

## Maintenance Tips for Keeping Your Hybrid 2.0 Running Smoothly

### Maintaining the Buffing Solution Line

#### Purging the Line

The Buffing Solution line should be purged at the end of the day.

To purge the Buffing Solution line, perform this step:

- Press the "C" button on the front keypad to purge the line, that is, to bring the Buffing Solution to the pink Jet Nozzle Extender. That way, if the Buffing Solution hardens, it will do so in the extender and not the line. See page 22 of the User Manual for more details regarding the Jet Nozzle Extender.

#### Rinsing the Line

The Buffing Solution line should be rinsed out when the machine will not be used for an extended period of time (a few days, a week or longer).

To rinse the buffing solution line, follow these steps:

- Remove the buffing solution bottle from the back of the unit.
- Tilt the Top Cover forward to a 45-degree angle and press the "C" button. In order to avoid product waste and keep the platen clean, you can place a small cup on the platen below the buffing solution nozzle so that the solution will drain into the cup, and then it can be placed into the buffing solution bottle.
- Remove the water bottle from the back of the unit and fill it with hot water.
- Place the buffing solution tube into the water bottle and press the "C" button to run the water through the line. Press the "C" button again to stop the flow of water once only water is coming through the line.

***NOTE: If the machine remains unused for a long period of time, perhaps weeks, any water in the line can dry out and Buffing Solution residue in the line can harden. If the residue builds up over time, this will interfere with the flow of Buffing Solution, resulting in insufficient Buffing Solution reaching the disc and a negative impact on repair quality.***

## **Maintaining the Buffing Pads**

Buffing Solution can harden and build up on the buffing pads, which can have a negative impact on repair quality.

When the machine will no longer be used for the remainder of the day, follow these steps to clean and maintain the buffing pads:

- Remove the buffing pads from the machine.
- Rinse the buffing pads under a faucet with warm water. While it may not be possible to completely remove all of the buffing solution, this step should help keep the buffing pads in good condition.
- Place the buffing pads on a cloth or paper towel to dry overnight.

**Please feel free to contact VenMill's Customer Support Team with any questions you may have regarding the operation and maintenance of your Hybrid 2.0 disc repair machine. You can reach us via phone at 866-864-0210 and email at [support@venmill.com](mailto:support@venmill.com).**