

2616 / 2626 / 2636

FABRICATED STAINLESS STEEL SERVICE SADDLE - SERIES 2606

APPLICATIONS

ROBAR **2606** Service Saddles are used to take a service outlet off any transmission or distribution supply line. Especially recommended for Plastic pipe or where corrosion is a factor. Can be used on Ductile, Cast Iron, Steel, HDPE, and AC pipe.

MATERIAL SPECIFICATIONS

Saddle Body: 304 Stainless Steel, fully passivated*

Gaskets: Nitrile (NBR) Rubber

Robar "Boss Pad" Gasket Other compounds available**

Fasteners: 5/8" NC T304 Stainless Steel studs, rolled

threads, fully passivated*

Nuts coated with anti-galling compound

Torque is 70-80 ft. lbs

PSI Rating: 250psi

HOW TO ORDER

Determine the product number (**2616**, **etc.**), the actual OD, (see Table on pages 2.3.2, 2.3.3 and 2.3.4), outlet size, outlet thread, and bolt style, and then use the appropriate ordering code as shown in the following examples. If a double bolt (DB) saddle with a 3/4" cc tap is required on a 6" Ductile Iron pipe (6.90), the ordering code is:

Product Number		High Limit of Range		Outlet Size		utlet read		Bolt Style
2616	-	7.00"	x	3/4"	-	CC	-	DB

i.e. 2616 - 7.00 x 3/4 - CC - DB

OPTIONS

- 2 1/2" and 3" IP outlets are available on nominal sizes 6" and larger on **2626** and **2636** saddles only.
- Saddle body can be made wider if required.



2616 (1 Section)

- Double bolt closures (DB) on 2" through 12" nominal pipe sizes.



2626 (2 Sections)

- Double (DB) bolt closures on 4" through 18" nominal pipe sizes.



2636 (3 Sections)

- Double (DB) bolt closures on 16" through 30" nominal pipe sizes.

Note: * Refers to chemically treating Stainless Steel after welding ("Pickled/Passivated") to return it to its original appearance.

- ** Alternative gasket materials are available. Refer to the Gasket Selection Chart (see page 0.5.1) and contact ROBAR for pricing and delivery.
- Please contact ROBAR with your special requirements to determine availability, price and delivery.



These products are tested and certified by WQA to NSF/ANSI standard 61

ROBAR INDUSTRIES LTD.

www.robarindustries.com waterworks@robarindustries.com Surrey, British Columbia Phone: 1-800-663-6553 Saint-Bruno, Quebec Phone: 1-800-315-9525

Effective: January 1, 2020



FABRICATED STAINLESS STEEL SERVICE SADDLE - SERIES 2606

2616 SERVICE SADDLE CHART									
	OUTLET	BOLT STYLE	WORKING RANGE						
NOMINAL PIPE SIZE	SIZES	BOLI STILL	SADDLE	SHIPPING WEIGHT			PIPE		
	AWWA (CC) OR IRON PIPE (IP)	DOUBLE (DB)	WIDTH	LBS.	KG.	LOW	OD	HIGH*	
2	3/4 - 1 1/4**	DB	6.0	1.5	0.7	2.30	2.38	2.50	
2	3/4 - 1 1/4		0.0	1.5	0.7	2.50		2.70	
			6.0	1.8		2.70	2.88	2.90	
2.5	3/4 - 1 1/2**	DB			0.8	2.90		3.15	
						3.15		3.40	
	3/4 - 1		6.0	2.0	0.9	3.40	3.50	3.80	
3		- DB -				3.65		3.90	
	1 1/4 - 2**		8.0	3.5	1.5	3.90		4.10	
						4.00		4.40	
	3/4 - 1		6.0	3.3	1.5	4.40	4.50	4.80	
4		DB	,			4.80	4.80	5.20	
	1 1 / 4 0		8.0	0.0	1.0	5.20		5.60	
	1 1/4 - 2			3.9	1.6	5.60		6.00	
		DB	6.0	3.8	1.7	6.00		6.40	
	3/4 - 1					6.40	6.63	6.80	
6						6.60	6.00	7.00	
	4.4/40		8.0	4.0	1.8	6.80	6.90	7.20	
	1 1/4 - 2					7.20		7.60	
	0/4 4		6.0	4.8	2.2	8.00		8.40	
	3/4 - 1					8.40	8.63	8.80	
_	1 1/4 - 2	DB	8.0	5.0	2.3	8.60		9.05	
8						8.90	9.05	9.30	
						9.00		9.40	
						9.20		9.60	
10	3/4 - 1	DB	6.0	5.8	2.5	9.60		10.00	
						10.00		10.40	
						10.40	10.75	10.80	
						10.70		11.10	
			8.0	6.0	2.7	10.90	11.10	11.30	
	1 1/4 - 2					11.10		11.50	
						11.60		12.00	
	244 :		6.0	0.5	0.0	12.00		12.40	
	3/4 - 1			6.8	3.0	12.40	12.75	12.80	
		DB	8.0	7.0	3.2	12.75	13.20	13.20	
12						13.00		13.40	
	1 1/4 - 2					13.10		13.50	
						13.60		14.00	

Note: * The high limit of the range is used in the ordering code.

- ** 1-1/4" IP, 1-1/2" IP and 2" IP outlets only.
- This product can be manufactured to your specifications. For ranges and configurations other than those listed, contact ROBAR.

All dimensions are in inches.



This product is tested and certified by WQA to NSF/ANSI standard 61

ROBAR INDUSTRIES LTD.

www.robarindustries.com waterworks@robarindustries.com

Surrey, British Columbia Phone: 1-800-663-6553 Saint-Bruno, Quebec Phone: 1-800-315-9525

Effective: January 1, 2020 2.3.2



FABRICATED STAINLESS STEEL SERVICE SADDLE - SERIES 2606

2626 SERVICE SADDLE CHART

	OUTLET	SADDLE WIDTH	APPRO	DXIMATE	l l	WORKING RANGE			
NOMINAL PIPE SIZE	SIZES** AWWA (CC) OR IRON PIPE (IP)		SHIPPIN	G WEIGHT	PIPE				
			LBS.	KG	LOW	OD	HIGH*		
	3/4 - 1	6.0	3.5	1.6	4.45	4.50	5.25		
4	3/4 - 1				4.74	4.80	5.54		
4	1 1/4 - 2	8.0	4.0	1.8	5.35		6.15		
	1 1/4 - 2			1.0	5.90		6.70		
	3/4 - 1	6.0	4.0	1.0	6.40	6.63	7.20		
6	3/4 - 1	6.0	4.0	1.8	6.85	6.90	7.65		
	1 1/4 - 3	8.0	4.8	2.2	7.05		7.85		
	0/4 4	6.0	5.0	0.0	7.95	8.63	8.75		
0	3/4 - 1			2.3	8.40	9.05	9.20		
8	1 1/4 - 3	8.0	5.5	2.5	9.00		9.80		
					9.30		10.10		
40	3/4 - 1	6.0	6.5	3.0	10.00	10.75	10.80		
					10.70	11.10	11.50		
10	1 1/4 - 3	8.0	7.0	3.2	11.05		11.85		
					11.40		12.20		
	3/4 - 1	6.0	8.0	3.6	12.00	12.75	12.80		
					12.70	13.20	13.50		
12					13.10		13.90		
	1 1/4 - 3	8.0	8.5	3.9	13.40		14.20		
					13.70	14.00	14.50		
	3/4 - 1	6.0	8.5	3.9	14.00		14.80		
14		6.0			14.95	15.30	15.75		
	1 1/4 - 3	8.0	9.0	4.1	15.75		16.55		
16	3/4 - 1	6.0	9.8	4.4	15.60	16.00	16.40		
				4.4	16.40		17.20		
	1 1/4 - 3	8.0	10.3	4.7	17.20	17.40	18.00		
18	3/4 - 1	6.0	10.8		17.60	18.00	18.40		
				4.9	18.00		18.80		
					18.40		19.20		
	1 1/4 - 3	8.0	11.2	5.1	18.80		19.60		
					19.20	19.50	20.00		

All dimensions are in inches.



This product is tested and certified by WQA to NSF/ANSI standard 61

ROBAR INDUSTRIES LTD.

www.robarindustries.com waterworks@robarindustries.com Surrey, British Columbia Saint-Bruno, Quebec Phone: 1-800-663-6553 Phone: 1-800-315-9525

Effective: January 1, 2020

Note: * The high limit of the range is used in the ordering code.

** 2 1/2" and 3" IP outlets available on nominal sizes 6" and above.

⁻ This product can be manufactured to your specifications. For ranges and configurations other than those listed, contact ROBAR.



FABRICATED STAINLESS STEEL SERVICE SADDLE - SERIES 2606

2636 SERVICE SADDLE CHART

NOMINAL PIPE SIZE	OUTLET SIZES AWWA (CC) OR IRON PIPE (IP)	SADDLE WIDTH	SHIPPIN	OXIMATE G WEIGHT LE BOLT	WORKING RANGE		
			LBS.	KG.	PIPE		
			LBO.	IXG.	LOW	OD	HIGH*
	3/4 - 1	6	10.8	4.9	15.92	16.00	17.12
16	3/4 - 1				16.25		17.45
	1 1/4 - 3	8	11.3	5.1	17.10	17.40	18.30
18	3/4 - 1	6	11.8	5.4	17.50	18.00	18.70
18	1 1/4 - 3	8	12.2	5.5	19.20	19.50	20.40
20	3/4 - 1	6	12.8	5.8	21.40	21.60	22.60
20	1 1/4 - 3	8	13.2	6.0	22.80		24.00
24	3/4 - 1	6	12.8	5.8	23.45	24.00	24.65
					24.45		25.65
	1 1/4 - 3	8	13.2	6.0	25.50	25.80	26.70
26-30	3/4 - 1	6	13.2		28.25		29.45
				6.0	29.40	30.00	30.60
	1 1/4 - 3	8	14.0	6.35			

All dimensions are in inches.

For larger nominal pipe sizes see 6626 outlet sleeve. (page 6.3.1)

Note: 26-30": Maximum 50 PSI WP

Note: * The high limit of the range is used in the ordering code.

- This product can be manufactured to your specifications. For ranges and configurations other than those listed, contact ROBAR.



This product is tested and certified by WQA to NSF/ANSI standard 61

ROBAR INDUSTRIES LTD.

Surrey, British Columbia Phone: 1-800-663-6553 Saint-Bruno, Quebec Phone: 1-800-315-9525

Effective: January 1, 2020 2.3.4