

# Craft Plastic

**JOHNSON**PLASTICS  
PLUS

**CRAFT PLASTIC- HOBBY** Cutter Machine

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# GENERAL HOBBY CUTTER PROCESS

## Recommended Equipment & Accessories

- Hobby Cutter Machine with included cutting/tacky mat
- Pick tool(s) if needed

Recommended Settings – CriCut Maker	
Cutter Profile	Art/Illustration Board
Cutter Tool	Knife Blade
Passes	1 (17 passes total in this profile)

## General Rotary Engraving Instructions

- Place the sheet onto the cutting mat and align to the zero point on the mat. Press down firmly across the entire surface of the sheet to ensure it is secured to the cutting mat.
  - Verify where the zero/starting point is on your specific hobby cutter machine model. The zero point on most cutting mats is the top left corner of the mat.
- Select the appropriate cutting profile in the hobby cutter software.
  - See recommended cutting profile in the above chart.
  - Send the artwork to the hobby cutter through the hobby cutter software.
- Verify that the cut shapes can be easily punched out of the sheet by pulling up part of the sheet from the cutting mat and pressing on a cut shape to check that it will punch out of the sheet.
- If the shapes do not punch out, lay the pulled up area of the sheet back onto the cutting mat and press back down to adhere it back to the cutting mat.
- Consider running additional cut passes to ensure the material is scored adequately to allow for the cut shapes to be punched out of the sheet.
- When finished, remove the cutting mat from the hobby cutter machine. Remove the sheet from the mat.
- Punch out the remainder of the cut shapes out of the sheet.

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## Tips and Tricks

- To help with artwork placement, utilize the product template for this item, found on the item's product page on [jpplus.com/](http://jpplus.com/).
  - For best results, ensure that the cutting tool used in the hobby cutter machine is sharp and in good working order.
  - For best results, use the recommended cutting tools and cutting profiles.
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## Troubleshooting

- The cut shapes are not punching out of the sheet easily.
    - Ensure that the appropriate cutting tool for the material is being used in the hobby cutter machine.
    - Ensure that the cutting tool is sharp and in good working order.
  - The cut shapes will not punch out of the plastic sheet.
    - Ensure that the appropriate cutting tool for the material is being used in the hobby cutter machine.
    - Ensure that the cutting tool is sharp and in good working order. If necessary, replace the tool with a new one.
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## Templates and Images

- Visit [jplusplus.com](http://jplusplus.com) to find the product page for this item. The product template may be found under the Tech Docs and Downloads area of the page.
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For additional product support and troubleshooting, please contact JPPlus Advanced Support Team:

- Phone: 419-500-4877
- Email: [ast@jplusplus.com](mailto:ast@jplusplus.com)
- Schedule an appointment: <https://jplusplusadvancedsupport.setmore.com/>