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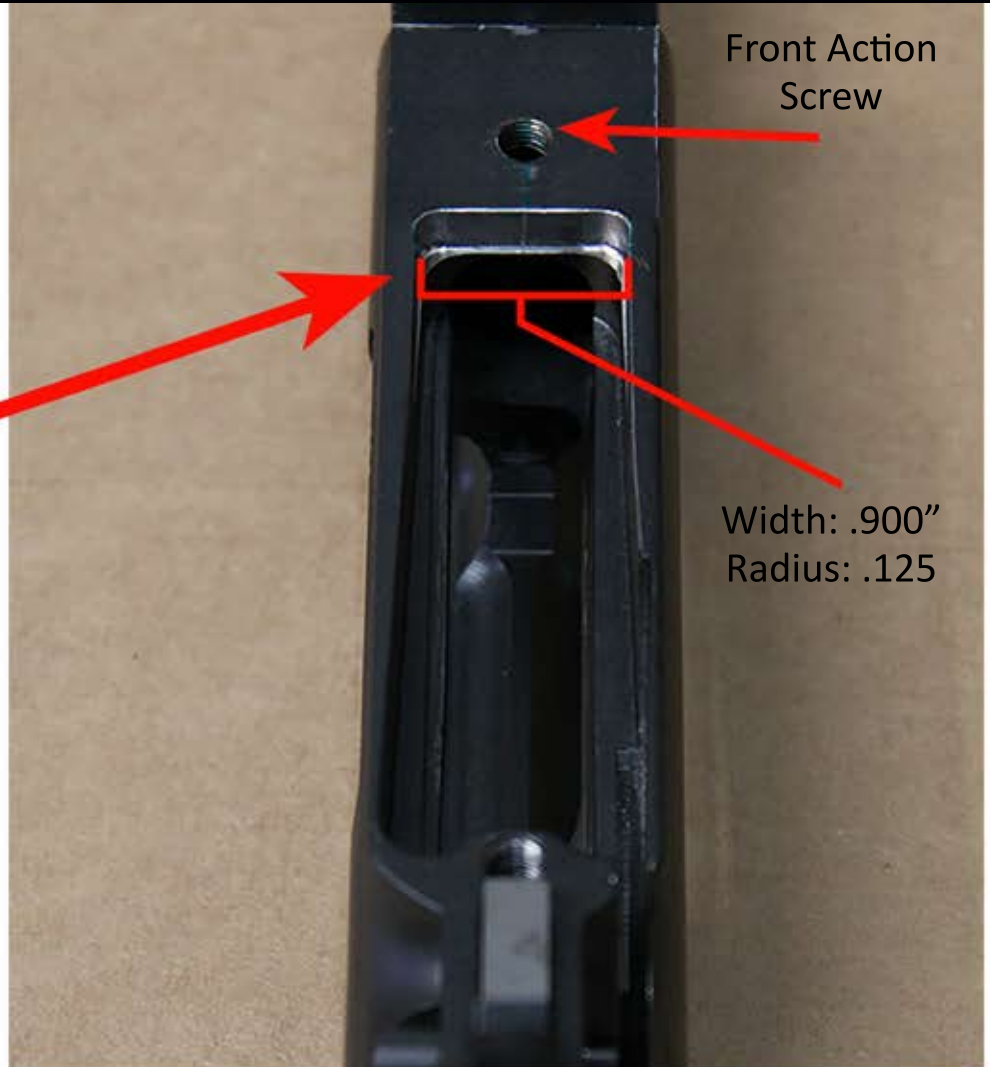
Modifying the Winchester Model 70 or FN SPR

The magazine opening in the action of a Winchester Model 70 or FN SPR is not wide enough to accept the AICS style magazines used in XLR Chassis Systems.

The magazine opening will need to be **widened to a width of .900"**. The **corner radius will need to be made to .125**. As the illustration shows, material was only taken away from the front of the opening.

We recommend that all modifications are made by a competent gunsmith. Always practice safe firearms handling.

When properly modified, your Model 70/FN SPR action will fit the XLR Evolution™ chassis model.



EVOLUTION™ CHASSIS

Questions? Concerns? Email us at info@xlrindustries.com.
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