



# TDS Sheets FishEye Eliminator

Tamco's Universal Fisheye Eliminator was formulated to help the painter overcome Fisheye problems as they occur from contamination that sometimes occurs on the surface of the object to be painted, or in the air inside the spray booth. All fisheye eliminators are merely a "band-aid" solution

and should not be depended on. Using Tamco HR-397 before and after sanding, as well as HR-398 final wipe just before painting is critical to reducing the need for fisheye eliminators

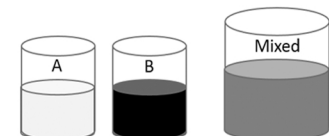


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## Component

## Volume

Mix up to 1/2 oz. of HP-1010 to 1 quart of Ready-to-Spray material. DO NOT USE IN PRIMER OR BASECOAT, unless you add it through every topcoat or clear-coat going over .coatings that contain fisheye. Doing so will increase fisheyes in the top coats



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## How To Use

### Prevention and Cure of fisheyes

Ensure all surfaces are thoroughly cleaned before any operation. (Use a solvent based water-miscible cleaner or mild detergent. In severe cases, use water-miscible cleaner in flatting water

Ensure that any operations involving the use of silicone products are carried out in a building separate from the paint shop

Remove the affected paint and respray

### NOTES

A) Use a recommended mineral oil for lubrication of the compressor

B) Be sure that oil and fluid hoses are suitable. Silicone contamination has been traced to hoses not specially manufactured for spray painting

The use of silicone-containing additives like fisheye eliminators to prevent cratering is not recommended. These additives contaminate the paint shop and other work around and can also lead to future adhesion failure. KEEP YOURSHOP CLEAN