



## M-1601 Settee Rocker Assembly Instructions

**NOTE:** Please check contents and read directions carefully before assembly. If any items are missing or damaged, *do not take the product back to the store. Call Moon Valley customer service at 866.332.1616 and we will correct the problem as promptly and as efficiently as possible.* Also, checking or cracking of the logs is a *natural* part of the drying aspect of cedar. *This does not affect the structural integrity of the wood.* This natural occurrence enhances the rustic beauty of the product.

### Settee Rocker Components



- (1) Pre-Assembled Seat Back
- (1) Pre-Assembled Seat
- (2) Chair Arms
- (4) Chair Legs (2 single-hole, 2 double-hole)
- (2) Rocker Runners
- (2) 9" Braces
- (6) 3 3/8" Lag Bolts
- (4) 2 1/2" Screws
- (10) 2" Screws

**Tools Required:** Rubber Mallet or Hammer, 1/2" Socket & Socket Wrench, Square-Head Screwdriver

### Assembly



1. Insert doweled end of single-hole leg piece into double-hole leg piece. Be sure that both remaining holes are facing the same direction (as shown). Repeat process with remaining two leg pieces.



2. Attach leg assemblies to dowels on both sides of pre-assembled seat (as shown). Use rubber mallet to ensure secure fit. If using a hammer, be sure to pad impact area to prevent damage.



3. Insert doweled ends of pre-assembled seat back into the holes at the rear of the seat assembly. If doweled ends do not line up, gently tap seat back sidepieces in or out as needed. Tap top of seat back with rubber mallet or hammer (with padding) to ensure secure fit (as shown).



4. Attach both arm pieces to exposed dowels on the leg assemblies (as shown). At this point, set item on a flat surface to ensure that all components are aligned and the item is level. Use rubber mallet or hammer (with padding) to ensure all dowels are secure in each receiving piece.



5. Using 2" screws, secure all doweled points (as shown in photo series). Repeat process for both sides of item.



6. Using pre-drilled holes on seat back side pieces, install a 3 3/8" lag bolt to secure the arm pieces to the seat back (as shown). *Note: It maybe necessary to first adjust seat back angle according to customer preference. Once angle is determined, insert 3 3/8" lag bolts, as well as 2" screws into dowels (shown below).*





7. Use (2) 2 ½” screws to attach each 9” brace to front of seat bottom and to leg assembly (as shown).



8. Lay the Settee Rocker on its side and align the pre-drilled holes of the rocker runners, so they are centered on the front and back legs.  
*Note: The bottoms of the front and back legs should not extend below the bottom of the rocker runner. Attach rocker runners to legs using 3 3/8” lag bolts (as shown in both photos).*



Thank you for your Moon Valley purchase and we hope that you enjoy your Settee Rocker.  
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