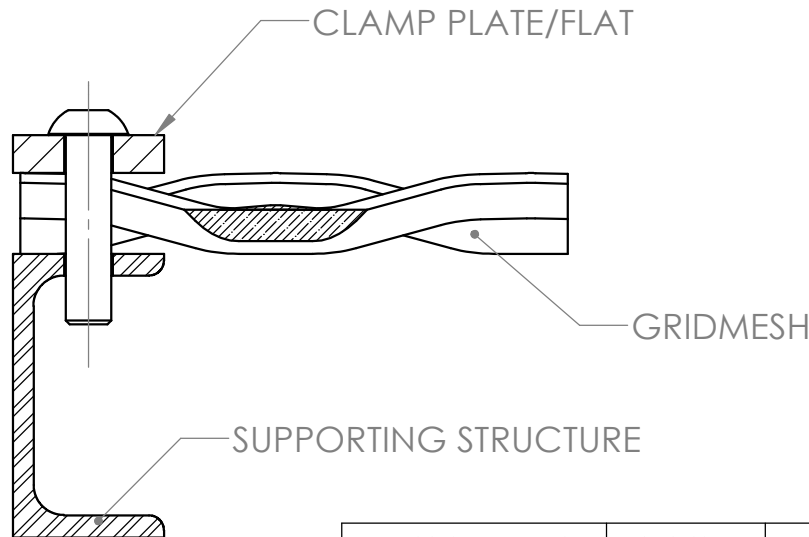
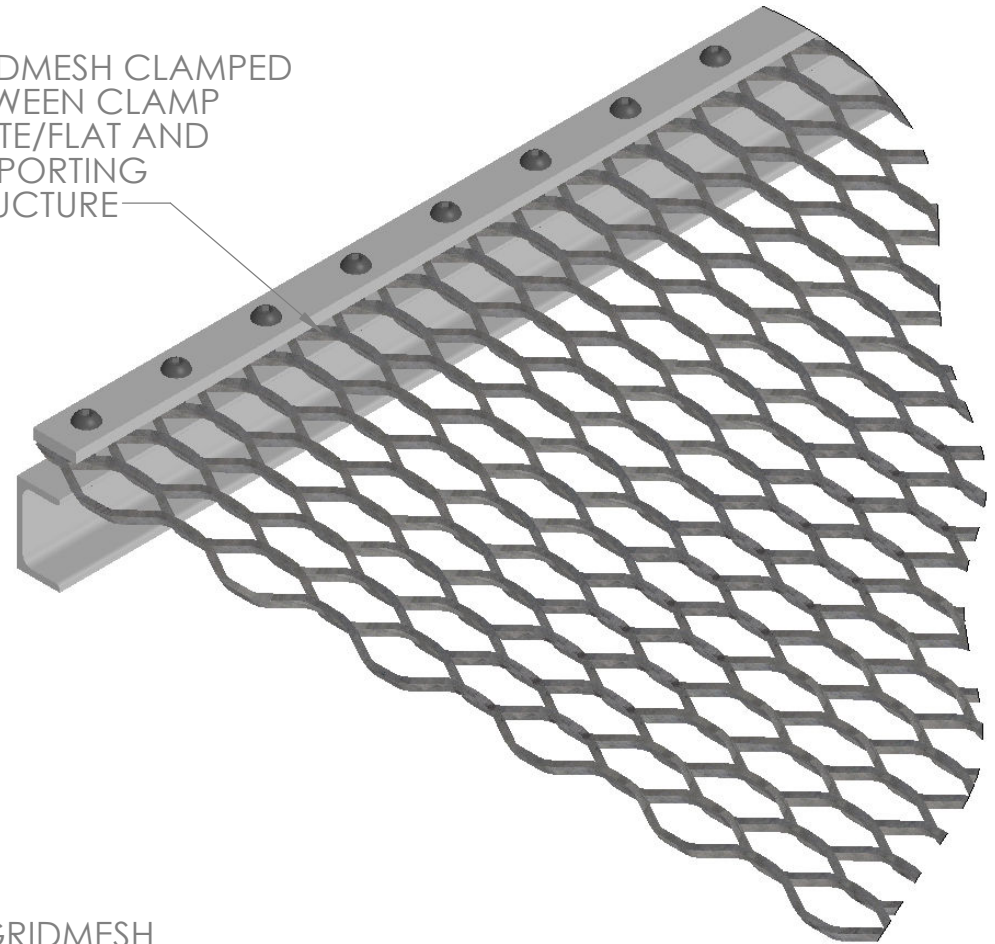
| | Roughness Value | |
|--------|-----------------|-----------|
| | Met µmm | Grade No. |
| ROUGH | 50 | N12 |
| | 25 | N11 |
| | 12.5 | N10 |
| MED | 6.3 | N9 |
| | 3.2 | N8 |
| FINE | 1.6 | N7 |
| S.FINE | 0.8 | N6 |
| POLISH | 0.4 | N5 |
| | 0.2 | N4 |
| LAP | 0.1 | N3 |
| | 0.05 | N2 |
| | 0.025 | N1 |

ANGULARITY TOLERANCE < 0° 7'

CONCENTRICITY 0.1 MM

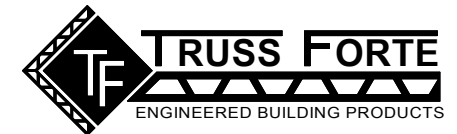


GRIDMESH CLAMPED BETWEEN CLAMP PLATE/FLAT AND SUPPORTING STRUCTURE



SECTION A-A
SCALE 1 : 2

| | | | |
|---------------------------|--------------|---|-----------------|
| DIMENSIONS IN MILLIMETERS | DO NOT SCALE | DRAWN M.G. | DATE 15/12/2015 |
| MATERIAL - | CHECKED - | SCALE 1:5 | |
| FINISH - | TITLE | DRAWING PRACTICE TO AS1100 - PROJECTION SYSTEM (UNLESS NOTED) | |
| | | | |
| | | GRIDMESH FIXING EXAMPLE 3 | |



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| | |
|------------------|----------------------|
| DRG No. | REV. |
| GRIDFIX03 | - |
| SHEET 1 OF 1 | WEIGHT (KG) 51.50 A4 |