

1. Product Identification

Product name	General Purpose Epoxy Resin
SDS Number	0100A00
Product type	Epoxy polymer mixture.
Recommended use of the chemical and restrictions on use	Directed at, but not limited to, the coating, bonding, and reinforcing of wood and fiber composites.
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	8517 Commerce Place Dr NE Lacey, WA 98516 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support@systemthree.com
Emergency Contact	CHEMTEL (U.S. and CANADA) 1-800-704-9215 CHEMTEL (Outside the U.S.) – Call Collect accepted +1-360-256-7365

2. Hazard(s) Identification

Classification of substance or mixture/Signal Word	DANGER. Skin Corrosion/Irritation - Category 2 Serious Eye Damage/Eye Irritation - Category 2 Skin Sensitizer – Category 1 Specific Target Organ Toxicity (Single Exposure) [Respiratory tract irritation] – Category 3
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GHS Label Elements
Hazard Pictograms

Hazard Statements/Classification of substance or mixture	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation.
Precautionary statements	
<u>Precautionary Statements</u>	P201 Obtain special instructions before use. P261 Avoid breathing vapors. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace.
Prevention	P280 Wear protective gloves. Wear eye or face protection.

Response	P304 + 340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P302+352 IF ON SKIN: Wash with soap and water. P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. P308 + P313 If exposed or concerned: Get medical attention. P312 Call a POISON CENTER or doctor/physician if you feel unwell. P362 + P364 Take off contaminated clothing and wash it before reuse.
Storage	P401 Store above 32 °F / 0 °C P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
Disposal	P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified (HNOC)	None Available.

3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Diglycidyl Ether of Bisphenol A	25068-38-6	60 – 70 %
Alkyl Glycidyl Ether	68609-97-2	15 – 20%
Alkyl Glycidyl Ether	74398-71-3	1 – 10%
Diglycidyl Ether of Bisphenol F	28064-14-4	1 – 10%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. First-Aid Measures

Skin contact	Remove contaminated clothing and shoes and wipe excess off skin. Flush skin with water. Follow by washing in soap and water. If irritation occurs, seek medical attention. Do not reuse clothing until cleaned. Contaminated leather articles (shoes) cannot be decontaminated and should be destroyed.
Eye contact	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Seek medical attention.
Ingestion	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in a recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Inhalation	Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	No specific treatment.

5. Fire-Fighting Measures

Suitable extinguishing media	Alcohol-resistant foam, dry chemical, water fog or carbon dioxide (CO ₂).
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous decomposition products	Decomposition products may include the following materials: Carbon dioxide Carbon monoxide
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Further information	Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. Accidental Release Measures

Personal precautions	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Wear proper protective clothing, gloves and eye/face protection.
Emergency procedures	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.
Methods and materials for containment/cleanup	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and Storage

Precautions for safe handling	Put on appropriate personal protective equipment. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid contact with skin and eyes. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. When using, do not eat, drink or smoke. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before
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entering eating areas. See also Section 8 for additional information on hygiene measures.

Precautions/Recommendations for safe/proper storage

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits	None established.
Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	Use appropriate containment to avoid environmental contamination. Do not allow spill to enter sewers or waterways.
Individual protection measures/Personal protective equipment	
Eye/face protection	Splash-proof goggles or safety spectacles with side shields are recommended. Always wear eye protection when sanding cured epoxy resins to avoid dust in eyes.
Hand protection	Always wear impervious gloves: butyl rubber, nitrile rubber, Neoprene, PVC disposable gloves,
Skin protection	Wear clean, body-covering clothing to avoid skin contact.
Respiratory protection	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Special instructions for protection and hygiene	Discard contaminated leather articles. Remove contaminated clothing. Wash at the end of each work shift and before eating smoking or using the toilet. Provide readily accessible eye wash stations and safety showers.

9. Physical and Chemical Properties

Chemical family	Epoxy Resin
Appearance	Pourable liquid
Physical State	Epoxy polymer mixture
Form	Liquid
Color	Water clear
Odor	Little or no odor
Density (Specific Gravity)	9.5-9.7 lb/gal (1.1-1.2)
Viscosity	600-750 cps @ 25°C
pH	N/A
Melting point/freezing point	Data not available

Initial boiling point and boiling range	Data not available
Flash point	>300°F, Pensky-Martens Closed Cup
Evaporation rate	Slower than ether
Flammability (solid, gas)	Data not available
Upper/lower flammability limit (by volume)	
Upper flammability limit (by volume)	N/A
Lower flammability limit (by volume)	N/A
Material VOC	None
Vapor density	Heavier than air
Relative density	Not determined
Solubility in water	Negligible, in water
Partition coefficient: n-octanol/water	Data not available
Auto-ignition temperature	300°C (572.00°F)
Decomposition temperature	Not available

10. Stability and Reactivity

Reactivity	Stable.
Chemical Stability	Stable under normal conditions.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
Incompatible materials	Reactive or incompatible with the following materials: Strong oxidizing agents Lewis acids Mineral acids
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Other hazards	None known.

11. Toxicological Information

Acute Health Hazard (components) No comprehensive data (ingestion, inhalation, dermal) on mixture (product).

Component	Result	Species	Dose	Exposure
Diglycidyl Ether of Bisphenol A	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Dermal	Rat	2,000 mg/kg	-
Diglycidyl Ether of Bisphenol F	LD50 Oral	Rat	>2,000 mg/kg	-
	LD50 Dermal	Rat	>2,000 mg/kg	-
Alkyl Glycidyl Ether	LD50 Oral	Rat	17,100 mg/kg	-

Alkyl Glycidyl Ether	LD50 Oral	Rat	>5,000 mg/kg	-
	LD50 Dermal	Rabbit	>2,000 mg/kg	-

Irritation/Corrosion (components) No information on product itself.

Component	Result	Species	Test	Exposure
Diglycidyl Ether of Bisphenol A	Moderate to severe irritation	Rabbit	Skin	4 h
	Mild irritation	Rabbit	Eye	24 h
Diglycidyl Ether of Bisphenol F	Mild irritant	Rabbit	Skin	-
	Mild irritant	Rabbit	Eye	-
Alkyl Glycidyl Ether	Moderate irritant	Rabbit	Skin	24 h

Sensitization No information on product itself.

Mutagenicity No information on product itself.

Carcinogenicity No information on product itself.

Reproductive Toxicity No information on product itself.

Teratogenicity No information on product itself.

Specific target organ toxicity (single exposure) No information on product itself.

Component	Category	Route of exposure	Target organs
Diglycidyl Ether of Bisphenol A	Category 3		Respiratory tract irritation
Diglycidyl Ether of Bisphenol F	Category 3		Respiratory tract irritation
Alkyl Glycidyl Ether	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure) No information on product itself.

Aspiration hazard No information on product itself.

Potential acute health effects

- Eye Contact** Causes serious eye irritation.
- Inhalation** May cause respiratory irritation.
- Skin Contact** Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye Contact** Adverse symptoms may include the following:
Pain
Watering
Redness
- Inhalation** Adverse symptoms may include the following:
Respiratory tract irritation
Coughing
- Skin Contact** Adverse symptoms may include the following:
Irritation
Redness
- Ingestion** No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Potential chronic health effects

General	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

<u>Acute toxicity estimates (ATEmix)</u>	Not available.
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12. Ecological Information

Ecotoxicity

No information on product itself.

Component	Test	Species	Result	Exposure
Diglycidyl Ether of Bisphenol A	Acute LC50	Fish	1.3 mg/l	96 h
	Acute LC50	Daphnia	2.1 mg/l	48 h
Diglycidyl Ether of Bisphenol F	Acute LC50	Fish	1.5 mg/l	96 h
	Acute LC50	Daphnia	1.7 mg/l	48 h
	Chronic NOEC	Daphnia	0.3 mg/l	21 d
Alkyl Glycidyl Ether	Acute LC50	Fish	1.8 g/l	96 h
	Acute EC50	Daphnia	7.2 mg/l	48 h
	Acute EC50	Algae	844 mg/l	72 h

Persistence and degradability

No information on product itself.

Bioaccumulative Potential

No information on product itself.

Component	LogPow	BCF	Potential
Diglycidyl Ether of Bisphenol A	2.64 – 3.78	3 – 31 31.00	Low
Diglycidyl Ether of Bisphenol F	3	-	low
Alkyl Glycidyl Ether	3.77	160 – 263 160.00	low

Mobility in Soil

Soil/water partition coefficient (KOC)	No information on product itself.
Other adverse effects	No known significant effects or critical hazards.

13. Disposal Considerations

Waste from residues/ unused products

Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.

Contaminated packaging

Dispose of container and unused contents in accordance with federal, state and local requirements.

14. Transport Information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International Transport Regulations

Regulatory information	UN/NA number	Proper Shipping Name	Classes/*PG	Additional Information
DOT		Not regulated		
TDG		Not regulated		
IMO/IMDG	UN3082	Environmentally Hazardous Substance, Liquid, n.o.s. (Bisphenol-A Epichlorohydrin Resin)	Class 9 III	
IATA	UN3082	Environmentally Hazardous Substance, Liquid, n.o.s. (Bisphenol-A Epichlorohydrin Resin)	Class 9 III	

*PG: Packing group

Special precautions for user:

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. Regulatory Information

UNITED STATES

U.S. Federal Regulations

United States – TSCA 12(b) – Chemical export notification: None Required.
United States – TSCA 5(a)2 – Final significant new use rules: Not Listed.
United States – TSCA 5(a)2 – Proposed significant new use rules: Not Listed.
United States – TSCA 5(e) – Substance consent order: Not listed.

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer. WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient Name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(phenoxyethyl)-	Yes	No	5 µg/day	No
Oxirane, 2-(chloromethyl)-	Yes	Yes	9 µg/day	No

EPA SARA 302 Extremely Hazardous Substances

None required.

EPA SARA 302/304/311/312 Hazardous Chemicals

Acute Health Hazard.

United States inventory (TSCA 8b)

All components are listed or exempted.

CANADA

WHMIS (Canada)

Class D-2B: Material causing other toxic effects (Toxic).

Canadian NPRI CEPA Toxic substances

None required.
None required.

INTERNATIONAL REGULATIONS

International Lists

Australia inventory (AICS): All components are listed or exempted.

Canada inventory: All components are listed or exempted.

Korea inventory: All components are listed or exempted.

Japan inventory: All components are listed or exempted.

China inventory (IECSC): All components are listed or exempted.

New Zealand inventory (NZIoC): All components are listed or exempted.

Philippines inventory (PICCS): All components are listed or exempted.

Taiwan inventory (CSNN): All components are listed or exempted.

16. Other Information, Including Date of Preparation or Last Revision

HMIS Rating

Health 2
Flammability 1
Physical Hazard 0

Date of Preparation	January 7, 2020
Date of Last Revision	September 19, 2019
Revision #	4.0
More Information	1-253-333-8118
Prepared by	System Three Resins Inc.

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