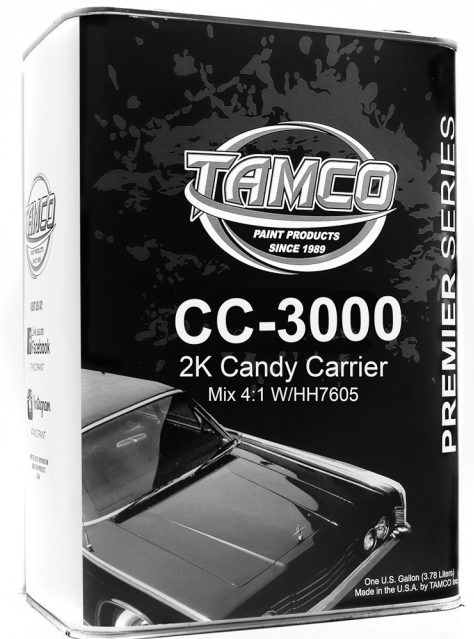




# TDS Sheets

## 2K Candy Carrier Clearcoat

Tamco's 2K Candy Carrier. More info coming soon

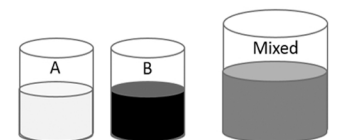


### Component

### Volume

HC-3000	Clear	4
HH-7603/7605/7607	Activator	1
HR-1360/1370/1380/1390	Reducer	As needed up to 5%

USE ONLY TAMCO REDUCERS. Our reducers are completely moisture free. Moisture in reducer will kill the shine of our clears. 35% solid content RTS



HH-7603-Fast  
60-75°F / Large areas 65-70°F

HH-7605- Standard  
75-80°F / Large areas 70-80°F

HH-7607- Slow  
85-100°F / Large areas 80-90°F

HH7607 will be 87-100°F you may need to add 5% HR900 retarder in hot humid conditions

### Gun Setups

See manufacturers suggestions

Common User Suggestions

Iwata Supernova: 1.3 or 1.4, fluid open, trigger pull full, 1 turn in on fan, 26 psi

Iwata WS400 evo: 1.3hd fluid open, trigger pull full, 1 turn in on fan, 30 psi

Iwata LPH 400: 1.3 or 1.4 fluid open, trigger pull full, 1 turn in on fan, 20 psi (this is an lvlp gun recommended by the manufacturer to be no higher than 19 psi but the extra (pressure helps atomize the clear for a smoother finish

Sata RP 4000/5000: 1.3 or 1.4 fluid open, trigger pull full, fan open, 28-30 psi

Sata 4000/5000 hvlp: 1.3 or 1.4 fluid open, trigger pull full, fan open, 29-32 psi

Devilbiss Pro Lite: 1.2, 1.3 or 1.4 TE10 fluid open, trigger pull full 28 psi

Devilbiss Pro Lite: 1.2, 1.3 or 1.4 TE20 24-26 psi





# TDS Sheets

## 2K Candy Carrier Clearcoat



### Application & Dry Times

See manufacturers suggestions

Common User Suggestions

(Apply: 2-3 coats or until proper color is achieved. Color is achieved in almost all Tamco colors in 3 coats 70°F (21°C)  
Air Dry: Dust Free: 5-10 minutes at 70°F (21°C) 10-15 minutes at 70°F (21°C) Tape Free: 20-40 minutes at 70°F (21°C) Dry to  
Clearcoat: 15 minutes at 70°F (21°C) PREFERRELY top-coated within a hour for the best chemical adhesion. 6-12 hours maxi-  
mum to clearcoat. If Tamco basecoat color is allowed to dry more than 24 hours, it must be scuffed and new basecoat color ap-  
plied (if it's pearl or metallic) Solids can be sanded and cleared without new base. TIP OF THE DAY! HP2010 Tamco adhesion  
promoter brings back the chemical window if it's lost, and no sanding is required at any point. 2 tack coats, 5 minute flash, and  
!you can continue with more base, or clearcoat. You're welcome

Striping or Two Toning: Tape time with Tamco Base is 20-40 minutes at 70°F (21°C) and 50% relative humidity. All striping, two  
toning and clearcoating must be completed within 6-12 hours. If allowed to dry for more than 6-12 hours, follow steps listed  
above

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### What to clear with

Obviously we want you using Tamco clear coats over top of Tamco basecoat. And of course we prefer it,  
and recommend it. Other quality clears can be used at user discretion. Teching issues is always easier  
when using one brand through and through. And we love seeing those #TamcoGroundUp tags

### What to clean up with

Standard lacquer thinner works, Tamco reducers work well at a higher cost  
Tip of the Day! Use Tamco T-cups and save money and time on clean up. Time is money! Our T-cups are  
less than the competition for true quality

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### Pot Life

There is zero pot life for basecoat. Even ready to spray, it has a indefinite pot life. ONLY time base-  
coat is effected by a pot life is if you added hardener to the basecoat

If you want to add hardener (HH76xx series hardener) you can. 16:1 and then mix it 1:1 with Tamco  
reducer of choice. This mixture will have a pot life of a hour or less