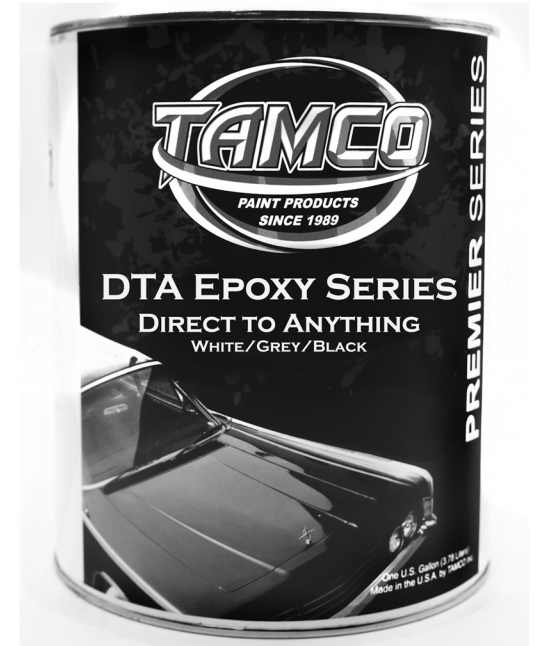




# TDS Sheets

## Direct To Anything Epoxy

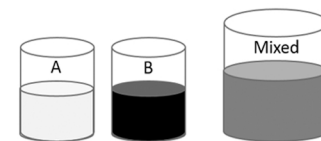
The HP series epoxy primers are DTA (Direct to ANYTHING) and provide exceptional chemical adhesion. Unlike many other epoxy primers these are very soft sanding and have outstanding color holdout properties with no shrinkage. HP epoxies may be used as a non-sanding primer-sealer and can be recoated without sanding for up to 7 days. These primers do not contain any vinyl which means there will be no orange peel. Our formulations are made from the same propriety resin used by Boeing on their aircraft. This product was not designed for high build but rather to provide a solid corrisoin foundation. We recommend .our HP-5000 series primers for high build. HP epoxies come in grey, black and white



### Component

### Volume

HP-661/662/663	Primer	1
HH-661C	Hardener	1
HR-1360/1370/1380	Reducer	as needed
solid content RTS %		



### Gun Setups

See manufacturers suggestions

:Common User Suggestions

1.3-1.5





# TDS Sheets

## Direct To Anything Epoxy

### Application

See manufacturers suggestions

:Common User Suggestions

Can be applied over properly sanded and cleaned steel or aluminum. Apply over filler sanded with .grit or finer. Do NOT use any metal prep or OSPHO under this product. It will cause failure 80  
Clean surface thoroughly using HR-397 Cleaner Apply 1-2 medium coats of DTA with 20-25 minutes  
flash between coats. Can apply Topcoat after 1 DAY without sanding, or for extra quality finish wet  
sand primer with 280-320 grit sandpaper before applying topcoats. The SOONEST this epoxy should  
be topcoated is 3 hours. WE Still prefer 1 day, then topcoat. You have 7 days to topcoat without having  
.to sand the epoxy surface



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### Dry Times

Air Dry at 70° 1 1/2 hours

DO NOT BAKE

Finish Sanding

After 1 1/2 hour dry time finish sand with P180-P320 grit before applying more primer  
or P500-P600 grit before applying basecoat.If applying sealer sand with P320-P500

Recoat

Do not apply more primer after 1 hour without sanding

