



Product Torque Specifications

Note: All units in INCH pounds.

Accessories

2 Round Quiver - Univ	35 inch/ lbs.
Bench Rest Guide Plate	35 inch/ lbs.
Dual Plate Conversion Kit	35 inch/ lbs.
Folding Adapter 3mm	35 inch/ lbs.
QD Sling Adapter - Element	35 inch/ lbs.
QD Sling Adapter - Handguard	35 inch/ lbs.
QD Sling Adapter - Rail Mount	35 inch/ lbs.
M-LOK Accessories	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
M-LOK 2 Round Quiver	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
M-LOK Bipod / Sling Adapter	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
M-LOK Dovetail Adapter	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
M-LOK Micro Barricade Stop	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
M-LOK Picatinny Rail	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
M-LOK QD Sling Adapter	
Metal to Carbon	15 inch/ lbs.
Metal to metal	35 inch/ lbs.
Monopod Adapter	35 inch/ lbs.
Night Vision Mount	35 inch/ lbs.
Picatinny Bubble Level	10 inch/ lbs.
Picatinny Rails	35 inch/ lbs.
Scope Bases	15 inch/ lbs.
Scope Rings	
Side Plate	45 inch/ lbs.
Top Screws	25 inch/ lbs.

Action Screws

Buffer Tube

Castle Nut	180 inch/ lbs.
Contour Buffer Tube	180 inch/ lbs.
Set Screw	10 inch/ lbs.

Buttstocks

Extreme

Bag Rider Screw	45 inch/ lbs.
Recoil Pad Screws	35 inch/ lbs.
All others	35 inch/ lbs.

Extreme BMG

Bag Rider Screw	45 inch/ lbs.
Recoil Pad Screws	35 inch/ lbs.
All others	35 inch/ lbs.

Buttstocks Continued

Tactical

Recoil Pad Screws	35 inch/ lbs.
All others	35 inch/ lbs.

Tactical AR

Recoil Pad Screws	35 inch/ lbs.
All others	35 inch/ lbs.

Tactical Lite

Recoil Pad Screws	35 inch/ lbs.
All others	35 inch/ lbs.

Chassis

Carbon

Action Screws	65 inch/ lbs.
Buffer Tube Set Screw	10 inch/ lbs.
Grip Screw	45 inch/ lbs.
Handguard Cap Screws	35 inch/ lbs.
Handguard Bottom Bolts	35 inch/ lbs.
Trigger Guard	25 inch/ lbs.

Element

Action Screws	65 inch/ lbs.
Buffer Tube Set Screw	10 inch/ lbs.
Grip Screw	45 inch/ lbs.
Handguard Cap Screws	35 inch/ lbs.
Trigger Guard	25 inch/ lbs.

Envy

Action Screws	65 inch/ lbs.
Buffer Tube Set Screw	10 inch/ lbs.
Grip Screw	45 inch/ lbs.

Evolution

Action Screws	65 inch/ lbs.
Buffer Tube Set Screw	10 inch/ lbs.
Grip Screw	45 inch/ lbs.
Handguard Cap Screws	35 inch/ lbs.
Trigger Guard	25 inch/ lbs.

Evolution HD

Action Screws	65 inch/ lbs.
Buffer Tube Set Screw	10 inch/ lbs.
Grip Screw	45 inch/ lbs.
Handguard Cap Screws	35 inch/ lbs.
Trigger Guard	25 inch/ lbs.

Evolution BMG

Action Screws	65 inch/ lbs.
Buffer Tube Set Screw	10 inch/ lbs.
Grip Screw	45 inch/ lbs.
Handguard Cap Screws	35 inch/ lbs.
Trigger Guard	25 inch/ lbs.

Miscellaneous

Grip Screw	45 inch/ lbs.
Recoil Pad Screws	35 inch/ lbs.