



Yamaha YZF Swing Arm Guard Installation

*Note: this guard can be installed without drilling and tapping the swing arm, if you do not wish to drill and tap your swing arm you can skip to step 7. The guard will **better protect if it is mounted to swing arm** but does an adequate job of protecting the swing arm tabs by skipping this step also.*

1. Remove rear wheel
2. Unbolt chain guide and slide up chain out of way
3. Using the supplied spacers (2), with (2) supplied M6x55 bolts, assemble guard to bike WITHOUT chain guard in place (fig 2). Stock M6 nuts to be used.
4. Using supplied 5mm drill, drill holes in bottom of swing arm using the guard as a guide for the drill (fig 3).
5. Remove guard and tap holes with supplied M6 Tap (fig 4). Cordless reversible drill with work for this.
6. Bolt guard to swing arm using supplied M6 x 20 SHCS, in the two holes you tapped in step 5. Use Loctite.
7. Assemble and mount chain guide using (2) supplied M6x55 bolts, (1) M6x20 and the stock nuts. You will also need to use supplied washers (3, MAY NOT NEED ALL 3)) on rear bolt hole to shim to the guard and chain guide if using the stock chain guide. (Not needed if using a TM designs Chain guide)..Loctite all bolts and tighten.
8. Remount rear wheel.



fig 3

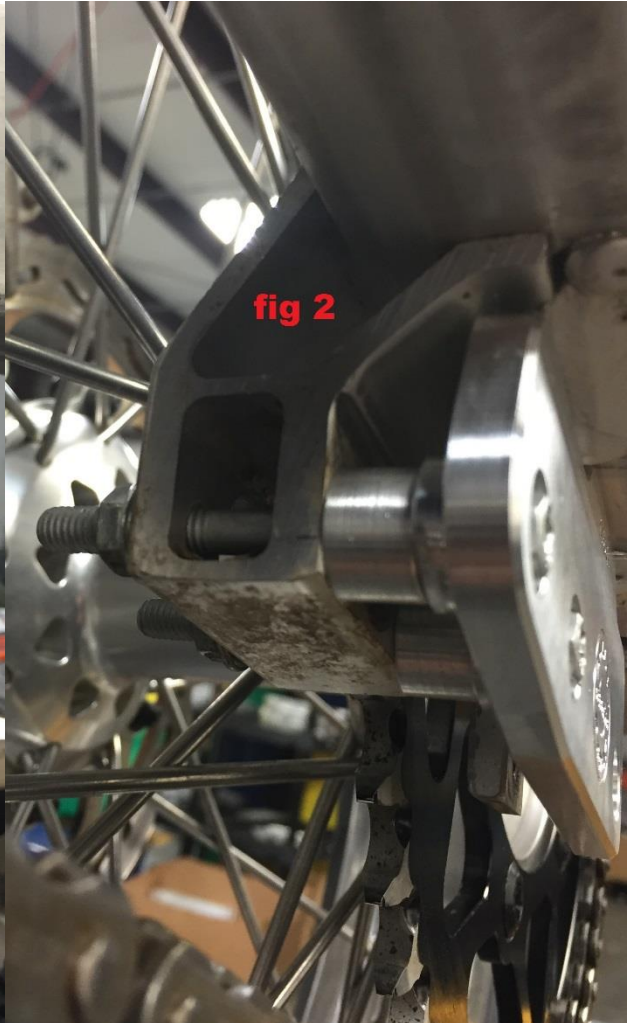


fig 2



fig 4