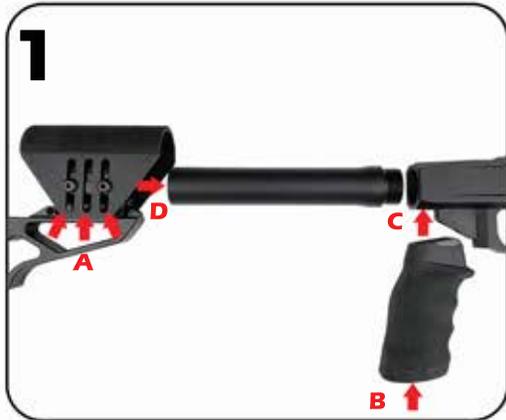


# FOLDING ADAPTER INSTALLATION INSTRUCTIONS



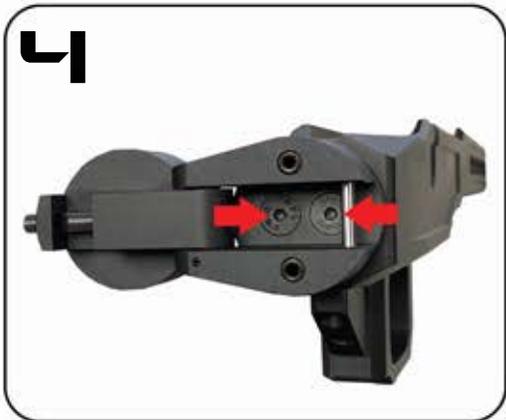
**1**  
Loosen the 10/32 bolts (A) and slide the stock off of the buffer tube. Remove the grip by removing the 1/4 x 28 bolt (B) inside. Remove the 10/32 set screw (C) behind the grip. Remove the buffer tube (D) using a 1/4 Allen to loosen.



**2**  
You are now ready to install the folding adapter. Loosen the two 5 mm screws that hold on the male threaded insert so that there is about a 1/4" gap between the male threaded insert and the adapter body.



**3**  
Thread the adapter into the chassis until the male threaded insert is slightly inset into the chassis.



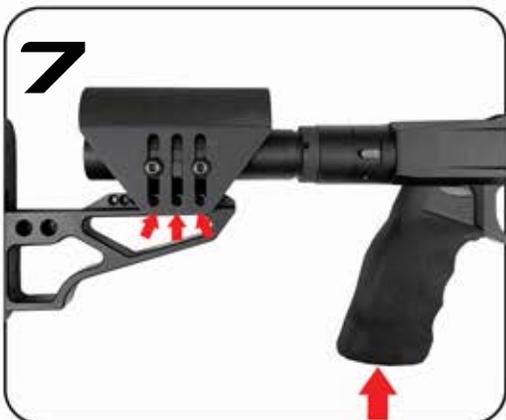
**4**  
Properly align the adapter and tighten the two 5 mm screws to 35 in/lbs. This will secure the adapter against the chassis body.



**5**  
Thread the buffer tube into the folding adapter until it bottoms out, then back off until the keyway of the buffer tube aligns with the set screw hole on the folding adapter.



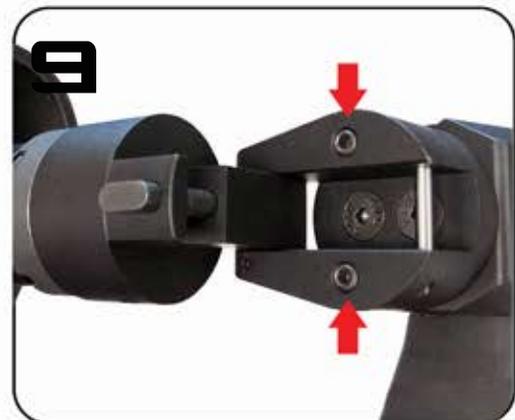
**6**  
Install both the 10/32 and 4 mm set screws and tighten to 10 in/lbs. Now tighten the castle nut against the folding adapter to 180 in/lbs using an AR Castle Nut Wrench.



**7**  
Now replace the stock over the buffer tube, set for length of pull, and tighten the 10/32 adjustment bolts to 35 in/lbs. Also replace the grip, tightening the 1/4 x 28 bolt inside to 45 in/lbs.



**8**  
With the folding adapter now installed, you may experience play in the stock. There are two 10/32 adjustment screws in the folding adapter that can be adjusted to remove any play and ensure a solid shooting platform.



**9**  
Bring these screws flush with the main body of the adapter. Then continue to turn them counter-clockwise in 1/4 turn increments evenly until the play is removed.