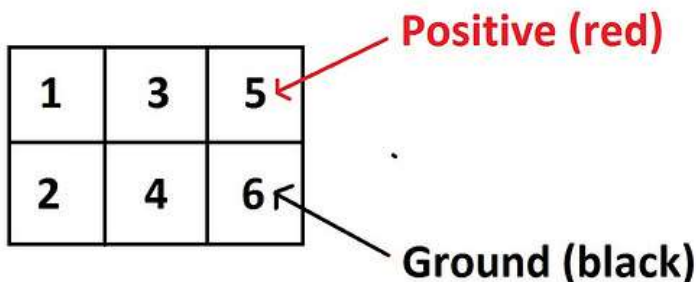


Volvo S60R and V70R P2 Instruction guide:

Here are the basic steps for your retrofit. Please don't hesitate to reach out if you have any questions!

1. Remove lights from your car
2. Preheat your oven to 225°F
3. Remove the headlight motors and black plastic rain guard
4. Remove the 4 metal clips around the seal where the lens meets the housing.
5. Remove the rear caps and bulbs
6. Bake the lights at 225°F for 15 minutes
7. Remove the lens from the housing using a flat head screwdriver and applying slight pressure to break the seal and pry the lens off – go slow and don't force it. You can also remove the old sealant here if you are replacing with new sealant.
8. Remove the front bezel
9. Remove the bulb, then unscrew the 4 reflector screws (T10) and remove the reflector from the front). Next, unscrew the four philips head screws holding on the bulb shield and remove that.
10. Install the new projector where the reflector originally mounted using the large silicone ring with the 'fat' part at the bottom. This video should help if you have questions on how the order of installation:
<https://www.youtube.com/watch?v=ApA-6kISSw8>
- 10a Wire in high beam (there are two wires that are in pins 5 and 6) – see pic attached.
- 10b ****optional but highly recommended**** Mock up your install on the car at this stage and test your alignment – horizontal and vertical adjustments can be made here to dial in your setup.
11. Install your shroud (trim where necessary)
12. Reinstall the front bezel
13. Reinstall the glass lens – use new sealant
14. Bake the lights at 225° for 10 minutes
15. Clamp the lens to the housing, let cool. Check for any leaks.
16. Reinstall the 4 metal clips
17. Reinstall the black plastic rain guard and headlight motor
18. Reinstall the bulbs and caps



OPTIONAL

For the LED POD DRL / Highbeam - here's the wiring guide:

- WHITE wire - DRL
- RED wire - High beam
- BLACK wire - ground

The red wire gets tapped into the same wire as your high beam wire above (in step 10a).

The white and black wires connect to the stock DRL wiring. The polarity must be correct here. You can create a custom plug here to adapt them to plug in, or you can hard wire them in. You may also need an inline resistor if you receive an error message on your dash saying that you have a bulb out due to the lower resistance that these pull.