

LSx IRON BLOCK DRILL TEMPLATE KIT



INSTALLATION INSTRUCTIONS

Rev - Jun 2017

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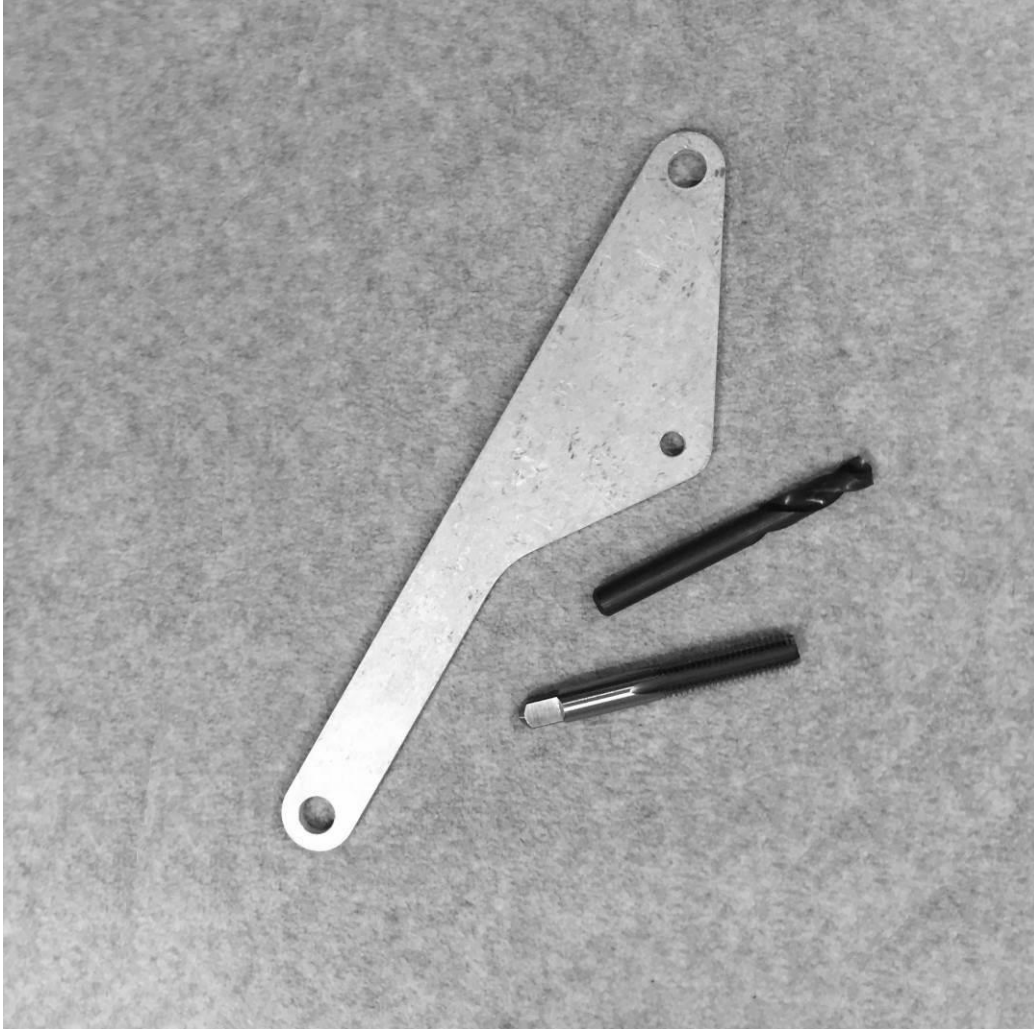
!!WARNING!!

THE USER OF THIS PRODUCT ASSUMES ALL LIABILITY FOR ANY DAMAGES TO PERSONAL OR PUBLIC PROPERTY RESULTING FROM THE USE OR MISUSE OF THIS PRODUCT. ANY INJURIES SUSTAINED BY THE USER AND/OR ANY OTHER INDIVIDUALS ARE ALSO THE SOLE RESPONSIBILITY OF THE USER. MOTORSPORTS ACTIVITIES ARE INHERINTLY DANGEROUS AND LOJ CONVERSIONS CORP CAN NOT BE HELD RESPONSIBLE FOR ANY INCIDENTS RESULTING FROM THE USE OR MISUSE OF THIS PRODUCT.

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BEFORE YOU BEGIN:

Please ensure that all of the components required for your installation have been included in your package. The Iron Block Drill Template Kit should include the following components:



- A. (Qty 1) – Aluminum Template
- B. (Qty 1) – 8.5mm High Speed Steel Drill Bit
- C. (Qty 1) – M10x1.5 Bottom Tap

MODIFICATION PROCEDURE:

- 1) Install the Aluminum Template onto your engine as seen below in Figure 1:



Figure 1

- 2) (Optional but recommended) Drill a hole through the center hole in the template using a 0.25: (1/4") drill bit about 1-1.25" deep. **Be sure to drill squarely into the block, do not drill at an angle!**
- 3) Using the supplied 8.5mm drill bit, drill a hole through the center hole in the template about 1-1.25" deep. **Be sure to drill squarely into the block, do not drill at an angle!**
- 4) Using the supplied tap and lubricant (not included), tap the hole you just drilled completely. Accomplish this by running the tap in a few turns at a time, stopping, backing out half a turn to break the chips, then turning back in a few turns, repeat. You will need to remove the tap completely to clean chips out of the hole from time to time.

Your modification is complete! Enjoy!