



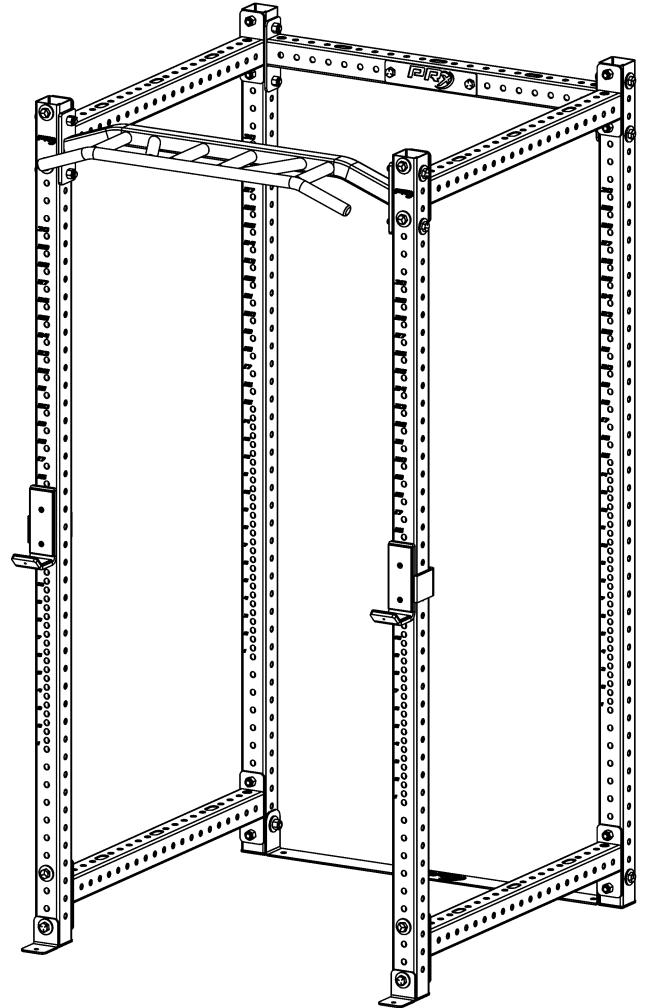
Build Limitless® Full Cage

Installation Instructions

Tool List

- 15/16" Box End Wrench
- 15/16" Socket
- Ratchet or Impact Driver

Item #	Description	Qty.
1	Upright (numbers on 1 side)	2
2	Multi-Grip Pull-Up Bar	1
3	Crossmember	5
4	Upright (numbers on 2 sides)	2
5	5/8" Nylock Nut	28
6	5/8" Flat Washer	26
7	5/8" x 4-1/4" Hex Bolt	20
8	L - Foot	2
9	5/8" x 4-1/2" Hex Bolt	6
10	J-Cup Pair	1
11	PRx Logo Plate	1
12	Logo Plate Backer	1
13	Floor Spreader Plate	1
14	5/8" x 4" Hex Bolt	2



WARNING

- Read all assembly, installation and use instructions in this manual prior to using this equipment.
- Inspect equipment prior to use. DO NOT use if it appears damaged or inoperable
- Use equipment only for the intended use DO NOT modify the machine
- DO NOT attempt to fix broken equipment. Call or email PRx Performance for assistance.
- **SQUAT RACK MUST BE BOLTED TO THE GROUND**

Save this manual for future reference.

060325_Rev. 1

All questions, feedback, and return information should be sent to: support@prxperformance.com or call us at 1-701-566-0452

 **WARNING: SERIOUS INJURY OR DEATH COULD OCCUR IF SAFETY PRECAUTIONS ARE NOT TAKEN.**

Installation Instructions

Rack Assembly (Rear):

1. Attach Crossmembers (3) to the top of the rear Uprights (1) with the hardware shown. **Figure 1,**

Detail A

*NOTE 1: Numbers and PRx Logo shown facing the front of the rack. Customers can choose to rotate the uprights 180 degrees, so they are facing the rear of the rack. **Figure 1, Detail A***

*NOTE 2: Side Crossmembers at the top of the Uprights (1) should be oriented with the long leg of the end plates facing upward and the short leg facing down. This will be the opposite for the top/rear Crossmember (3) at the back of the rack. This is to account for the offset holes in the uprights and keep the tubes of the crossmembers at the same height. **Figure 1, Detail A***

2. Attach Crossmembers (3) to the front/bottom of the Uprights (1) with hardware shown.

*NOTE: The Bottom Crossmembers are oriented opposite the top, with the long leg of the end plates facing downward and the short leg facing upward. **Figure 1, Detail B***

3. Attach the Floor Spreader Plate (13) between the bottoms of the Uprights (1) with hardware shown. **Figure 1, Detail B**

Installation Instructions

Rack Assembly (Rear):

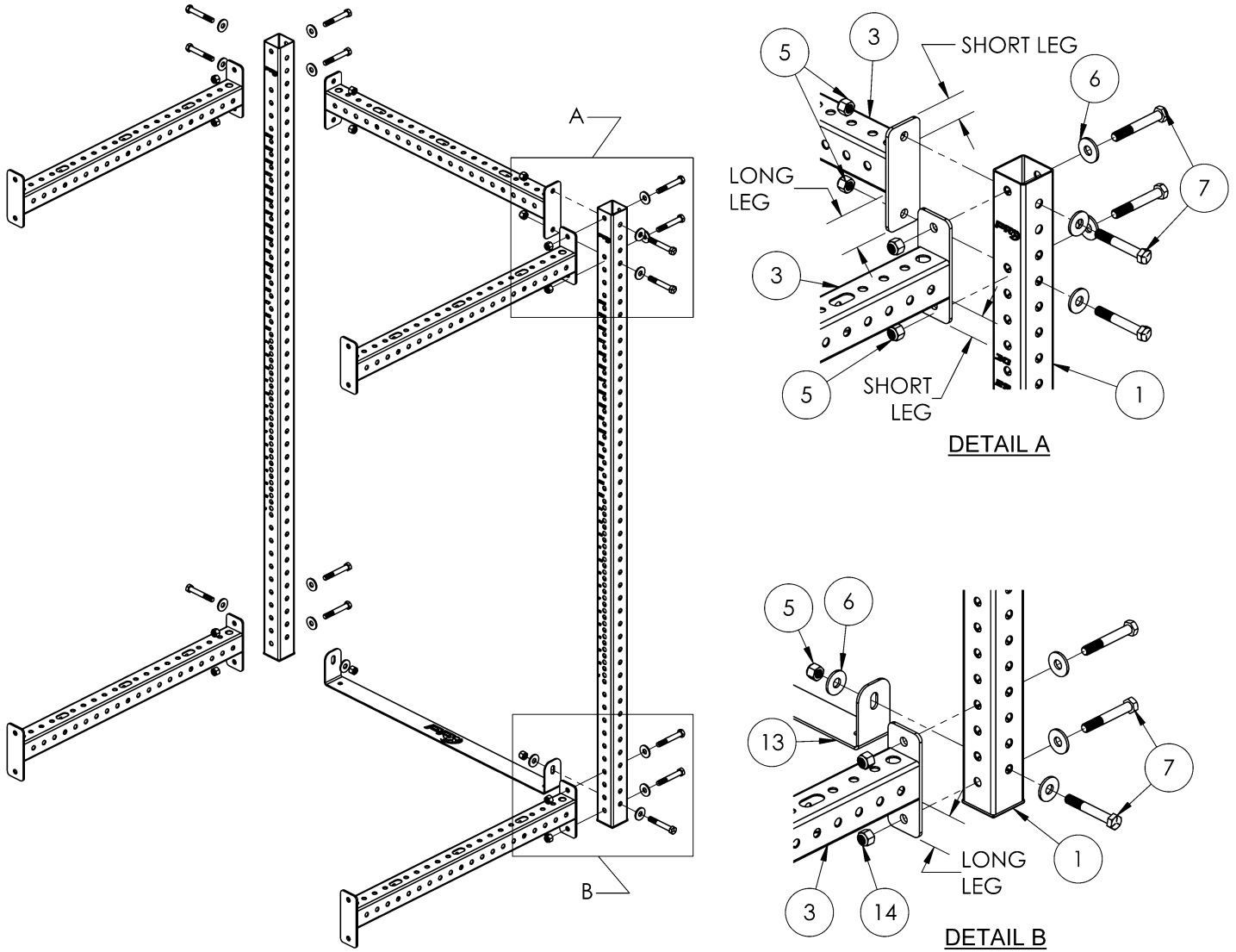


Figure 1

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Installation Instructions

Rack Assembly (Front):

1. Attach the front Uprights (4) to the front of the Crossmembers (3) with hardware shown. **Figure 2 Details, C & D**
2. Attach the L-Feet (8) to the front of the uprights with hardware shown. **Figure 2, Detail D**
3. Attach the Multi-Grip Pull-Up bar (2) between the top of the front Uprights (4) with hardware shown. **Figure 2, Detail C**
4. All hardware can be fully tightened.

WARNING: Do not overtighten as it will cause the uprights tube to deform.

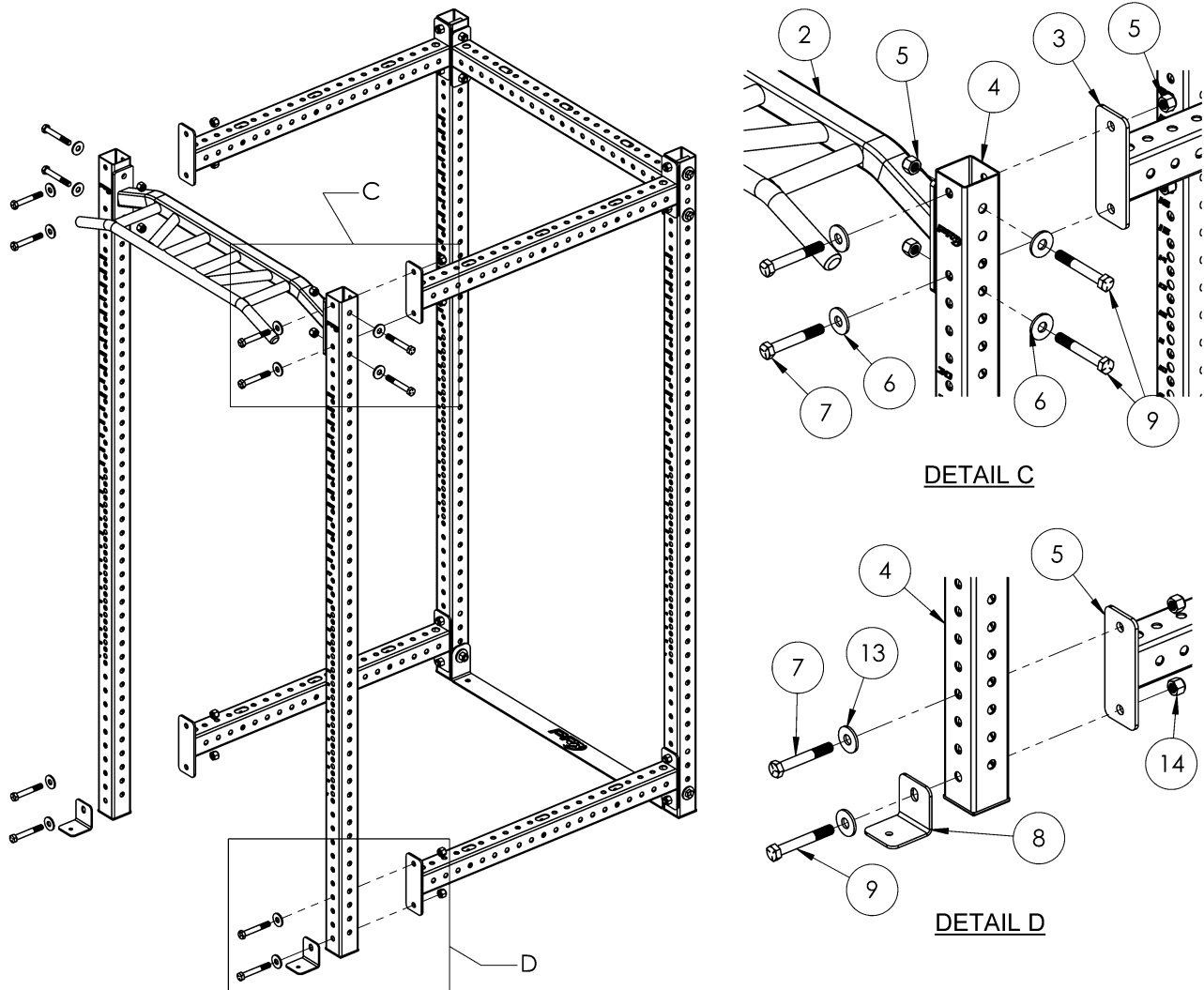


Figure 2

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Installation Instructions

Attach Logo Plate and J-Cups:

1. Attach PRx Logo Plate (11) and Backer Plate (12) with hardware shown. **Figure 4, Detail F**
2. Attach J-Cups (10) onto your uprights.

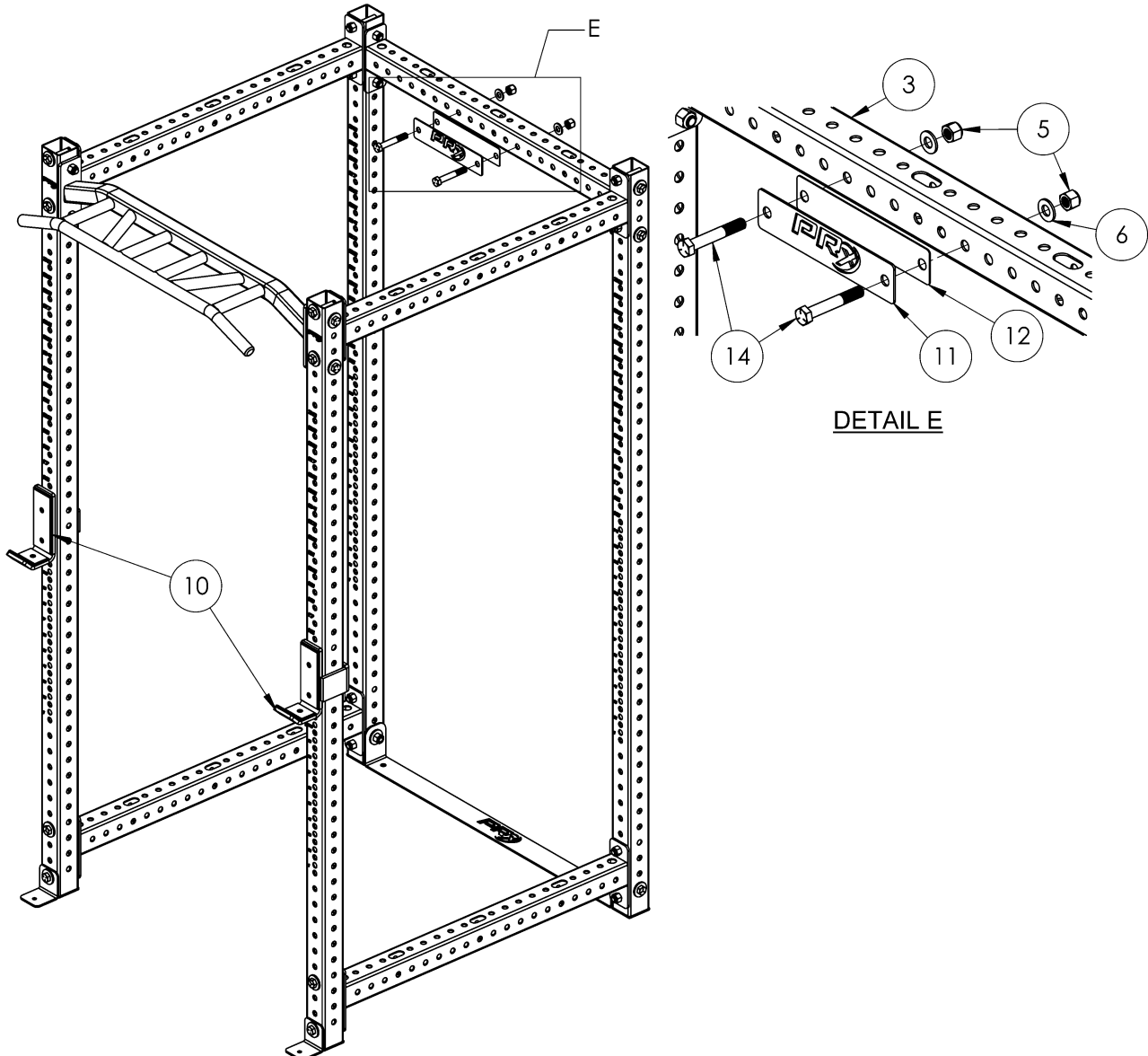


Figure 3

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