

1. Product Identification

Product name	RiverCast Hardener, Part B
SDS Number	0507B00
Product type	Epoxy curing agent.
Recommended use of the chemical and restrictions on use	Directed at, but not limited to, large castings.
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	8517 Commerce Place Dr NE Lacey, WA 98516 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support@systemthree.com
Emergency Contact	CHEMTEL (U.S. and CANADA) 1-800-704-9215 CHEMTEL (Outside the U.S.) – Call Collect accepted +1-360-256-7365

2. Hazard(s) Identification

Classification of substance or mixture/Signal Word	DANGER Acute Toxicity (Oral) – Category 4 Acute Toxicity (Dermal) – Category 4 Skin Corrosion/Irritation – Category 1 Serious Eye Damage/Eye Irritation – Category 1 Acute Aquatic Toxicity – Category 2 Chronic Aquatic Toxicity – Category 2
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GHS Label Elements
Hazard Pictograms



Hazard Statements/Classification of substance or mixture	H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H318 Causes serious eye damage. H401 Toxic to aquatic life. H412 Toxic to aquatic life with long lasting effects.
Precautionary statements	
<u>Precautionary Statements</u>	P260 Do not breathe dusts/mists/vapors/spray. P264 Wash hands thoroughly after handling. P270 Do not eat, drink, or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P273 Avoid release to the environment.
<u>Prevention</u>	

Response	<p>P280 Wear protective gloves. Wear eye or face protection.</p> <p>P301+312 IF SWALLOWED: Call a POISON CENTER or doctor.</p> <p>P303+361+353 IF ON SKIN: Take off immediately all contaminated clothing. Rinse skin with water/shower.</p> <p>P304+340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.</p> <p>P310 Immediately call a POISON CENTER/doctor.</p> <p>P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.</p> <p>P330 Rinse mouth.</p> <p>P333+313 If skin irritation or rash occurs: Get medical advice/attention.</p> <p>P363 Wash contaminated clothing before reuse.</p>
Storage	<p>P391 Collect spillage.</p> <p>P405 Store locked up.</p>
Disposal	<p>P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.</p>
Hazards not otherwise classified (HNOC)	None Available.

3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Propylidynetrimethanol, propoxylated, reaction products with ammonia	39423-51-3	60 – 65%
Polyoxypropylenediamine	9046-10-0	35 – 40%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. First-Aid Measures

Skin contact	Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 15 minutes. Suitable emergency eye wash facility should be available in work area. Get medical attention immediately if irritation persists.
Ingestion	Rinse mouth and then drink plenty of water. Do not induce vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Seek medical attention.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Assist in breathing if necessary. Immediate attention required.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Symptomatic and supportive therapy as needed. Medical monitoring for at least 24 hours.
Specific treatments	No specific treatment.

5. Fire-Fighting Measures

Suitable extinguishing media	Alcohol-resistant foam, dry chemical, water fog or carbon dioxide (CO ₂).
Unsuitable extinguishing media	High volume water jet.

Specific hazards arising from the chemical	In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous decomposition products	Decomposition products may include the following materials: Carbon dioxide Carbon monoxide Nitrogen oxides
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Further information	Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. Accidental Release Measures

Personal precautions	Avoid inhalation. Avoid contact with the skin, eyes, and clothing.
Emergency procedures	If material is spilled, avoid contact with material. Persons not wearing appropriate protective equipment should leave the area of the spill until cleanup is complete.
Methods and materials for containment/cleanup	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and Storage

Precautions for safe handling	Ensure adequate ventilation. Avoid exposure – obtain instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Protection against fire and explosion: Prevent electrostatic charge – sources of ignition should be kept well clear – fire extinguishers should be kept handy.
Precautions/Recommendations for safe/proper storage	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits	None established.
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Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	Use appropriate containment to avoid environmental contamination. Do not allow spill to enter sewers or waterways.
Individual protection measures/Personal protective equipment	
Eye/face protection	Splash-proof goggles or safety spectacles with side shields are recommended. Always wear eye protection when sanding cured epoxy resins to avoid dust in eyes.
Hand protection	Always wear impervious gloves: butyl rubber, nitrile rubber, Neoprene, PVC disposable gloves
Skin protection	Wear clean, body-covering clothing to avoid skin contact.
Respiratory protection	Wear a NIOSH-certified (or equivalent) organic vapor respirator.
Special instructions for protection and hygiene	Discard contaminated leather articles. Remove contaminated clothing. Wash at the end of each work shift and before eating smoking or using the toilet. Provide readily accessible eye wash stations and safety showers.

9. Physical and Chemical Properties

Chemical family	Amine curing agent
Appearance	Clear liquid
Physical State	
Form	Liquid
Color	Clear
Odor	Amine-like
Density (Specific Gravity)	8.13 lb/gal (0.97)
Viscosity	35-45 CPS @ 25°C
pH	Alkaline
Melting point/freezing point	Data not available
Initial boiling point and boiling range	Data not available
Flash point	Data not available
Evaporation rate	Slower than ether
Flammability (solid, gas)	Data not available
Upper/lower flammability limit (by volume)	Data not available
Material VOC	None
Vapor density	Heavier than air
Relative density	Not determined
Solubility in water	Data not available
Partition coefficient: n-octanol/water	Data not available
Auto-ignition temperature	Data not available
Decomposition temperature	Data not available

10. Stability and Reactivity

Reactivity	None
Chemical Stability	Stable
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
Incompatible materials	Strong oxidizing agents and strong acids.
Hazardous decomposition products	Nitrogen oxides, carbon oxides.
Other hazards	None known.

11. Toxicological Information

Acute Health Hazard (components) No comprehensive data (ingestion, inhalation, dermal) on mixture (product).

Component	Result	Species	Dose	Exposure
Polyoxypropylenediamine	LD50 Oral	Rat	2,885 mg/kg	-
	LD50 Dermal	Rabbit	2,979 mg/kg	-
	LC50 Inhalation	Rat	>0.74 mg/l	8 h
Propylidynetrimethanol, propoxylated, reaction products with ammonia	LD50 Oral	Rat	550 mg/kg	-
	LD50 Dermal	Rat	1,000 mg/Kg	-

Irritation/Corrosion (components) Classifies as Skin corrosion Category 1 per GHS calculations of additivity.
Classifies as Serious eye damage Category 1 per GHS calculations of additivity.

Component	Result	Species	Test	Exposure
Polyoxypropylenediamine	Skin-Corrosive	-	-	1-4 h
	Eyes-Corrosive	Rabbit	405 OECD Test Guideline	-
Propylidynetrimethanol, propoxylated, reaction products with ammonia	Skin corrosion/irritation	Rabbit	404 OECD Test Guideline	
	Serious eye damage/eye irritation		405 OECD Test Guideline	

Sensitization No data is available for this product.

Mutagenicity No data is available for this product.

Carcinogenicity No data is available for this product.

Reproductive Toxicity No data is available for this product.

Teratogenicity No data is available for this product.

Specific target organ toxicity (single exposure) No data is available for this product.

Specific target organ toxicity (repeated exposure) No data is available for this product.

Aspiration hazard No data is available for this product.

Potential acute health effects

Eye Contact Causes serious eye damage.

Inhalation No data available.
Skin Contact No data available
Ingestion No data available

Symptoms related to the physical, chemical and toxicological characteristics

Eye Contact Adverse symptoms may include the following:
Pain or irritation
Watering
Redness

Inhalation Adverse symptoms may include the following:
Respiratory tract irritation
coughing

Skin Contact Adverse symptoms may include the following:
Pain or irritation
Redness
Blistering may occur

Ingestion Adverse symptoms may include the following:
Stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

No data is available for this product.

Potential chronic health effects

General Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity No known significant effects or critical hazards.

Developmental effects No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates (ATEmix)

Route	ATE value
Oral	818.5 mg/kg
Dermal	1379.3 mg/kg
Inhalation (vapors)	N/A

12. Ecological Information

Ecotoxicity

No information on the product itself.

Component	Test	Species	Result	Exposure
Polyoxypropylenediamine	Acute EC50: OECD 203 Fish, Acute Toxicity Test	Fish	>15 mg/l	96 h Semi-static
	Acute EC50: OECD 203 Fish, Acute Toxicity Test	Fish	772.14 mg/l	96 h static
	Chronic NOEC: OECD 201 Alga, Growth Inhibition Test	Algae	0.32 mg/l	72 h static

Propylidynetrimethanol, propoxylated, reaction products with ammonia	Acute LC50: OECD 203 Fish, Acute Toxicity Test	Rainbow trout	>100mg/l	96 h static
	Acute EC50: OECD 202 Acute Toxicity test	Water flea	13 mg/l	48 h static
	Acute ErC50: OECD 201 Algae, Growth Tnhhibition Test	Green Algae	4.4 mg/l	72 h static

Persistence and degradability No information on the product itself.

Component	Test	Period	Result
Polyoxypropylenediamine	OECD 301B Ready Biodegradability – CO2 Evolution Test	28 days	0%
Propylidynetrimethanol, propoxylated, reaction products with ammonia	OECD 301F Biodegradability	28 days	>5%

Bioaccumulative Potential No information on the product itself.

Component	LogPow	BCF	Potential
Polyoxypropylenediamine	1.34	-	low
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	-

Mobility in Soil

Soil/water partition coefficient (KOC) No information on the product itself.

Other adverse effects No know significant effects or critical hazards.

13. Disposal Considerations

Waste from residues/ unused products The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.

Contaminated packaging Dispose of container and unused contents in accordance with federal, state and local requirements.

14. Transport Information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International Transport Regulations

Regulatory information	UN/NA number	Proper Shipping Name	Classes/*PG	Additional Information
DOT	UN2735	Amines, liquid, corrosive, n.o.s. (Polyetheramine)	Class 8 III	
TDG	UN2735	Amines, liquid, corrosive, n.o.s. (Polyetheramine)	Class 8 III	
IMO/IMDG	UN2735	Amines, liquid, corrosive, n.o.s. (Polyetheramine)	Class 8 III	

IATA UN2735 Amines, liquid, corrosive, n.o.s. Class 8 III
(Polyetheramine)

*PG: Packing group

Special precautions for user:

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. Regulatory Information

UNITED STATES

U.S. Federal Regulations

United States – TSCA 12(b) – Chemical export notification: None Required.
United States – TSCA 5(a)2 – Final significant new use rules: Not Listed.
United States – TSCA 5(a)2 – Proposed significant new use rules: Not Listed.
United States – TSCA 5€ – Substance consent order: Not listed.

Clean Air Act – Ozone Depleting Substances (ODS)

This product does not contain nor is it manufactured with ozone depleting substances.

**Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)
Pennsylvania – RTK**

None known

None known.

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects or any other harm.

EPA SARA 302 Extremely Hazardous Substances

None required.

EPA SARA 302/304/311/312 Hazardous Chemicals

Acute Health Hazard

SARA 313

None.

Form R – Reporting requirements

CERCLA Hazardous substances

None.

United States inventory (TSCA 8b)

All components are listed or exempted.

CANADA

WHMIS (Canada)

Class D-2B: Material causing other toxic effects (Toxic).
Class E: Corrosive material.

Canadian NPRI

None required.

CEPA Toxic substances

None required.

INTERNATIONAL REGULATIONS

International Lists

Australia inventory (AICS): All components are listed or exempted.

Canada inventory: All components are listed or exempted.

Korea inventory: All components are listed or exempted.

Japan inventory: All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

New Zealand inventory (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): All components are listed or exempted.

16. Other Information, Including Date of Preparation or Last Revision

HMIS Rating

Health	3
Flammability	1
Physical Hazard	0

Date of Preparation	January 22, 2020
Date of Last Revision	November 22, 2019
Revision #	4.0
More Information	1-253-333-8118
Prepared by	System Three Resins Inc.

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