

SINGER FEATHERWEIGHT 221/222 MOTOR DATA PLATE OVERLAY INSTRUCTIONS

Tools required-

Scissors or razor blade
320 grit sandpaper
Dawn dish soap or isopropyl alcohol

Ideally, you want the data band removed from the motor, usually done when painting machines.

You can also do this with assembled motor removed from the machine.

I do not recommend applying this overlay with the motor on the machine, although it is possible to do a partial overlay.

STEP 1

- a) Lightly sand the motor band to remove any raised defects, gouges, etc. Tape the motor if assembled.



- b) Remove any dents in the band if band is removed from the motor. If band is on the motor, you will not be able to do this procedure.
c) After sanding, wash with dawn dish soap (hot water) and dry. If plate is on the motor, clean with alcohol and dry completely.

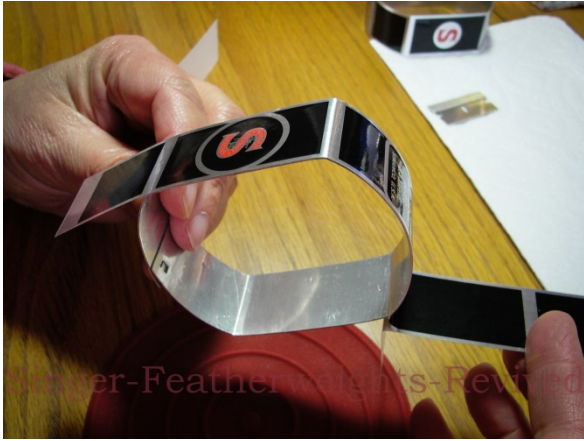
STEP 2

- a) Position decal so it is oriented correctly.
b) Peel ½ of the backing paper starting at the center, peeling about ½ of both sides.



- c) Carefully position the top graphic in the same location as the original making sure the sides are aligned and lightly pressing top of decal.

Pull the end over the bend, starting with the red S side, pulling gently and keeping alignment with the edge of band. Pull firmly and press down when aligned.



Once wrapped around the bottom, you can then press with your thumb and finger to work out any possible bubbles. Repeat this for the other half of the overlay.



d) Lastly, take the razor blade and cut any extra material from BOTH ends and press the overlay down.



Congratulations, you now have a beautiful data plate!

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