

PATCH REPAIR

Aqua Lung Patch Kit:

2 Black & 2 Clear Patches

Additional Materials:

Heat Gun, Clean Dry Cloth

- 1a. Folding the suit inside out.
- 1b. identify the leak and mark with a pen at the center of the hole.
2. Place a book under the material to help flatten and support the repair area.
3. Using acetone thoroughly wipe the area to ensure the repair surface is clean.
4. Using a sharp pair of scissors, cut the clear patch in a circular shape.
5. Cut the black patch in a circular shape making it slightly smaller than the clear patch.
6. Peel back the dry layer of the clear patch carefully applying the sticky side to the suit.
- 7a. Once in position, place the black patch over the clear patch.
- 7b. ensure that there is an equal amount of clear patch around the edge of the black patch
- 8a. Using a heat gun on low setting, heat the area fanning back and forth.
- 8b. Press the patch firmly into place.
9. Allow the repair to set for at least 20 minutes before use.

