DESCRIPTION:
System Three G-2 is a two-component, epoxy/polyamide adhesive. For over 35 years, G-2 has been an excellent adhesive choice for oily, acidic hardwoods like teak and other tropical woods. Use it for gluing oak and cedar, as well as other materials that are difficult to bond. G-2 was developed primarily for waterproof bonding of rot-resistant woods used in fine yacht joinery. Use G-2 for both interior and exterior applications as well as below the waterline. After fully curing it can be machined, drilled, sanded and tapped.

PRODUCT USES:

<table>
<thead>
<tr>
<th>RESIN PROPERTIES</th>
<th>HARDENER PROPERTIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity @ 77° F ........................ 5000 cps</td>
<td>Viscosity @ 77° F ........................ 5000 cps</td>
</tr>
<tr>
<td>Density .................................... 9.6 lb/gal</td>
<td>Density .................................... 8.0 lb/gal</td>
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<tr>
<td>Color ..................................... Water-white</td>
<td>Color ..................................... Amber</td>
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</tbody>
</table>

MIXED SYSTEM PROPERTIES:
Mix ratio by weight resin/hardener ................................................................. 100:44
Mix ratio by volume resin/hardener ................................................................. 100:50
Mixed viscosity ................................................................. 5500 cps
Mixed Color ................................................................. Light Amber
Application Temperature Range ................................................................. 10°C to 32°C (50°F to 102°F)
Tensile Strength ................................................................. 6,000 psi
Compressive Strength ................................................................. 12,000 psi
Elongation ................................................................. 11%
Coverage @ 250 microns (10 mils) ................................................................. 3.6 m²/L (150 ft²/Gal)
Maximum Service Temperature ................................................................. -20°C to 72°C (-4°F to 160°F)
Gel Time @ 25°C (77°F) ................................................................. 90 Minutes (100g mixture)
Full Cure @ 25°C (77°F) ................................................................. 48 Hours (100g mixture)

For health and safety information concerning this product, please refer to the MSDS sheets for G-2.

Available in the following sizes: 12 oz./1½ pint / 1½ quart / 1½ gallon /

The information contained herein is based on the data available to us and is believed to be correct. However, System Three Resins, Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. System Three assumes no responsibility for injury from the use of the product described herein. System Three is a registered trademark of System Three Resins, Inc.