



TDS Sheets Basecoat Hardener

Tamco Basecoats may be mixed conventionally at a ratio of 1 parts color to 1 part HR reducer. However, for added durability, the addition of a hardener is sometimes recommended. Adding a hardener significantly improves adhesion of the basecoat to the clearcoat. For added durability on exterior parts, or to meet certain OEM specifications, you may have to use HH-57 to catalyze Tamco Basecoats.



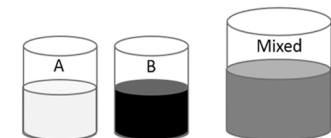
Component

Volume

EXTERIOR APPLICATION

1-part Basecoat 1 part HR Series Reducer and 10% HH-57

Note: Clear must be applied over this coating



INTERIOR APPLICATION

1-part Basecoat .75/1-part HR Series Reducer and 10% HH-57

Catalyzed basecoats are also used for interior applications such as dashboards and door panels. The hardener helps to prevent fading, chalking and abrasions, thereby eliminating the need for a clearcoat. The following mix ratios have been developed to improve the performance of Basecoat for interiors.

Tech Data

VOC: 3.5

Solids 56% by weight